MANUAL DE PARTES

V2S-250R

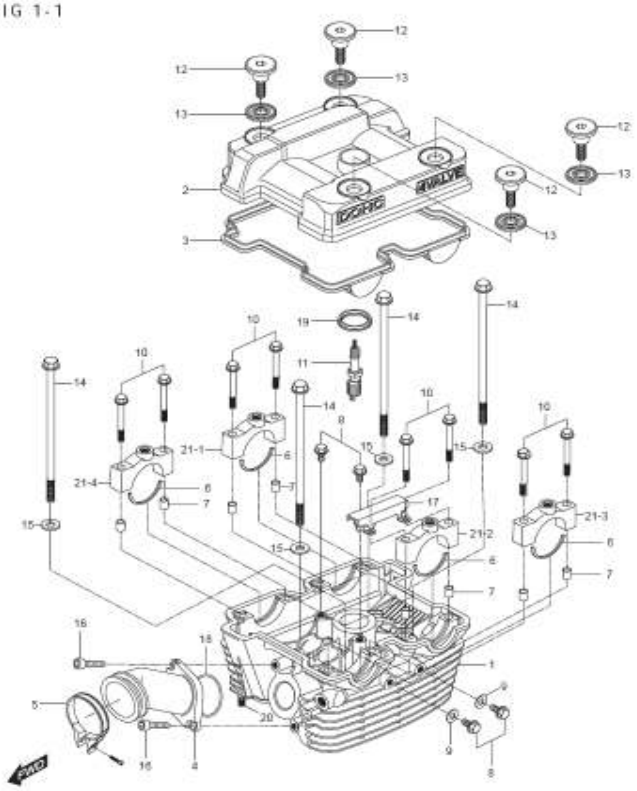


03-sep-08

UM V2S 250R PARTS BOOK

01 CYLINDER HEAD/ (FRONT)

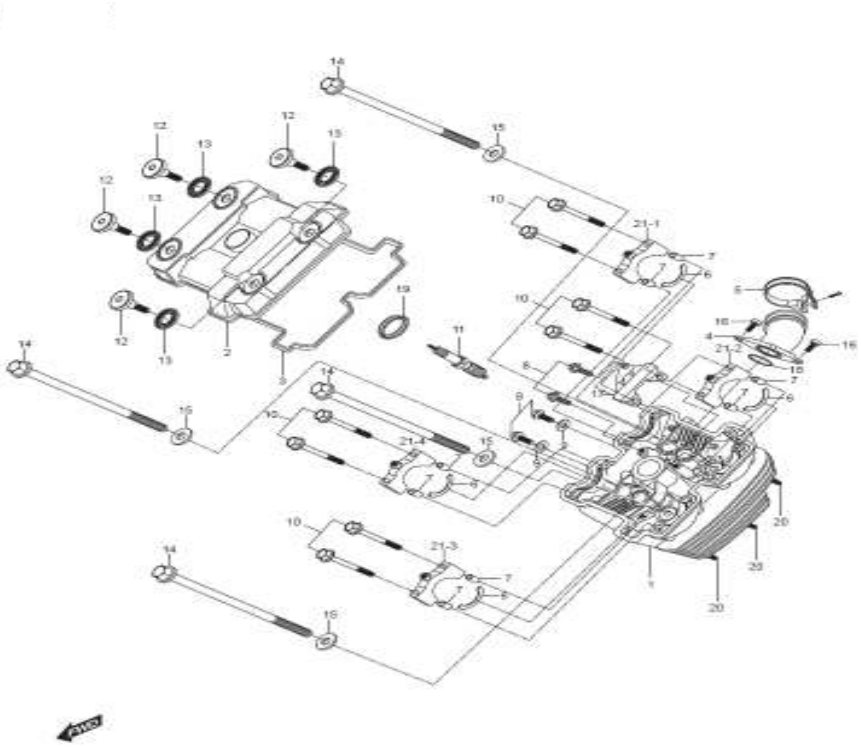
FIG 1-1



CYLINDER HEAD/ (FRONT)

Ref #	Part #	DESCRIPCION	Description	Quantity	Remarks
1	11110SM8100HPA	CULATA VS250R	HEAD ASSY, cylinder	1	
2	11171HG510203S	TAPA CULATA VS250R	COVER, cylinder head	1	
3	11173HG5100	EMPAQUE TAPA CULATA 1 VS250R	GASKET, cylinder head cover NO.1	1	
4	13110HM8102	CONECTOR CARBURADOR VS250R	PIPE COMP, intake front	1	
5	09402-44207	ABRAZADERA CONECTOR CARBURADOR VS2	CLAMP, carburetor	1	
6	09390-35001	C-RING EJE LEVAS VS250R	C-RING, camshaft	4	
7	09206-08001	PASADOR VS250R	PIN, camshaft housing knock	8	
8	01517-06128	PERNO VS250R	BOLT, oil galley (M6X12)	4	
9	09168H06019	EMPAQUE VS250R	GASKET, oil galley bolt	2	
10	09103-06013	PERNO VS250R	BOLT, camshaft housing (M6X20)	8	
11	09482-00456	BUJIA VS250R	PLUG, spark CR8E	1	
12	09109H07018	PERNO VS250R	BOLT, cylinder head cover (M7X17.5)	4	
13	09161H11008	ARANDELA VS250R	WASHER, cylinder head cover	4	
14	09103H08306	PERNO VS250R	BOLT, cylinder head (L=130)	4	
15	09168-08021	EMPAQUE PERNO CULATA VS250R	GASKET, cylinder head bolt	4	
16	09119H06002	PERNO VS250R	BOLT, intake pipe (M6X16)	2	
17	12782-35C00	GUIA CADENILLA NO 2 VS250R	GUIDE, cam chain NO.2	1	
18	09280H34000	ORING VS250R	O-RING, intake pipe	1	
19	11178-17E00	EMPAQUE TAPA CULATA 2 VS250R	GASKET, cylinder head cover NO.2	1	
20	01421-06258	PERNO VS250R	BOLT, cylinder head stud (M6x25)	3	
21-1	11121-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 1 VS250R	HOUSING, camshaft No.1	1	
21-2	11122-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 2 VS250R	HOUSING, camshaft No.2	1	
21-3	11123-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 3 VS250R	HOUSING, camshaft No.3	1	
21-4	11124-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 4 VS250R	HOUSING, camshaft No.4	1	

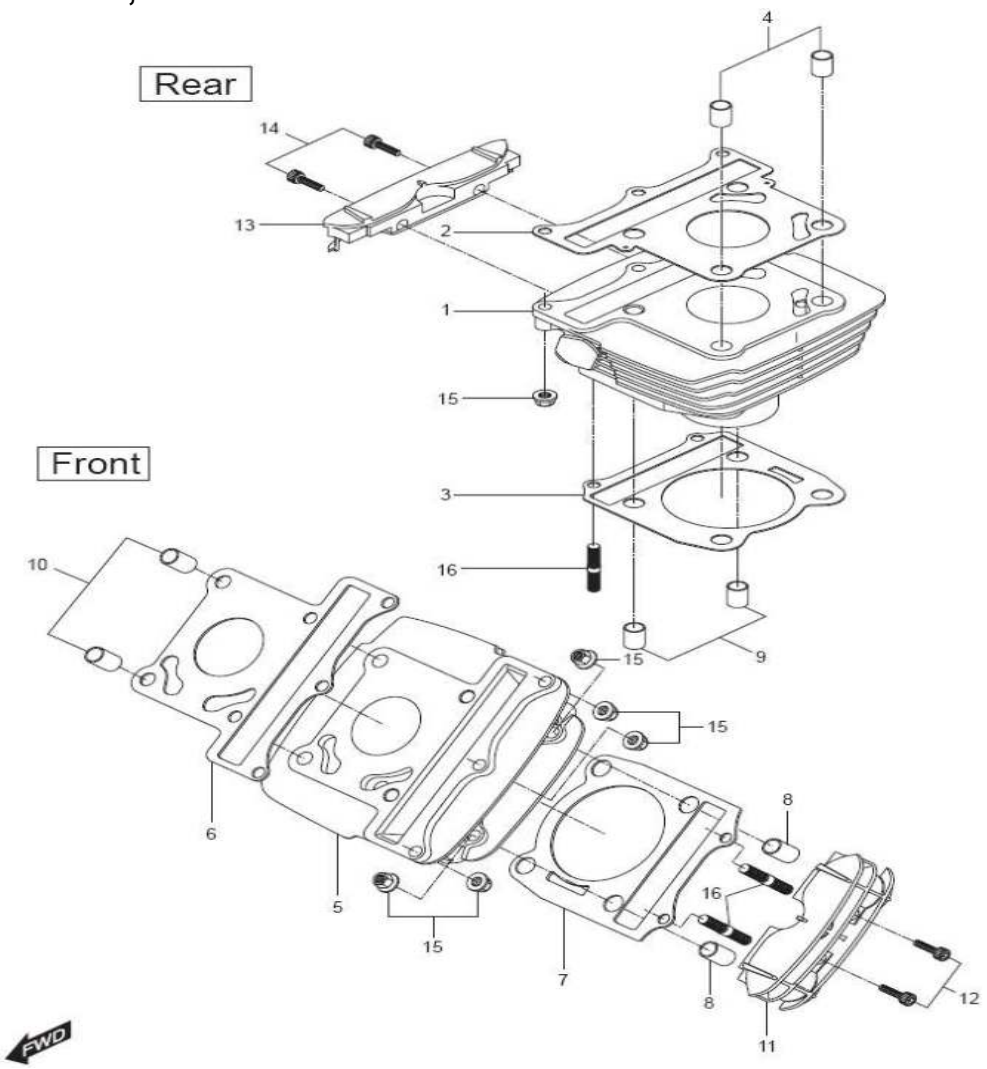
02 CYLINDER HEAD/ (REAR)



CYLINDER HEAD/ (REAR)

Ref #	Part #		Description	Quantity	Remarks
1	11120HM8130HPA	CULATA VS250R	HEAD ASSY, cylinder	1	
2	11171HG510203S	TAPA CULATA VS250R	COVER, cylinder head	1	
3	11173HG5100	EMPAQUE TAPA CULATA 1 VS250R	GASKET, cylinder head cover NO.1	1	
4	13120HM8101	CONECTOR CARBURADOR VS250R	PIPE COMP, intake rear	1	
5	09402-44207	ABRAZADERA CONECTOR CARBURADOR VS2	CLAMP, carburetor	1	
6	09390-35001	C-RING EJE LEVAS VS250R	C-RING, camshaft	4	
7	09206-08001	PASADOR VS250R	PIN, camshaft housing knock	8	
8	01517-06128	PERNO VS250R	BOLT, oil galley (M6X12)	4	
9	09168H06019	EMPAQUE VS250R	GASKET, oil galley bolt	2	
10	09103-06013	PERNO VS250R	BOLT, camshaft housing (M6X20)	8	
11	09482-00456	BUJIA VS250R	PLUG, spark CR8E	1	
12	09109H07018	PERNO VS250R	BOLT, cylinder head cover (M7X17.5)	4	
13	09161H11008	ARANDELA VS250R	WASHER, cylinder head cover	4	
14	09103H08306	PERNO VS250R	BOLT, cylinder head (L=130)	4	
15	09168-08021	EMPAQUE PERNO CULATA VS250R	GASKET, cylinder head bolt	4	
16	09119H06002	PERNO VS250R	BOLT, intake pipe (M6X16)	2	
17	12782-35C00	GUIA CADENILLA NO 2 VS250R	GUIDE, cam chain NO.2	1	
18	09280H34000	ORING VS250R	O-RING, intake pipe	1	
19	11178-17E00	EMPAQUE TAPA CULATA 2 VS250R	GASKET, cylinder head cover NO.2	1	
20	01421-06258	PERNO VS250R	BOLT, cylinder head stud (M6x25)	3	
21-1	11121-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 1 VS250R	HOUSING, camshaft No.1	1	
21-2	11122-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 2 VS250R	HOUSING, camshaft No.2	1	
21-3	11123-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 3 VS250R	HOUSING, camshaft No.3	1	
21-4	11124-35C00PCH	ABRAZADERA EJE DE LEVAS NO. 4 VS250R	HOUSING, camshaft No.4	1	

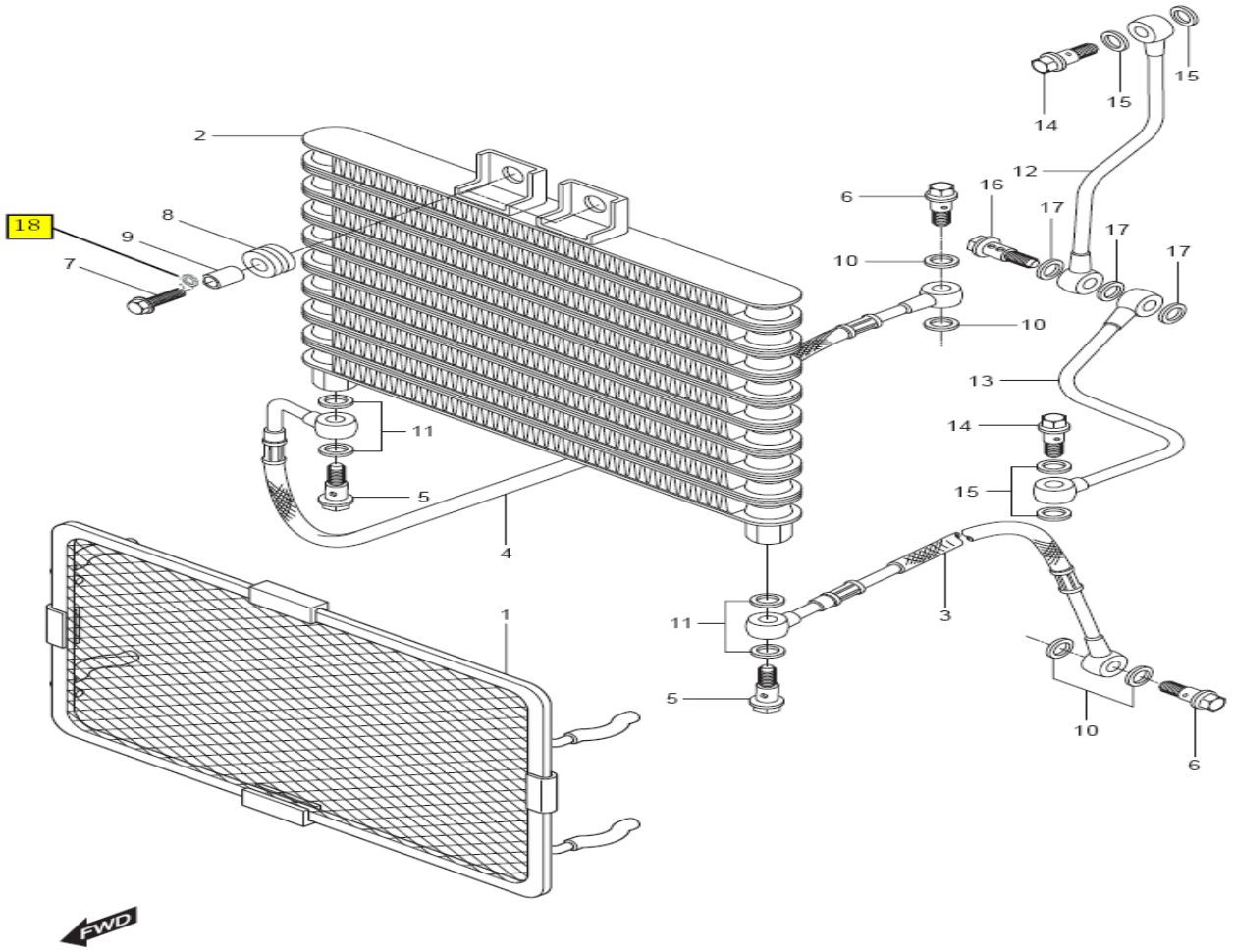
03 CYLINDER/FRONT, REAR



CYLINDER/FRONT, REAR

Ref #	Part #		Description	Quantity	Remarks
1	11220HM8190PCY	CILINDRO COMPLETO TRASERO	CYLINDER COMP, rear	1	
2	11141HJ8210	EMPAQUE CULATA TRASERA VS250R	GASKET, cylinder head	1	
3	11241HG5103	EMPAQUE CILINDRO VS250R	GASKET, cylinder	1	
4	04213-11169	GUIA CULATA VS250R	PIN, cylinder head knock	2	
5	11210HM8110PCY	CILINDRO COMPLETO DELANTERO VS250R	CYLINDER COMP, front	1	
6	11141HJ8210	EMPAQUE CULATA TRASERA VS250R	GASKET, cylinder head	1	
7	11241HG5103	EMPAQUE CILINDRO VS250R	GASKET, cylinder	1	
8	04213-11149	PIN GUIA VS250R	KNOCK PIN, cylinder	2	
9	04213-11149	PIN GUIA VS250R	KNOCK PIN, cylinder	2	
10	04213-11169	GUIA CULATA VS250R	PIN, cylinder head knock	2	
11	11251HG510003S	PIEZA FINAL CILINDRO FRONTAL VS250R	FIN, cylinder (front)	1	
12	07110-05168	PERNO VS250R	BOLT, cylinder fin (front)(M5×16)	2	
13	11251HG510003S	PIEZA FINAL CILINDRO FRONTAL VS250R	FIN, cylinder (rear)	1	
14	07110-05168	PERNO VS250R	BOLT, cylinder fin (rear)(M5×16)	2	
15	08316-16068	TUERCA VS250R	NUT, cylinder head (M6)	10	
16	01421-06258	PERNO VS250R	BOLT, cylinder stud (M6×25)	4	

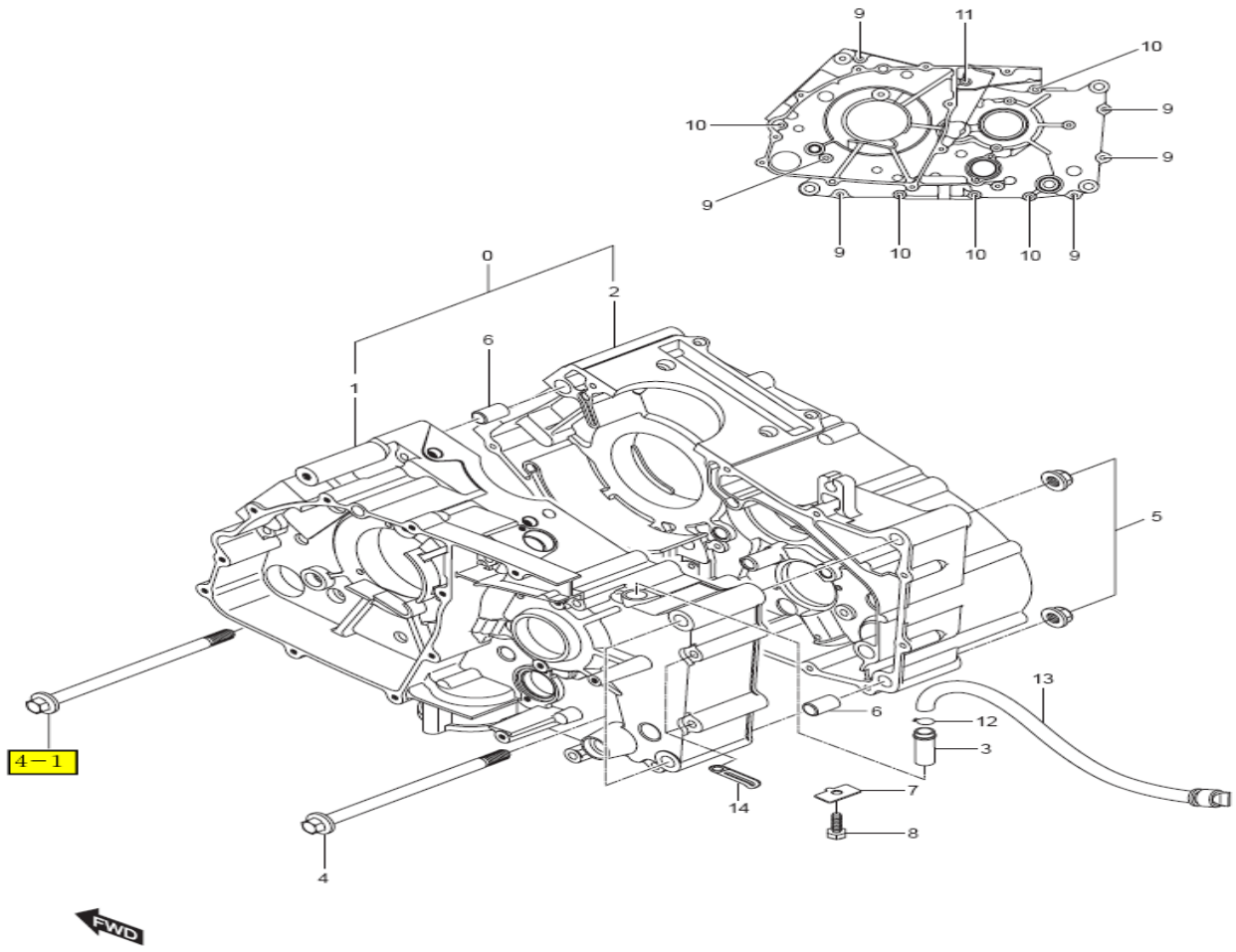
04 OIL COOLER



OIL COOLER

Ref #	Part #		Description	Quantity	Remarks
1	16810HJ8201	REJILLA DEL RADIADOR VS250R	GRILLE COMP, oil cooler NO.1	1	
2	16600HJ8200121	RADIADOR COMPLETO VS250R	COOLER ASSY, oil	1	
3	16460HG5120	MANGUERA 1 RADIADOR VS250R	HOSE COMP, oil cooler NO.1	1	
4	16470HJ8200	MANGUERA 2 RADIADOR VS250R	HOSE COMP, oil cooler NO.2	1	
5	09360H12007	PERNO VS250R	BOLT, oil cooler hose union NO.2 (M12×27.5)	2	
6	09360H10034	PERNO VS250R	BOLT, oil cooler hose union NO.1 (M10×24)	2	
7	09116-06143	PERNO VS250R	BOLT, oil cooler (M6×14)	2	~KM4MJ51E961100120
7~1	01107-06256	PERNO VS250R	BOLT, oil cooler (M6×14)	2	KM4MJ51E961100121~
8	09320-10015	CAUCHO ANTIVIBRANTE RADIADOR VS250R	CUSHION, oil cooler	2	
9	09180-06030	ESPACIADOR RADIADOR VS250R	SPACER, oil cooler	2	
10	09161-10009	EMPAQUE RADIADOR 1 VS250R	GASKET, oil cooler NO.1	4	
11	09168-14011	EMPAQUE RADIADOR 2 VS250R	GASKET, oil cooler NO.2	4	
12	11280HG5101	PIPETA RADIADOR VS250R	PIPE COMP, oil front	1	
13	11290HG5101	PIPETA TRAS RADIADOR VS250R	PIPE COMP, oil rear	1	
14	09360H10034	PERNO VS250R	UNION BOLT, oil pipe upper (M10×24)	2	
15	09161-10009	EMPAQUE RADIADOR 1 VS250R	GASKET, oil pipe upper	4	
16	15331HG5101	#N/A	UNION BOLT, oil pipe lower	1	
17	09161-10009	EMPAQUE RADIADOR 1 VS250R	GASKET, oil pipe lower	3	
18	09160-06057	ARANDELA VS250R	WASHER, OIL COOLER	2	KM4MJ51E961100121~

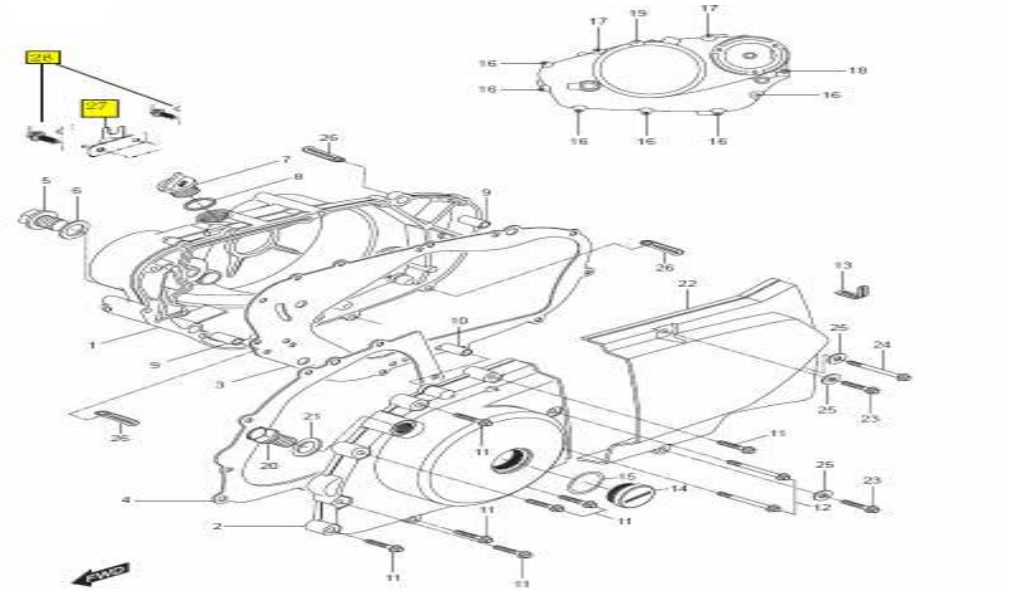
05 CRANKCASE



CRANKCASE

Ref #	Part #		Description	Quantity	Remarks
0	11300HM8100HPA	CONJUNTO CARCAZAS DE MOTOR VS250R	CRANKCASE ASSY	1	
1	11320HM8100PCC	CARCAZA MOTOR IZQ. VS250R	CRANKCASE COMP, L	1	
2	11310HM8100PCC	CARCAZA MOTOR DER. VS250R	CRANKCASE COMP, R	1	
3	09364-12001	UNION MANGUERA VS250R	UNION, breather hose	1	
4	09103H10022	PERNO VS250R	BOLT, frame & engine (L=110)	3	
4-1	09103H10099	PERNO VS250R	BOLT, FM & E/G FT	1	
5	08319-31108	TUERCA VS250R	NUT, frame & engine (M10)	3	
6	04213-13189	PIN GUIA VS250R	PIN, crankcase knock	2	
7	11319-05200	PLATINA VS250R	PLATE, oil gallery plug	1	
8	01107-06106	PERNO VS250R	BOLT, oil gallery plug plate (M6×10)	1	
9	01547-06558	PERNO VS250R	BOLT, crankcase (M6×55)	6	
10	01547-06808	PERNO VS250R	BOLT, crankcase (M6×80)	5	
11	02112-06908	TORNILLO VS250R	SCREW, crankcase (M6×90)	1	
12	09401-14301	CLIP VS250R	CLIP, breather drain cap	1	
13	13870H29B00	MANGUERA DRENAJE VS250R	CAP COMP, breather drain	1	
14	09404-06404	ABRAZADERA CARTER VS250R	CLAMP, crankcase	2	

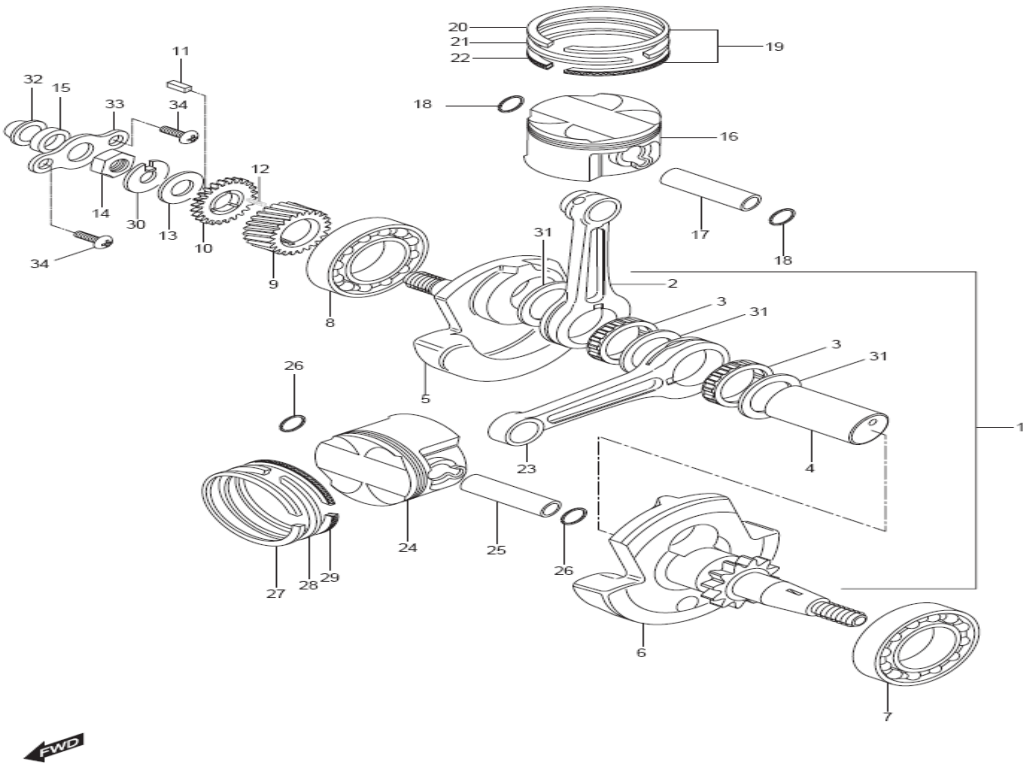
06 CRANKCASE COVER



CRANKCASE COVER

Ref #	Part #		Description	Quantity	Remarks
1	11341SL826003S	TAPA EMBRAGUE VS250R	COVER COMP, clutch	1	
2	11351HJ820203S	TAPA MAGNETO VS250R	COVER , magneto	1	
3	11482HG5102	EMPAQUE TAPA EMBRAGUE VS250R	GASKET, clutch cover	1	
4	11483HG5102	EMPAQUE TAPA MAGNETO VS250R	GASKET, magneto cover	1	
5	09247-14026	TAPON DE CHEQUEO ACEITE VS250R	PLUG, oil check	1	
6	09168H14003	EMPAQUE TAPON CHEQUEO VS250R	GASKET, oil check plug	1	
7	09259-2000903S	TAPON ACEITE VS250R	PLUG, eng oil filler	1	
8	09280-17003	ORING VS250R	O-RING, eng oil filler plug (16.8×2.4)	1	
9	04213-13189	PIN GUIA VS250R	PIN, clutch cover knock	2	
10	04213-09129	PIN VS250R	PIN, magneto cover knock	1	
11	01547-06308	PERNO VS250R	BOLT, magneto cover (M6×30)	7	
12	01547-06708	PERNO VS250R	BOLT, magneto cover (M6×55)	2	
13	09403H09304	ABRAZADERA GUAYA EMBRAGUE VS250R	CLAMP, clutch cable	1	
14	09259-2601503S	VISOR CIGUEÑAL VS250R	PLUG, crankshaft hole	1	
15	09280-22008	ORING VS250R	O-RING, crankshaft hole plug(22.7×3.1)	1	
16	01547-06258	PERNO VS250R	BOLT, clutch cover (M6×25)	6	
17	01547-06358	PERNO VS250R	BOLT, clutch cover (M6×35)	2	
18	01547-06608	PERNO VS250R	BOLT, clutch cover (M6×60)	1	
19	01547-06758	PERNO VS250R	BOLT, clutch cover (M6×75)	1	
20	09247H12102	TORNILLO TAPON VS250R	PLUG, T.D.C	1	
21	09168H12003	EMPAQUE VS250R	GASKET, T.D.C plug	1	
22	11360HM810103S	TAPA PIÑON DE SALIDA VS250R	COVER COMP, engine sprocket	1	
23	01547-06308	PERNO VS250R	BOLT, engine sprocket cover (M6×30)	2	
24	01547-06408	PERNO VS250R	BOLT, engine sprocket cover (M6×40)	1	
25	08321-31068	ARANDELA VS250R	WASHER, engine sprocket cover	3	
26	09404-06401	ABRAZADERA CARTER VS250R	CLAMP, crankcase	3	
27	13353HR8300	SOPORTE CARBURADOR VS250R	BRACKET, CARBURETOR ADJUST	1	~ KM4MJ51E361100436
27~1	13350HR8302	SOPORTE CARBURADOR VS250R	BRACKET, CARBURETOR ADJUST	1	KM4MJ51E361100437~
28	01547-06408	PERNO VS250R	SCREW BODY SIDE COWLING	2	

