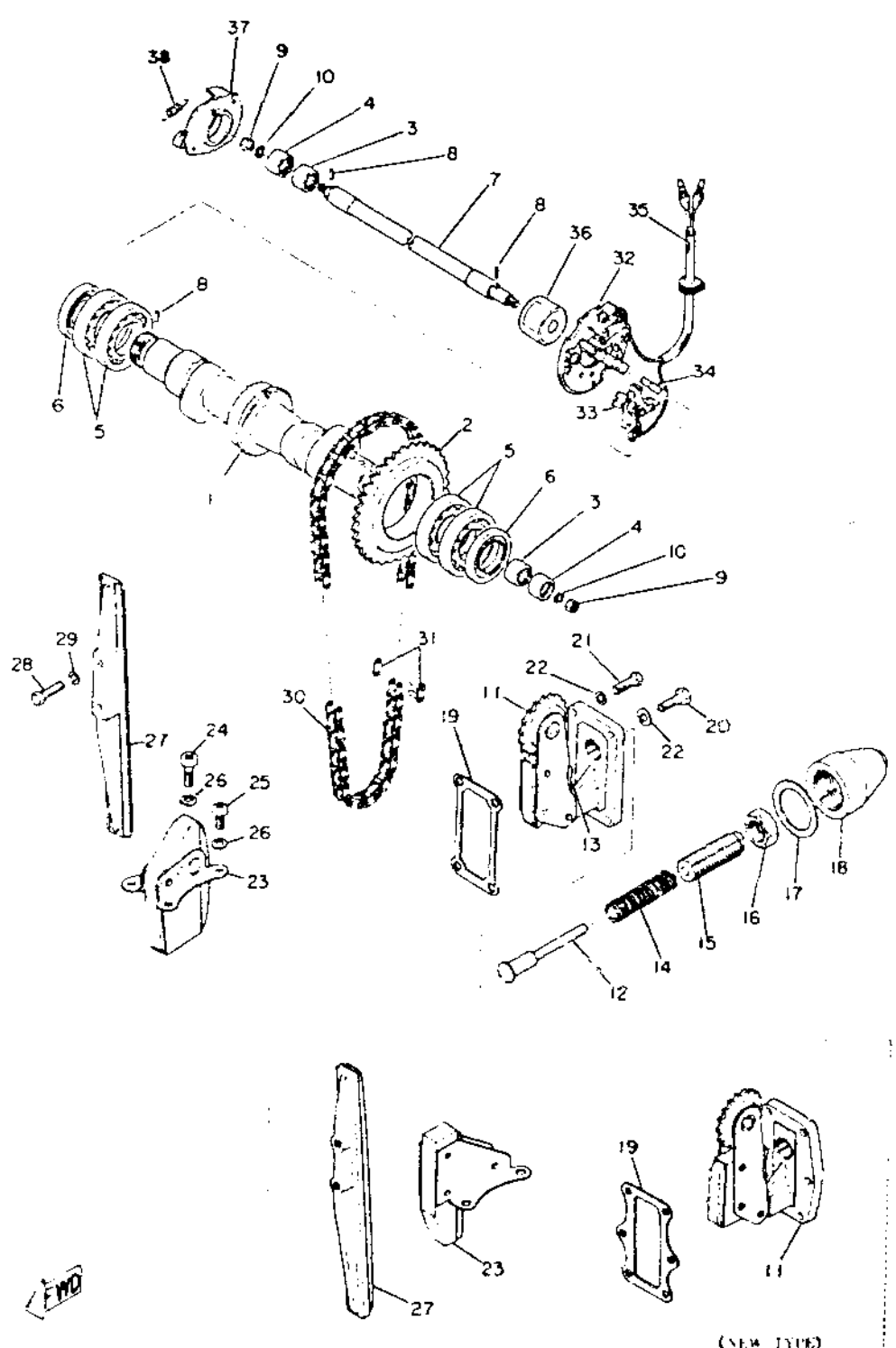
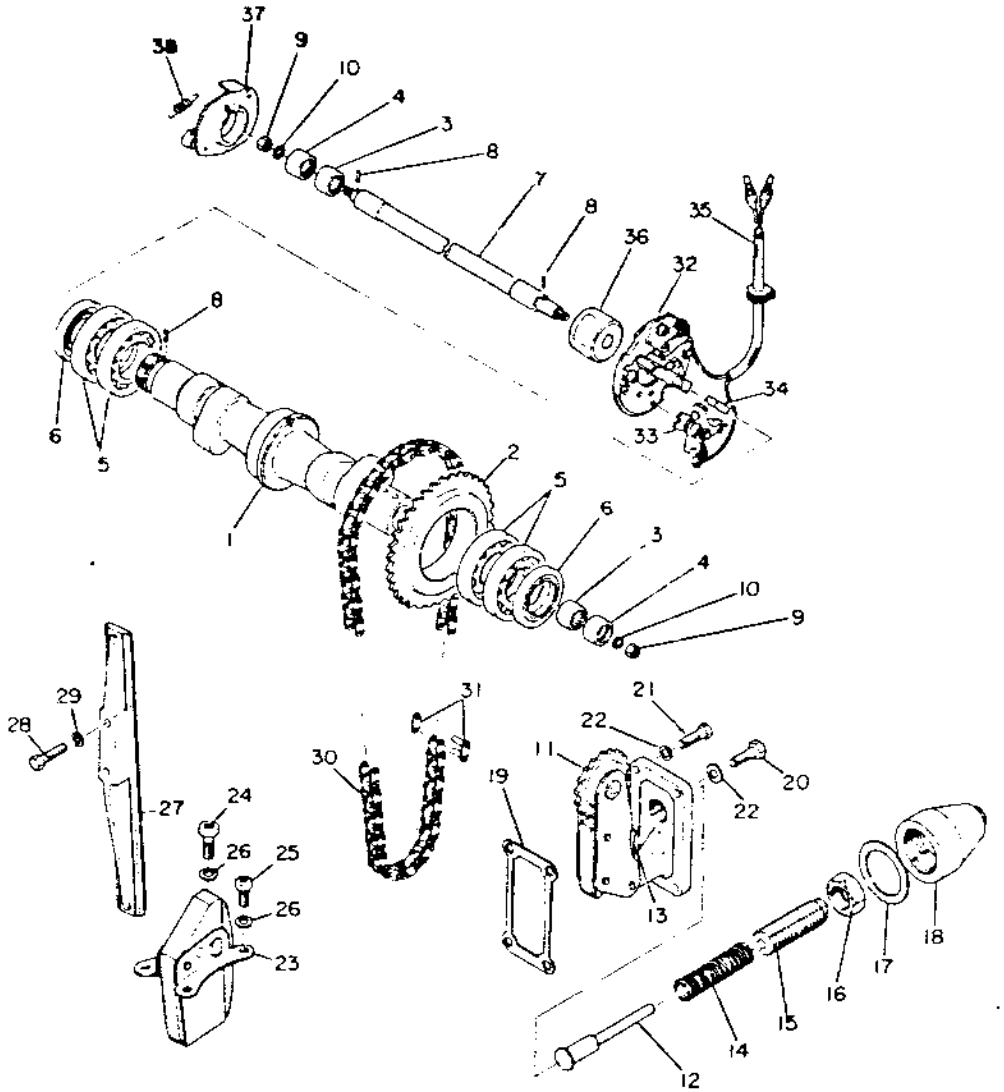
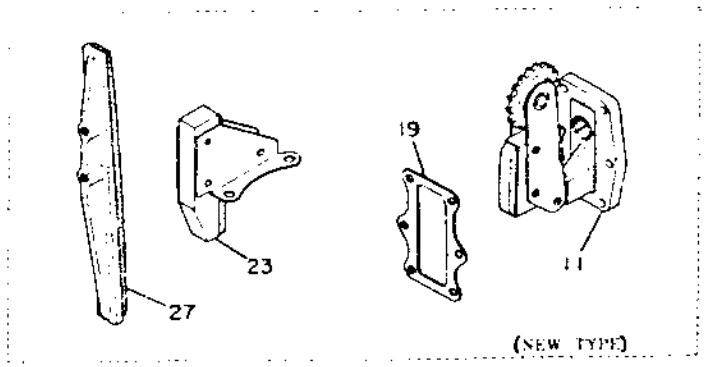


