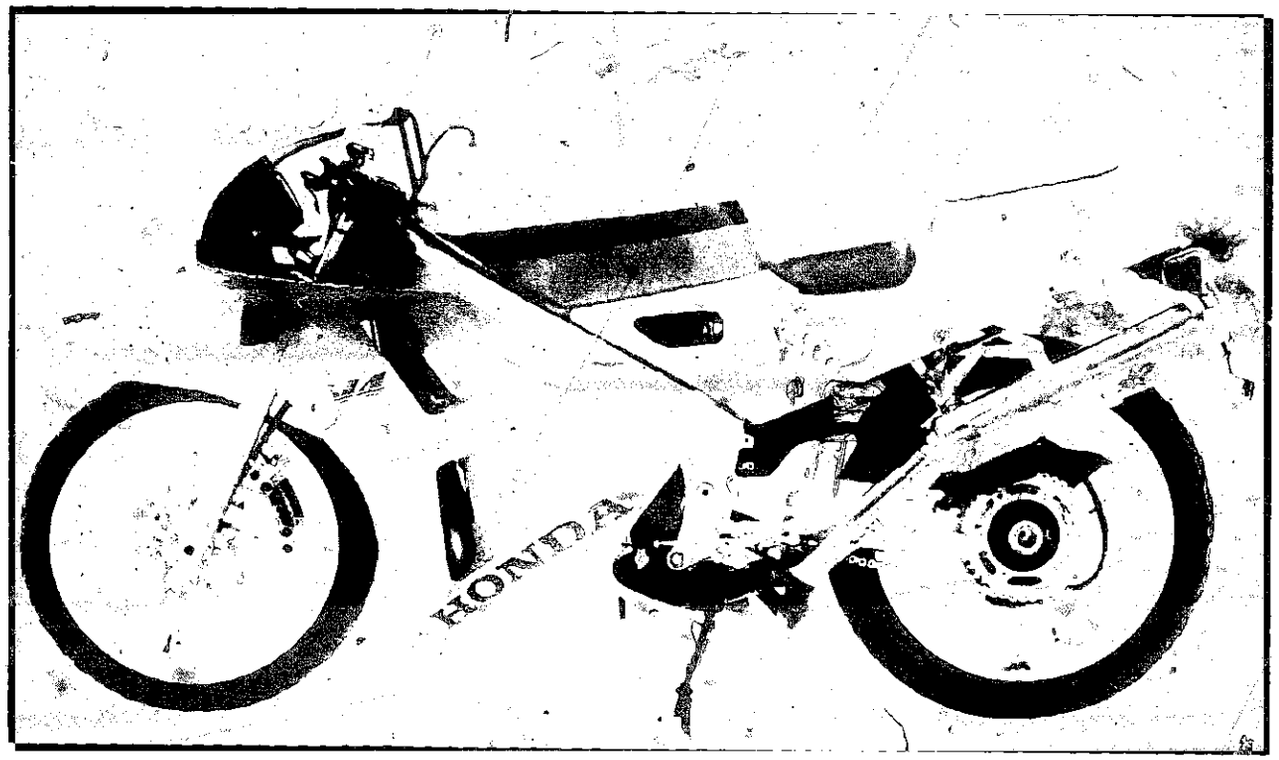
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VFR400RHL-E

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INSTRUCTION FOR USE OF PARTS CATALOGUE

This parts catalogue is compiled all service parts and flat rate time (F.R.T.) for models VFR400RIIIL and VFR400RIIIM.

I. How to order parts

1. Information required

Replacement parts orders must contain both the **part number** and the **stamped number (s)** as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed:

(a) Carburetor parts: Part number and
Stamped carburetor identification number

(b) Engine parts: Part number and
Stamped engine number

(c) Frame parts: Part number and
Stamped frame number

2. Revisions

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

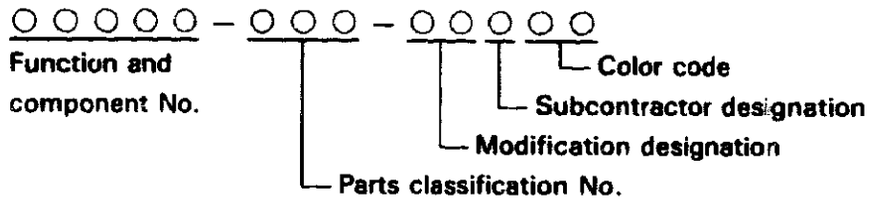
We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your HONDA distributor.