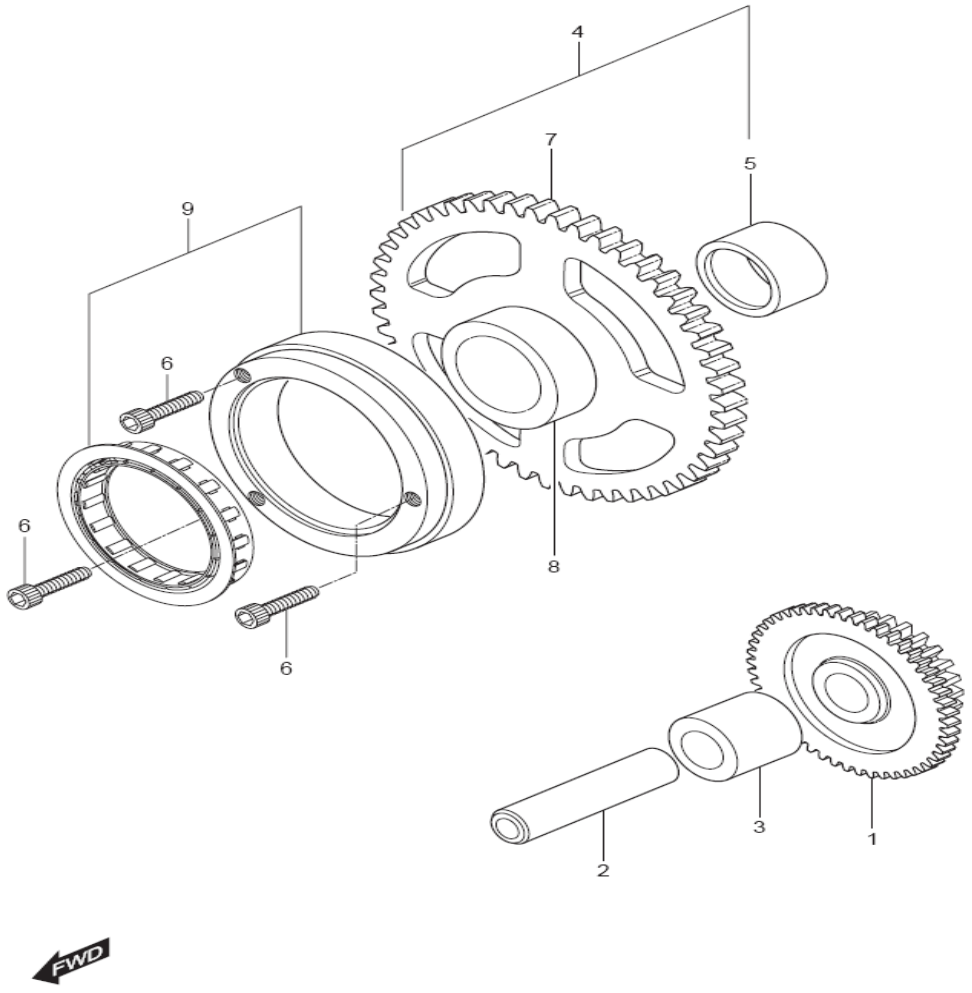
07 CRANKSHAFT



07 CRANKSHAFT

Ref #	Part #		Description	Quantity	Remarks
1	12200HJ8200HPA	CIGUEÑAL COMPLETO VS250R	CRANKSHAFT ASSY	1	Includes ref # 2,3,4,5,6,23 and 31
2	12161HJ8200	BIELA VS250R	ROD, connecting	1	
3	09263H30002	BALINERA VS250R	BEARING, crank pin (30×38×15.8)	2	
4	12211HJ8202888	PASADOR BIELA VS250R	PIN COMP, crank	1	
5	12221HJ8203CSA	CIGUEÑAL DERECHO VS250R	CRANKSHAFT, R	1	
6	12261HJ8203CSA	CIGUEÑAL IZQUIERDO VS250R	CRANKSHAFT, L	1	
7	09262H350A60A0	BALINERA DER. CIGUEÑAL VS250R	BEARING, crankshaft, R (35×72×17)	1	
8	09262H350A60A0	BALINERA DER. CIGUEÑAL VS250R	BEARING, crankshaft, L (35×72×17)	1	
9	21111HJ8201	PIÑON PRIMARIO VS250R	GEAR, primary drive	1	
10	21112HJ8200	PIIÑON PRIMARIO NO. 2 VS250R	GEAR, primary drive NO.2	1	
11	09421H05001	CUÑA CIGUEÑAL VS250R	KEY, primary drive gear	1	
12	21114-35C00	RESORTE VS250R	SPRING, primary drive gear	3	
13	09166H16021	ARANDELA VS250R	WASHER, primary drive gear thrust	1	
14	09140-16019	TUERCA PIÑON PRIMARIO VS250R	NUT, primary drive gear (M16)	1	
15	09282-12001	RETENEDOR DER. CIGUEÑAL VS250R	SEAL, crankshaft oil rh (21×7)	1	
16	12111HM8101PPS	PISTON FRONTAL VS250R	PISTON, rear	1	
17	12151-30B00	PASADOR PISTON VS250R	PIN, piston	1	
18	09381-15001	PIN PISTON VS250R	CIRCLIP, piston pin	2	
19	12140-16E00	JGO. ANILLOS VS250R	RING SET, piston	2	Not for Sale
23	12161HJ8200	BIELA VS250R	ROD, connecting	1	
24	12111HM8101PPS	PISTON FRONTAL VS250R	PISTON, front	1	
25	12151-30B00	PASADOR PISTON VS250R	PIN, piston	1	
26	09381-15001	PIN PISTON VS250R	CIRCLIP, piston pin	2	
30	09166H16031	ARANDELA VS250R	WASHER, primary drive gear lock	1	
31	09160H30001	ARANDELA VS250R	WASHER	3	
32	11342HG5100	#N/A	JET	1	
33	11343HG5100	RETENEDOR VS250R	RETAINER	1	
34	02112-06108	TORNILLO VS250R	SCREW (M6×10)	2	

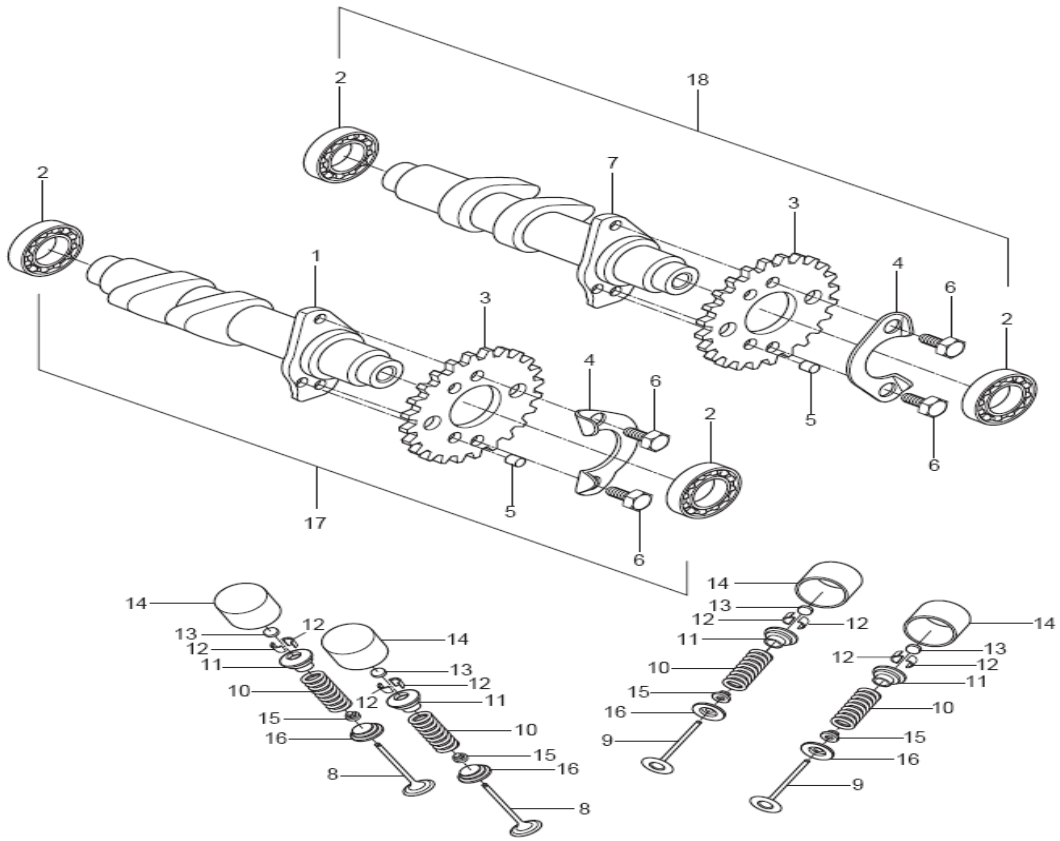
08 STARTER CLUTCH



08 STARTER CLUTCH

Ref #	Part #		Description	Quantity	Remarks
1	12611HJ8200	PIÑON CONDUCTOR STARTER VS250R	GEAR, starter idle	1	
2	12612HG5100	EJE CONDUCTOR STARTER VS250R	SHAFT, starter idle gear	1	
3	09180-13006	ESPACIADOR CONDUCTOR STARTER VS250R	SPACE, starter idle gear	1	
4	12620HJ8204	PIÑON EMBRAGUE DE ARRANQUE CON BUJE	GEAR COMP, starter clutch	1	
5	09304H25002	BUJE CENTRAL DEL EMBRAGUE DE STARTER	BUSH, starter clutch gear	1	Not for Sale
6	07110-08168	PERNO VS250R	BOLT, starter clutch (M6×16)	3	
7	12622HJ8201	PIÑÓN EMBRAGUE DE ARRANQUE V2C250T	GEAR, starter clutch	1	Not for Sale
8	12621HJ8200	CARRERA INTERNA EMBRAGUE STARTER V2	RACE, starter clutch gear inner	1	Not for Sale
9	12614HJ8200	EMBRAGUE DE ARRANQUE VS250R	CLUTCH, starter one way	1	

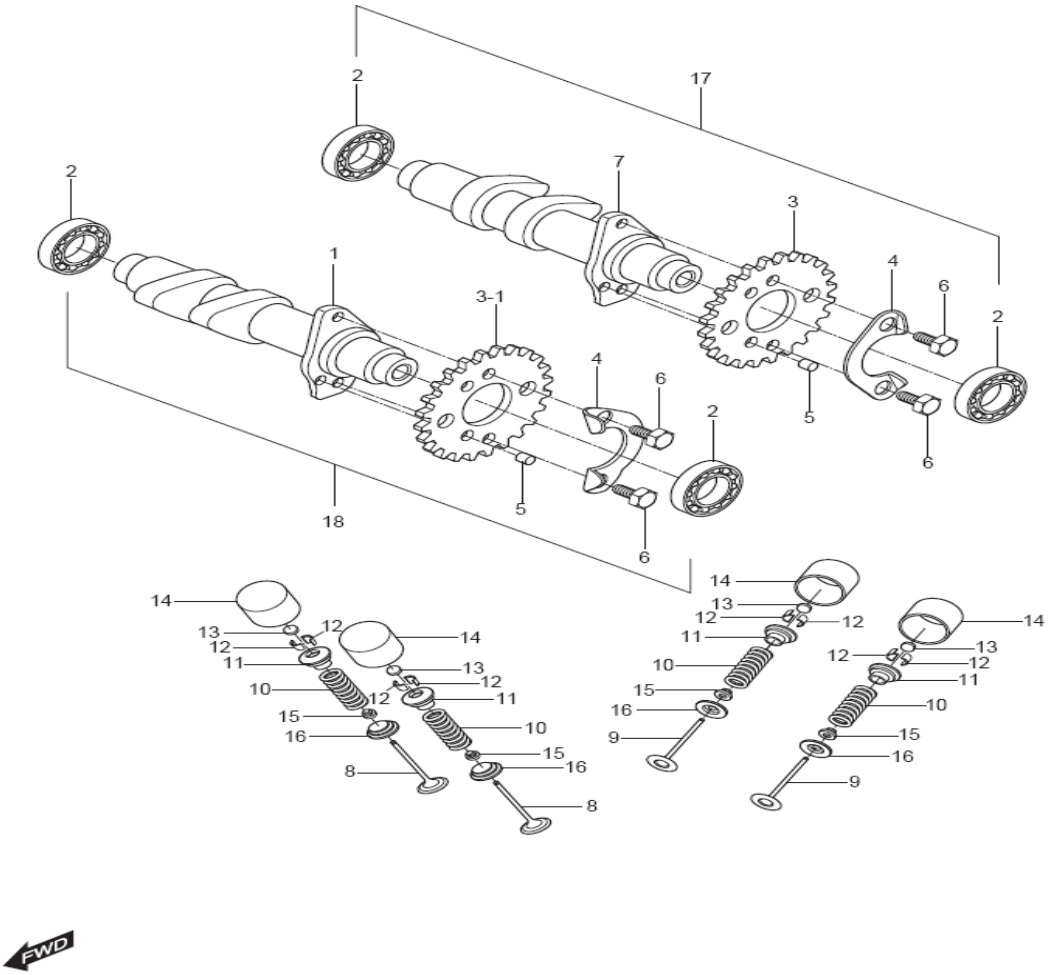
09 CAMSHAFT REAR



09 CAMSHAFT REAR

Ref #	Part #		Description	Quantity	Remarks
1	12711HM8100888	EJE DE LEVAS VS250R	CAMSHAFT, intake rear	1	
2	09262-17019	BALINERA VS250R	BEARING, camshaft rear (22.4X29.6X8)	4	
3	12742HJ8200	PIÑON EJE LEVAS TRASERO VS250R	SPROCKET, camshaft rear	2	
4	12747-44B00	ARANDELA VS250R	WASHER, sprocket rear	2	
5	09261-05005	PASADOR PIÑON TRASERO VS250R	PIN, sprocket rear	2	
6	09111-06032	PERNO VS250R	BOLT, sprocket rear (M6X10)	4	
7	12721HJ8200888	EJE DE LEVAS VS250R	CAMSHAFT, exhaust rear	1	
8	12911HJ8200	VALVULA DE ADMISION VS250R	VALVE, intake rear	2	
9	12912HJ8200	VALVULA DE ESCAPE VS250R	VALVE, exhaust rear	2	
10	12921HJ8200	RESORTE VS250R	SPRING, valve rear	4	
11	12931HJ8200	ASIENTO DE VALVULAS VS250R	RETAINER, valve spring rear	4	
12	12932HJ8200	CUÑA DE VALVULAS VS250R	COTTER, valve rear	8	
13	12892-05C00XXX	GUIA VS250R	SHIM, tappet (size 152-230)	4	**XXX=shim size**
14	12881HJ8200	EMBOLO VS250R	TAPPET, rear	4	
15	09289H04002	SELLO DE VALVULA VS250R	SEAL, valve stem oil rear (4X7.2X8)	4	
16	12933HJ8200	ASIENTO DE VALVULAS VS250R	SEAT, valve spring rear	4	
17	12720HM8100HPA	EJE DE LEVAS COMPLETO VS250R	CAMSHAFT ASSY, rear intake	1	
18	12750HJ8201HPA	EJE DE LEVAS COMPLETO VS250R	CAMSHAFT ASSY, rear exhaust	1	

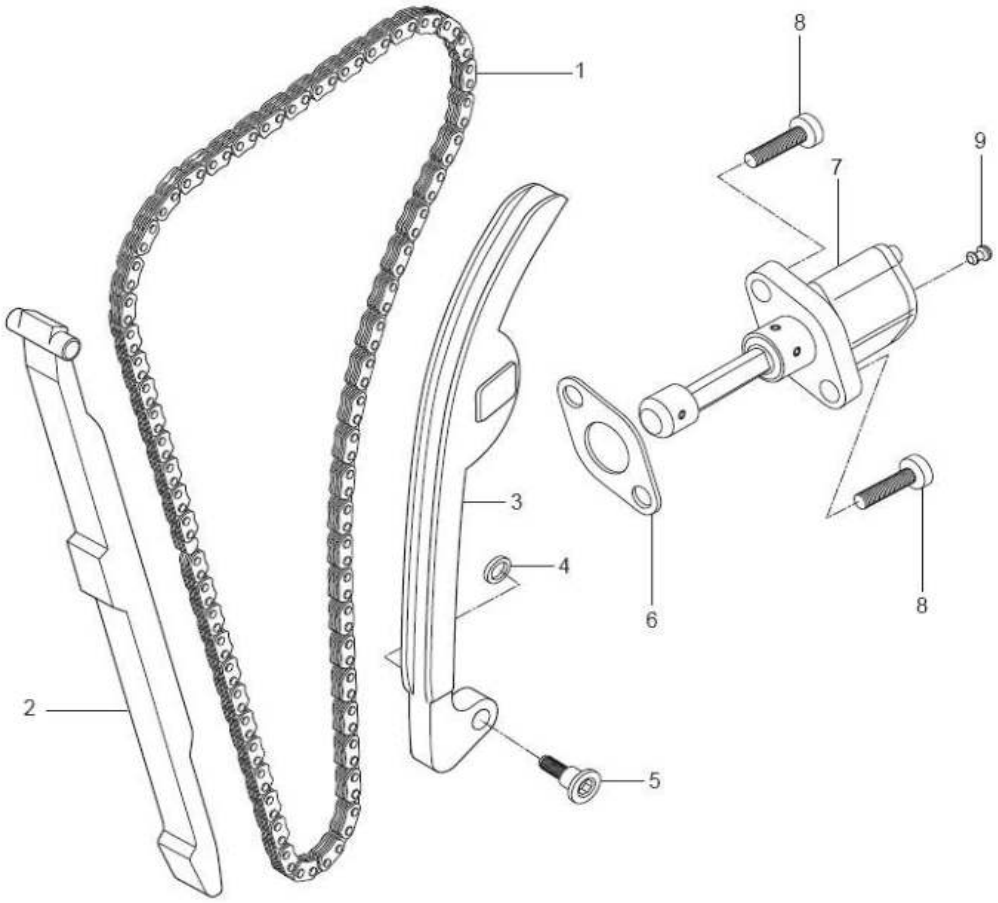
10 CAMSHAFT FRONT



10 CAMSHAFT FRONT

Ref #	Part #		Description	Quantity	Remarks
1	12711HJ8200888	EJE DE LEVAS VS250R	CAMSHAFT, intake front	1	
2	09262-17019	BALINERA VS250R	BEARING, camshaft front (22.4X29.6X8)	4	
3	12741H16E00	PIÑON EJE DE LEVAS VS250R	SPROCKET, camshaft front	2	
4	12747-44B00	ARANDELA VS250R	WASHER, sprocket front	2	
5	09261-05005	PASADOR PIÑON TRASERO VS250R	PIN, sprocket front	2	
6	09111-06032	PERNO VS250R	BOLT, sprocket front (M6X10)	4	
7	12721HJ8200888	EJE DE LEVAS VS250R	CAMSHAFT, exhaust front	1	
8	12911HJ8200	VALVULA DE ADMISION VS250R	VALVE, intake front	2	
9	12912HJ8200	VALVULA DE ESCAPE VS250R	VALVE, exhaust front	2	
10	12921HJ8200	RESORTE VS250R	SPRING, valve front	4	
11	12931HJ8200	ASIENTO DE VALVULAS VS250R	RETAINER, valve spring front	4	
12	12932HJ8200	CUÑA DE VALVULAS VS250R	COTTER, valve front	8	
13	12892-05C00XXX	GUIA VS250R	SHIM, tappet (size 152-230)	4	XXX=shim size
14	12881HJ8200	EMBOLO VS250R	TAPPET, front	4	
15	09289H04002	SELLO DE VALVULA VS250R	SEAL, valve stem oil front (4x7.2x8)	4	
16	12933HJ8200	ASIENTO DE VALVULAS VS250R	SEAT, valve spring front	4	
17	12710HJ8200HPA	EJE DE LEVAS COMPLETO DEL. (ADMISION) V	CAMSHAFT ASSY, front intake	1	
18	12730HJ8200HPA	EJE DE LEVAS COMPLETO DEL. (ESCAPE) VS	CAMSHAFT ASSY, front exhaust	1	

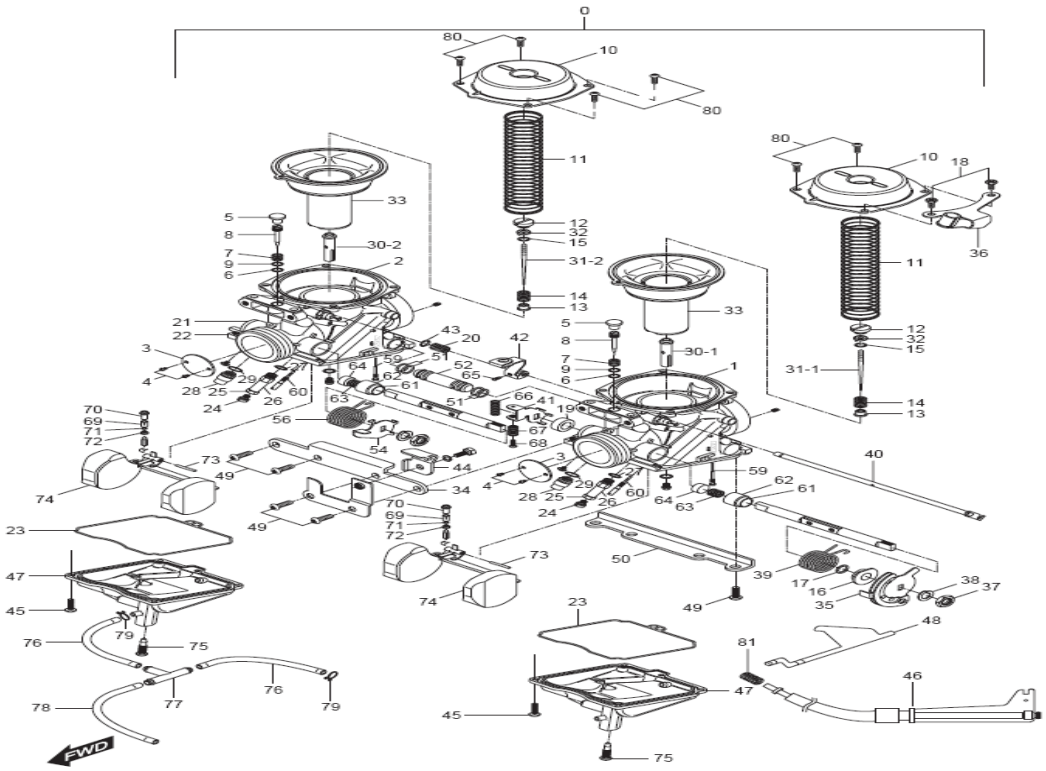
11 CAM CHAIN



11 CAM CHAIN

Ref #	Part #		Description	Quantity	Remarks
1	12760-16E00	CADENILLA REPARTICION 124L VS250R	CHAIN COMP, camshaft drive (124link)	2	
2	12771-16E00	GUIA CADENILLA NO. 1 VS250R	GUIDE, cam chain NO.1	2	
3	12811HJ8200	TENSOR CADENILLA VS250R	TENSIONER, cam chain	2	
4	08211-06181	ARANDELA VS250R	WASHER, cam chain tensioner bolt	2	
5	12812H35C00	PERNO VS250R	BOLT, cam chain tensioner (M6× 23)	2	
6	12837H31321	EMPAQUE TENSOR CADENIJJA VS250R	GASKET, tensioner adjuster	2	
7	12830H31320	TENSOR COMPLETO CADENILLA VS250R	ADJUSTER ASSY, tensioner	2	
8	07110-06208	PERNO VS250R	BOLT, tensioner adjuster (M6× 23)	4	
9	12839-38200	TAPON VS250R	PLUG, adjuster	2	

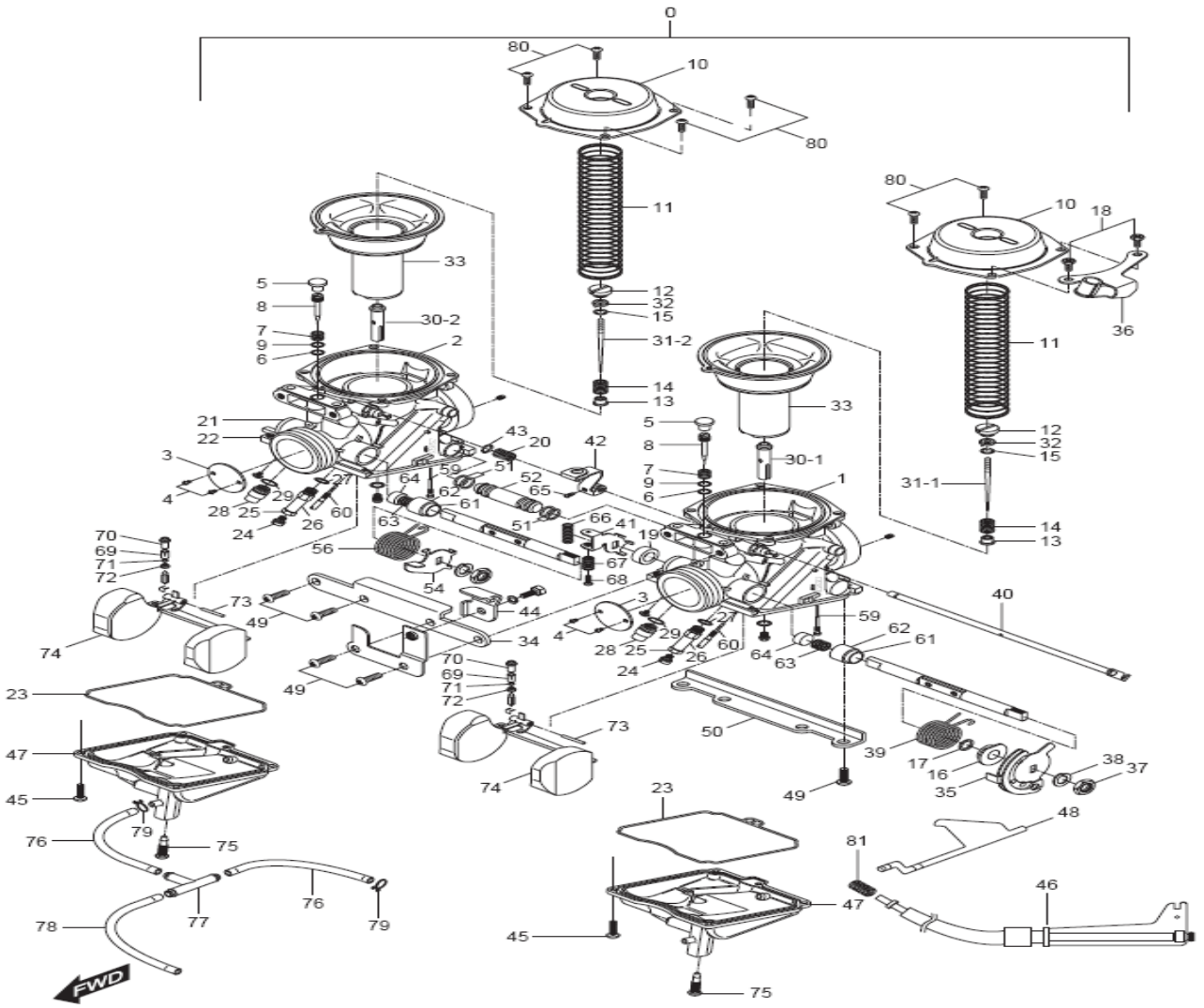
12 CARBURETOR ASSY



12 CARBURETOR ASSY

Ref #	Part #		Description	Quantity	Remarks
0	13200HM8101	CARBURADOR COMPLETO VS250R	CARBURETOR ASSY	1	
3	13303HG5100	VALVULA DE ACELERACION VS250R	THROTTLE VALVE	2	
4	13304HG5100	TORNILLO VS250R	SCREW	4	
6	13306HG5100	ORING VS250R	O-RING	2	
7	13307HG5100	RESORTE VS250R	SPRING (CO)	2	
9	13309HG5100	ARANDELA VS250R	WASHER	2	
10	13310HG5100	TAPA DEL DIAFRAGMA VS250R	DIAPHRAGM COVER	2	
11	13311HG5100	RESORTE VS250R	SPRING (CO)	2	
12	13312HG5100	TORNILLO VS250R	SCREW	2	
14	13314HG5100	RESORTE VS250R	SPRING (CO)	2	
15	13315HG5100	ORING VS250R	E-RING	2	
18	13318HG5100	PERNO VS250R	BOLT	2	
20	13320HG5100	RESORTE VS250R	SPRING (CO)	1	
22	13322HG5100	EJE INT. CARBURADOR VS250R	SHAFT ASSY	1	
23	13323HG5100	ORING VS250R	O-RING	2	
24-1	13324HM8100	CHICLER VS250R	MAIN JET	1	
24-2	13325HM8100	CHICLER VS250R	MAIN JET	1	

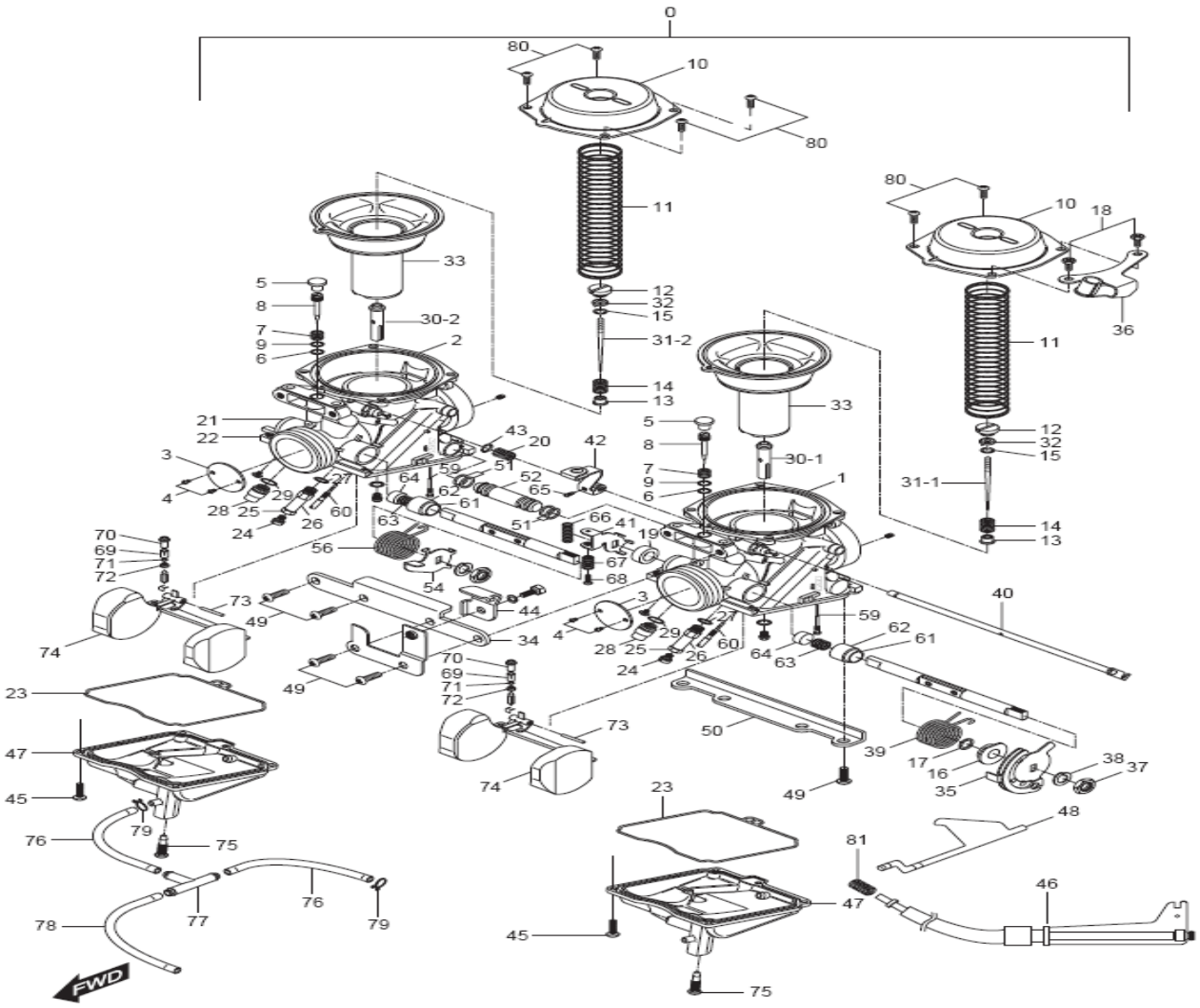
12 CARBURETOR ASSY



12 CARBURETOR ASSY

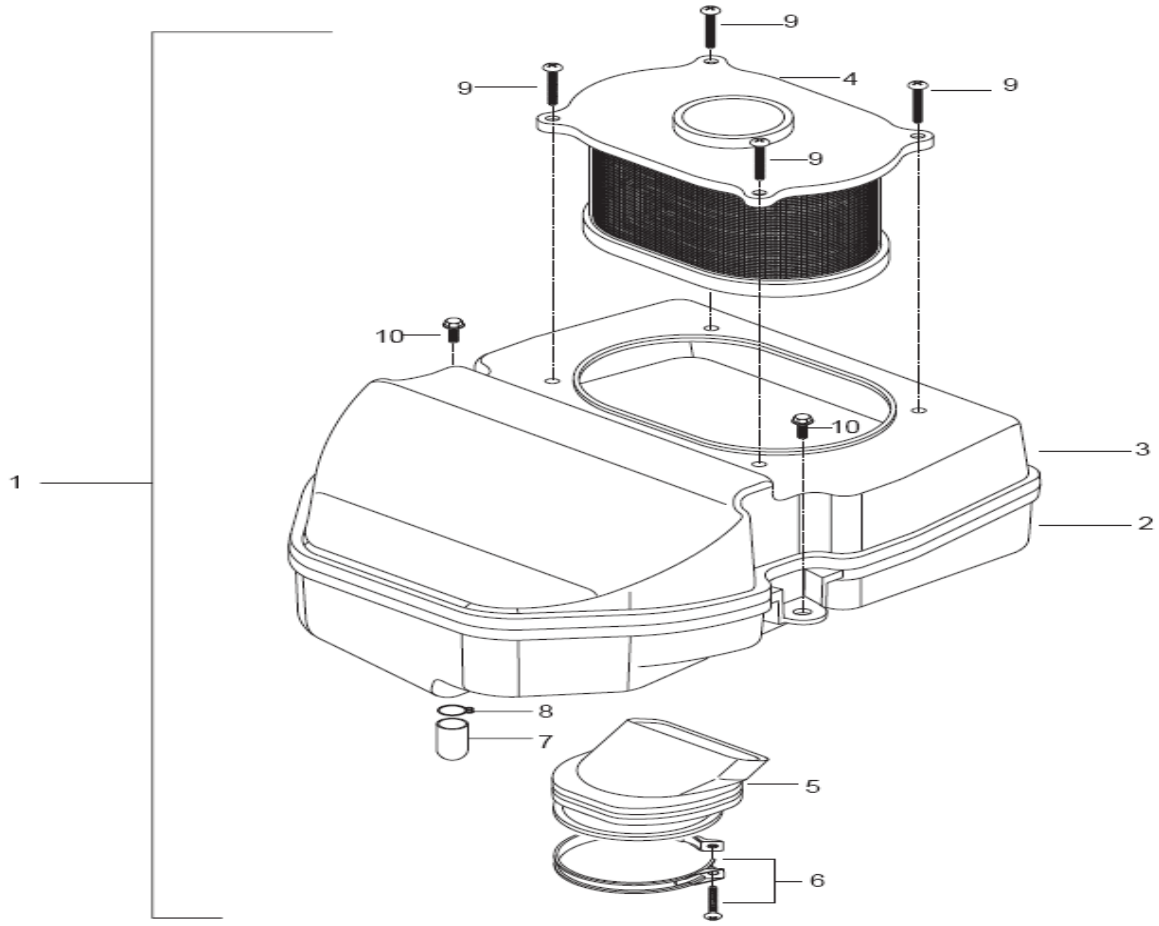
Ref #	Part #		Description	Quantity	Remarks
26	13327HG5100	SOPORTE VS250R	HOLDER	2	
27	13328HG5100	ARANDELA VS250R	WASHER	2	
28	13329HG5100	TORNILLO VS250R	SCREW	2	
29	13330HG5100	ARANDELA VS250R	WASHER	2	
30-1	13331HM8100	AGUJA DE LA CORTINA CARBURADOR VS250	NEEDLE (JET AB) (NJ)	1	
30-2	13332HM8100	CANASTILLA VS250R	NEEDLE (JET AB) (NJ)	1	
31-1	13333HM8100	CHICLER CARBURADOR VS250R	JET NEEDLE (JN)	1	
38	13343HG5100	ARANDELA VS250R	WASHER	1	
39	13344HG5100	RESORTE VS250R	SPRING (CO)	1	
42	13347HG5100	LEVA DE STARTER VS250R	STARTER LEVER	1	
45	13350HG5100	TORNILLO VS250R	SCREW	8	
46	13351HG5100	TORNILLO AJUSTE DEL CARBURADOR VS250	ADJUST SCREW ASSY	1	
47	13352HG5100	CUBETA FLOTADOR CARBURADOR VS250R	FLOAT BODY ASSY	2	
49	13354HG5100	TORNILLO VS250R	SCREW	8	
50	13355HG5100	#N/A	PLATE	1	