(SEW TYPE)

Ref No.	Part Number	Description	XS 1	XS 1B	XS 2	TX 650
0-1	256-12170-09-00	CAMSHAFT ASS'Y	1	1	1	1
1		. SHAFT, cam	1	1	1	1
2		. SPROCKET	1	1	1	1
3	93315-11206-00	. BEARING	2	2		
	90386-12093-00	. BUSHING, breaker shaft (256-11154-00)		2	2	2
4	256-11155-00-00	. SEAL, labyrinth	2	2	2	2
5	93316-00503-00	BEARING (16005 special)	4	4	4	4
6	93102-25090-00	OIL SEAL (SD-25-40-5)	2	2		
	93101-25044-00	OIL SEAL (S-25-40-6)		2	2	2
7	256-11156-00-00	SHAFT, breaker	1	1	1	1
8	93603-07073-00	PIN, dowel (3-7)	3	3	3	3
9	95301-06600-00	NUT	2	2	2	2
10	92903-06100-00	WASHER, spring	2	2	2	2
11	256-12220-01-00	TENSIONER ARM ASS'Y	1	1		
	256-12220-02-00	TENSIONER ARM ASS'Y		1	1	1
12	256-12217-00-00	ROD	1	1	1	1
13	256-12232-01-00	DAMPER	1	1		
14	90501-16102-00	SPRING (256-12216-00)	1	1	1	1
15	256-12228-00-00	BOLT	1	1	1	1
16	90170-18103-00	NUT, lock (256-12218-00)	1	1	1	1
17	90430-30051-00	GASKET (30.2-40-1.4) (256-12214-00)	1	1	1	1
18	256-12212-01-00	CAP	1	1	1	1
19	256-12213-00-00	GASKET, tensioner case	1	1		
	306-12213-01-00	GASKET, tensioner case		1	1	
20	90109-06019-00	BOLT, reamer 2 (256-12249-00)	2	2	2	2
21	97303-06018-00	BOLT	2	2	2	2
22	90201-06038-00	WASHER, plain	4	4	4	4
23	256-12241-00-00	GUIDE, stopper 2	1	1		
	256-12241-01-00	GUIDE, stopper 2		1	1	1
24	90149-06009-00	BOLT, reamer 1 (256-12248-00)	2	2	2	2
25	92503-06015-00	SCREW, pan head	2	2	2	2
26	92903-06100-00	WASHER, spring	4	4	4	4





FWD

Ref. No.	Part Number	Description	XS 1	XS 1B	XS 2	TX 650	Remarks Refer to Suffix
27	256-12231-00-00	GUIDE, stopper	1	1			
	256-12231-01-00	GUIDE, stopper		1	1	1	0186
28	97303-06020-00	BOLT	2	2	2	2	
29	90430-06014-00	GASKET, holder (256-11396-00)	2	2	2	2	
30	94590-02102-00	CHAIN (BF05T-1022) (94510-01102)	1	1	1	1	M7-0
30-1	94590-02102-00	CHAIN (BF05T-102L)	1	1	1	1	M7-0
31	94610-01001-00	. JOINT, chain	1	1	1	1	N/A
31-1	94690-02021-00	. JOINT, chain	1	1	1	1	M7-0
32	447-81620-10-00	BREAKER PLATE ASS'Y	1	1	1	1	
33	256-81621-11-00	. CONTACT BREAKER	2	2	2	2	
34	256-81631-10-00	. LUBRICATOR	2	2	2	2	
35	256-81615-10-00	. WIRE, lead 1	1	1	1	1	
36	256-81651-10-00	CAM	1	1	1	1	
37	256-81653-10-00	GOVERNOR ASS'Y	1	1	1	1	
38	256-81654-10-00	GOVERNOR, spring	2	2	2	2	

INTERCHANGEABILITY

1.) No chain joint is interchangeable with any other chain joint due to different p
2.) Cam chains are interchangeable in the same model group, but not between m
3.) Camshaft, sprocket, and chains for one model group are interchangeable with th the model group, but only as a set.

NOTES

1.) Chain joint 94610-01001 will not be restocked after present stock is exhaust
2.) Camshaft assembly 256-12170-00 and 256-12170-01 requires the use of the springs.

90501-29150	Inner spring	4
90501-45167	Outer spring	4

3.) Camshaft assembly 256-12170-09 requires the use of the following valve spr

90501-29284	Inner spring	4
90501-42286	Outer spring	4

	Cam Lift (A)		Base Circle Diameter (B)	
	Standard Value	Wear Limit	Standard Value	Wear Limit
Intake	39.88 ± 0.05	39.75	32.19 ± 0.05	32.12