The asterisk (*) in front of "Ref. No." indicates that the part No. is added or changed against the previous edition.

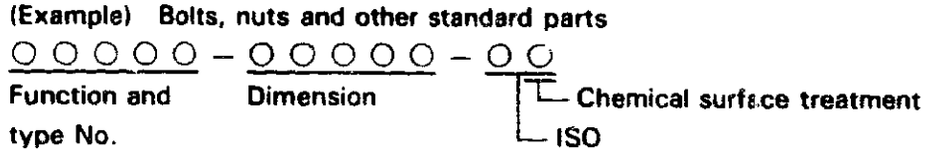
II. How to read this parts catalogue

1. Make-up of the part number

(Example) General parts



(Example) Bolts, nuts and other standard parts



2. Color codes

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts catalogue.

Color code HONDA code	Color description
NH1	Black
NH1L	Black
NH196	Ross white
NH236M	Sparkle frost silver metallic
NH249	Mat works gray
PB200	Dakar blue
R112L	Factory red
R134	Fighting red
YR147M	Max brown metallic

3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY.	Assembly	L.E.D	Light emitted diode
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A	Ampere	RR.	Rear
V	Volt	HEX.	Hexagonal
W	Watt	A.M.	Attaching mark
WL	With labelling	T.M.	Transcript mark
WOL	Without labelling	C.D.I.	Capacitive discharge ignition
KPH	Kilometers per hour		

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 × 12	6mm diameter, 12mm length
Pin	8 × 14	8mm diameter, 14mm length
O-Ring	9.5 × 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 × 24 × 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 × 130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in ( ) represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Illustration

Illustration of parts given in parts catalogue diagrams are provided for convenience in identifying parts and may differ from the actual configuration of parts.

* ( ),) appended to the title number of this text means that the same title number continues from the previous page.

10. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

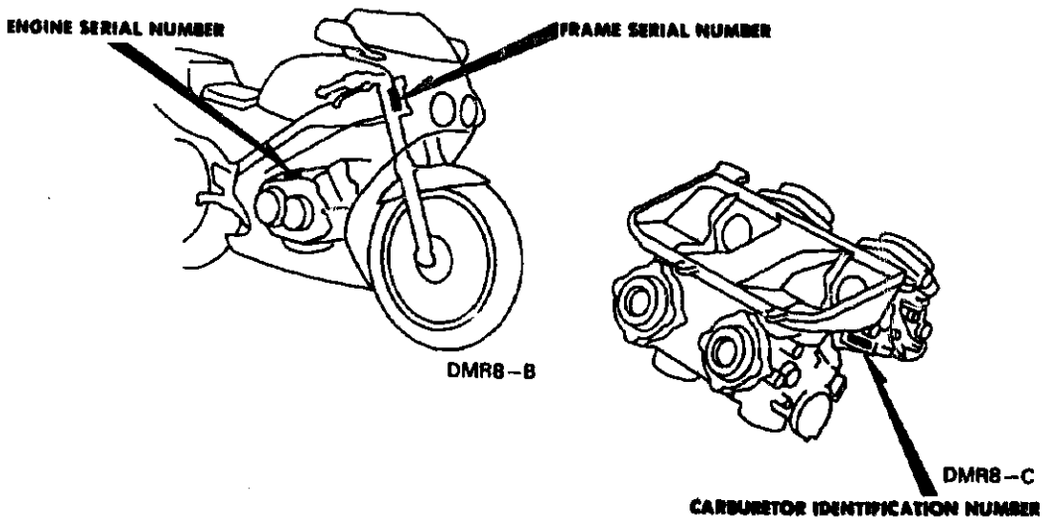
Parts with area codes are exclusive for models destined for countries designated. If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
VFR400RIIIL	AR	Austria	NC13E-2100009~	NC30-2000009~	VDE3C [A]
	E	England	NC13E-2100007~	NC30-2000006~	VDE3B [A]
VFR400RIIIM	AR	Austria	NC13E-2200006~	NC30-2100006~	VDE3G [A]
	E	England	NC13E-2200001~	NC30-2100001~	VDE3F [A]
	F	France	These types are not yet produced.		
	G	Germany			

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

VDE3B [A] KC ア

11. Location of stamped serial number



12. Selection table for lock or blank key

Refer to the following selection table to select the lock or blank key.