12 CARBURETOR ASSY



Ref #	Part #		Description	Quantity	Remarks
78	13383HG5100	#N/A	HOSE	1	
79	13384HG5100	CLIP VS250R	CLIP	2	
80	13385HG5100	TORNILLO VS250R	SCREW	6	
81	13386HG5100	RESORTE VS250R	SPRING (CO)	1	

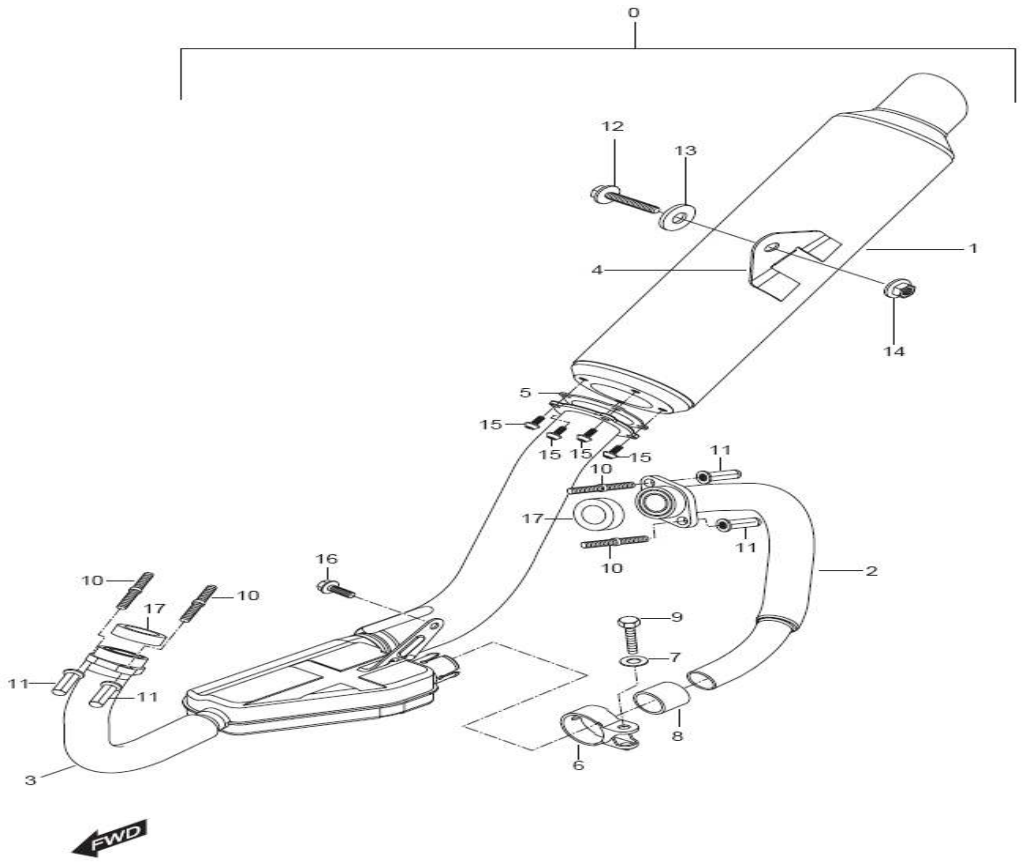
13 AIR CLEANER & CHAMBER



13 AIR CLEANER & CHAMBER

Ref #	Part #		Description	Quantity	Remarks
1	13700HM8130	CAJA FILTRO AIRE COMPLETA VS250R	CLEANER ASSY, air	1	
2	13721HM8101	BASE CAJA FILTRO VS250R	CASE, air cleaner	1	
3	13740HM8101	TAPA CAJA FILTRO VS250R	CAP COMP, air cleaner	1	
4	13780HM8100	ELEMENTO FILTRO AIRE VS250R	FILTER COMP, air cleaner	1	
5	13881HL7300	CAUCHO CONECTOR CAJA FILTRO VS250R	TUBE, outlet	2	
6	09402-56208	ABRAZADERA TUBO ETERIOR VS250R	CLAMP, outlet tube	2	
7	13895HF4500	TAPON DE DRENAJE VS250R	PLUG, oil drain	1	
8	09401-14301	CLIP VS250R	CLIP , oil drain plug	1	
9	02142-05165	TORNILLO VS250R	SCREW, air cleaner filter (M5×16)	4	
10	02142-16125	TORNILLO VS250R	SCREW, air cleaner (M6×12)	2	

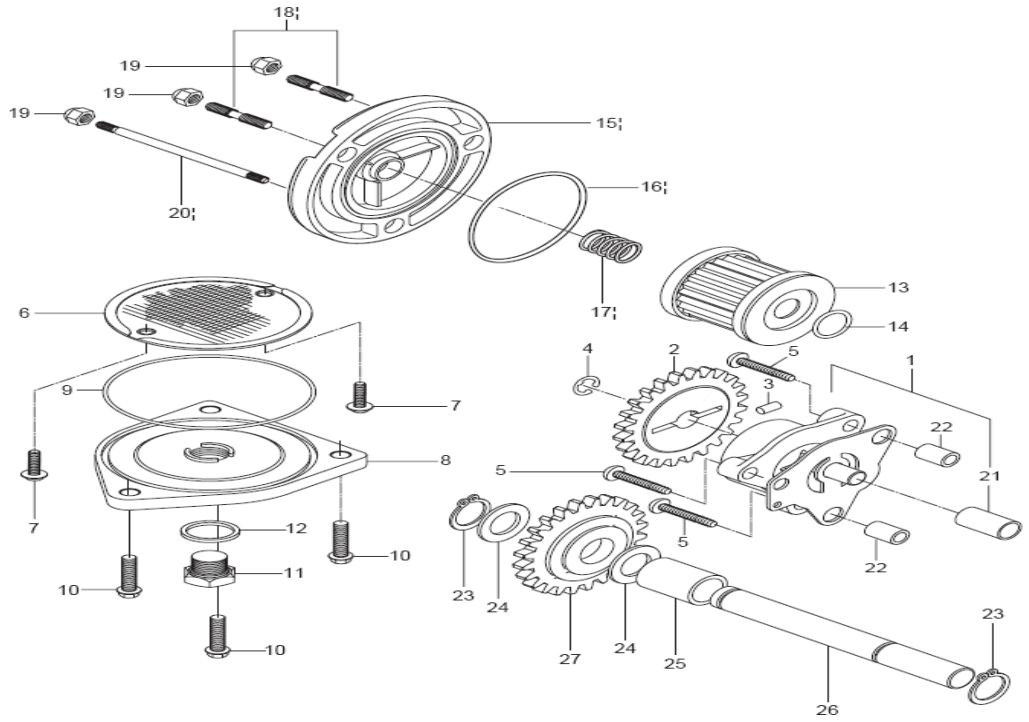
14 MUFFLER



14 MUFFLER

Ref #	Part #		Description	Quantity	Remarks
0	14305HM8105PAH	EXHOSTO COMPLETO VS250R	MUFFLER, ASSY	1	
1	14310HM8105PLA	TUBO EXHOSTO VS250R	BODY COMP, muffler front	1	
2	14160HM8102PAM	PIPETA (CURVA) EXHOSTO VS250R	PIPE COMP, exhaust rear	1	
3	14151HM8103PAM	PIPETA TRASERA EXHOSTO VS250R	PIPE COMP, exhaust front	1	
4	14411HM8100	SOPORTE EXOSTO VS250R	BRACKET, muffler support	1	Not for Sale
5	14314HM8110	EMPAQUE VS250R	GASKET, connector flange	1	
6	14770HG5101PAM	ABRAZADERA PIPETA EXHOSTO VS250R	CONNECTOR COMP, exhaust pipe	1	
7	09160-10001	ARANDELA VS250R	WASHER, exhaust pipe connector	1	
8	14773HG5100	EMPAQUE CONECTOR EXHOSTO VS250R	GASKET, connector exhaust pipe	1	
9	01137-08358	PERNO VS250R	BOLT, connector exhaust pipe (M8×35)	1	
10	01421-08258	PERNO VS250R	STUD BOLT, exhaust pipe (M8×35)	4	
11	09143H08001	TUERCA VS250R	NUT, exhaust pipe (M8)	4	
12	07110-10358	PERNO VS250R	BOLT, muffler support	1	
13	09160-10102	ARANDELA VS250R	WASHER, muffler support	1	
14	08316-26108	TUERCA VS250R	NUT, muffler support rear	1	
15	09119H06002	PERNO VS250R	BOLT, connector flange	4	
16	01137-08168	PERNO VS250R	BOLT, muffler chamber bracket (M8×16)	1	
17	14181-46E00	EMPAQUE EXOSTO VS250R	GASKET, exhaust pipe	2	

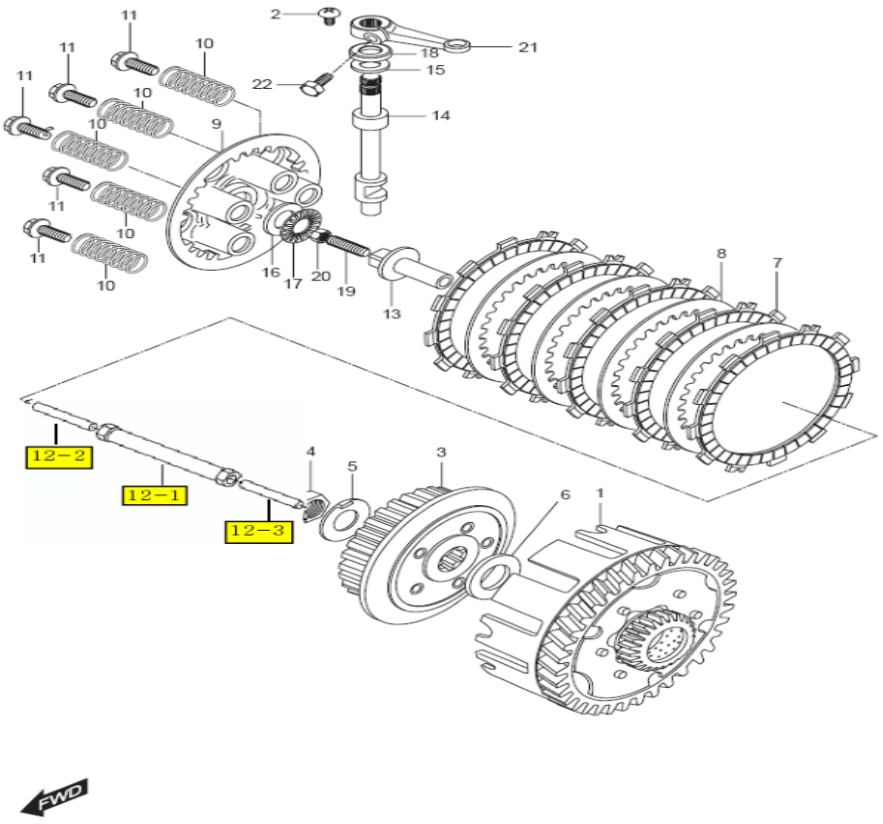
15 OIL PUMP



15 OIL PUMP

Ref #	Part #		Description	Quantity	Remarks
1	16400HG5102	BOMBA ACEITE COMPLETA VS250R	PUMP ASSY, oil	1	
2	16331HG5102	PIÑON BOMBA ACEITE VS250R	GEAR, oil pump driven	1	
3	09261-02001	PIN GUIA PIÑON BOMBA ACIETE VS250R	PIN, oil pump driven gear	1	
4	08332-11069	CLIP CIRCULAR VS250R	CIRCLIP, oil pump driven gear	1	
5	02112-06258	TORNILLO VS250R	SCREW, oil pump (M6×25)	3	
6	16520-05202	REJILLA FILTRO VS250R	STRAINER COMP, engine oil	1	
7	02112-95126	TORNILLO VS250R	SCREW, engine oil strainer (M5×12)	2	
8	16523-05200	TAPA REJILLA VS250R	CAP, oil strainer	1	
9	09280-60005	ORING VS250R	O-RING, strainer cap (60.5× 2.4)	1	
10	01547-06208	PERNO VS250R	BOLT, oil strainer cap (M6× 20)	3	
11	09247-14002	TORNILLO DRENAJE VS250R	PLUG, oil drain	1	~KM4MJ51E161100662
11~1	09247-14019	TORNILLO DRENAJE VS250R	PLUG, oil drain	1	KM4MJ51E161100663~
12	09168H14003	EMPAQUE TAPON CHEQUEO VS250R	GASKET, drain plug	1	
13	16510-05240	FILTRO DE ACEITE VS250R	FILTER COMP, engine oil	1	
14	09280-13004	ORING VS250R	O-RING, oil filter (13.5×1.5)	1	
15	16512HG510003S	TAPA FILTRO VS250R	CAP, oil filter	1	
16	09280-54001	ORING VS250R	O-RING, oil filter cap (25.7×3.5)	1	
17	09440-18002	RESORTE VS250R	SPRING, oil filter cap	1	
18	01421-06128	PERNO VS250R	BOLT, oil filter cap stud (M6×12)	2	
19	08313-11068	TUERCA VS250R	NUT, oil filter cap (M6)	3	
20	01421-06658	PERNO VS250R	BOLT, oil filter cap stud (M6×65)	1	
21	16419HG5100	BUJE BOMBA ACEITE VS250R	BUSH, oil pump	1	
22	09206-08001	PASADOR VS250R	PIN, oil pump knock	2	
23	08331-31109	CLIP CIRCULAR VS250R	CIRCLIP	2	
24	08211-10181	ARANDELA VS250R	WASHER	2	
25	09180H10022	ESPACIADOR VS250R	SPACER	1	
26	16451HG5101	EJE PIÑON CONDUCTOR BOMBA ACIETE VS2	SHAFT, oil pump idle gear	1	
27	16431HG5104	PIÑON CONDUCTOR BOMBA ACEITE VS250R	GEAR, oil pump idle	1	

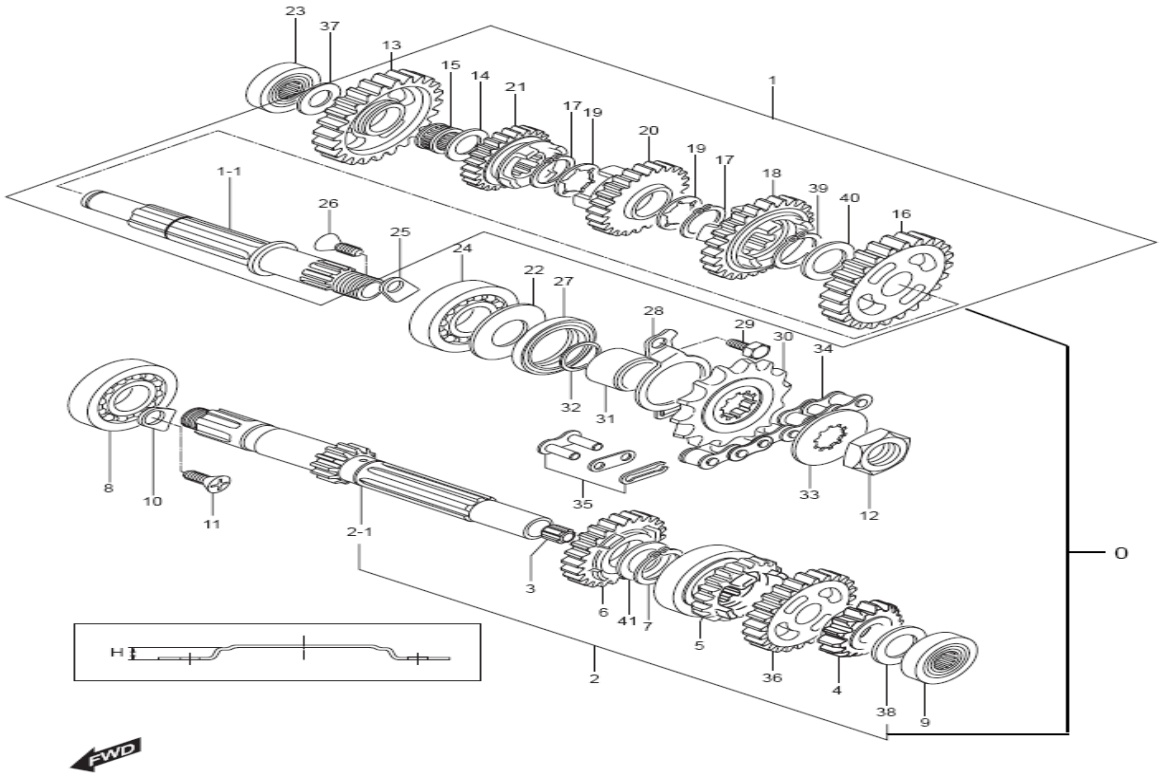
16 CLUTCH ASSY



16 CLUTCH ASSY

Ref #	Part #		Description	Quantity	Remarks
1	21200HJ8200HPA	PRENSA DE EMBRAGUE VS250R	GEAR COMP, primary driven	1	
2	02142-06108	TORNILLO TOPE VS250R	STOPPER, clutch release camshaft oil	1	
3	21411HJ8202	MANZANA EMBRAGUE VS250R	HUB, clutch sleeve	1	
4	09140-16014	TUERCA VS250R	NUT, clutch sleeve hub (M6)	1	
5	09169H16001	ARANDELA VS250R	WASHER, clutch sleeve hub	1	03/03/12수정
6	09167H18001	ARANDELA SEPARADORA MANZANA EMBRAG	THRUST WASHER, clutch sleeve hub	1	
7	21441HJ8201	DISCO CONDUCTOR EMBRAGUE V2C250T	PLATE, clutch drive	6	
8	21451HJ8201	DISCO CONDUCIDO EMBRAGUE V2C250T	PLATE, clutch driven	5	
9	21462HJ8201	DISCO DE PRESION EMBRAGUE VS250R	DISK, clutch pressure	1	
10	09440H16003	RESORTE VS250R	SPRING, clutch	5	
11	09116H05001	PERNO VS250R	BOLT, clutch spring (M5× 20)	5	
12	23110HJ8202	VARILLA IMPULSADORA DE EMBRAGUE VS25	ROD COMP, clutch push	1	
12-1	23110HJ8202	VARILLA IMPULSADORA DE EMBRAGUE VS25	ROD COMP, clutch push	1	KM4MJ51E361100003
12-2	23115HN9100	VARILLA IMPULSADORA DE EMBRAGUE NO. 2	ROD clutch push NO.2	1	KM4MJ51E361100003
12-3	23113HJ8200	VARILLA IMPULSADORA DE EMBRAGUE DER.	ROD clutch push R	1	KM4MJ51E361100003
13	23121-38201	VARILLA IMPULSADORA DE EMBRAGUE VS25	ROD COMP, clutch push	1	
14	23122HG5100	LEVA DE EMBRAGUE VS250R	CAM SHAFT, clutch release	1	
15	08211-10201	ARANDELA LEVA EMBRAGUE VS250R	THRUST WASHER, clutch release camshaft	1	
16	09160-15015	ARANDELA, empuje liberación embrague VS250I	THRUST WASHER, clutch release	1	
17	09263H15001	RODAMIENTO DE EMPUJE DE DESCARGA DE	THRUST BEARING, clutch release	1	
18	09282-10007	RETENEDOR 10X20X6 VS250R	OIL SEAL, clutch release camshaft (10x20x6)	1	
19	09134-06010	TORNILLO VS250R	SCREW, clutch release adjuster (M6×1)	1	
20	08310-22068	TUERCA VS250R	NUT, clutch release adjust (M6)	1	
21	23271HJ8250	LEVA DE EMBRAGUE VS250R	ARM, clutch release	1	
22	01107-06168	PERNO VS250R	BOLT, clutch release arm (M6×16)	1	

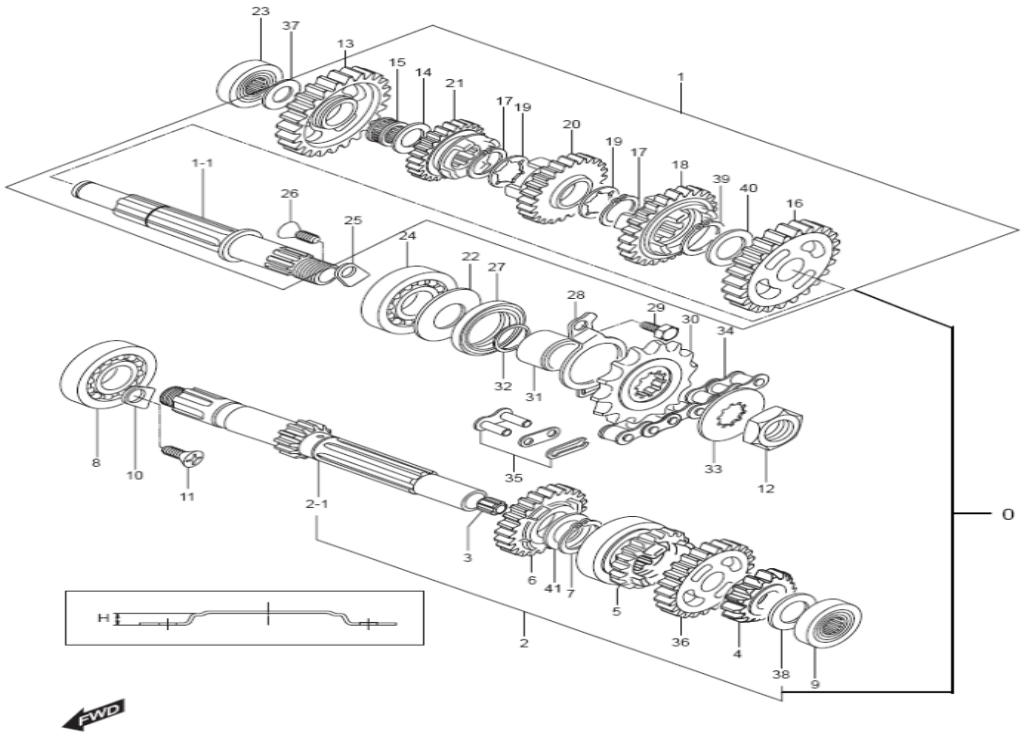
17 TRANSMISSION



17 TRANSMISSION

Ref #	Part #		Description	Quantity	Remarks
0	24200SJ8200HPA	TRANSMISION COMPLETA VS250R	MISSION GEAR SET	1	
1	24130HJ8200HPA	CONJ. EJE SECUNDARIO TRANSMISION VS25	DRIVE SHAFT ASSY	1	
1-1	24130HJ8201	EJE SECUNDARIO DE TRANSMISION VS250R	SHAFT COMP, drive	1	
2	24121HJ8200HPA	CONJ. EJE PRIMARIO COMPLETO VS250R	SHAFT COMP, counter	1	
2-1	24121HJ8201	#N/A	SHAFT, counter	1	
3	24125-38201	BUJE EJE DE LEVAS VS250R	BUSH, counter shaft	1	
4	24221HJ8201	#N/A	GEAR, 2nd drive	1	
5	24241HJ8200	#N/A	GEAR, 4th drive	1	
6	24251HJ8201	#N/A	GEAR, 5th drive	1	
7	09380H20001	CLIP CIRCULAR VS250R	CIRCLIP, 5th drive gear	1	
8	08110-62050	BALINERA VS250R	BEARING, counter shaft R (#6205)	1	
9	09263H17001	BALINERA VS250R	BEARING, counter shaft L (24×17×18)	1	
10	24741HG5100	SUJETADOR rodamiento oscilador	RETAINER, counter shaft bearing	1	
11	02122-06128	TORNILLO VS250R	SCREW, counter shaft bearing retainer	1	
12	09140-16017	#N/A	NUT, engine sprocket(M21)	1	
13	24311HJ8200	PIÑON 1A. VS250R	GEAR, 1st driven	1	
14	08211-17261	#N/A	THRUST WASHER, 1st driven gear I	1	
15	09263H17008	BALINERA PIÑON PRIMARIO VS250R	BEARING, 1st driven gear (24×17×9.8)	2	
16	24320HJ8200	#N/A	GEAR COMP, 2nd driven	1	
17	09380H20001	CLIP CIRCULAR VS250R	CIRCLIP, 4th driven gear	2	
18	24331HJ8200	#N/A	GEAR, 3rd driven	1	
19	09167H18002	#N/A	THRUST WASHER, 4th driven gear	1	
20	24341HJ8200	#N/A	GEAR, 4th driven	1	

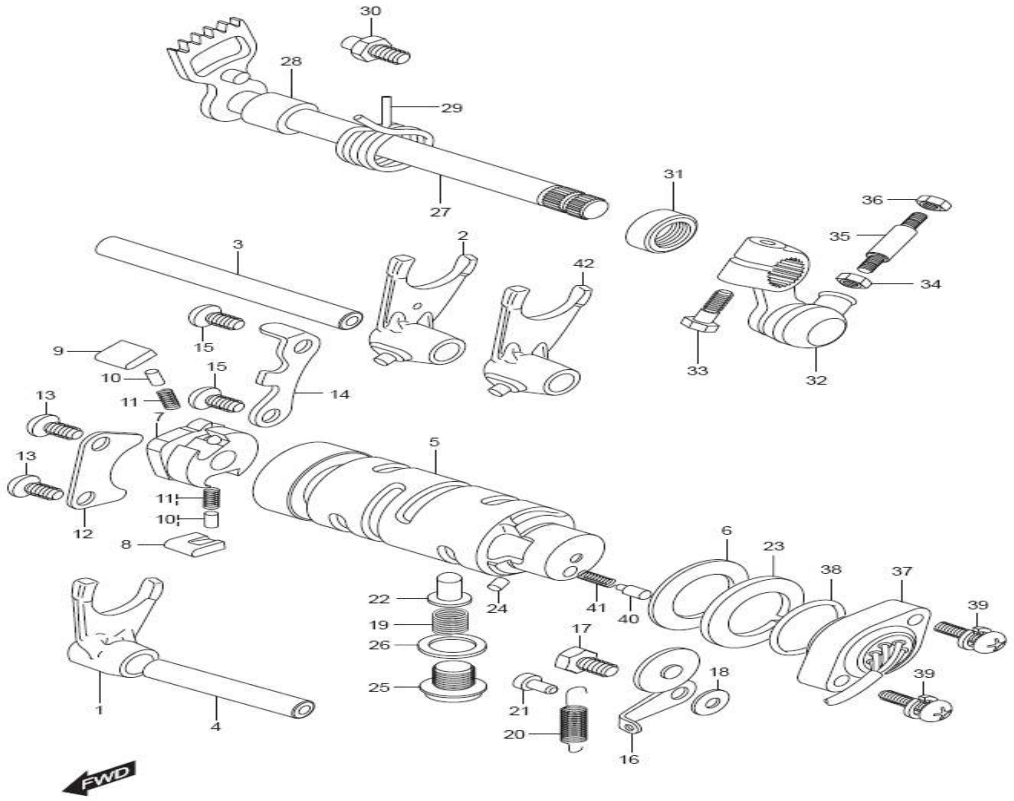
TRANSMISSION



TRANSMISSION

Ref #	Part #		Description	Quantity	Remarks
21	24351HJ8202	#N/A	GEAR, 5th driven	1	
22	24359-05200	ARANDELA VS250R	WASHER, oil sealing	1	KM4MJ51E061100474
22-1	09160H20011	ARANDELA VS250R	WASHER, oil sealing	1	KM4MJ51E061100475
23	09263H17007	BALINERA VS250R	BEARING, drive shaft R	1	
24	09262H22016	BALINERA VS250R	BEARING, drive shaft L (22× 56×16)	1	
25	24741HG5100	SUJETADOR rodamiento oscilador	RETAINER, drive shaft bearing	1	
26	02122-06128	TORNILLO VS250R	SCREW, drive shaft bearing retainer (M6×12)	1	
27	09283-27010	RETENEDOR VS250R	OIL SEAL, drive shaft (40×6)	1	
28	24751HG5102	#N/A	RETAINER, drive shaft oil seal	1	
29	01107-06106	PERNO VS250R	BOLT, drive shaft oil seal retainer (M6×10)	2	
30	27510HJ8200	PIÑON DE SALIDA 14T VS250R	SPROCKET COMP, engine 14T (#520)	1	
31	27531HJ8200	#N/A	SPACER, engine sprocket	1	KM4MJ51E061100474
31-1	27531HJ8201	#N/A	SPACER, engine sprocket	1	KM4MJ51E061100475
32	09280-19005	ORING VS250R	O-RING, engine sprocket (29×2.4)	1	
33	09167-20006	#N/A	LOCK WASHER, engine sprocket	1	
34	27600HM8100	CADENA 520 X 112 VS250R	CHAIN ASSY, drive (#520) 112 Link	1	
35	27620H93B00	#N/A	.JOINT, chain	1	Not for Sale
36	24230HJ8200	#N/A	GEAR COMP, 3rd drive	1	
37	08211-17301	ARANDELA VS250R	WASHER, drive shaft thrust	1	
38	08211-17301	ARANDELA VS250R	WASHER, counter shaft thrust	1	
39	09380H20001	CLIP CIRCULAR VS250R	CIRCLIP, 2nd driven gear	1	
40	08211-22281	ARANDELA VS250R	WASHER, 2nd driven gear	1	
41	08211-22281	ARANDELA VS250R	WASHER, 5th drive gear thrust	1	

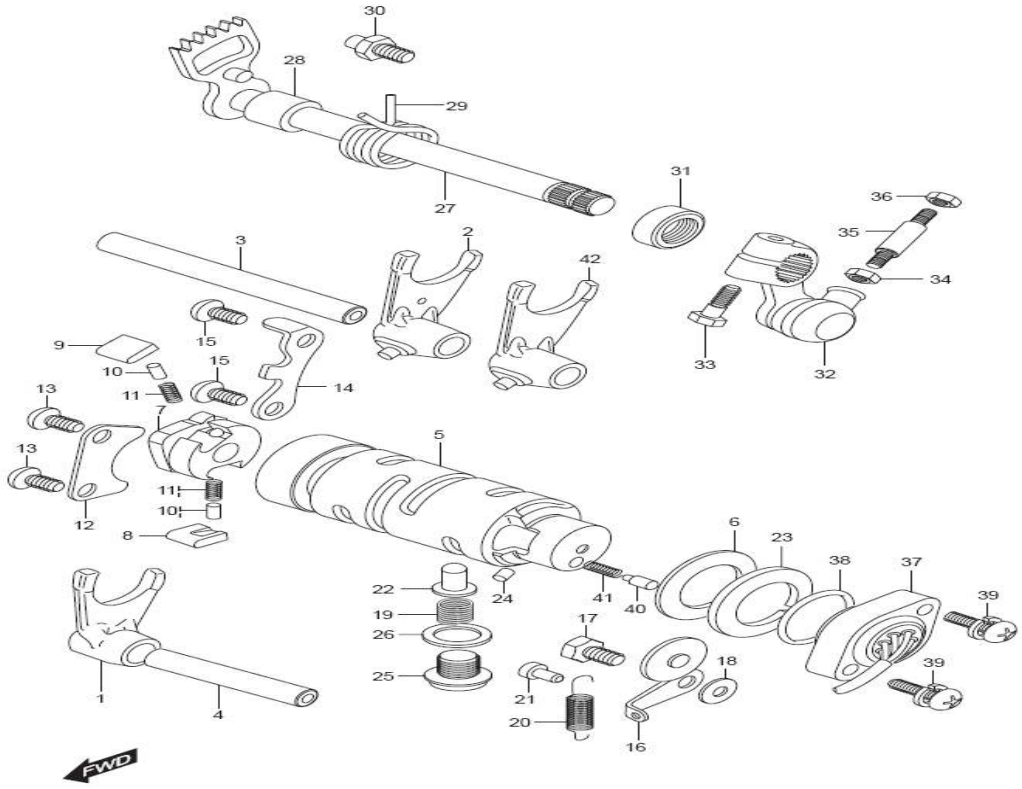
18 GEAR SHIFTING



18 GEAR SHIFTING

Ref #	Part #		Description	Quantity	Remarks
1	25211HJ8200	HORQUILLA NO. 1 VS250R	FORK, gear shift No.1	1	
2	25231HJ8200	HORQUILLA NO> 3 VS250R	FORK, gear shift No.3	1	
3	25411-05201	HORQUILLA NO. 1 VS250R	SHAFT, gear shift fork No.1	1	
4	25421-35403	HORQUILLA N 2 VS250R	SHAFT, gear shift fork No.2	1	
5	25310HJ8200	SELECTOR DE CAMBIOS VS250R	CAM COMP, gear shift	1	
6	08211-25401	ARANDELA VS250R	WASHER, gear shift cam	1	
7	25322-31301	MUÑON DEL SELECTOR DE CAMBIOS VS250R	GEAR, gear shift cam driven	1	
8	25323-34201	#N/A	PAWL, gear shift No.1	1	
9	25324-34201	#N/A	PAWL, gear shift No.2	1	
10	09261-05003	#N/A	PIN, gear shift pawl click	2	
11	09440-04003	RESORTE VS250R	SPRING, gear shift pawl return	2	
12	25331-30000	#N/A	LIFTER, gear shift pawl	1	
13	02122-06128	TORNILLO VS250R	SCREW, gear shift pawl	2	
14	25341HG5100	#N/A	GUIDE, gear shift cam	1	
15	02122-06128	TORNILLO VS250R	SCREW, gear shift pawl lifter (M6×12)	2	
16	25350HG5100	#N/A	STOPPER COMP, gear shift cam	1	
17	09111-06019	PERNO VS250R	BOLT, gear shift cam stopper (M10×14.6)	1	
18	08211-06141	ARANDELA VS250R	WASHER, gear shift cam stopper	1	
19	09440H11020	RESORTE VS250R	SPRING, gear shift cam stopper	1	
20	09443H08044	RESORTE VS250R	SPRING, gear shift cam stopper arm	1	

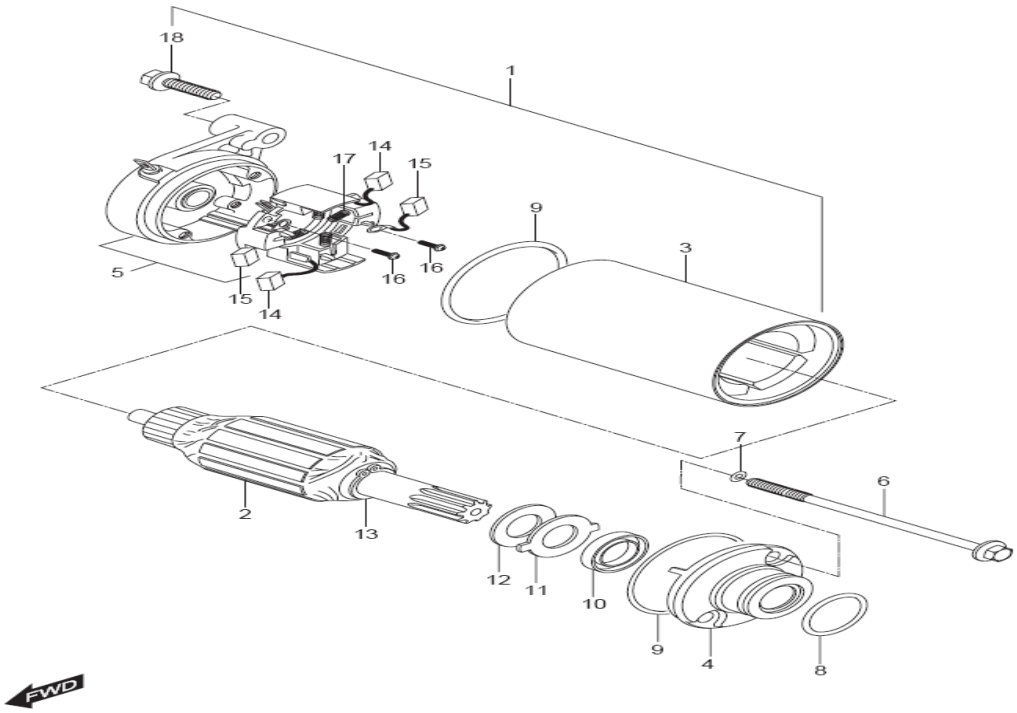
GEAR SHIFTING



18 GEAR SHIFTING

Ref #	Part #		Description	Quantity	Remarks
21	09223-04001	#N/A	HOOK, gear shift shaft spring	1	
22	25351-30010	#N/A	STOPPER, gear shift cam neutral	1	
23	25381-45400	#N/A	PLATE, gear shift cam stopper	1	
24	04221-04069	SELLO DE VÁLVULA	PIN, gear shift cam stopper plate	1	
25	09247-14026	TAPON DE CHEQUEO ACEITE VS250R	PLUG, gear shift cam stopper	1	
26	09168H14003	EMPAQUE TAPON CHEQUEO VS250R	WASHER, gear shift cam stopper plug	1	
27	25510HG5101	EJE DE CAMBIOS VS250R	SHAFT COMP, gear shift	1	
28	09180-12068	#N/A	SPACER, gear shift shaft	1	
29	09444-26013	RESORTE VS250R	SPRING, gear shift shaft return	1	
30	25671-01000	TOPE DE LA PALANCA DE CAMBIOS	STOPPER, gear shift arm	1	
31	09285-12002	RETENEDOR VS250R	OIL SEAL, gear shift shaft (22× 9)	1	
32	25520-32C00	MUÑON EXTESOR DE CAMBIOS VS250R	ARM COMP, gear shift link	1	
33	01107-06208	PERNO VS250R	BOLT, gear shift link arm (M6× 20)	1	
34	08310-11068	TUERCA EXT . CAMBIOS VS250R	NUT, gear shift link rod R (M6)	1	
35	25525HR8320	VARILLA EXTENSOR DE CAMBIOS VS250R	ROD, gear shift link	1	
36	09140-06011	TUERCA IZQ. EXTENSOR CAMBIOS VS250R	NUT, gear shift link rod L (M6)	1	
37	37720HG5102	INTERRUPTOR NEUTRAL VS250R	SWITCH ASSY, neutral	1	
38	09280-26003	ORING VS250R	O-RING, gear shift switch (26.2× 2.4)	1	
39	02112-95208	TORNILLO VS250R	SCREW, gear shift switch (M5× 20)	2	
40	09209-05011	CONTACTO NEUTRO VS250R	CONTACT, gear shift switch	1	
41	09440-04010	RESORTE VS250R	SPRING, gear shift switch contact	1	
42	25221HJ8200	HORQUILLA NO. 2 CAMBIOS VS250R	FORK, gear shift No.2	1	

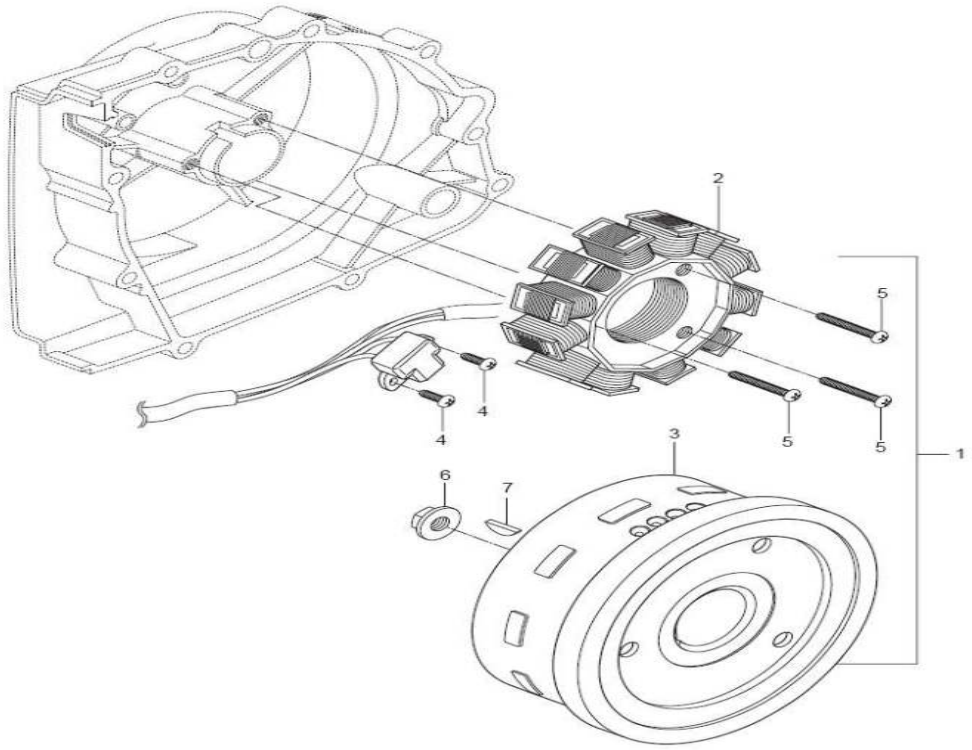
20 STARTING MOTOR



20 STARTING MOTOR

Ref #	Part #		Description	Quantity	Remarks
1	31100HG5100	MOTOR DE ARRANQUE VS250R	MOTOR ASSY, starting	1	
2	31310-11D00	#N/A	ARMATURE ASSY, starter	1	
3	31110HD6300	#N/A	YOKE ASSY, starter	1	
4	31150-42A01	#N/A	HOUSING ASSY, starter	1	
5	31175HG5100	#N/A	FRAME ASSY, commutator	1	Not for Sale
6	31281-32C10	#N/A	BOLT, through	2	
7	31156-38300	#N/A	O-RING	2	
8	09280-24003	#N/A	O-RING	1	
9	31264-35C10	#N/A	O-RING	2	
10	31153-49210	RETENEDOR V2C250T	SEAL, oil	1	
11	31361-32C00	#N/A	PLATE, lock	1	
12	31361-38300	#N/A	WASHER, plate lock	1	
13	31361-10200	#N/A	RING, shaft snap	1	
14	31132-32C10	#N/A	BRUSH SUB ASSY, starter	2	
15	31131-32C20	#N/A	BRUSH, starter	2	
16	31114-32C10	#N/A	SCREW	2	
17	31135-32C10	#N/A	SPRING, compression coil	4	
18	01547-06308	PERNO VS250R	BOLT, starting motor (M6×30)	2	

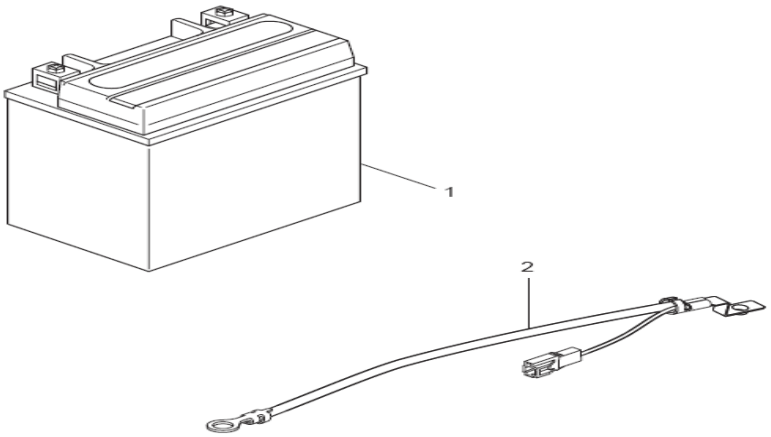
21 MAGNETO ASSY



21 MAGNETO ASSY

Ref #	Part #		Description	Quantity	Remarks
1	32100HJ8200	MAGNETO COMPLETO VS250R	MAGNETO ASSY	1	
2	32101HG5100	ESTATOR DEL MAGNETO VS250R	STATOR ASSY	1	
3	32102HJ8200	ROTOR DEL MAGNETO VS250R	ROTOR, fly wheel	1	
4	02112-05128	TORNILLO VS250R	SCREW, pick-up coil (M5X12)	2	
5	02112-05258	TORNILLO VS250R	SCREW, magneto stato (M5X25)	3	
6	08316-26128	TUERCA VS250R	NUT, magneto fly wheel (M12)	1	
7	08341-31049	CUÑA VS250R	KEY, magneto	1	

22 BATTERY

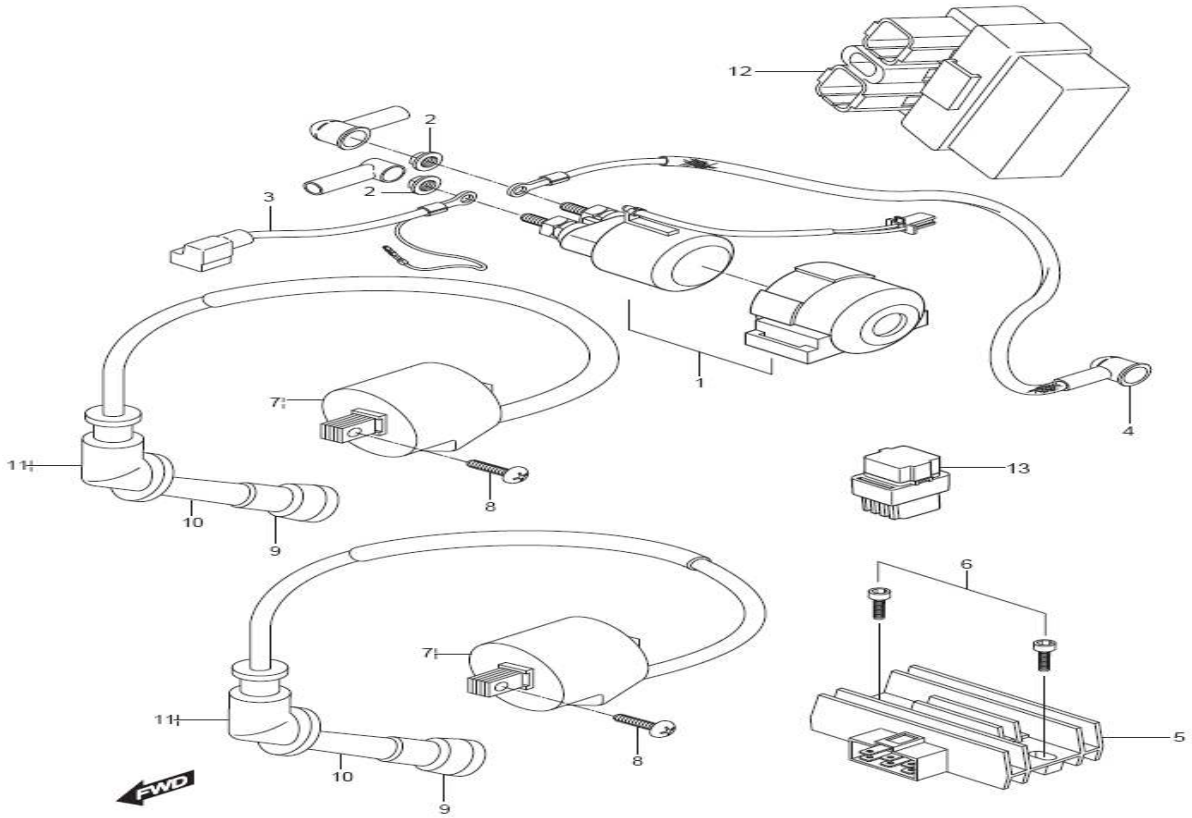




22 BATTERY

Ref #	Part #		Description	Quantity	Remarks
1	33610HM8100	BATERIA 12V 12A VS250R	BATTERY ASSY (12V 12Ah. STX14-BS)	1	
2	33860HM8101	CABLE VS250R	LEAD WIRE, battery minus (-)	1	

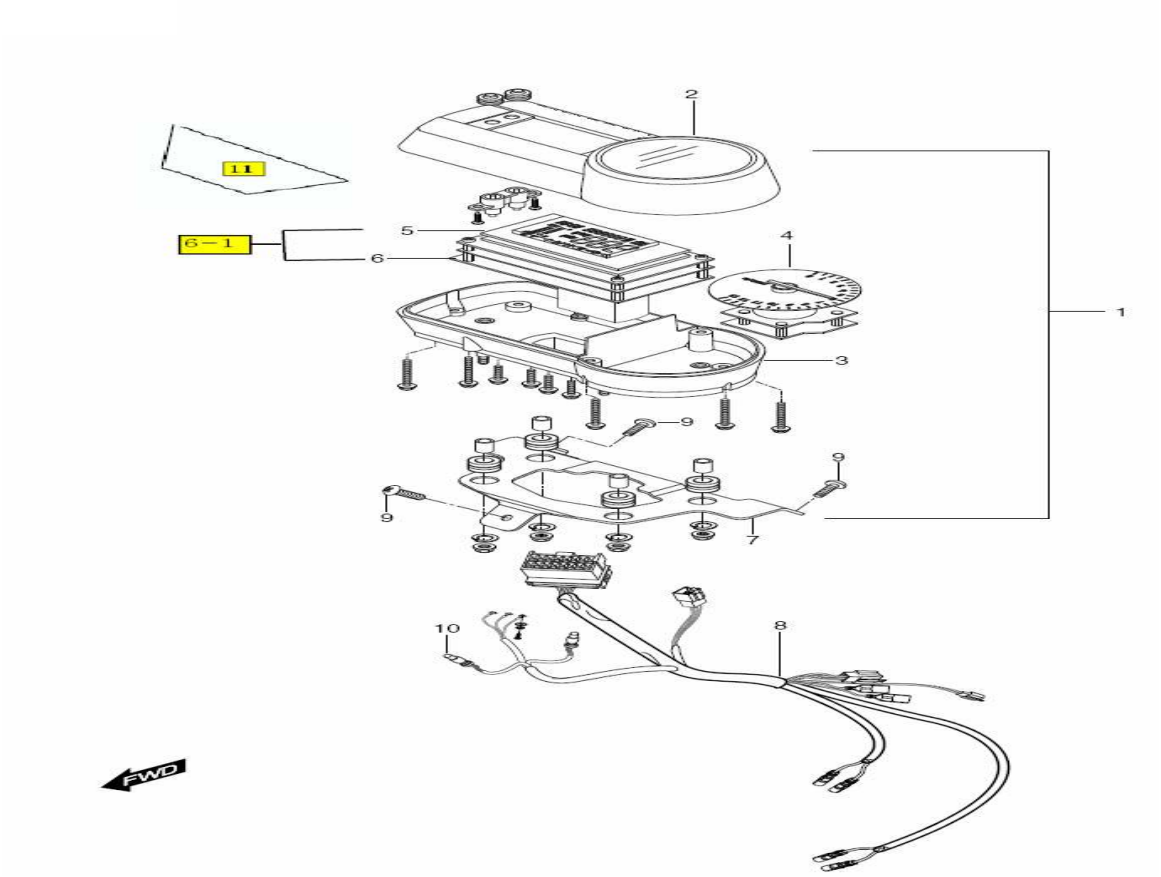
23 ELECTRICAL



23 ELECTRICAL

Ref #	Part #		Description	Quantity	Remarks
1	31800HG5100	RELEE DE ARRANQUE VS250R	RELAY ASSY, starting motor	1	
2	08316-26066	TUERCA VS250R	NUT, starter motor relay terminal	2	
3	33840HM8101	#N/A	LEAD WIRE, battery plus (+)	1	
4	33850HM8100	CABLE MOTOR ARRANQUE VS250R	LEAD WIRE, starter motor	1	
5	32800H01413	REGULADOR VS250R	RECTIFIER regulator ASSY	1	
6	07110-06208	PERNO VS250R	BOLT, rectifier	2	
7	33410HM8100	BOBINA ALTA VS250R	COIL ASSY, ignition	2	
8	09128-06035	PERNO LLAVE DE PASO BOMBA DE COMBUS	BOLT, ignition coil (M6× 20)	2	
9	33541-23E01	CAPUCHON DE BUJIA #1 VS250R	SEAL, spark plug	2	
10	33510-05C01	CAPUCHON DE BUJIA#2 VS250R	CAP, spark plug	2	
11	33542-24D00	CAPUCHON DE BUJIA#3 VS250R	SEAL, high tension cord	2	
12	32900HM8153	CDI VS250R	CDI UNIT	1	
13	38740HM5401	RELEE BOMBA GASOLINA VS250R	RELAY ASSY, fuel pump	1	

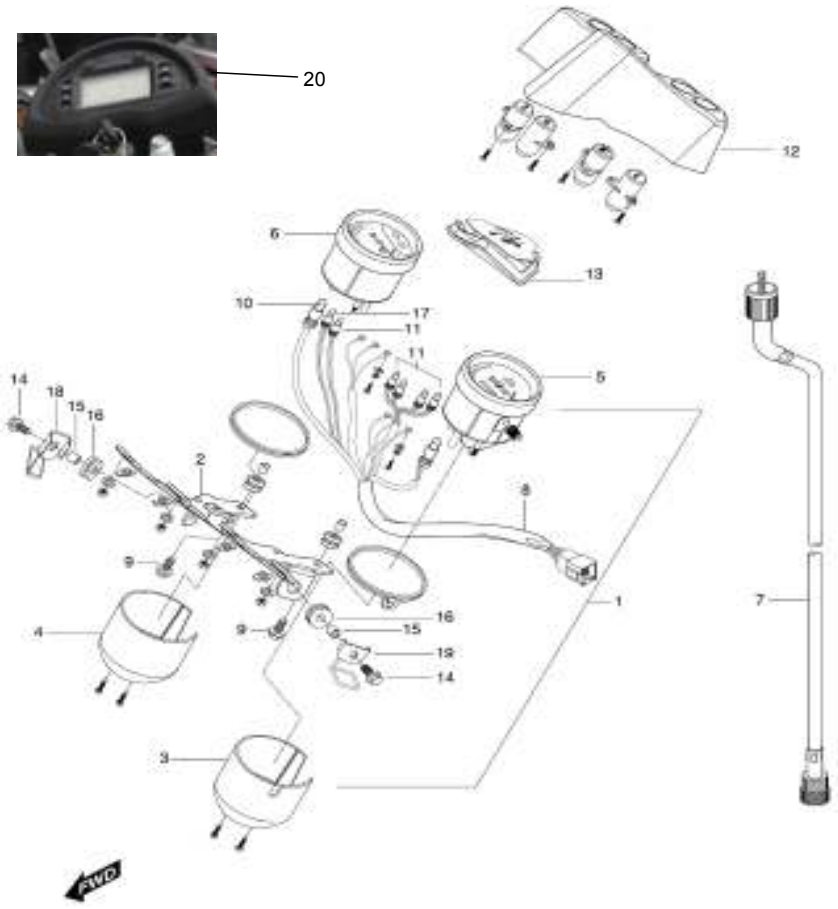
24 SPEEDOMETER ASSY



24 SPEEDOMETER ASSY

Ref #	Part #		Description	Quantity	Remarks
1	34100HR8360	VELOCIMETRO COMPLETO VS250R	SPEEDOMETER ASSY	1	
2	34150HP9200	TAPA SUPERIOR VELOCIMETRO VS250R	WINDOWS, case	1	
3	34160HP9200	CAJA VELOCIMETRO VS250R	CASE SUB, housing	1	
4	34121HR8300	RELOJ TACOMETRO VS250R	TACHOMETER ASSY, movement	1	
5	34500HR8300	#N/A	DISPLAY ASSY, speedometer	1	"Not for Sale"
6	34600HR8300	#N/A	PCB ASSY, speedometer	1	"Not for Sale"
6-1	34111HR8300	DISPLAY VELOCIMETRO VS250R	SPEEDOMETER COMP	1	
7	34950HP9200	SOPORTE VELOCIMETRO VS250R	BRACKET, speedometer	1	
8	34170HP9201	INSTALACION DEL VELOCIMETRO VS250R	WIRING ASSY, speedometer	1	
9	01517-06208	PERNO VS250R	BOLT, speedometer bracket	3	
10	09471-12072	BOMBILLO 12V.1.7W VS250R	BULB (12V 1.7W T6.5)	2	
11	94647HP9200	CAUCHO ANTIVIBRANTE RADIADOR VS250R	CUSHION, Exclude Light	1	

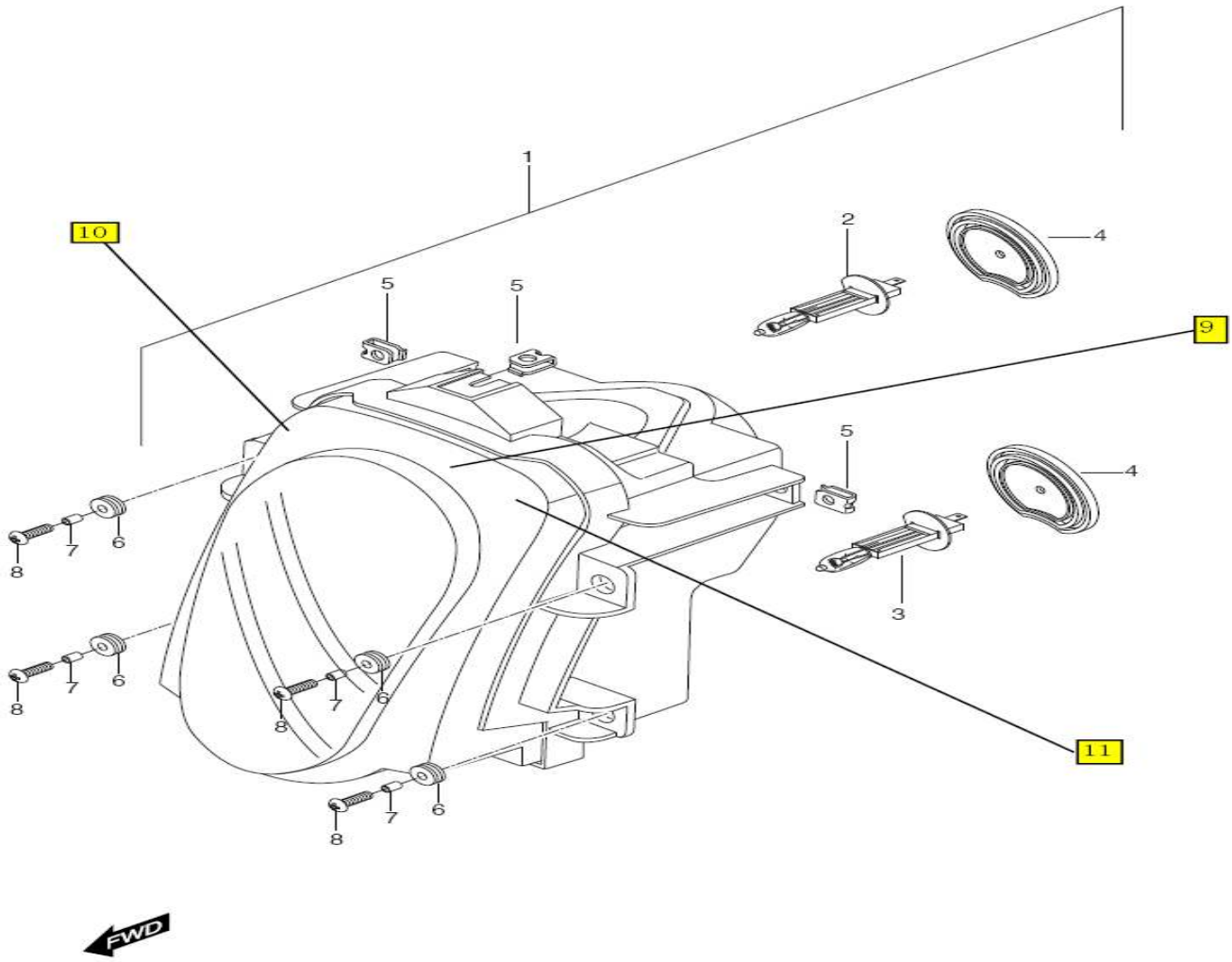
25 VELOCÍMETRO (V2S 250NAKED)



25 VELOCÍMETRO (V2S 250NAKED)

Ref #	Part #	Description	Descripción	Quantity	Remarks
1	34100HN9180	SPEEDOMETER ASS'Y	CONJUNTO TABLEROS NAKED 34	1	
2	34950HP9200	BRACKET	SOPORTE	1	
3	34105HM8100	LOWER CASE, speedometer	CUBIERTA INFERIOR VELOCÍMETI	1	
4	34106HM8100	LOWER CASE, tachometer	CUBIERTA INFERIOR TACÓMETRO	1	
5	34110HN9100	SPEEDOMETER	VELOCÍMETRO	1	
6	34120HN9100	TACHOMETER	TACÓMETRO	1	
7	34910H93B00	CABLE ASS'Y, speedometer	GUAYA VELOCÍMETRO	1	
8	34171HN9100	WIRING ASS'Y, speedometer	INSTALACIÓN VELOCÍMETRO	1	
9	09116-06010	BOLT, speedometer bracket	PERNO SOPORTE VELOCÍMETRO	2	
10	09471-12077	BULB (12V ,1.7W, T10)	BOMBILLO (12V 1.7W T10)	2	
11	09471-12072	BULB (12V, 1.7W, T6.5)	BOMBILLO (12V 1.7W T6.5)	5	
12	39110HM8100	INDICATOR LAMP, upper	LÁMPARA SUPERIOR	1	
13	34136HN9100	COVER, temp meter	CUBIERTA MEDIDOR DE TEMPER/	1	
14	01517-06208	BOLT, speedometer & brace	PERNO SOPORTE Y VELOCÍMETR	2	
15	09180-06011	SPACER, speedometer bkt cushion	SEPARADOR CAUCHO ANTIVIBRANTE SOP	2	
16	94433H07C00	CUSHION, speedometer bracket	CAUCHO ANTIVIBRANTE SOPORT	2	
17	09471-12072	BULB (12V, 1.7W, T6.5)	BOMBILLO (12V 1.7W T6.5)	1	
18	59410HN9101	GUIDE COMP, brake hose & s/w lea	GUÍA MANGUERA FRENO	1	
19	59420HN9101	GUIDE COMP, cable & s/w lead wir	GUÍA GUAYA Y CABLE	1	
20	34100HR83B00	SPEEDOMETR ASSY (DIGITAL)	VELOCIMETRO DIGITAL NAKED 650	1	

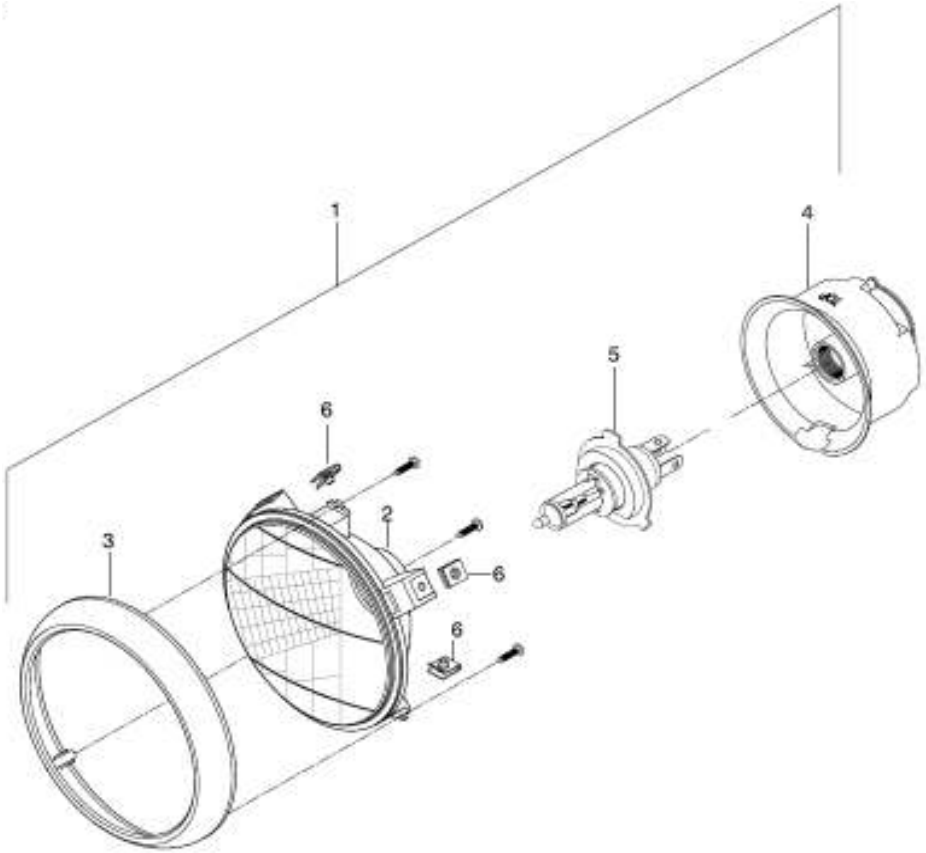
26 HEAD LAMP



HEAD LAMP

Ref #	Part #		Description	Quantity	Remarks
1	35100HP9261	FAROLA COMPLETA VS250R	HEAD LAMP ASSY	1	
2	09471H12250	BOMBILLO FAROLA VS250R	BULB, head lamp hi (12v H1:55w)	1	
3	09471H12230	BOMBILLO FAROLA VS250R	BULB, head lamp hi (12v H3:55w)	1	
4	35173HP9200	BASE BOMBULLO VS250R	DUST COVER	2	
5	09148-05039	TUERCA VS250R	NUT, head lamp speedometer	3	
6	09320-09016	CAUCHO VS250R	CUSHION, head lamp & brace comp	4	
7	09180-06011	ESPACIADOR VS250R	SPACER, head lamp & brace comp	4	
8	09136-06113	PERNO VS250R	BOLT, head lamp & brace comp	4	
9	35192HP9200	CAUCHO VS250R	CUSHION, Head Lamp	1	KM4MJ51E051100216~
10	35193HP9200	TAPA FAROLA DER. VS250R	TAPE, CUSH HEAD LAMP R	1	KM4MJ51E051100216~
11	35194HP9200	TAPA FAROLA IZQ. VS250R	TAPE, CUSH HEAD LAMP L	1	KM4MJ51E051100216~