Type	Key No.
TYPE 1	A** , B**
TYPE 2	C** , D**

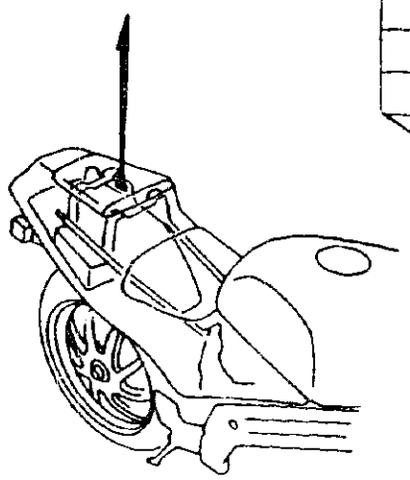
*: 0, 1, 2, 3, 4, 5, 6, 7, 8 or 9

13. Color label

- When ordering parts, check the model name, main color, and code by observing the COLOR LABEL on the vehicle.
- When ordering a colored part, use the Color Chart in the INSTRUCTION FOR USE OF PARTS CATALOGUE.

VFR400RIII (L)
COLOR NH-196
CODE NH196K

No	Name of colored parts	Basic part No.	MODEL / COLOR / CODE	VFR400RIII (1) Ross white NH-196	Applicable model: NH196H	Applicable model: Initial applicable model	Applicable model: Final applicable model	Applicable address No.
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA					G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA					
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA					
4	COVER ASSY	83711-MR8-000	ZA					



DMR8 - A

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14. Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code. (e.g. If a COVER ASSY., R. SIDE whose main color is ross white is required → 836 i 1-MR8-000ZA)
- Stripes and labels other than caution labels are included in parts whose part name end in WL.
- Stripes and labels are not included in parts whose part name end in WOL.

VFR400RIIIL NC30-2000006~

No.	MODEL		VFR400RIII L			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196K	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZA			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZA			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-000	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-000	ZA			H8
6	COWL ASSY., FR. UPPER	64202-MR8-600	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-600	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-600	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR	51500-MR8-601	ZA			G11
14	FORK ASSY., R. FR.	51400-MR8-601	ZA			G11
15	LABEL, COLOR	87565-MR8-600	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-600	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-600	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-300	ZA			J2
20	MARK B, RR. COWL	77226-MR8-300	ZA			J2

VFR400RIII NC30-2000006~

No.	MODEL		VFR400RIII (L)			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196K	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
21	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
22	MARK, L. FUEL TANK	17532-MR8-300	ZA			J2
23	MARK, L. LOWER COWL	64274-MR8-300	ZA			J2
24	MARK, L. SIDE COWL	77231-MR8-300	ZA			J3
25	MARK, R. FUEL TANK	17531-MR8-300	ZA			J2
26	MARK, R. LOWER COWL	64273-MR8-300	ZA			J2
27	MARK, R. SIDE COWL	77230-MR8-300	ZA			J3
28	MIRROR, L. BACK	88120-MR8-600	ZA			I16
29	MIRROR, R. BACK	88110-MR8-600	ZA			I15
30	PLATE, SIDE COVER	83604-KV3-770	ZC			H7
31	PLATE, SIDE COVER	83604-MR8-000	ZA			H7
32	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
33	SEAT COMP., PILLION	77150-MR8-003	ZA			H7
34	STRIPE, FUEL TANK	17508-MR8-300	ZA			J2
35	STRIPE, L. LOWER COWL	64272-MR8-300	ZA			J2
36	STRIPE, L. SIDE COWL (A)	77217-MR8-300	ZA			J2
37	STRIPE, L. SIDE COWL (D)	77222-MR8-300	ZA			J2
38	STRIPE, R. LOWER COWL	64271-MR8-300	ZA			J2
39	STRIPE, R. SIDE COWL (A)	77216-MR8-300	ZA			J2
40	STRIPE, R. SIDE COWL (D)	77221-MR8-300	ZA			J2
41	TANK ASSY., FUEL (WL)	17506-MR8-010	ZA			H5
42	WHEEL SET, FR.	44650-MR8-305	ZA			G15
43	WHEEL SET, RR.	42650-MR8-305	ZA			H3