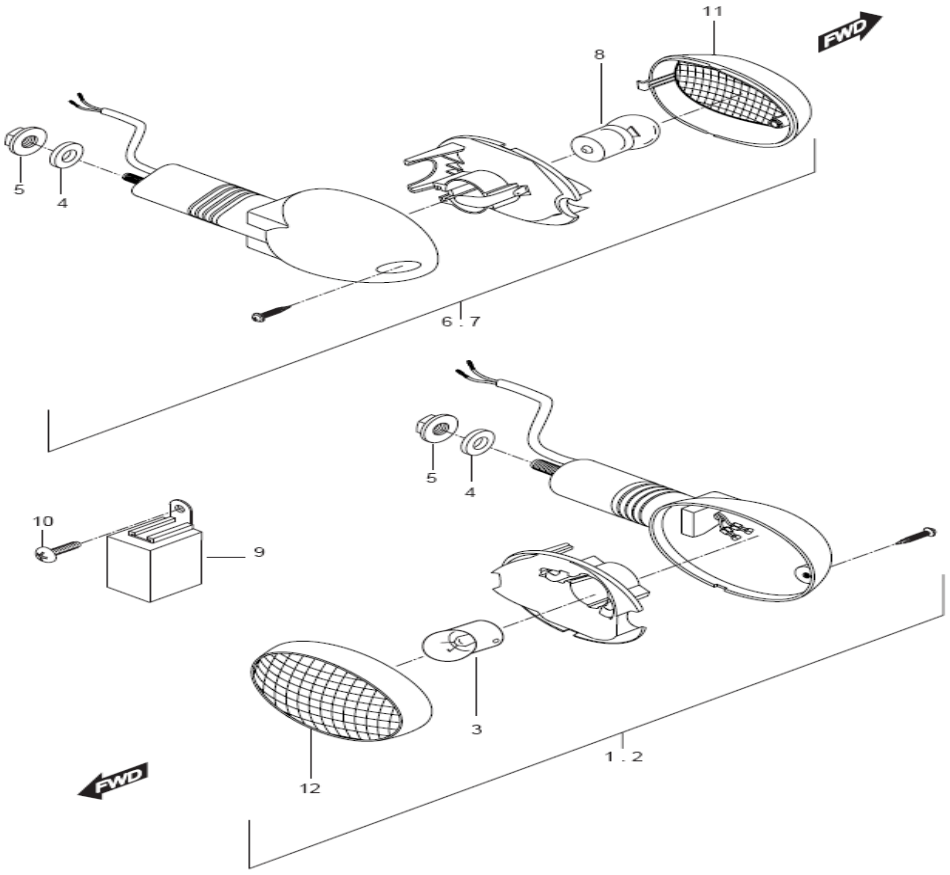
27 HEAD LAMP (V2S 250) FAROLA (V2S 250)



27 HEAD LAMP (V2S 250) FAROLA (V2S 250)

Ref #	Part #	Description	Descripción	Quantity	Remarks
1	35100HM8171	HEAD LAMP ASS'Y	FAROLA COMPLETA V2S 650	1	
2	35120HM8150	REFLECTOR, headlamp	REFLECTOR FAROLA	1	
3	35111HM8100	RIM, headlamp	ARO FAROLA	1	
4	35173HM8100	DUST COVER	CUBIERTA GUARDAPOLVO	1	
5	09471H12103	BULB, head lamp(12v 60/55w)	BOMBILLO FAROLA (12V 60/55W)	1	
6	09148-05039	NUT, head lamp(M5)	TUERCA FAROLA (M5)	3	
7	09471-12110	BULB,position lamp	BOMBILLO DE POSICIÓN	1	

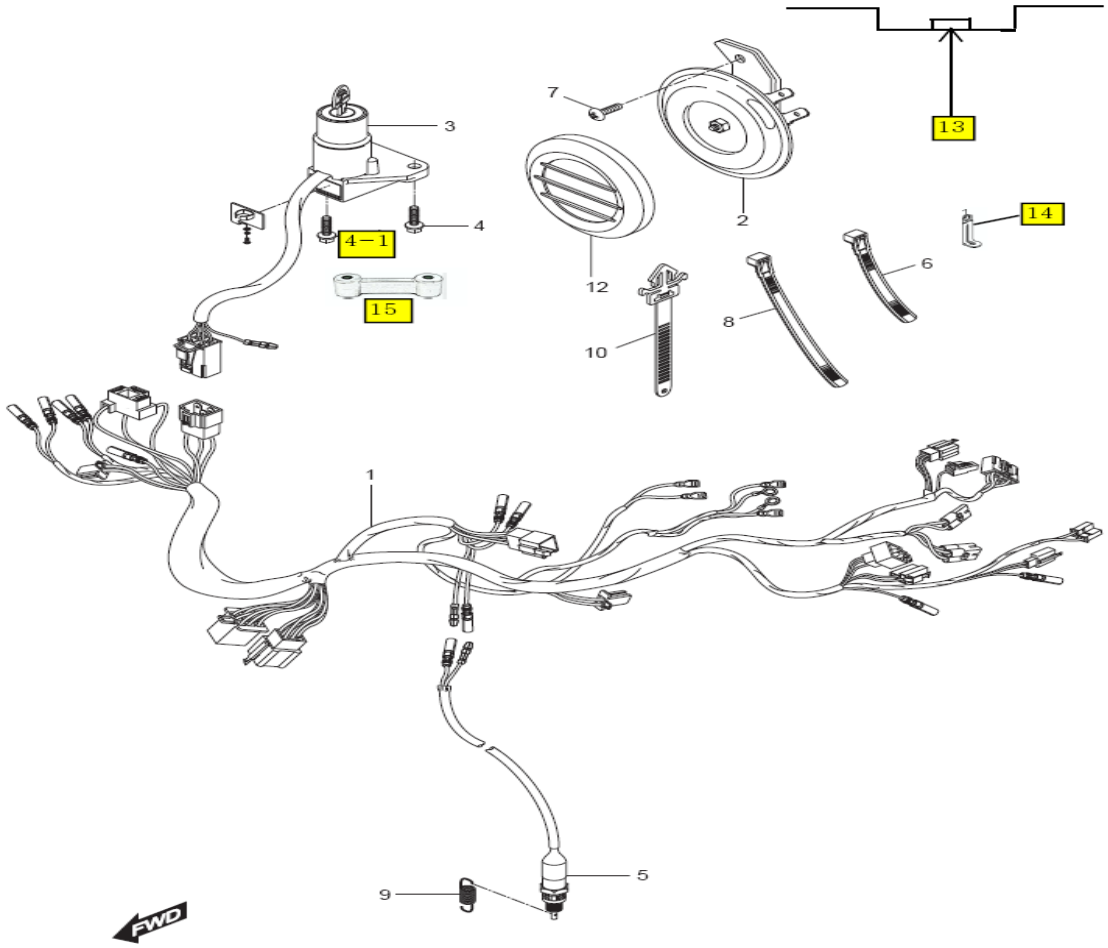
28 FRONT TURN SIGNAL LAMP



28 FRONT TURN SIGNAL LAMP

Ref #	Part #		Description	Quantity	Remarks
1	35601HP9250	DIRECCIONAL DEL. DERECHA VS250R	LAMP ASSY, FT turn signal R	1	
2	35602HP9250	DIRECCIONAL DEL. IZQUIERDA VS250R	LAMP ASSY, FT turn signal L	1	
3	09471-12003	BOMBILLO DIRECCIONAL VS250R	BULB, FT t/signal lamp (12V, 10W)	2	
4	09160-06019	ARANDELA VS250R	WASHER, FT turn signal lamp	4	
5	08316-26066	TUERCA VS250R	NUT, FT turn signal lamp	4	
6	35603HM8151	DIRECCIONAL TRAS. DERECHA VS250R	LAMP ASSY, RR turn signal R	1	
7	35604HM8151	DIRECCIONAL TRAS. IZQUIERDA VS250R	LAMP ASSY, RR turn signal L	1	
8	09471-12003	BOMBILLO DIRECCIONAL VS250R	BULB, RR t/signal lamp (12V, 10W)	2	
9	38610HL7300	RELEE DIRECCIONAL VS250R	RELAY ASSY, turn signal	1	
10	01517-06206	PERNO VS250R	BOLT, turn signal, relay	1	
11	35612HM8100	PASTA DIRECCIONAL DER. VS250R	LENS, FT turn signal R	2	
12	35632HM8100	PASTA DIRECCIONAL IZQ. VS250R	LENS, FT turn signal L	2	

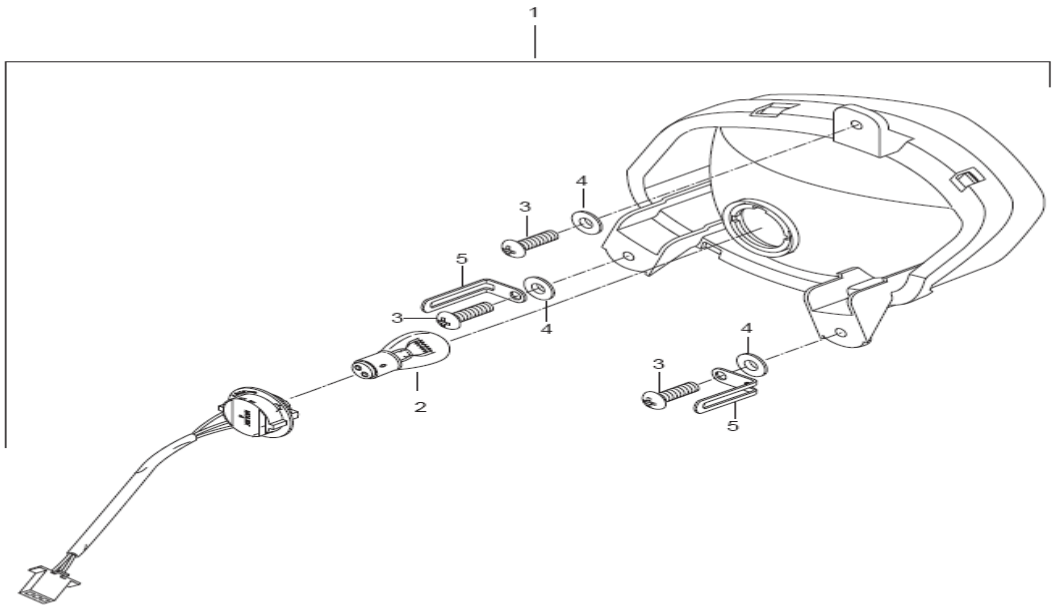
WIRING HARNESS



WIRING HARNESS

Ref #	Part #		Description	Quantity	Remarks
1	36610HR8300	INSTALACION ELECTRICA COMLETA VS250R	HARNESS, wiring	1	
2	38500HR8300	PITO VS250R	HORN ASSY	1	
3	37000HR83A0	INTERRUPTOR DE ENCENDIDO VS250R	LOCK ASSY, steering	1	
4	01517-06168	PERNO VS250R	BOLT, steering lock	2	
4-1	09139H06016	PERNO VS250R	BOLT, steering lock	1	
5	37740H04512	INTERRUPTOR FRENO VS250R	SWITCH ASSY, brake lamp	1	~KM4MJ51EX61100000
5~1	37740HN9100	INTERRUPTOR FRENO VS250R	SWITCH ASSY, brake lamp	1	KM4MJ51EX61100001~
6	09407-14403	ABRAZADERA INSTALACION ELECTRICA VS25	CLAMP, wiring harness	8	
7	01517-06128	PERNO VS250R	BOLT, HORN	1	KM4MJ51EX61100001~
8	09407-22402	ABRAZADERA INSTALACION ELECTRICA VS25	CLAMP, wiring harness	2	
9	09443H06006	RESORTE VS250R	SPRING	1	
10	09407-14408	ABRAZADERA INSTALACION ELECTRICA VS25	CLAMP, wiring harness	5	
11	41495HN9101	ABRAZADERA PITO VS250R	GUIDE CLAMP, horn	3	NEWLY
12	38510H93B00	REJILLA PITO VS250R	COVER HORN	1	
13	38520HR8300	SOPORTE PITO VS250R	BRACKET, HORN	1	
14	09404-06401	ABRAZADERA CARTER VS250R	CLAMP, wiring harness	1	KM4CA15C361125240~
15	37550HP9200	ESPACIADOR INTERRUPTOR VS250R	SPACER, STEERING LOCK	1	

REAR COMBINATION



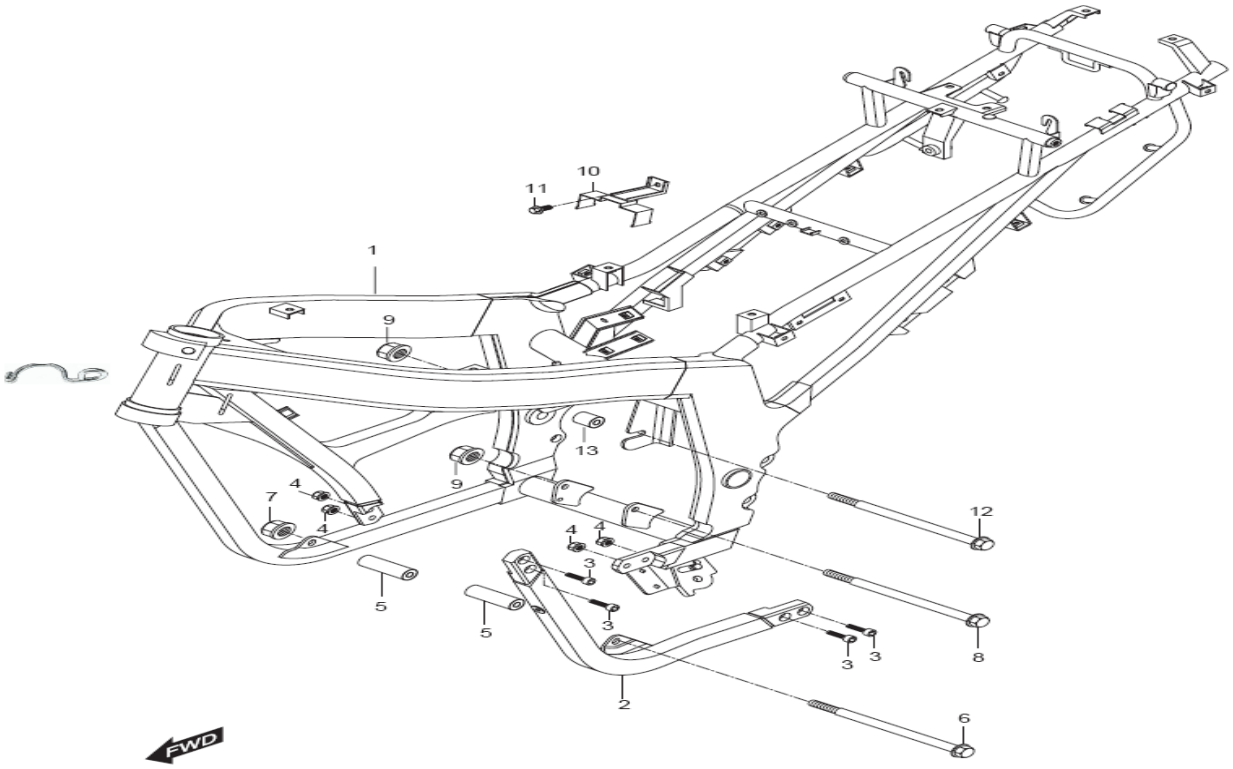
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FWD

REAR COMBINATION

Ref #	Part #		Description	Quantity	Remarks
1	35710HM8152	STOP TRASERO COMPLETO VS250R	LAMP ASSY, tail & stop	1	
2	09471-12047	BOMBILLO STOP VS250R	BULB, tail & stop (12V 21/5W)	1	
3	03241-05166	TORNILLO VS250R	SCREW, tail & stop	3	
4	09160-05017	ARANDELA VS250R	WASHER, tail & stop	3	
5	09404-06401	ABRAZADERA CARTER VS250R	CLAMP, tail & stop	2	

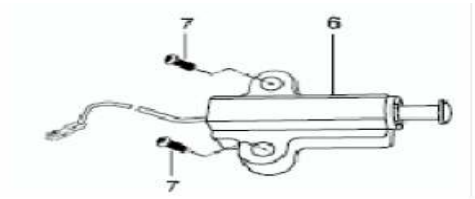
FRAME

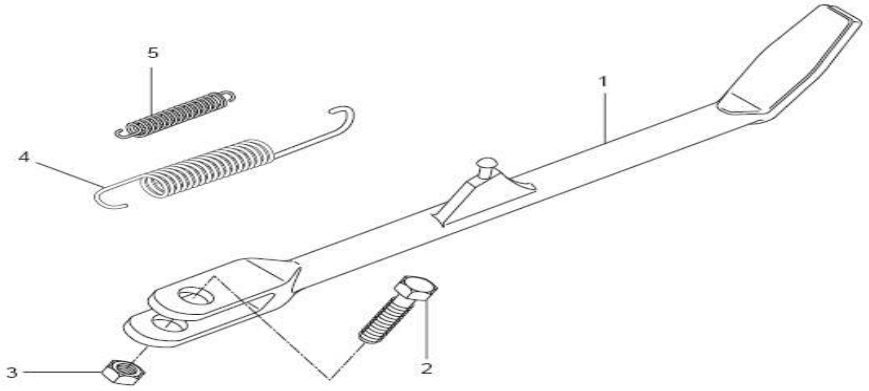


FRAME

Ref #	Part #		Description	Quantity	Remarks
1	41100HR835003P	CHASIS VS250R	FRAME COMP	1	
1-1	41100HR8350PAM	CHASIS VS250R	FRAME COMP	1	KM4MJ51E061100492
2	41150HR830003P	TUBO CHASIS INF. IZQ. VS250R	TUBE COMP, frame down L	1	
2-1	41150HR8300PAM	#N/A	TUBE COMP, frame down L	1	KM4MJ51E061100492
3	07110-08258	PERNO VS250R	BOLT, frame joint	4	
4	08316-16088	TUERCA VS250R	NUT, frame joint	4	
5	41161HM8100	ESPACIADOR VS250R	SPACER, frame & engine front L=59	2	
6	09103H10099	PERNO VS250R	BOLT, frame & engine front L=228	1	
7	08319-31108	TUERCA VS250R	NUT, frame & engine front	1	
8	09103H10022	PERNO VS250R	BOLT, frame & engine rear lower L=110	1	
9	08319-31108	TUERCA VS250R	NUT, frame & engine rear	1	
10	41320HM8100	PLATINA SUJ. CDI VS250R	PLATE COMP, CDI	1	
11	01517-06206	PERNO VS250R	BOLT, CDI plate	1	
12	09103H10153	PERNO VS250R	BOLT, frame & engine rear upper L=136	1	
13	41171HM8100	ESPACIADOR VS250R	SPACER, frame & engine rear upper L=26	1	

PROP STAND



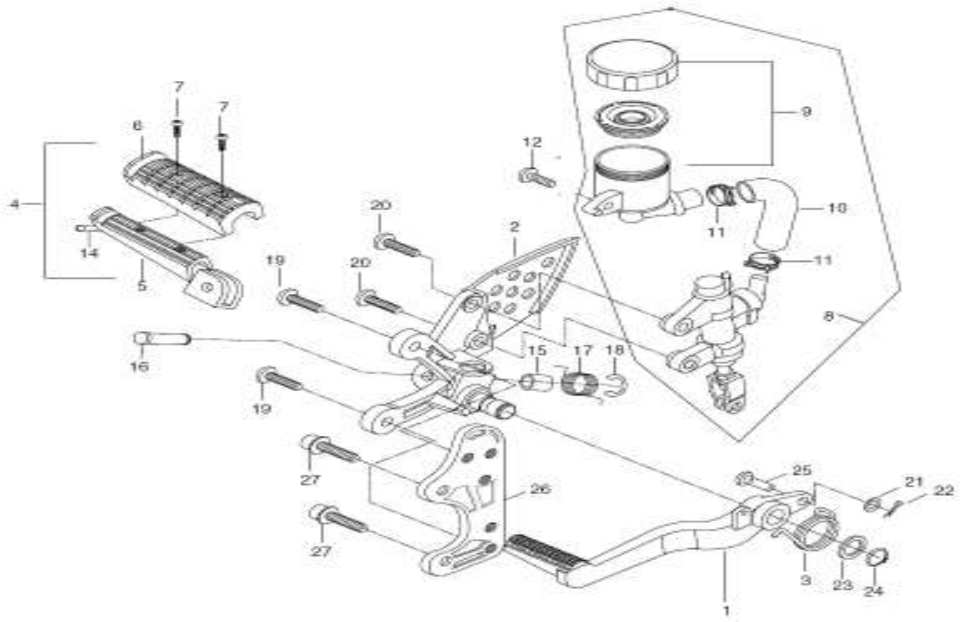




PROP STAND

Ref #	Part #		Description	Quantity	Remarks
1	42310HN910003P	PARAL LATERAL VS250R	STAND COMP, PROP	1	
1~1	42310HN9150120	PAARAL LATERAL B VS250R	STAND COMP, PROP	1	KM4MJ51E061100492~
2	09100-10031	PERNO VS250R	BOLT, prop stand (M10×30)	1	
3	08310-22106	TUERCA VS250R	NUT, prop stand (M10)	1	
4	09443-15047	RESORTE VS250R	SPRING, prop stand	1	
5	09443-06001	#N/A	SHIM, prop stand	1	
6	37840HM8100	INTERRUPTOR PARAL LATERAL VS250R	SWITCH, side stand	1	
7	01517-06205	PERNO VS250R	BOLT, Side Stand Switch	2	

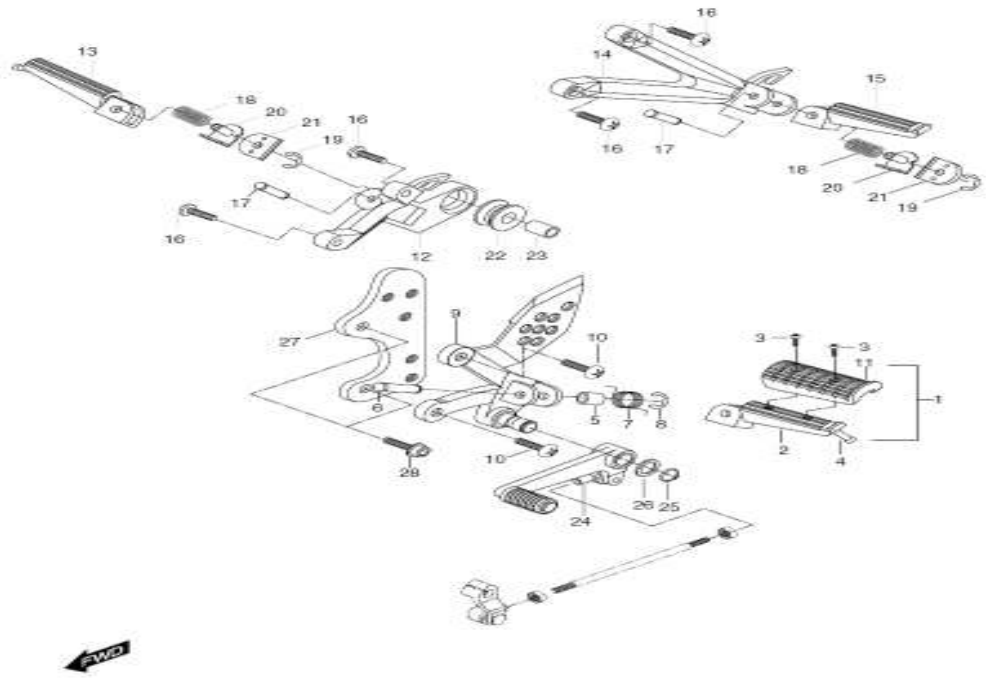
REAR BRAKE



REAR BRAKE

Ref #	Part #		Description	Quantity	Remarks
1	43110HM810003P	PEDAL DE FRENO VS250R	PEDAL COMP, brake	1	
2	43530HM810603P	SOPORTE REPOSAPIE DEL. DER. VS250R	BRACKET COMP, front footrest R	1	
3	09448H30002	RESORTE RETORNO PEDAL VS250R	SPRING, brake pedal return	1	
4	43560HM8100	REPOSAPIE COMPLETO DER. VS250R	FOOTREST ASSY, front R	1	
5	43561HM8100	REPOSAPIE DEL. DERECHO VS250R	FOOTREST, bar front R	1	
6	43530H30A40	CAUCHO REPOSAPIE DEL. DER. VS250R	RUBBER COMP, front footrest R	1	
7	02112-05126	TORNILLO VS250R	SCREW, front footrest	2	
8	69609HN9100	BOMBA DE FRENO TRASERO VS250R	CYLINDER ASSY rear master	1	
9	69740HM8100	TANQUE DE RESERVA FRENO TRASERO VS2	TANK ASSY reserve	1	
10	69700HM8101	MANGUERA FRENO TRASERO VS250R	HOSE ASSY reserve	1	
11	09400H13001	ABRAZADERA MANGUERA TANQUE RESERVA	CLAMP, reserve tank hose	2	
12	01517-06168	PERNO VS250R	BOLT, reserve tank	1	
14	43533H30A40	PERNO VS250R	BOLT, front footrest bar	1	**Not for Sale**
15	09180H08008	ESPACIADOR REPOSAPIE DELANTERO VS250	SPACER, front footrest	1	
16	43579HM8101	PASADOR REPOSAPIE DEL. VS250R	PIN, front footrest	1	
17	09448H14007	RESORTE VS250R	SPRING, front footrest	1	
18	08332-11079	E/RING VS250R	E-RING, front footrest	1	
19	07120-08208	PERNO VS250R	BOLT, front footrest bracket	2	
20	07120-08258	PERNO VS250R	BOLT, master cylinder	2	
21	08322-21068	ARANDELA VS250R	WASHER, rear master cylinder	1	
22	04111-20208	PIN VS250R	COTTER PIN, rear master cylinder	1	
23	09160H15002	ARANDELA VS250R	WASHER, brake pedal	1	
24	08331-31159	CLIP CIRCULAR VS250R	CIRCLIP, brake pedal	1	
25	09200H06040	PASADOR BOMBA FRENO TRASERO VS250R	PIN, rear master cylinder	1	
26	43550HP9201	SOPORTE REPOSAPIE TRAS. DER. VS250R	BRKT, front footrest back step R	2	
27	07120-08258	PERNO VS250R	BOLT, grip handle	2	

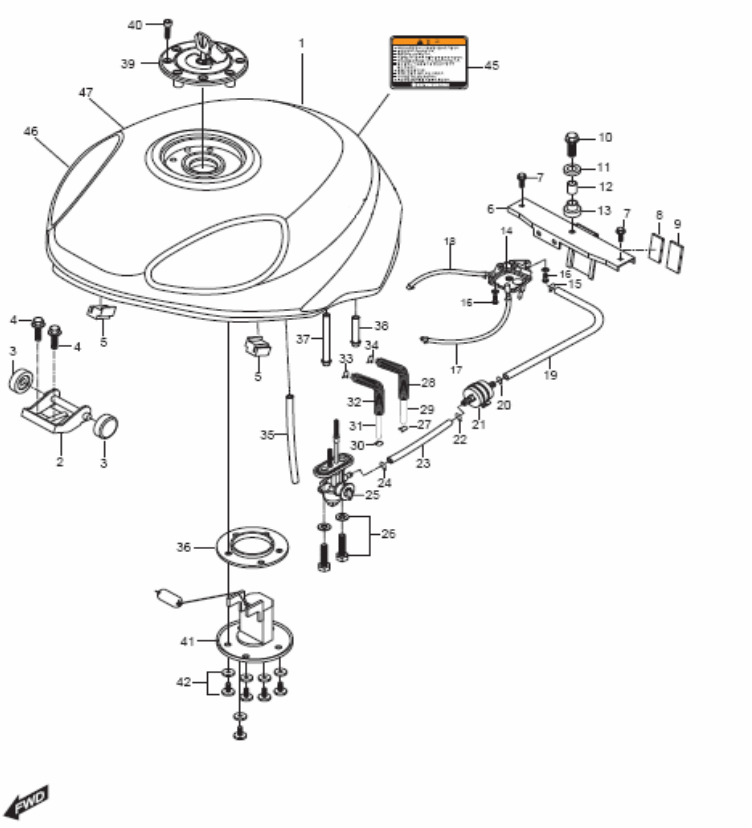
FOOTREST



FOOTREST

Ref #	Part #		Description	Quantity	Remarks
1	43570HM8100	REPOSAPIE DEL. IZQUIERDO VS250R	FOOTREST ASSY, front L	1	
2	43571HM8100	REPOSAPIE DEL. IZQUIERDO VS250R	FOOTREST BAR, front L	1	
3	02112-05126	TORNILLO VS250R	SCREW, front footrest	2	
4	43533H30A40	PERNO VS250R	BOLT, front footrest bar	1	**Not for Sale**
5	09180H08008	ESPACIADOR REPOSAPIE DELANTERO VS250	SPACER, front footrest	1	
6	43579HM8101	PASADOR REPOSAPIE DEL. VS250R	PIN, front footrest bar	1	
7	09448H14007	RESORTE VS250R	SPRING, front footrest	1	
8	08332-11079	E/RING VS250R	E-RING, front footrest	1	
9	43540HN910103P	SOPORTE REPOSAPIE DEL. IZQ. VS250R	BRACKET COMP, front footrest L	1	
10	07120-08258	PERNO VS250R	BOLT, front footrest bracket	2	
11	43532H30A40	CAUCHO REPOSAPIE DELANTERO VS250R	RUBBER, front footrest	1	
12	43621HM810403P	SOPORTE REPOSAPIE DER. VS250R	BRACKET, pillion footrest R	1	
13	43661HM8101	SOPORTE REPOSAPIE DER. VS250R	FOOTREST BAR, pillion R	1	
14	43721HM810403P	SOPORTE REPOSAPIE IZQ. VS250R	BRACKET, pillion footrest L	1	
15	43671HM8101	REPOSAPIE IZQUIERDO VS250R	FOOTREST BAR, pillion L	1	
16	07120-08258	PERNO VS250R	BOLT, pillion footrest bracket	4	
17	43679HM8101	PASADOR VS250R	PIN, pillion footrest	2	
18	09448H08008	RESORTE VS250R	SPRING, pillion footrest	2	
19	08332-11048	E-RING VS250R	E-RING, pillion footrest	2	
20	43631HM8101	PLATINA TOPE NO. 1 VS250R	PLATE, pillion stopper No.1	2	
21	43641HM8101	PLATINA TOPE NO. 2 VS250R	PLATE, pillion stopper No.2	2	
22	09320-14015	CAUCHO VS250R	CUSHION, muffler support	1	
23	09180-10044	ESPACIADOR SOPORTE EXHOSTO VS250R	SPACER, muffler support	1	
24	25600HR830003P	PEDAL DE CAMBIOS COMPLETO VS250R	LEVER COMP, gear shift cam	1	
25	08331-31159	CLIP CIRCULAR VS250R	CIRCLIP, gear shift lever	1	
26	09160H15002	ARANDELA VS250R	WASHER, gear shift lever	1	
27	43560HP9201	SOPORTE REPOSAPIE TRAS. IZQ. VS250R	BRKT, front footrest back step L	1	
28	07120-08258	PERNO VS250R	BOLT, front footrest back step	2	

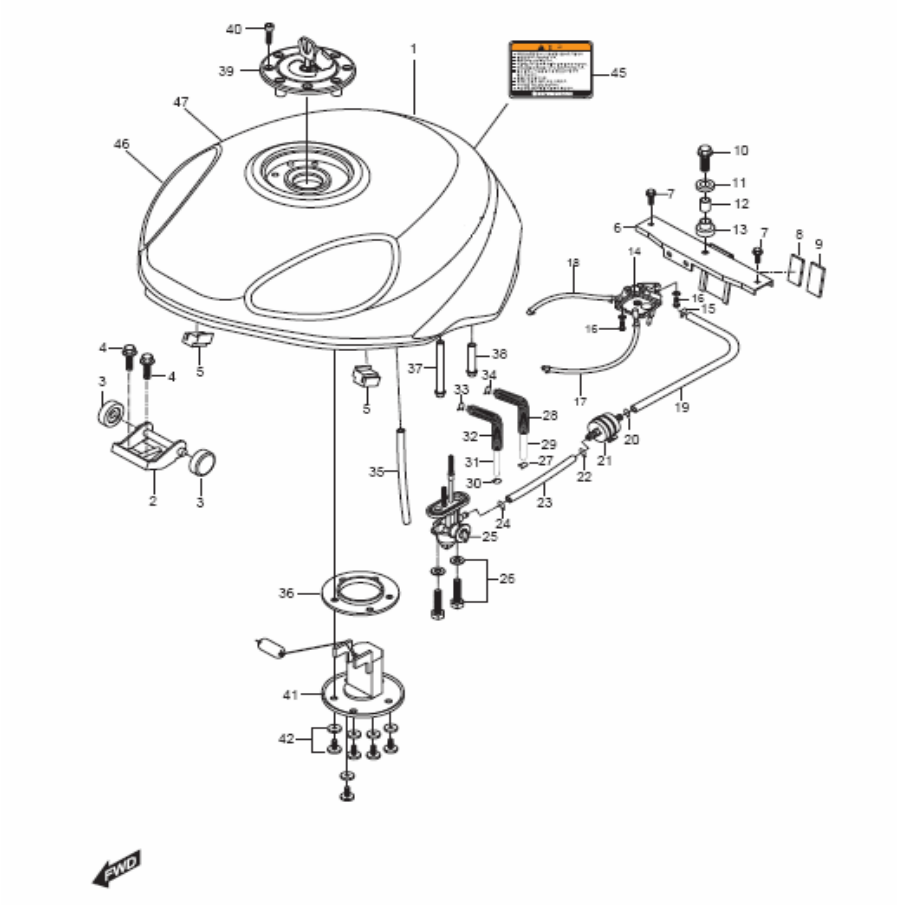
FUEL TANK



FUEL TANK

Ref #	Part #		Description	Quantity	Remarks
1	44110SR91600BK	TANQUE COMPLETO NEGRO VS250R	F/TANK COMP (BLACK)	1	49 STATE
1	44110SR91600DS	TANQUE COMBUSTIBLE PLATA/NEGRO VS25(	F/TANK COMP (SILVER/BLACK)	1	49 STATE
1	44110SR91600WB	TANQUE DE COMBUSTIBLE NEGRO VS250R	F/TANK COMP (BURGUNDY/BLACK)	1	49 STATE
1	44110SR91600DR	TANQUE COMBUSTIBLE ROJO/NEGRO VS250	F/TANK COMP (RED/BLACK)	1	49 STATE
1~1	44100SR91600BK	TANQUE DE COMBUSTIBLE (NEGRO) VS650R	F/TANK COMP (BLACK)	1	CALIF ONLY
1~1	44100SR91600DS	TANQUE DE COMBUSTIBLE (PLATEADO/NEGF	F/TANK COMP (SILVER/BLACK)	1	CALIF ONLY
1~1	44100SR91600WB	TANQUE DE COMBUSTIBLE (BORGOÑA/NEGR	F/TANK COMP (BURGUNDY/BLACK)	1	CALIF ONLY
1~1	44100SR91600DR	#N/A	F/TANK COMP (RED/BLACK)	1	CALIF ONLY
2	44520HM8100	SOPORTE DEL. TANQUE VS250R	BRKT COMP, fuel tank front	2	
3	09329-10007	CAUCHO ANTIVIBRANTE TANQUE VS250R	CUSHION, fuel tank front	2	
4	01517-06206	PERNO VS250R	BOLT, fuel tank front brkt	2	
5	09329H28001	CAUCHO ANTIVIBRANTE LATERAL TANQUE D	CUSHION, fuel tank side	2	
6	44530HM8100	SOPORTE TRAS. TANQUE VS250R	BRKT COMP, fuel tank RR	2	
7	01517-06206	PERNO VS250R	BOLT, fuel tank RR brkt	1	
8	44613HE7100	CAUCHO VS250R	CUSHION, fuel tank RR brkt & battery	1	
9	44218HF4500	CAUCHO VS250R	CUSHION, fuel tank RR brkt & battery	1	
10	09116H08078	PERNO VS250R	BOLT, fuel tank RR	1	
11	09320-14013	CAUCHO VS250R	CUSHION, fuel tank RR up	1	
12	09180H08007	#N/A	SPACER, fuel tank RR cushion	1	
13	09320H10020	#N/A	CUSHION, fuel tank RR lower	1	
14	15100HG5100	BOMBA DE GASOLINA VS250R	PUMP ASSY, fuel	1	
15	09401H11401	CLIP VS250R	CLIP, strainer outlet No.2	1	
16	02112-06168	TORNILLO VS250R	SCREW, fuel pump	2	
17	44199HF1600	MANGUERA VACUUM VS250R	HOSE, fuel pump vacuum	1	
18	15831HG2602	MANGUERA BOMBA 1 VS250R	HOSE, fuel pump No.1	1	
19	44199HM8100	MANGUERA L118 VS250R	HOSE, strainer outlet (L=118)	1	
20	09401-10401	CLIP VS250R	CLIP, strainer outlet No.2	1	

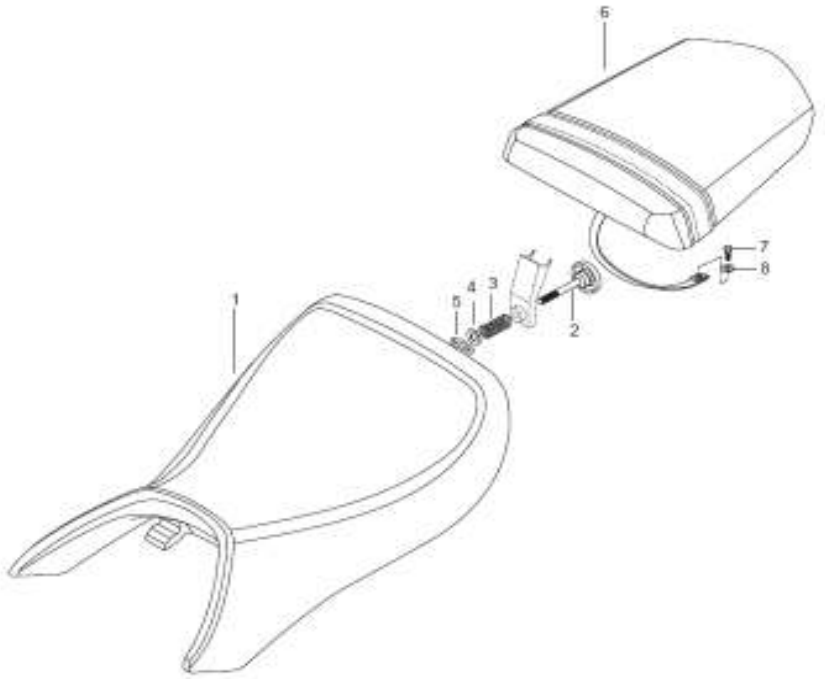
FUEL TANK



FUEL TANK

Ref #	Part #		Description	Quantity	Remarks
26	09168-06010	EMPAQUE LLAVE DE PASO DE COMBUSTIBLE	GASKET, F/level gauge	2	
27	09401-08401	CLIP VS250R	CLIP, fuel reserve No.1	2	
28	09440-10009	RESORTE VS250R	SPRING, fuel on (L=120)	1	
29		#N/A	HOSE, fuel on	1	
30		#N/A	CLIP, fuel on No.1	1	
31		#N/A	HOSE, fuel reserve	1	
32	09440-10009	RESORTE VS250R	SPRING, fuel reserve (L=180)	1	
33	09401-10401	CLIP VS250R	CLIP, fuel reserve No.2	1	
34	09401-10401	CLIP VS250R	CLIP, fuel on No.2	1	
35	09352H70103650	#N/A	HOSE, fuel tank drain (L=650)	1	
36	44118-01D30	#N/A	PLATE, fuel tank inlet	1	Not for Sale
37		#N/A	FILTER, fuel on	1	
38		#N/A	FILTER, fuel reserve	1	
39	44200H35C30	TAPA TANQUE COMBUSTIBLE VS250R	CAP ASSY, fuel tank filler	1	
40	09106-05017	PERNO VS250R	BOLT, fuel tank filler	4	
41	34810HM8102	FLOTANDOR DE COMBUSTIBLE VS250R	GAUGE ASSY, fuel level sender	1	
42	01134-05106	PERNO MEDIDOR DE COMBUSTIBLE VS650R/	BOLT, fuel level sender	5	
45	68319H05350PL	PLATINA PRECAUCHION VS250R	PLATE, CAUTION	1	
46	44215HM8100	#N/A	CUSHION, f/tank in2	1	
47	44216HM8100	#N/A	CUSHION, f/tank in3	1	

SEAT

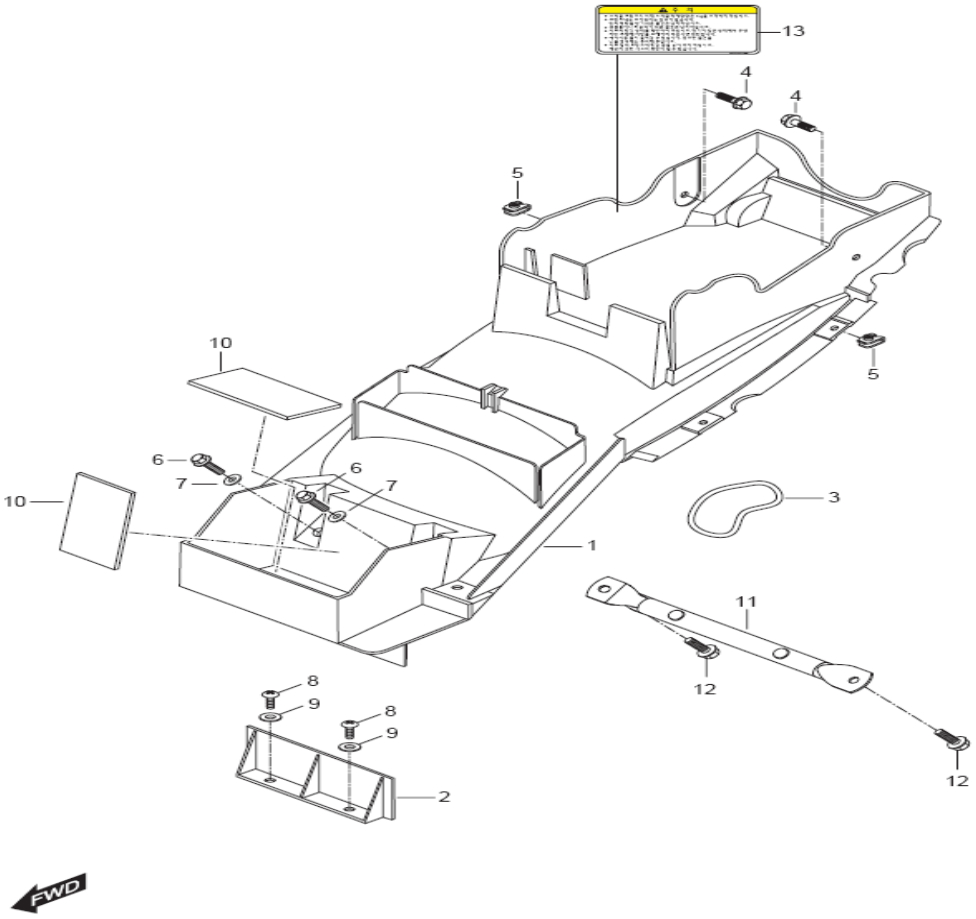




SEAT

Ref #	Part #		Description	Quantity	Remarks
1	45110HM8101HAS	ASIENTO DELANTERO VS250R	SEAT SET, front	1	
2	45120HM8101	#N/A	KNOB COMP, seat front	1	
3	09440-11016	RESORTE VS250R	SPRING, seat front knob	1	
4	08322-11088	ARANDELA VS250R	WASHER, seat front knob	1	
5	04111-20208	PIN VS250R	PIN, seat front knob	1	
6	45200HP9200	#N/A	SEAT SET, rear	1	
7	01517-06206	PERNO VS250R	BOLT, rear seat	1	
8	09160-06057	ARANDELA VS250R	WASHER, rear seat	1	

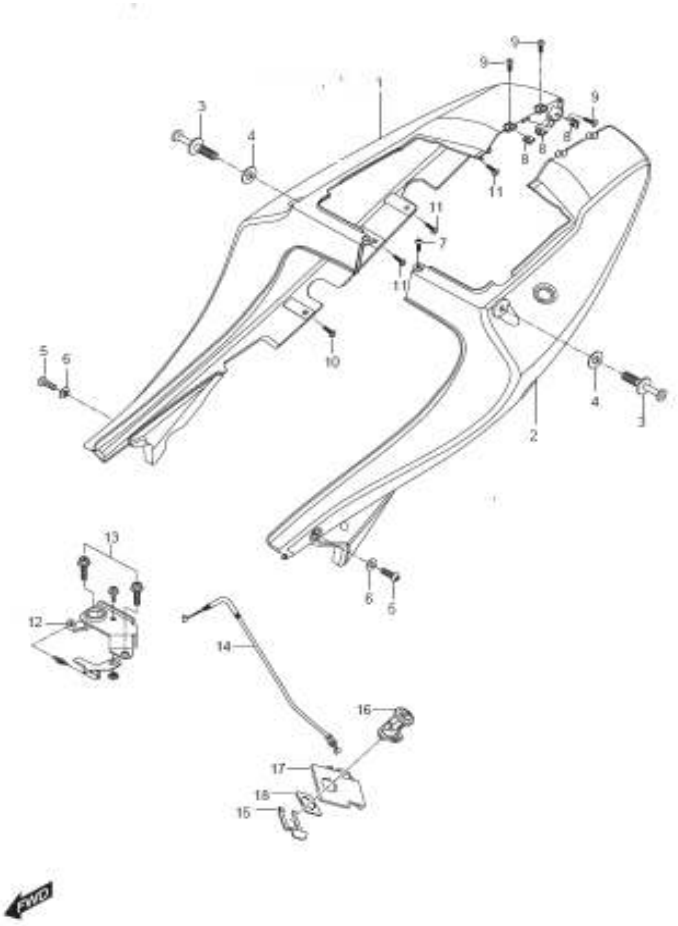
REAR FENDER, INNER



REAR FENDER, INNER

Ref #	Part #		Description	Quantity	Remarks
1	63112HM810412A	GUARDABARRO TRASERO PARTE FRONTAL V	FENDER, rear front	1	
2	63113HM810112A	GUARDABARRO TRASERO INFERIOR VS250R	FENDER, rear lower	1	
3	09280-63003	BANDA HERRAMIENTAS VS250R	BAND, tool	1	
4	09111H06066	PERNO VS250R	BOLT, rr fender ft up	2	
5	09148-05039	TUERCA VS250R	NUT, rr fender ft	2	
6	01517-06206	PERNO VS250R	BOLT, rr fender ft & frame side tube	2	
7	09169-06032	ARANDELA VS250R	WASHER, rr fender ft & frame side tube	2	
8	02142-06166	TORNILLO VS250R	SCREW, rr fender lower	2	
9	09169-06032	ARANDELA VS250R	WASHER, rr fender lower	2	
10	41589HG5900	#N/A	CUSHION, rr fender ft & battery(100× 55×4)	2	
11	63120HM810103P	#N/A	TUBE COMP, RR fender FT & frm side	1	~KM4MJ51E361100162
11~1	63120HN9150120	#N/A	TUBE COMP, RR fender FT & frm side	1	KM4MJ51E361100163~
12	01517-08168	PERNO VS250R	BOLT, frm side tube	2	
13	68350HM8150PL	CALCOMANIA PRECAUCION VS250R	LABEL, caution NO,1	1	

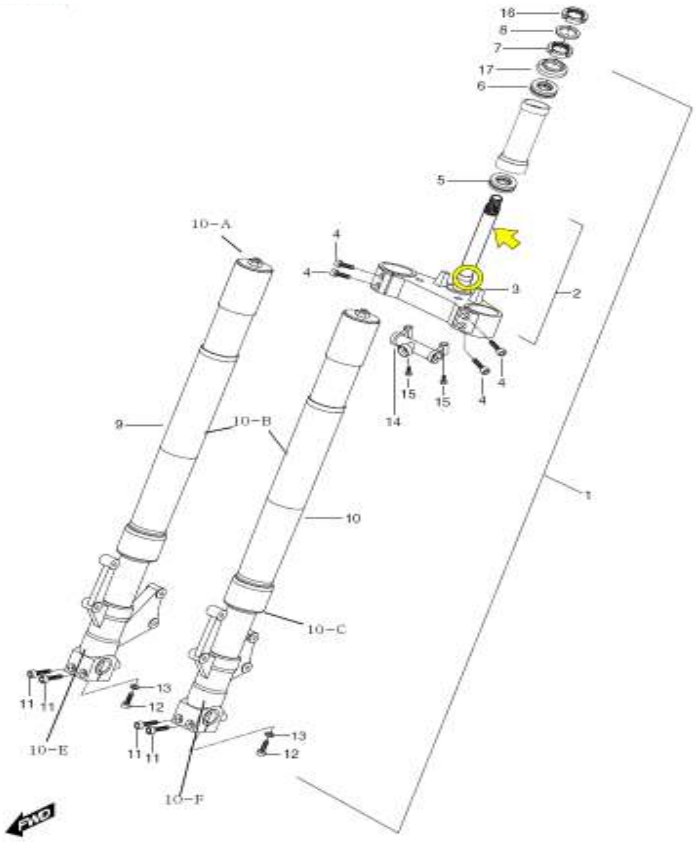
SIDE COVER



SIDE COVER

Ref #	Part #		Description	Quantity	Remarks
1	47110HR91600BK	TAPA LATERAL DER. NEGRA VS250R	COVER, side R Color (BLACK)	1	w/ gray sticker
2	47210HR91600BK	TAPA LATERAL IZQ. NEGRA VS250R	COVER, side L Color (BLACK)	1	w/ gray sticker
3	47113HM8101	PERNO VS250R	BOLT, luggage support	2	
3-1	47115HN9100	PERNO VS250R	CAP, LUGG SUPPORT BOLT	2	
4	08322-11088	ARANDELA VS250R	WASHER, luggage bolt & frm side	2	
5	02142-06166	TORNILLO VS250R	SCREW, frm side front	2	
6	09169-06032	ARANDELA VS250R	WASHER, frm side front	2	
7	02142-06166	TORNILLO VS250R	SCREW, frm side center	1	
8	09148-05004	TUERCA VS250R	NUT, frm side rear up	3	
9	03241-05125	TORNILLO VS250R	SCREW, frm side rear up	3	
10	02142-06206	TORNILLO VS250R	SCREW, frm side low & frm	2	
11	02142-05166	TORNILLO VS250R	SCREW, frm side low & rear fender	6	
12	45220HM8100	SEGURO ASIENTO VS250R	LOCK ASSY, seat striker rear	1	
13	02122-06308	PERNO VS250R	BOLT, seat striker (M6X16)	2	
14	45280-35C00	GUAYA SEGURO ASIENTO VS250R	CABLE ASSY, seat lock	1	
15	92414HF4500	SEGURO GUÍA ASIENTO VS650R/S	LOCK, key set	1	
16	45700HG2630	SEGURO ASIENTO VS650R/S	LOCK ASSY, seat	1	
17	45381HG2601	GUÍA GUAYA DE SEGURO ASIENTO VS650R/S	GUIDE, seat lock cable	1	
18	92413HF4501	ARANDELA GUÍA DE SEGURO ASIENTO VS65(	WASHER, side cover	1	

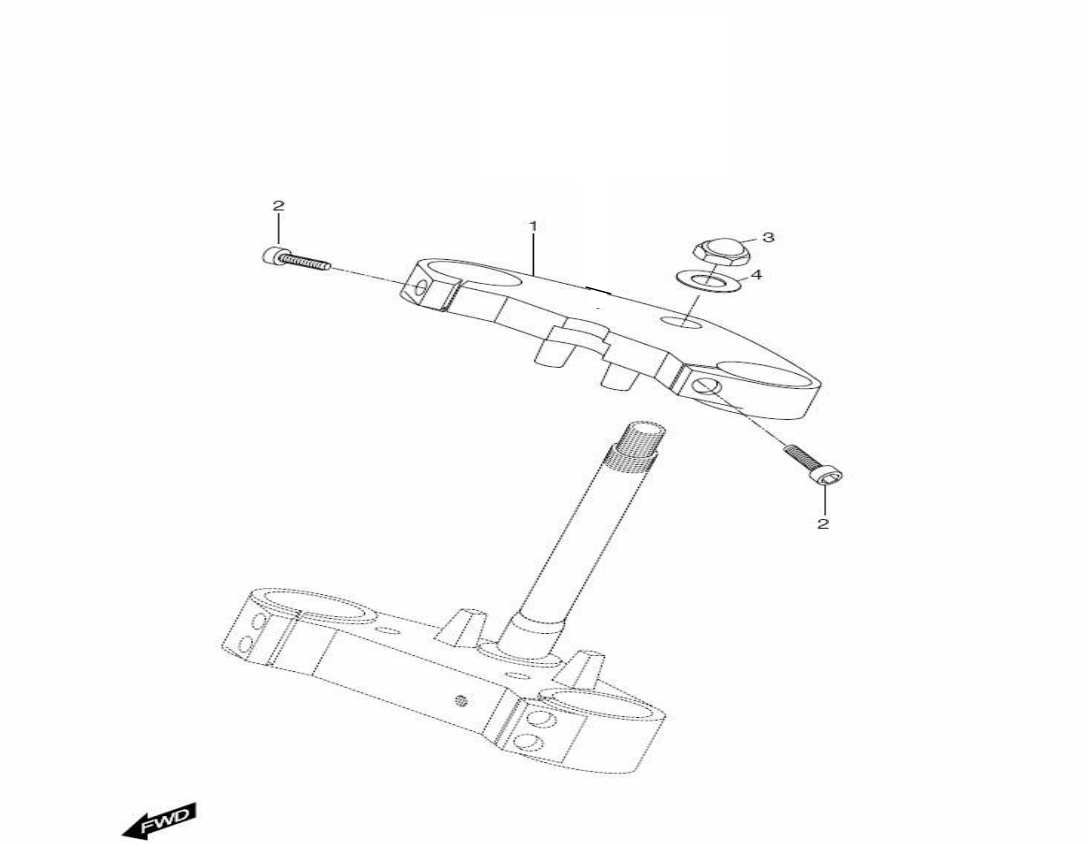
FRONT FORK



FRONT FORK

Ref #	Part #		Description	Quantity	Remarks
1	51100HR8300HPA	SUSPENSION DELANTERA COMPLETA VS250	FORK ASSY, front	1	
2	51410HP9200HPA	ESPIGO DE DIRECCION VS250R	BRACKET COMP, front fork under	1	
3	51411HP9201	CUNA DEL ESPIGO DE DIRECCION VS250R	BRACKET, front fork under	1	
3~0.	51411HP9204	SOPORTE HORQUILLA INF. VS250R	BRACKET, front fork under	1	KM4MJ527161600001
3-1	51412HM8102	ESPIGO DE DIRECCION VS250R	STEER'G STEM	1	
3-2	51413HM8100	TOPE HORQUILLA INF VS250R	STOPP, ft fork under	1	
4	07110-08258	PERNO VS250R	BOLT, front fork under bracket	4	
5	09265H25001	BALINERA INF. DIRECCION VS250R	BEARING, steering lower	1	
6	09265H28001	BALINERA SUP. DIRECCION VS250R	BEARING, steering upper	1	
7	51631-28000	TUERCA DE DIRECCION VS250R	NUT, steering stem	1	
8	09166H25001	ARANDELA VS250R	WASHER, steering stem	1	
9	51210HR8300	TELESCOPICO DEL. DER VS250R	DAMPER ASSY, front fork R	1	
10	51220HR8300	TELESCOPICO DEL. IZQ. VS250R	DAMPER ASSY, front fork L	1	
10-A	51210HM8100	#N/A	CAP, Outer Tube	2	
10-B	52210-N9100	#N/A	FORK, Upppercase	2	
10-C	52110-N9100	#N/A	FORK, Pipe	2	
10-E	52280HM8101	#N/A	BOTTOM BLOCK,RH	1	
10-F	52270HM8101	#N/A	BOTTOM BLOCK,LH	1	
	51255HG5800	#N/A	FORK, Oil Seal	2	Not Shown
11	09106H08458	PERNO VS250R	BOLT, axle grip	4	
12	07110-08258	PERNO VS250R	BOLT, fork clip	2	
13	90544H93B00	ARANDELA VS250R	WASHER, spacer	2	
14	51511HN9101	SOPORTE SUSP. PARA MANGUERA DE FREN	JOINT, front brake hose	1	
15	01517-06308	PERNO VS250R	BOLT, front brake hose joint	2	
16	51631HN9100	CUNA DIRECCION VS250R	NUT, steering stem upper	1	
17	51643HG5801	CUNA DIRECCION VS250R	DUST SEAL, steering upper	1	
18	09164H28001	ARANDELA VS250R	WASHER, PROTECTOR	1	KM4MJ51E861100837~

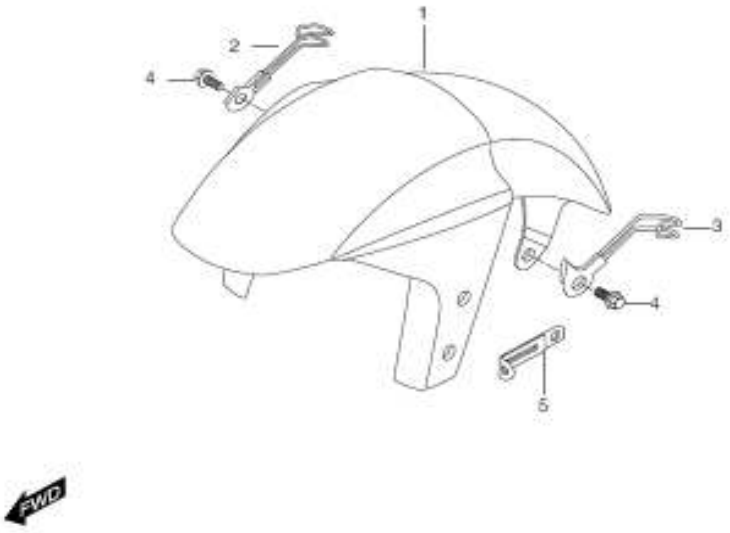
STEERING HEAD



STEERING HEAD

Ref #	Part #		Description	Quantity	Remarks
1	51311HP940003P	SOPORTE DE DIRECCION VS250R	BRACKET, front fork upper	1	
2	07110-08258	PERNO VS250R	BOLT, front fork upper bracket	2	
3	09159H22002	TUERCA VS250R	NUT, str upper	1	
4	09160H22032	ARANDELA VS250R	WASHER, str upper	1	

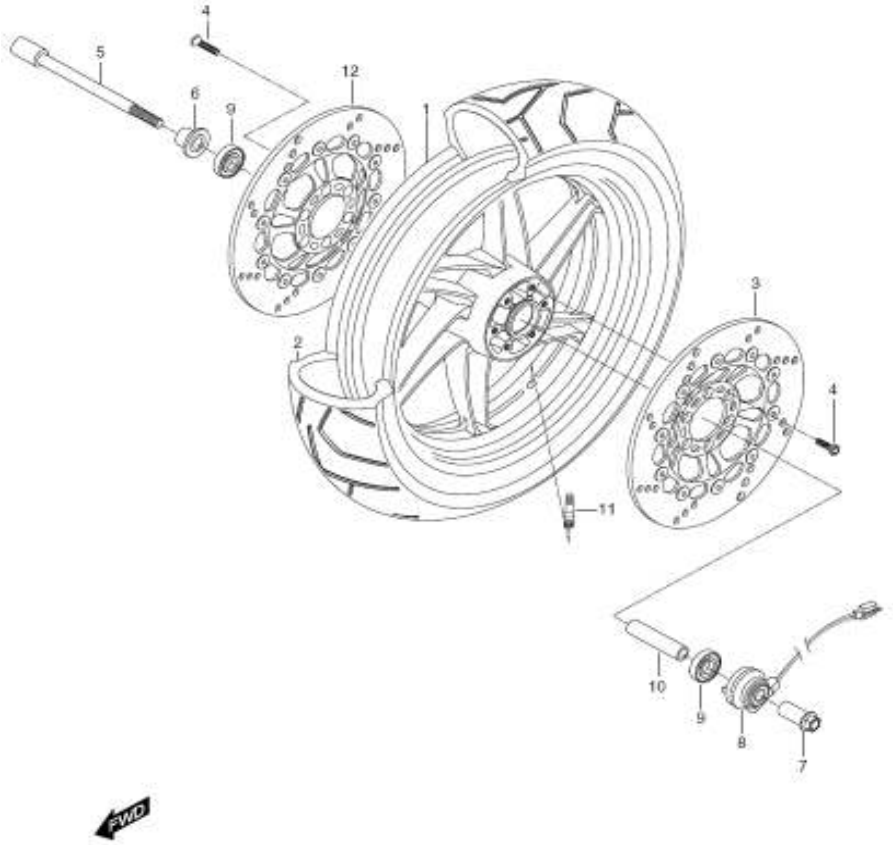
FRONT FENDER



FRONT FENDER

Ref #	Part #		Description	Quantity	Remarks
1	53110HM81800BK	GUARDABARRO DEL. NEGRO VS250R	FENDER, front (BLACK)	1	
2	51811HM8101PAM	CUBIERTA FAROLA DELANTERA VS250R	CLAMP COMP, front brake hose R	1	
3	51550HM8100	ABRAZADERA MANGUERA FRENO DEL. IZQ. V	CLAMP COMP, front brake hose L	1	
4	51540HM8100PLA	PERNO VS250R	BOLT, front brake hose clamp R/L	2	
5	51530HM8100PLA	ABRAZADERA SENSOR VELOC. VS250R	CLAMP, speed sensor	1	

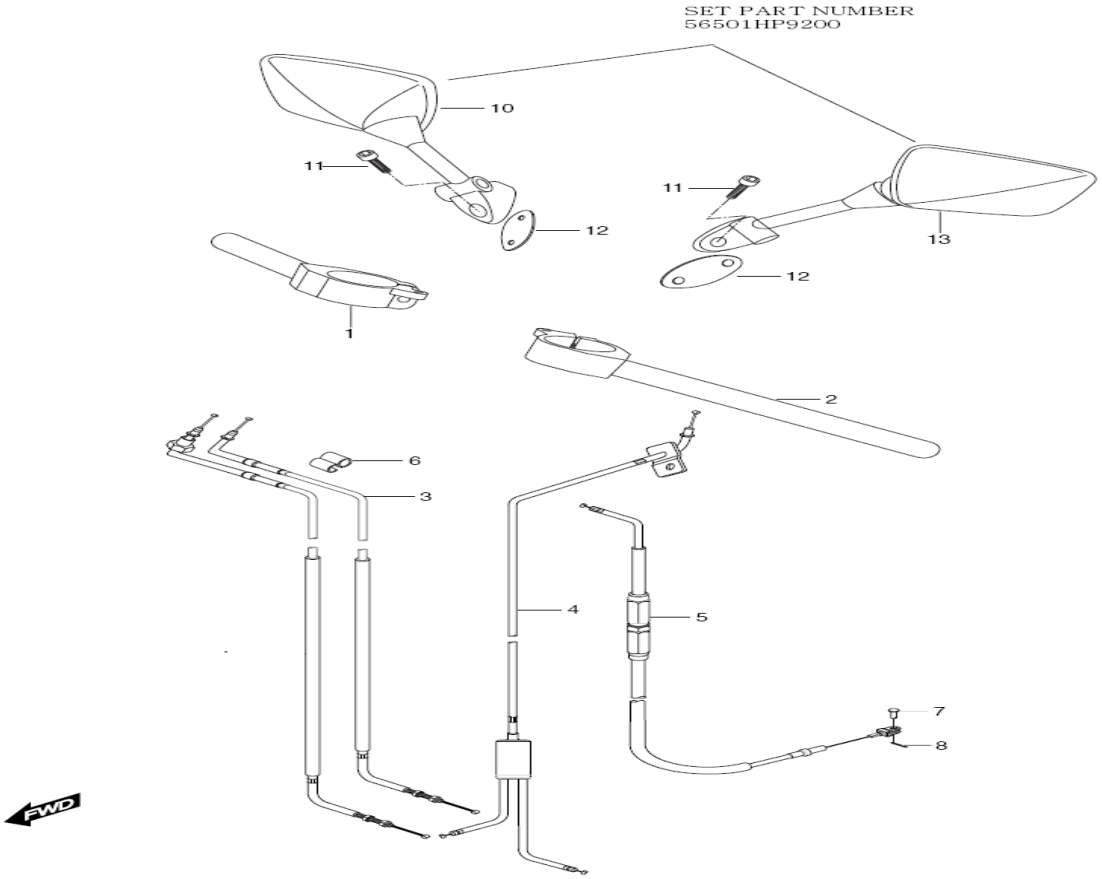
FRONT WHEEL



FRONT WHEEL

Ref #	Part #		Description	Quantity	Remarks
0	54140SR8300HPA	RUEDA DELANTERA COMPLETA VS250R	WHEEL, front	1	
	54140SM8102120	#N/A	WHEEL COMP, FT (In B'G)	1	KM4MJ51E061100492
1	54141HM8102	RIN DELANTERO VS250R	WHEEL, front (J17xMT3.0)	1	
	54141HM8102120	RIN DELANTERO NEGRO VS250R	WHEEL, front (J17xMT3.0)(Black)	1	KM4MJ51E061100492
2	55101HR8300	LLANTA DELANTERA 120/60-17 VS250R	TIRE COMP, front (120/60-17 55W)	1	
3	59211HM8101	DISCO IZQ. DELANTERO VS250R	DISC COMP, front L	1	
3~1	59211HM8101	DISCO IZQ. DELANTERO VS250R	DISC COMP, front L	1	From 2006-April
4	59421-03A01	PERNO DISCO DELANTERO VS250R	BOLT, front brake disc	12	
5	54711HG5101	EJE RUEDA DELANTERA VS250R	AXLE, front	1	
6	54740HM8101	ESPACIADOR DER. EJE RUEDA VS250R	SPACER COMP, front axle R	1	
7	54721HM8100	TUERCA EJE RUEDA VS250R	NUT, front axle	1	
8	34860HP9201	ODOMETRO VS250R	SENSOR ASSY, speedometer	1	
9	08124-63027	BALINERA MANZANA DELANTERA VS250R	BEARING, front hub	2	
10	54731HM8100	ESPACIADOR MANZANA DELANTERA VS250R	SPACER, front hub	1	
11	55220-41D10	VALVULA RIN VS250R	VALVE ASSY, wheel rim	1	
12	59221HM8161	DISCO DER. DELANTERO VS250R	DISC COMP, F/T R	1	

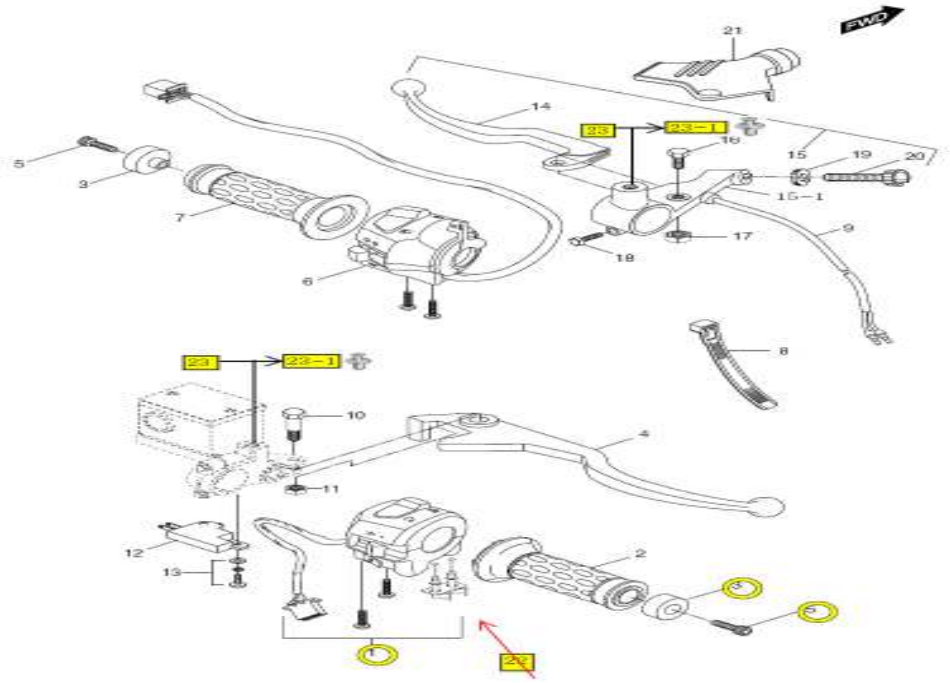
HANDLE BAR (LOW)



HANDLE BAR (LOW)

Ref #	Part #		Description	Quantity	Remarks
1	56110HP9203	MANUBRIO DERECHO VS250R	HANDLE BAR COMP, RH	1	
2	56120HP9204	MANUBRIO IZQUIERDO VS250R	HANDLE BAR COMP, LH	1	
3	58300HR8300	GUAYA ACELERADOR VS250R	CABLE ASSY, throttle	1	
4	58410HR8300	GUAYA STARTER VS250R	CABLE COMP, starter	1	
5	58200HR8300	GUAYA DE EMBRAGUE VS250R	CABLE ASSY clutch	1	
6	09408H10002	CLIP VS250R	CLIP, cable	1	
7	09200-06004	PIN EMBRAGUE VS250R	PIN, clutch	1	
8	04111-20158	PIN EMBRAGUE VS250R	COTTER PIN, clutch	1	
10	56500HP9200	ESPEJO DERECHO VS250R	MIRROR ASSY, rear view R	1	
11	07110-06208	PERNO VS250R	BOLT, CVR throttle return	1	throttle return cable not used
12	56503HP9200	CAUCHO ESPEJO RETROVISOR VS250R	CUSHION, rear view mirror	1	
13	56600HP9200	ESPEJO IZQUIERDO VS250R	MIRROR ASSY, rear view L	1	
	56501HP9200	JGO. ESPEJOS DER/IZQ VS250R	MIRROR SET, R&L		

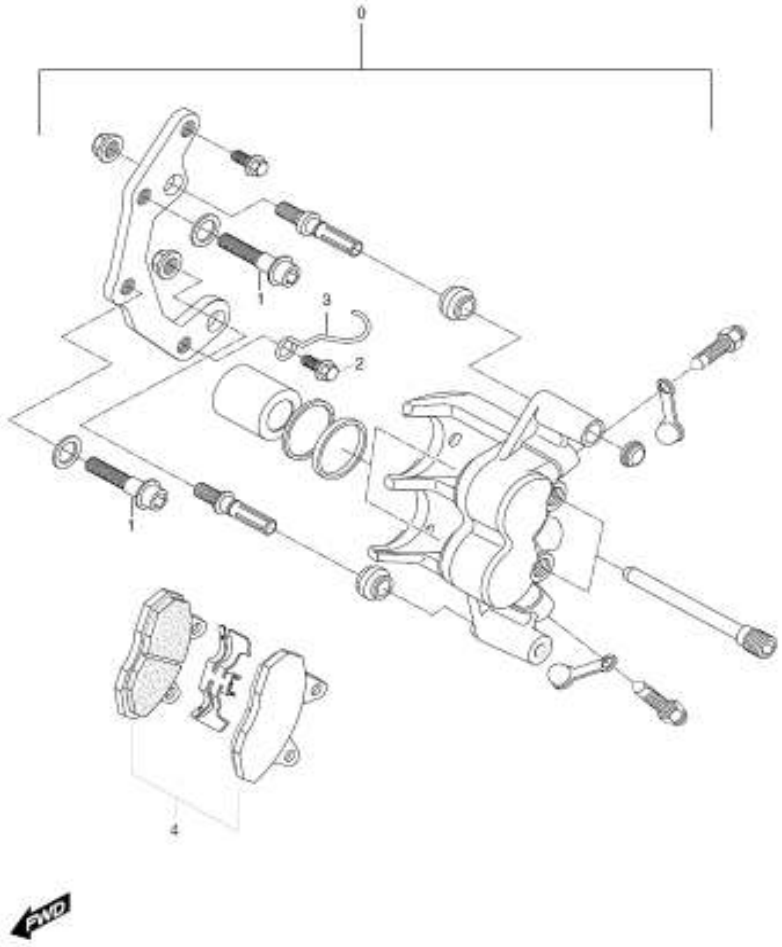
HANDLE SWITCH



HANDLE SWITCH

Ref #	Part #		Description	Quantity	Remarks
1	37200HR8300	COMANDO DERECHO VS250R	SWITCH ASSY, handle R	1	
2	57110HG5803	MANILAR ACELERADOR VS250R	GRIP COMP, throttle	1	
3	56271HF4501PLA	BALANCE TAPON MANUBRIO VS250R	BALANCER, handlebar	2	
4	57421HN9100	#N/A	LEVER, brake	1	
4-1	57300HN9102	MANIGUETA FRENO DELANTERO 57421HN910	LEVER, brake	1	KM4MJ51E161100663
5	07110-08208	PERNO VS250R	BOLT, handle balancer	2	
6	37400HP9200	COMANDO IZQUIERDO VS250R	SWITCH ASSY, handle L	1	
7	57211HG5800	MANILAR IZQUIERDO VS250R	GRIP, L	1	
8	09407-14403	ABRAZADERA INSTALACION ELECTRICA VS25	CLAMP, handle switch harness	2	
9	57460HJ8250	INTERRUPTOR EMBRAGUE VS250R	SWITCH ASSY, clutch	1	
10	57431H05D00	PERNO VS250R	BOLT, brake lever pivot	1	
11	08319-21065	TUERCA LEVA FRENO VS250R	NUT, brake lever pivot	1	
12	57460-17C00	INTERRUPTOR STOP VS250R	SWITCH ASSY, stop	1	
13	02112-74108	TORNILLO VS250R	SCREW, stop switch	1	
14	57620HN9100	MANIGUETA EMBRAGUE VS250R	LEVER COMP, clutch	1	
14-A	57620HN9101	MANIGUETA EMBRAGUE VS250R	LEVER COMP, clutch	1	KM4MJ51E861101194
15	57500HN9100	CONJ. MANIGUETA EMBRAGUE VS250R	LEVER ASSY, clutch	1	
15-A	57500HN9101	#N/A	LEVER ASSY, clutch	1	KM4MJ51E161100663
15-B	57500HN9102	#N/A	LEVER ASSY, clutch	1	KM4MJ51E861101194
15-1	57511HM8100	SOPORTE MANIGUETA EMBRAGUE VS650R/S	HOLDER, clutch lever	1	
15-1-A	57511HN9100	SOPORTE MANIGUETA IZQUIERDA VS250R	HOLDER, clutch lever	1	KM4MJ51E161100663
15-1-B	57511HN9101	SEGURO MANIGUETA EMBRAGUE VS650R/S	HOLDER, clutch lever	1	KM4MJ51E861101194
16	57431H93B00	PERNO VS250R	BOLT SET, clutch lever pivot	1	
17	08319-21065	TUERCA LEVA FRENO VS250R	NUT, clutch lever pivot	1	
18	57451HG5800	PERNO VS250R	BOLT, clutch lever holder	1	
19	57442H93B00	TUERCA FIJADORA VS250R	LOCK NUT	1	
20	57441H93B00	CABLE VS250R	ADJUSTER, wire	1	
21	57661HJ8200	PROTECTOR MANIGUETA EMBRAGUE VS250F	COVER, clutch lever	1	
22	37281HN3201	SOPORTE COMANDO DERECHO VS250R	BOSS HANDLE SWITCH R	1	KM4MJ51EX61100001~
23	56502HP9200	SCRIVET VS250R	SCRIVET	2	~KM4MJ51E761100567
23~1	09407-08307	TORNILLO PROTECTO TANQUE DE ACEITE	SCRIVET	2	KM4MJ51E761100568~

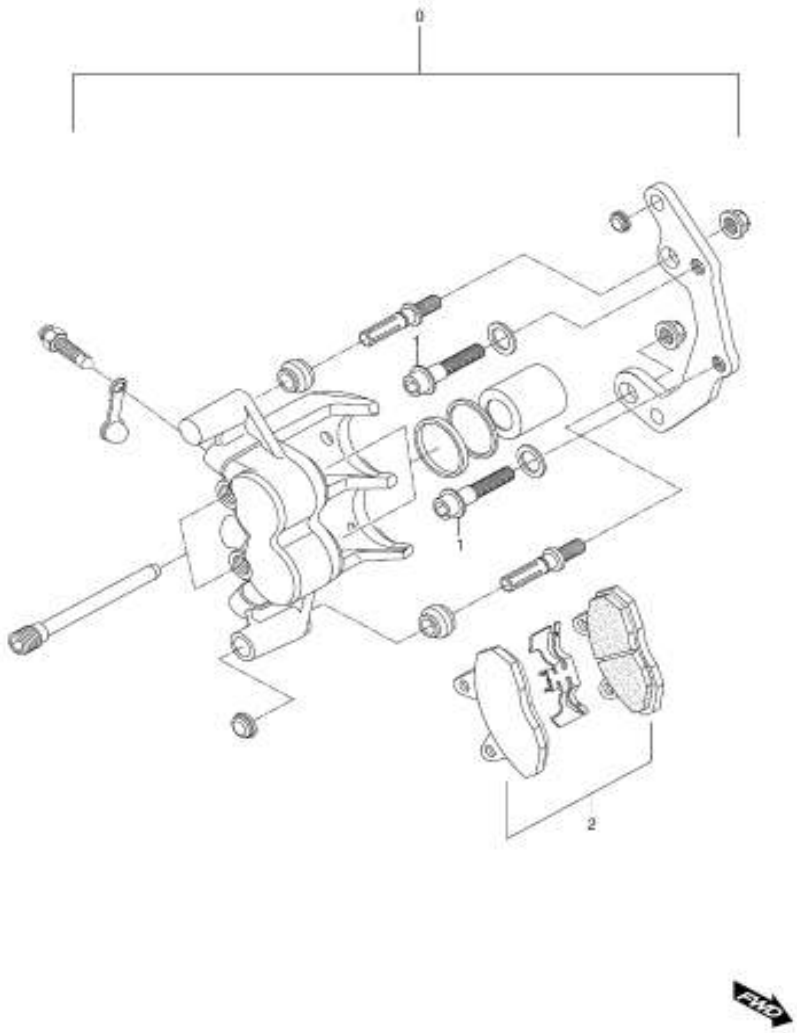
CALIPER LH



CALIPER LH

Ref #	Part #		Description	Quantity	Remarks
0	59300HP9500	CALIPER COMPLETO COJ. VS250R	CALIPER ASSY, LH	1	KM4MJ51E161100662
0-1	59300HN9100	CALIPER VS250R	CALIPER ASSY, LH	1	KM4MJ51E161100663
1	07120-08308	PERNO VS250R	BOLT, caliper	2	
2	01514-06106	PERNO VS250R	BOLT, speedometer cable guide	1	
3	59266HN9100	GUIA CABLE VELOCIMETRO VS250R	GUIDE, speedometer cable	1	
4	59301HP9500	JGO. PASTILLAS DE FRENO VS250R	PAD SET (8.4t)	1	
4-1	59300HG5800	JGO. PASTILLAS DE FRENO VS250R	PAD SET (7.4t)	1	

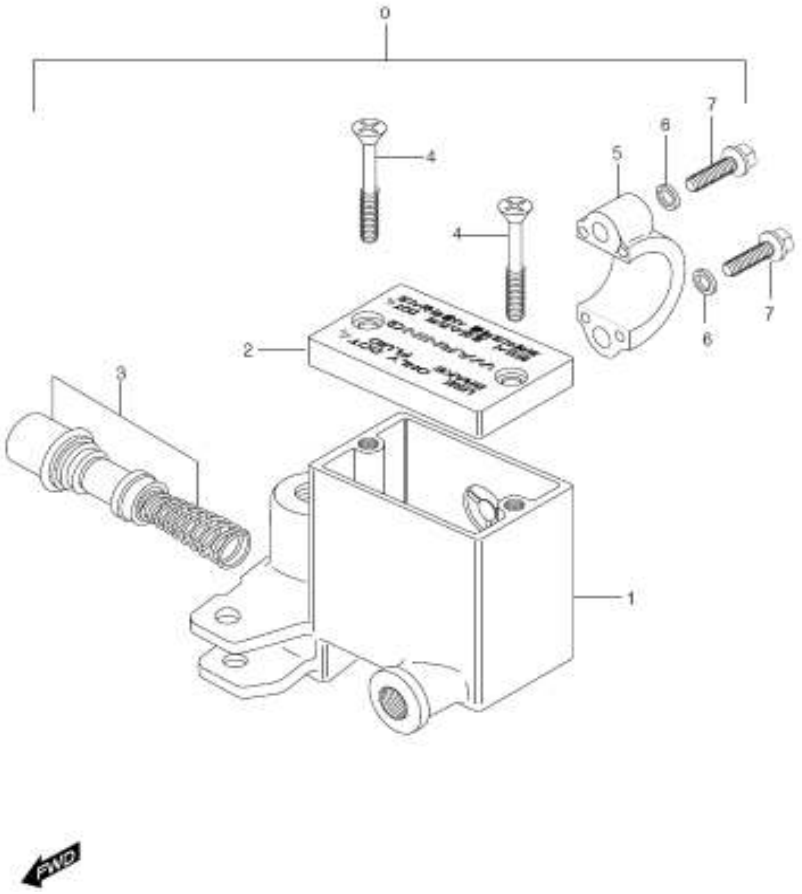
CALIPER RH



CALIPER RH

Ref #	Part #		Description	Quantity	Remarks
0	59300HP9500	CALIPER COMPLETO COJ. VS250R	CALIPER ASSY, RH	1	KM4MJ51E161100662
0-1	59400HN9100	CALIPER DER. VS250R	CALIPER ASSY, RH	1	KM4MJ51E161100663
1	07120-08308	PERNO VS250R	BOLT, caliper	2	
2	01514-06106	PERNO VS250R	BOLT, speedometer cable guide	1	
3	59266HN9100	GUIA CABLE VELOCIMETRO VS250R	GUIDE, speedometer cable	1	
4	59301HP9500	JGO. PASTILLAS DE FRENO VS250R	PAD SET (7.4t)	1	
4-1	59301HG5800	JGO. PASTILLAS DE FRENO VS250R	PAD SET (8.4t)	1	

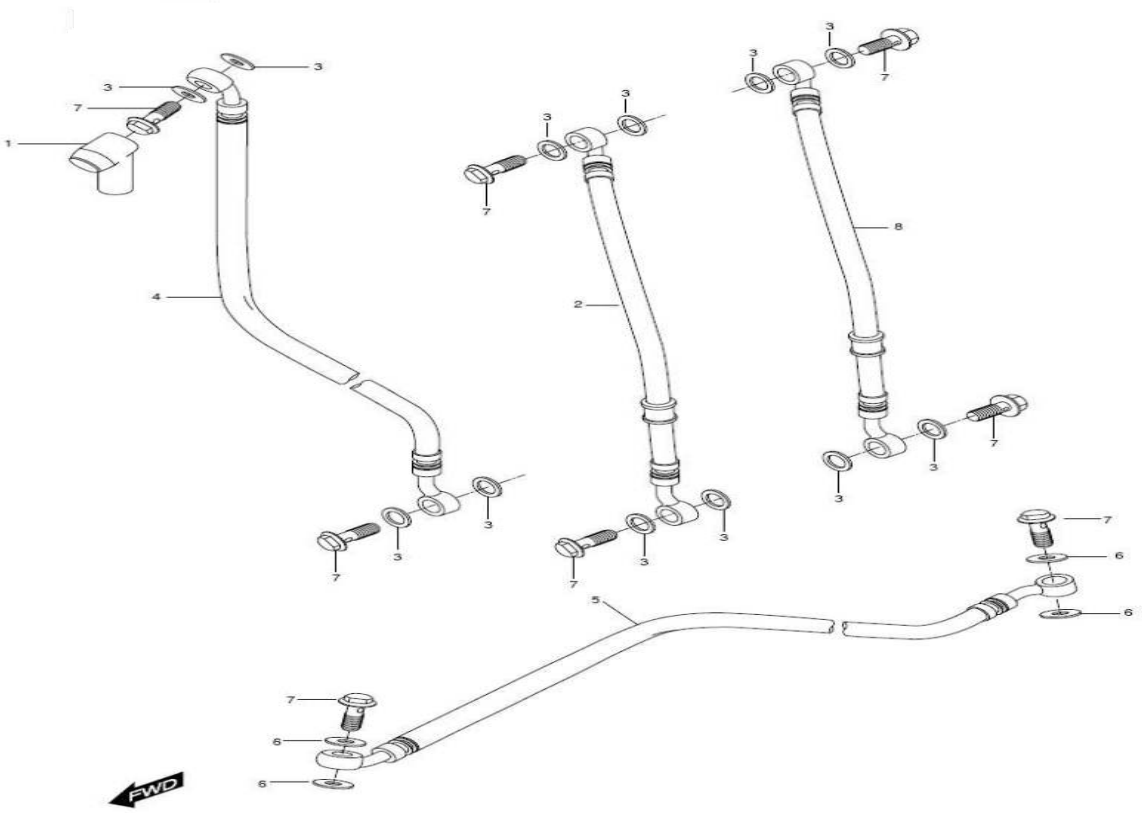
MASTER CYLINDER



MASTER CYLINDER

Ref #	Part #		Description	Quantity	Remarks
0	59600HP9200	BOMBA FRENO DELANTERO VS250R	CYLINDER ASSY, front master	1	
0-1	59600HP9201	BOMBA DE FRENO DELANTERA VS650R/S	CYLINDER ASSY, front master	1	KM4MJ51E161100663□
1	59687-35C00	CUERPO CALIPER VS250R	BODY	1	
2	59669-36510	TAPON VS250R	CAP, reservoir	1	
3	59610-35C00	EMBOLO BOMBA FRENO VS250R	PISTON, SET	1	Not for Sale
4	59691-35C00	TORNILLO VS250R	SCREW	2	
5	59671-35C00	SOPORTE VS250R	HOLDER	1	
6	08322-21064	ARANDELA VS250R	WASHER	2	
7	01107-35C00	PERNO VS250R	BOLT, holder	2	

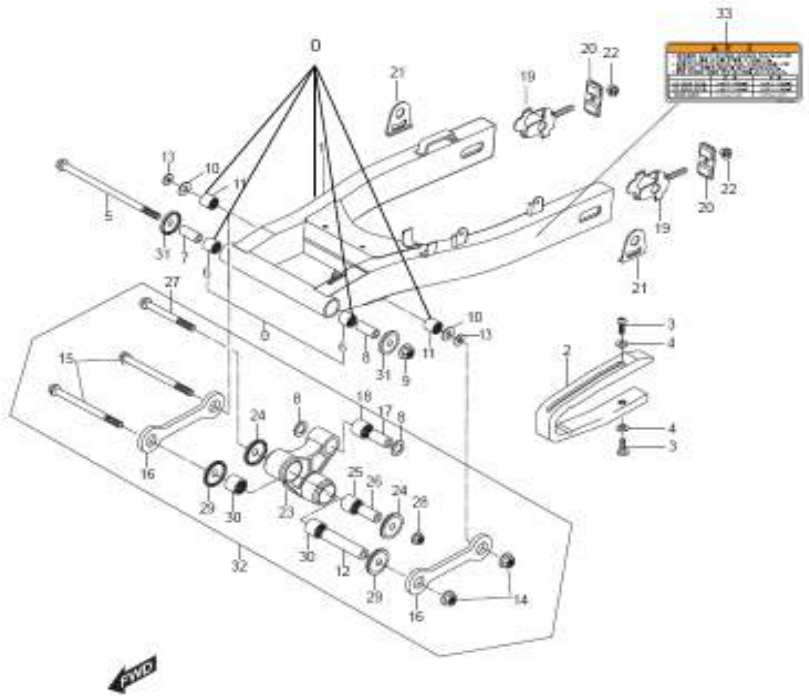
BRAKE HOSE



BRAKE HOSE

Ref #	Part #		Description	Quantity	Remarks
1	59711H49002	CAPUCHON MANGUERA FRENO VS250R	BOOT, brake hose	1	
2	59460HN9100	MANGUERA DER. FRNO VS250R	HOSE COMP, FT brake R	1	
3	09161-10005	ARANDELA VS250R	WASHER, brake hose	12	
4	59450HP9202	MANGUERA FRENO DELANTERO VS250R	HOSE COMP, front brake upper	1	
5	69480HM8104	MANGUERA FRENO TRASERO VS250R	HOSE COMP, rear brake	1	
6	09161-10005	ARANDELA VS250R	WASHER, rear brake fluid	4	
7	09360-10039	PERNO VS250R	BOLT, rear brake fluid	8	
8	59470HN9100	MANGUERA FRENO IZQ. VS250R	HOSE COMP, FT brake L	1	

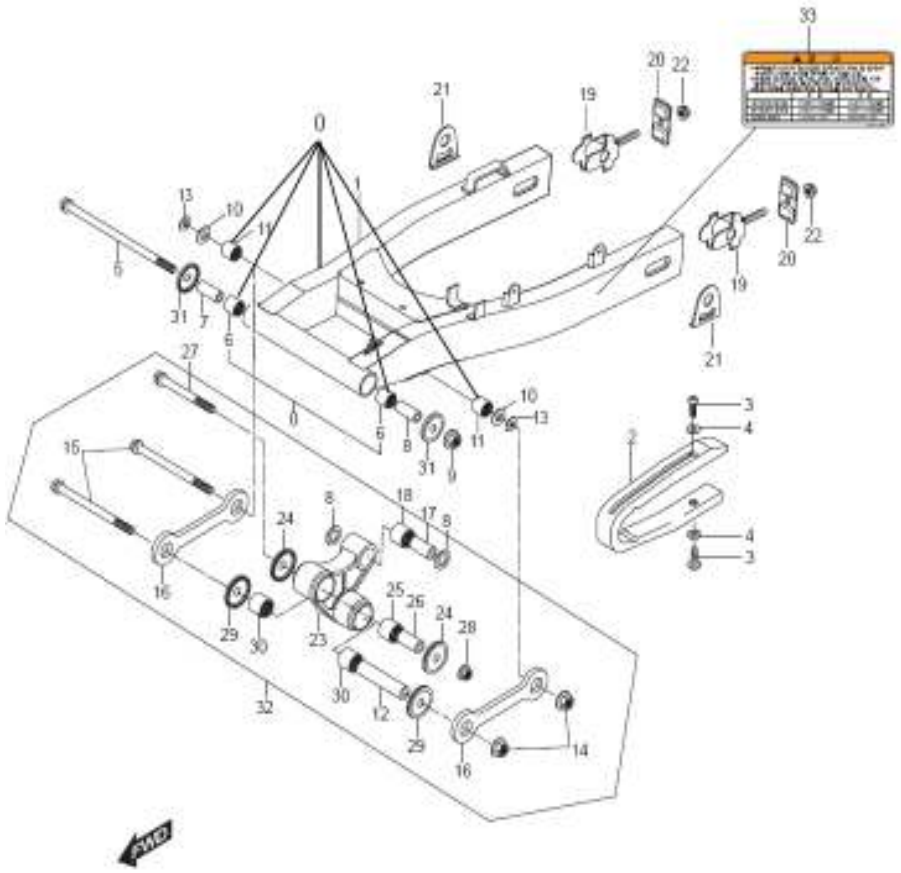
SWING ARM



SWING ARM

Ref #	Part #		Description	Quantity	Remarks
0	61100HM8105HPA	#N/A	SWING ARM ASSY	1	
0-1	61100SM8105120	#N/A	S/ARM + Bearing	1	KM4MJ51E061100492
1	61100HM8105	TIJERA TRASERA VS250R	SWING ARM COMP, rear	1	
1-1	61100HM8105120	#N/A	SWING ARM COMP, rear	1	KM4MJ51E061100492
2	61273HM8101	DESLIZADOR DE CADENA VS250R	BUFFER, chain touch defense	1	
3	02142-06166	TORNILLO VS250R	BOLT, chain touch defense buffer	2	
4	09169-06032	ARANDELA VS250R	WASHER, chain touch defense buffer	2	
5	61211HM8100	EJE TIJERA VS250R	SHAFT, rear swing arm pivot	1	
6	09263-22017	BALINERA VS250R	BEARING, rear swing arm pivot	2	
7	61251HM8100	ESPACIADOR VS250R	SPACER, rear swing arm pivot bearing	2	
8	09284H32001	#N/A	SEAL, rear cushion rod	2	
9	08319-31128	TUERCA SUPERIOR PASADOR AMORTIGUAD	NUT, rear swing arm pivot	1	
10	09283-20031	#N/A	SEAL, rear cushion rod	2	
11	09263H20003	BALINERA VS250R	BEARING, rear cushion rod	2	
12	09180H14001	SEPARADOR DEL EJE DE CAMBIOS	SPACER, rear cushion rod	1	
13	09284H32001	#N/A	SEAL, rear cushion rod	2	
14	09159H14008	TUERCA PIVOTE TIJERA TRASERA	NUT, rear cushion rod	2	
15	09103H14001	PERNO VS250R	BOLT, rear cushion rod	2	
16	62641HM8100	#N/A	ROD, rear cushion lever	2	
17	09180H10073	#N/A	SPACER, rear cushion lever rear	1	
18	09263H17002	BALINERA VS250R	BEARING, rear cushion lever rear	1	
19	61410HJ8200	TENSOR DE CADENA VS250R	ADJUSTER COMP, chain	2	
20	61421-01D00	PLATINA TENSOR CADENA VS250R	PLATE, chain adjuster guide	2	
21	64712HJ8201	ARANDELA VS250R	WASHER, chain adjuster	2	
22	08316-26108	TUERCA VS250R	NUT, chain adjuster	2	
23	62611HG5800	BARRA CAUCHO ANTIVIBRANTE TRASERA VS	LEVER, rear cushion	1	
24	09284H33003	#N/A	DUST SEAL, rear cushion lever front	2	
25	09263-20073	BALINERA VS250R	BEARING, rear cushion lever front	1	
26	09180H12001	#N/A	SPACER, rear cushion lever front	2	

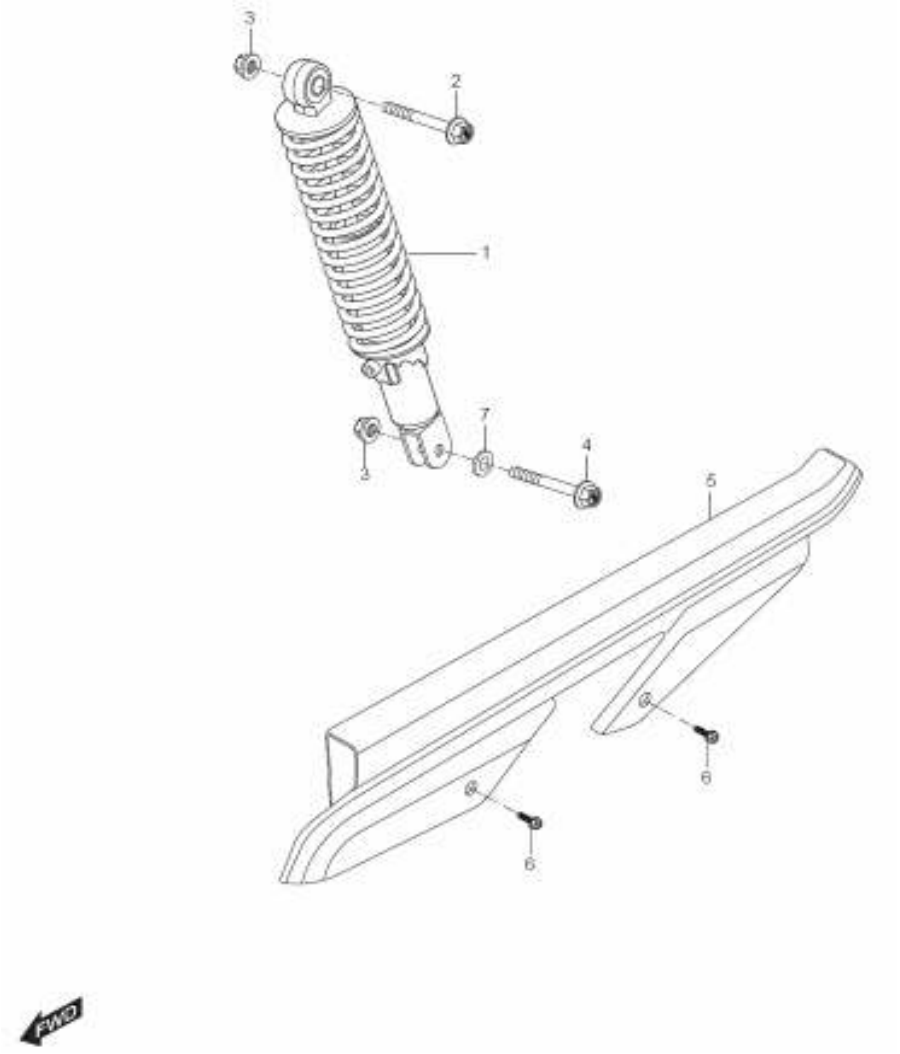
SWING ARM



SWING ARM

Ref #	Part #		Description	Quantity	Remarks
27	09103H12046	PERNO VS250R	BOLT, rear cushion lever front	1	
28	08319-31128	TUERCA SUPERIOR PASADOR AMORTIGUAD	NUT, rear cushion lever front	1	
29	09284H32001	#N/A	SEAL, rear cushion lever center	2	
30	09263H20003	BALINERA VS250R	BEARING, rear cushion lever center	2	
31	61262-45002	TAPA PIVOTE TIJERA TRASERA VS250R	COVER, rear swing arm pivot	2	
32	62611HG5800HPA	BARRA CAUCHO ANTIVIBRANTE TRASERO VS	LEVER ASSY, rear cushion	1	
33	68320HM8150PL	#N/A	LABEL, chain case	1	

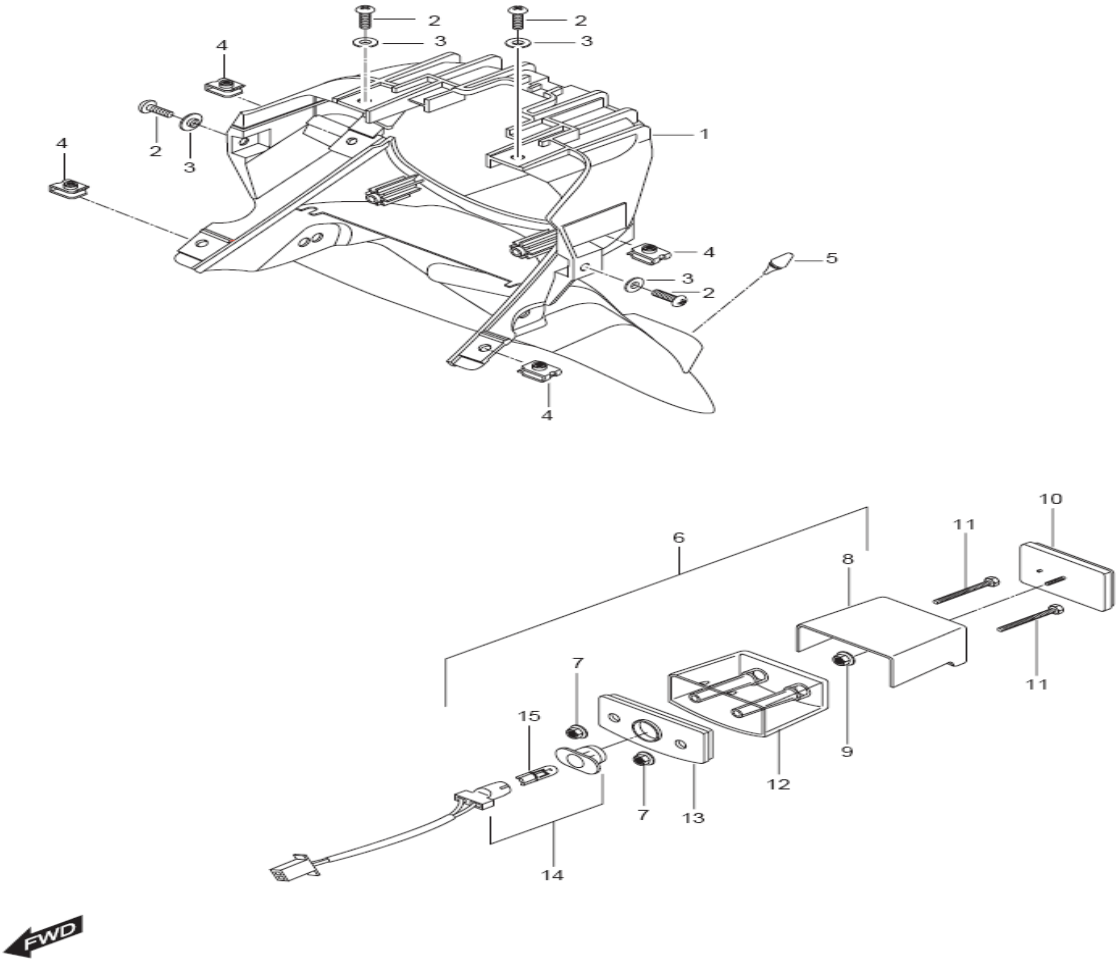
REAR SHOCK ABSORBER



REAR SHOCK ABSORBER

Ref #	Part #		Description	Quantity	Remarks
1	62100HR8300	#N/A	SHOCK ABSORBER ASSY, rear	1	
2	09103H10101	PERNO VS250R	BOLT, rear shock absorber upper	1	
3	08319-31108	TUERCA VS250R	NUT, rear shock absorber upper	2	
4	09103H10101	PERNO VS250R	BOLT, rear shock absorber lower	1	
5	61310HM8102	GUARDACADENA VS250R	CASE COMP, chain	1	
6	09111H06066	PERNO VS250R	BOLT, chain case	2	
7	09160-10001	ARANDELA VS250R	WASHER, rear shock absorber lower	1	
8		#N/A	LABEL NOISE TEST	1	KM4MJ51EX61100001~

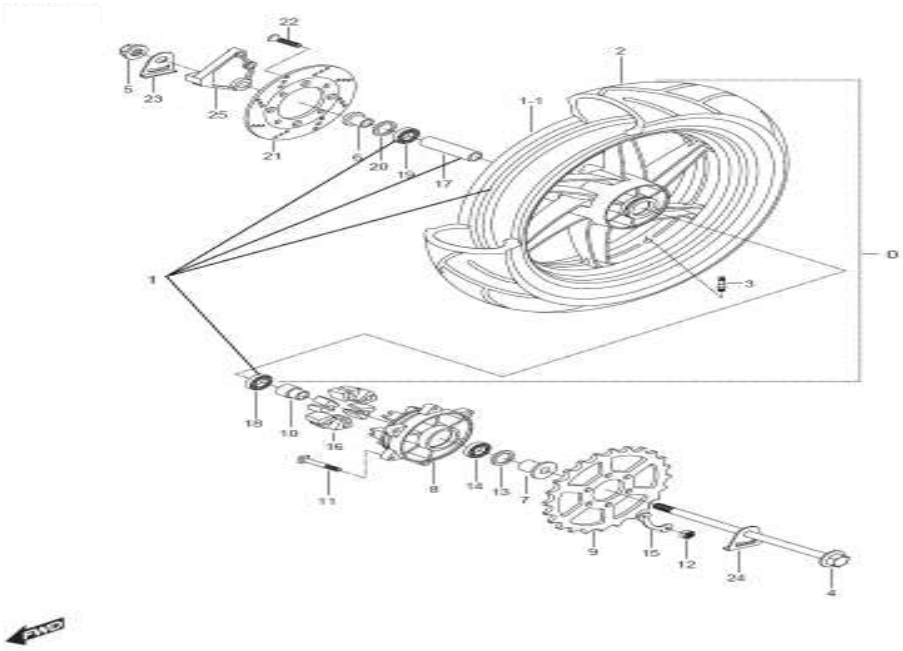
REAR FENDER



REAR FENDER

Ref #	Part #		Description	Quantity	Remarks
1	63111HM810112A	GUARDABARRO TRASERO VS250R	FENDER, rear	1	
2	02142-06166	TORNILLO VS250R	SCREW, rr fender	4	
3	09169-06032	ARANDELA VS250R	WASHER, rr fender	4	
4	09148-05039	TUERCA VS250R	NUT, rr fender	4	
5	09321-06023	CAUCHO PLATINA PORTAPLACA VS250R	CUSHION, license plate	2	
6	35910HG5150	LUZ PLACA VS250R	LAMP ASSY, license plate	1	
7	08316-26055	TUERCA VS250R	NUT, license lamp (M5)	2	
8	35915HG5800	PASTA LUZ PLACA VS250R	COVER, license lamp	1	
9	08316-26055	TUERCA VS250R	NUT, rear reflex reflector	1	
10	35970-17303	REFLECTOR TRASERO VS250R	REFLEX REFLECTOR ASSY, rear	1	
11	01107-05605	PERNO VS250R	BOLT, license lamp	2	
12	35911HG5800	LUZ PLACA VS250R	LENS, license	1	
13	35912HG5800	SOPORTE PLACA VS250R	HOUSING, license	1	
14	35916HG5800	SOCKET VS250R	CORD ASSY	1	
15	09471-12210	BOMBILLO LUZ PLACA VS250R	BULB, license lamp (12V/5W)	1	

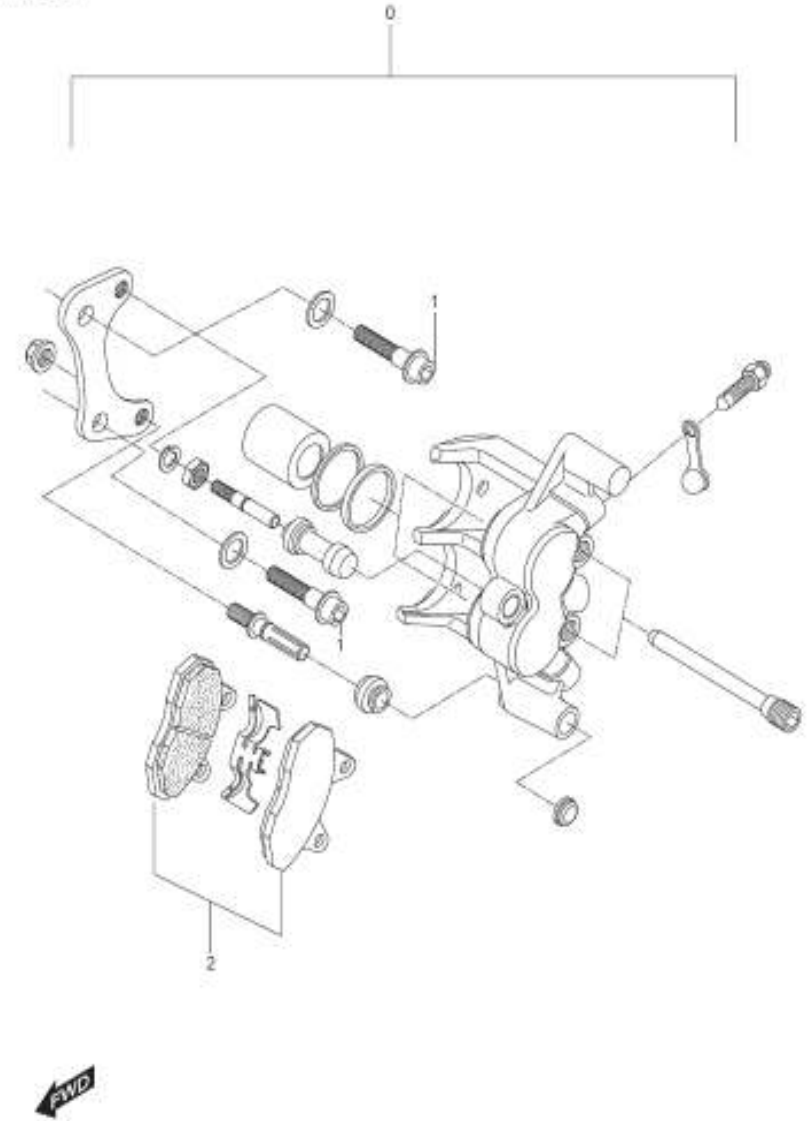
REAR WHEEL



REAR WHEEL

Ref #	Part #		Description	Quantity	Remarks
0	64140SR8300HPA	RUEDA TRASERA COMPLETA VS250R	WHEEL + TIRE REAR ASSY	1	
	64150SM8103120	#N/A	WHEEL +Bearing (Black)	1	KM4MJ51E061100492
1	64150HM8103	RIN TRASERO VS250R	WHEEL COMP, rear (J17x MT4.00)	1	
	64150HM8103120	#N/A	WHEEL COMP, rear (J17x MT4.00)	1	KM4MJ51E061100492
2	65101HR8300	LLANTA TRASERA 150/70-17 VS250R	TIRE COMP, rear (150/70-17 69J)	1	
3	55220-41D10	VALVULA RIN VS250R	VALVE ASSY, wheel rim	1	
4	64711HM8102	EJE RUEDA TRASERA VS250R	AXLE, rear	1	
5	09159H16002	TUERCA EJE RUEDA TRASERA VS250R	NUT, rear axle	1	
6	64741HM8100	ESPACIADOR DER.EJE TRASERO VS250R	SPACER, rear axle R	1	
7	64751HM8100	ESACIADOR IZQ. EJE TRASERO VS250R	SPACER, rear axle L (46T)	1	
8	64611HM810203P	PORTASPROCKET VS250R	DRUM, rear sprocket mounting	1	
8~1	64611HM8170120	#N/A	DRUM, rear sprocket mounting	1	KM4MJ51E061100492~
9	64511HM8102	SPROCKET TRASERO VS250R	SPROCKET, rear	1	
10	64733HM8100	ESPACIADOR PORTASPROCKET VS250R	RETAINER, rear sprocket drum	1	
11	01517-08358	PERNO SPROCKET VS250R	BOLT, rear sprocket	6	
12	08319-31088	TUERCA SPROCKET VS250R	NUT, rear sprocket	6	
13	09285-28001	RETENEDOR VS250R	OIL SEAL, rear sprocket mounting drum	1	
14	08133-62047	BALINERA VS250R	BEARING, rear sprocket mounting drum	1	
15	09169-10013	ARANDELA VS250R	WASHER, rear sprocket	3	Not for Sale
16	64651HM8101	CAUCHO PORTASPROCKET VS250R	SHOCK ABSORBER, rear wheel	6	
17	64731HM8100	ESPACIADOR RUEDA TRASERA VS250R	SPACER, rear wheel bearing	1	
18	08133-62037	BALINERA VS250R	BEARING, rear wheel L	1	
19	08133-62037	BALINERA VS250R	BEARING, rear wheel R	1	
20	09280-55001	ORING VS250R	O-RING, rear brake	1	
21	69211HM8101	DISCO FRENO TRASERO VS250R	DISK, rear brake	1	
22	59421-03A01	PERNO DISCO DELANTERO VS250R	BOLT, rear brake disk	6	
23	64712HJ8200	ARANDELA VS250R	WASHER, chain adjuster R	1	
24	64712HJ8200	ARANDELA VS250R	WASHER, chain adjuster L	1	
25	69340HM810303P	SOPORTE CALIPER VS250R	CARRIER, caliper	1	
25~1	69340HM8170120	SOPORTE CALIPER VS250R	CARRIER, caliper	1	KM4MJ51E061100492~

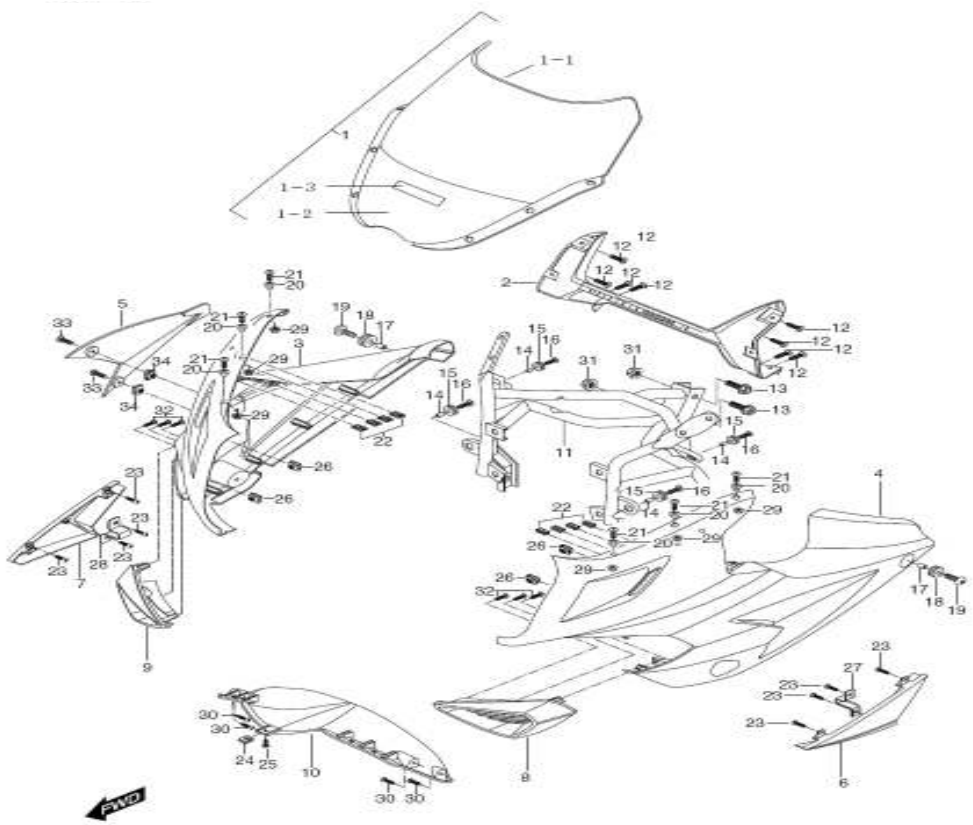
REAR CALIPER



REAR CALIPER

Ref #	Part #		Description	Quantity	Remarks
0	69300HP9500	CALIPER TRASERO VS250R	CALIPER ASSY, rear	1	KM4MJ51E161100662
0-1	69300HN9102	CÁLIPER FRENO TRASERO VS650R/S	CALIPER ASSY, rear	1	KM4MJ51E161100663
1	09103H08254	PERNO VS250R	BOLT, caliper	2	
2	59301HP9500	JGO. PASTILLAS DE FRENO VS250R	PAD SET	1	

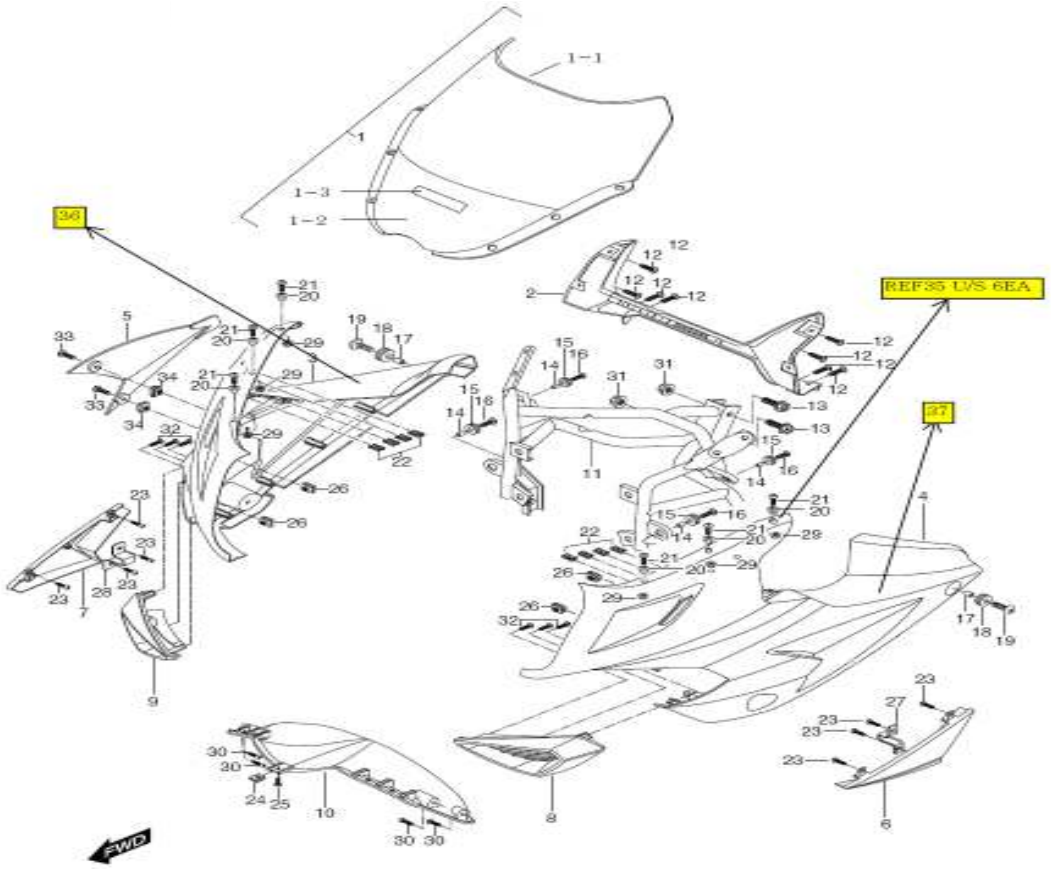
COW'G BODY



COW'G BODY

Ref #	Part #		Description	Quantity	Remarks
1	94611HP9203HPA	PARABRISAS VS250R	WINDSCREEN ASSY (COLOR :LIQUID)	1	
	94601HP9202HPA	PARABRISAS VS250R	WIND SCREEN ASSY (COLOR : TONED)		
1-1	94611HP9203	PARABRISAS VS250R	WINDSCREEN	1	
1-2	68500HP9200	CALCOMANÍA PARABRISAS VS650R/S	TAPE, WINDSCREEN	1	
1-3		#N/A	EMBLEM, LEG SHIELD FRONT	1	not used
2	94641HP9200	#N/A	PANEL, meter	1	
3	94411HP92020BK	CARENAJE LAT. DER. NEGRO VS250R	COW'G, body side R (BLACK)	1	
3	94411HP92020DS	CAREBAJE LAT. DER. PLATA/NEGRO VS250R	COW'G, body side R (SILVER/BLACK)	1	
3	94411HP92020WB	CARENAJE LAT. DER. NEGRO/ VS250R	COW'G, body side R (BURGUNDY/BLACK)	1	
3	94411HP92020DR	CARENAJE LAT. DER. ROJO/NEGRO VS250R	COW'G, body side R (RED/BLACK)	1	
4	94421HP92020BK	CARENAJE LAT. IZQ. NEGRO VS250R	COW'G, body side L (BLACK)	1	
4	94421HP92020DS	CARENAJE LAT. IZQ. PLATA/NEGRO VS250R	COW'G, body side L (SILVER/BLACK)	1	
4	94421HP92020WB	CARENAJE LAT. IZQ. VS250R	COW'G, body side L (BURGUNDY/BLACK)	1	
4	94421HP92020DR	CARENAJE LAT. IZQ. ROJO/NEGRO VS250R	COW'G, body side L (RED/BLACK)	1	
5	94431HP92000BK	CARENAJE DER. INTERNO NEGRO VS250R	COW'G, body side R inner (BLACK)	1	
5	94431HP92000DS	CARENAJE DER. INTERNO PLATA/NEGRO VS2	COW'G, body side R inner (SILVER/BLACK)	1	
5	94431HP92000WB	CARENAJE DER. INTERNO /NEGRO VS	COW'G, body side R inner (BURGUNDY/BLACK)	1	
5	94431HP92000DR	CARENAJE DER. INTERNO ROJO/NEGRO VS2	COW'G, body side R inner (RED/BLACK)	1	
8	94671HP9200121	REJILLA AIRE IZQ. VS250R	COW'G, air duct L	1	
9	94661HP9200121	REJILLA AIRE DER. VS250R	COW'G, air duct R	1	
10	94441HP92000BK	PROTECTOR CENTRAL INF. NEGRO VS250	COW'G, body center lower (BLACK)	1	
10	94441HP92000DS	PROTECTOR CENTRAL INF. PLATA/NEGRO VS	COW'G, body center lower (SILVER/BLACK)	1	
10	94441HP92000WB	PROTECTOR CENTRAL INF. /NEG	COW'G, body center lower (BURGUNDY/BLACK)	1	
10	94441HP92000DR	PROTECTOR CENTRAL INF. ROJO/NEGRO VS	COW'G, body center lower (RED/BLACK)	1	

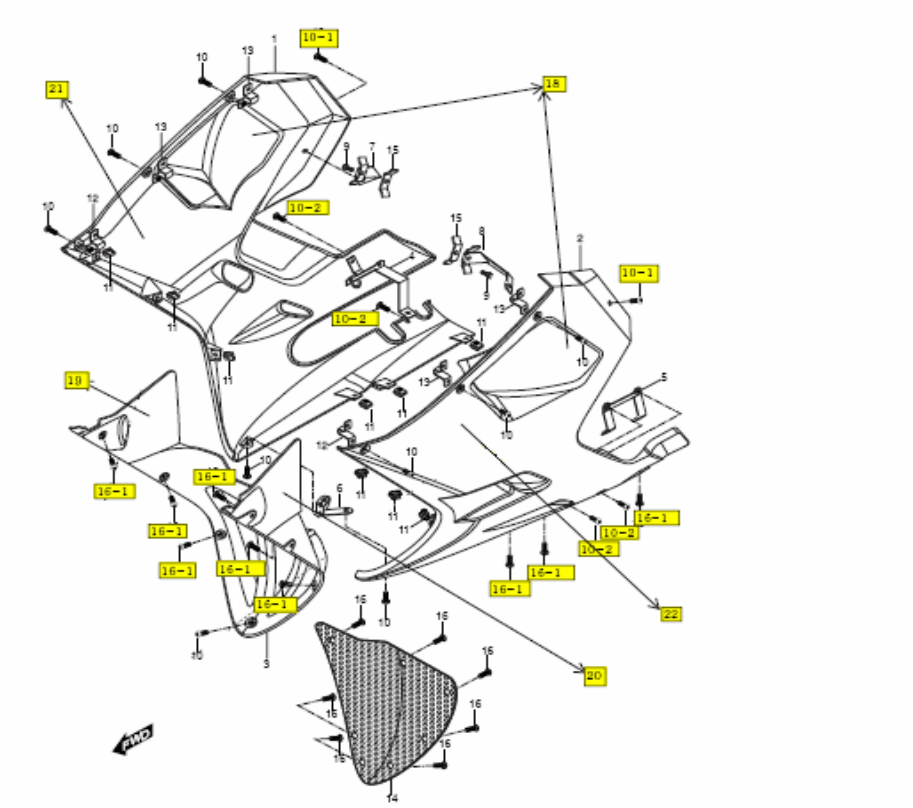
COW'G BODY



COW'G BODY

Ref #	Part #		Description	Quantity	Remarks
11	94510HP9202	SOPORTE CARENAJES VS250R	BRACE, cowling	1	
12	03241-05125	TORNILLO VS250R	BOLT, meter panel & body side cow R/L	8	
13	09103H08254	PERNO VS250R	BOLT, brace comp & frame head pipe	2	
14	09180H06208	ESPACIADOR VS250R	SPACER, body side cow R/L & brace comp	4	
15	09320-09034	CAUCHO VS250R	CUSHION, body side cow R/L & brace comp	4	
16	09116-06143	PERNO VS250R	BOLT, body side COW'G R/L & brace comp	4	
17	09180H06208	ESPACIADOR VS250R	SPACER, body side COW'G R/L & frame	2	
18	09320-09016	CAUCHO VS250R	CUSHION, body side COW'G R/L & frame	2	
19	09136-06113	PERNO VS250R	BOLT, body side COW'G R/L & frame	4	
20	09320-07012	CAUCHO VS250R	CUSHION, windscreen & body side COW'G up	6	
21	09106H05150	PERNO VS250R	BOLT, windscreen & body side COW'G up	6	
22	09148-05004	TUERCA VS250R	NUT, body side COW'G R/L & meter panel	8	
23	03241-05106	TORNILLO VS250R	SCREW, side COW'G & lower COW'G	8	
24	09148-05004	TUERCA VS250R	NUT, lower COW'G ctr & body side COW'G R/L	1	
25	03241-05125	TORNILLO VS250R	SCREW, lower COW'G ctr & body side COW'G R/L	1	
26	09148-06020	TUERCA VS250R	NUT, body side COW'G R/L & brace comp	4	
29	08316-26055	TUERCA VS250R	NUT, windscreen & body side COW'G up	6	
30	03211-05166	TORNILLO VS250R	SCREW, lower COW'G & body side COW'G R/L	4	
31	08313-11088	TUERCA VS250R	NUT, brace comp & frame head pipe	2	
32	03241-04128	TORNILLO VS250R	SCREW, body side cowling & air duct COW'G	6	
33	09106H06150	PERNO VS250R	BOLT	2	
34	09148-06020	TUERCA VS250R	NUT	2	
35	09169-05018	ARANDELA VS250R	WASHER, Windscreen	6	
36	94454HP9400	CAUCHO ANTIVIBRANTE DER. VS250R	CUSHION, Upper Cowling R	1	
37	94455HP9400	CAUCHO ANTIVIBRANTE IZQ. VS250R	CUSHION, Upper Cowling L	1	

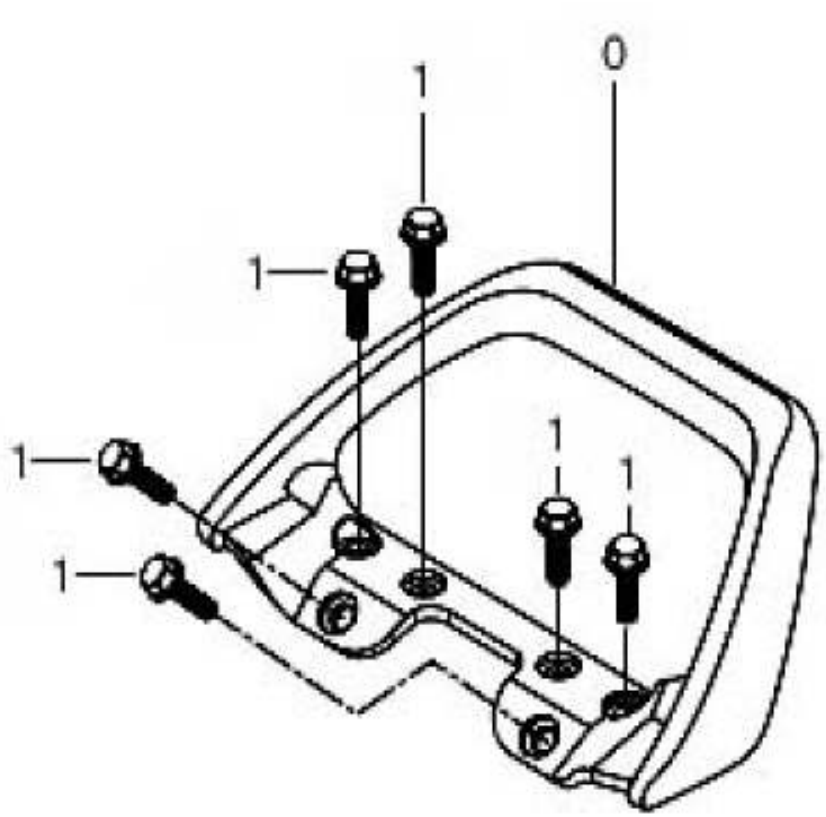
COW'G BODY



COW'G BODY

Ref #	Part #		Description	Quantity	Remarks
1	94432SR91600BK	CARENAJE INF. DER. NEGRO VS250R	COW'G, under RH (BLACK)	1	w/ gray & white stickers
1	94432SR91610BK	CARENAJE INF. DER ROJO/NEGRO VS250R	COW'G, under RH (RED/BLACK)	1	w/ red & white stickers
2	94433SR91600BK	CARENAJE INF. IZQ. NEGRO VS250R	COW'G, under LH (BLACK)	1	w/ gray & white stickers
2	94433SR91610BK	CARENAJE INF. IZQ. ROJO/NEGRO VS250R	COW'G, under LH (RED/BLACK)	1	w/ red & white stickers
3	94431HP94000BK	CARENAJE INF. CENTRAL NEGRO VS250R	COW'G, under center (BLACK)	1	
4	94434HR8300	PLATINA INF. CARENAJE DER. VS250R	PLATE, under COW'G RH	1	
5	94435HR8300	PLATINA INF CARENAJE IZQ. VS250R	PLATE, under COW'G LH	1	
6	94436HP9401	PLATINA CARENAJE CENTRAL INFERIOR VS2	PLATE, under center COW'G	1	
7	94478HR8300	PLATINA CARENAJE SUPERIOR DER. VS250R	PLATE COMP, under COW'G upper RH	1	
8	94479HR8300	PLATINA CARENAJE SUPERIOR IZQ. VS250R	PLATE COMP, under COW'G upper LH	1	
9	01134-06306	PERNO VS250R	BOLT, body under COW'G & frame	2	
10	09106H05150	PERNO VS250R	BOLT, body under COW'G R/L	11	
10-1	09136-06113	PERNO VS250R	BOLT	2	
10-2	09106H06150	PERNO VS250R	BOLT	4	
11	09148-05004	TUERCA VS250R	NUT, under COW'G	9	
12	94425HP9401	PLATINA CARENAJE LATERAL INF VS250R	PLATE, body COW'G side lower	2	
13	94426HP9401	PLATINA CARENAJE LATERAL VS250R	PLATE, body COW'G side	4	
14	94439HP9401	REJILLA INFERIOR CENTRAL VS250R	GRILL, under center COW'G	1	
15	94417HP9201	PLATINA VS250R	PLATE COMP, frame & body COW'G No.2	2	
16	03151-05125	TORNILLO VS250R	SCREW, side COW'G & lower cowl	7	
16-1	03241-05125	TORNILLO VS250R	SCREW	9	
18	94453HP9400	CAUCHO ANTIVIBRANTE VS250R	CUSHION, Under Cow'g Side L	2	
19	94456HP9400	CAUCHO ANTIVIBRANTE VS250R	CUSHION, Under Cent Cow'g R	1	
20	94457HP9400	CAUCHO ANTIVIBRANTE VS250R	CUSHION, Under Cent Cow'g L	1	
21	94458HP9400	CAUCHO ANTIVIBRANTE VS250R	CUSHION, Under Cowling R	1	
22	94459HP9400	CAUCHO ANTIVIBRANTE VS250R	CUSHION, Under Cowling L	1	

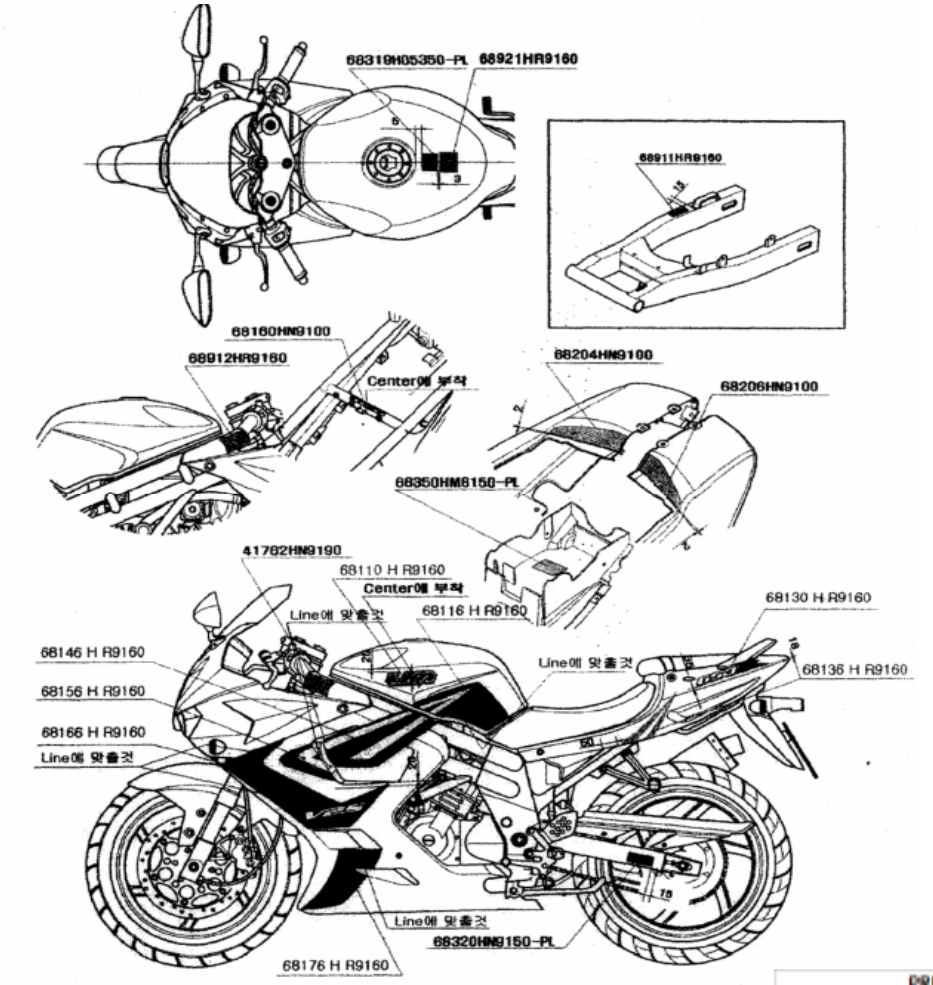
RIDER PILLION



RIDER PILLION

Ref #	Part #		Description	Quantity	Remarks
0	47510HP9202	MANIJA TRASERA VS250R	RIDER, PILLION	1	
1	07120-08208	PERNO VS250R	BOLT, PILLION	6	

STICKERS



STICKERS

Ref #	Part #		Description	PREFIX			
				RED/BLK	SIL/BLK	BURG/BLK	BLACK
1	68204HN9100	CALCOMANIA ASIENTO TRAS Y TAPA LATERA	TAPE, REAR SEAT & SIDE COVER R.	#	#	#	#
2	68206HN9100	CALCOMANIA ASIENTO TRAS Y TAPA LATERA	TAPE, REAR SEAT & SIDE COVER L.	#	#	#	#
3	68110HR9160	EMBLEMA TANQUE VS250R	EMBLEM, FUEL TANK	U11	U21	U41	U31
4	68114HR9160	CALCOMANIA TANQUE DER. VS250R	TAPE, FUEL TANK R.	U12	U12	U12	U12
5	68116HR9160	CALCOMANIA TANQUE IZQ. VS250R	TAPE, FUEL TANK L.	U12	U12	U12	U12
6	68134HR9160	CALCOMANIA TAPA LATERAL DER. VS250R	TAPE, SIDE COVER R.	015	015	015	015
7	68136HR9160	CALCOMANIA TAPA LATERAL IZQ. VS250R	TAPE, SIDE COVER L.	016	016	016	016
8	68144HR9160	CALCOMANIA CARENAJE INF. DER NO. 1 VS25	TAPE, UNDER COWLING NO1 R.	U12	U12	U12	U12
9	68146HR9160	CALCOMANIA CARENAJE INF. IZQ. NO. 1 VS25	TAPE, UNDER COWLING NO1 L.	U12	U12	U12	U12
10	68154HR9160	CALCOMANIA CARENAJE INF. DER NO. 2 VS25	TAPE, UNDER COWLING NO2 R.	U12	U12	U12	U12
11	68156HR9160	CALCOMANIA CARENAJE INF. IZQ. NO. 2 VS25	TAPE, UNDER COWLING NO2 L.	U12	U12	U12	U12
12	68164HR9160	CALCOMANIA CARENAJE INF. DER NO. 3 VS25	TAPE, UNDER COWLING NO3 R.	U13	U23	U23	U23
13	68166HR9160	CALCOMANIA CARENAJE INF. IZQ. NO. 3 VS25	TAPE, UNDER COWLING NO3 L.	U13	U23	U23	U23
14	68174HR9160	CALCOMANIA CARENAJE INF. DER NO. 4 VS25	TAPE, UNDER COWLING NO4 R.	D02	D03	D03	D03
15	68176HR9160	CALCOMANIA CARENAJE INF. IZQ. NO. 4 VS25	TAPE, UNDER COWLING NO4 L.	D02	D03	D03	D03
16	68170HN9100	CALCOMANIA RADIADOR VS250R	LABEL, RADIATOR	#	#	#	#
17	68160HN9100	CALCOMANIA RELEE VS250R	LABEL, RELAY	#	#	#	#
18	68319H05350-PL	CALCOMANIA PRECAUCION VS250R	LABEL, CAUTION	#	#	#	#
19	68320HN9150-PL	CALCOMANIA GUARDACADENA VS250R	LABEL, CHAIN CASE	#	#	#	#
20	68350HM8150-PL	CALCOMANIA PRECAUCION VS250R	LABEL, CAUTION NO1.	#	#	#	#
21	41762HN9190	PLATINA VS250R	PLATE, MANUFACTURER	#	#	#	#
22	68911HR9160	CALCOMANIA VS250R	LABEL, EPA NOISE EMISSION	#	#	#	#
23	68912HR9160	CALCOMANIA VS250R	LABEL, NOISE EMISSION	#	#	#	#
24	68921HR9160	CALCOMANIA VS250R	LABEL, EMISSION	#	#	#	#