VFR400RIIIM NC30-2100001~-----AR, E

VFR400RIIIM These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
1	BRIDGE COMP., FORK TOP	53300-MR8-000	ZA			G8
2	CASE COMP., L. BOTTOM	51521-MR8-003	ZB			G12
3	CASE COMP., R. BOTTOM	51421-MR8-003	ZB			G11
4	COVER ASSY., L. SIDE (WL)	83711-MR8-780	ZA			H8
5	COVER ASSY., R. SIDE (WL)	83611-MR8-780	ZA			H8
6	COWL ASSY., FR. UPPER (WL)	64202-MR8-740	ZA			I14
7	COWL ASSY., L. LOWER (WL)	64361-MR8-740	ZA			I14
8	COWL ASSY., R. LOWER (WL)	64351-MR8-740	ZA			I14
9	COWL SET A, RR. (WL)	77205-MR8-600	ZA			H7
10	COWL, INNER HALF	64270-MR8-000	ZA			I14
11	COWL, RR. (B)	77210-MR8-600	ZA			H7
12	FENDER COMP., FR.	61100-MR8-000	ZB			G10
13	FORK ASSY., L. FR.	51500-MR8-601	ZB			G12
14	FORK ASSY., R. FR.	51400-MR8-601	ZB			G11
15	LABEL, COLOR	87565-MR8-740	ZA			J1
16	LABEL, FUEL	87586-MR6-670	ZA			J1
17	LID ASSY., L. COWL SIDE (WL)	64366-MR8-740	ZA			I15
18	LID ASSY., R. COWL SIDE (WL)	64356-MR8-740	ZA			I14
19	MARK A, UPPER COWL	64226-MR8-780	ZA			J4
20	MARK B, RR. COWL	77226-MR8-300	ZA			J5

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VFR400RIIIM NC30-2100001~-----AR, E

VFR400RIIIM These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
21	MARK B, UPPER COWL	64217-MR8-780	ZA			J4
22	MARK, DRIVE CAUTION	87560-ME9-670	ZA			J1
23	MARK, L. COWL LID (A)	64222-MR8-780	ZA			J4
24	MARK, L. COWL LID (B)	64229-MR8-780	ZA			J4
25	MARK, L. FUEL TANK	17532-MR8-780	ZA			J4
26	MARK, L. LOWER COWL (A)	64272-MR8-780	ZA			J4
27	MARK, L. LOWER COWL (B)	64274-MR8-780	ZA			J4
28	MARK, L. SIDE COVER	77220-MR8-780	ZA			J5
29	MARK, R. COWL LID (A)	64221-MR8-780	ZA			J4
30	MARK, R. COWL LID (B)	64228-MR8-780	ZA			J4
31	MARK, R. FUEL TANK	17531-MR8-780	ZA			J4
32	MARK, R. LOWER COWL (A)	64271-MR8-780	ZA			J4
33	MARK, R. LOWER COWL (B)	64273-MR8-780	ZA			J4
34	MARK, R. SIDE COVER	77219-MR8-780	ZA			J5
35	MIRROR, L. BACK	88120-MR8-600	ZA			I16
36	MIRROR, R. BACK	88110-MR8-600	ZA			I15
37	PLATE, SIDE COVER	83603-MR8-780	ZA			H7
38	PLATE, SIDE COVER	83604-MR8-780	ZA			H7
39	SEAT COMP., MAIN	77100-MR8-003	ZA			H7
40	SEAT COMP., PILLION	77150-MR8-003	ZA			H7

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VFR400RIIIM NC30-2100001 ~-----AR, E

VFR400RIIIM These types are not yet produced.-----F, G

No.	MODEL		VFR400RIII M			
	COLOR		Ross white NH-196	Applicable model		Applicable address No.
	CODE		NH196H	Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.				
41	STRIPE, L. COWL LID (A)	64231-MR8-780	ZA			J4
42	STRIPE, L. COWL LID (B)	64233-MR8-780	ZA			J4
43	STRIPE, L. SIDE COVER (A)	77217-MR8-780	ZA			J5
44	STRIPE, L. SIDE COVER (B)	77222-MR8-780	ZA			J5
45	STRIPE, R. COWL LID (A)	64230-MR8-780	ZA			J4
46	STRIPE, R. COWL LID (B)	64232-MR8-780	ZA			J4
47	STRIPE, R. SIDE COVER (A)	77216-MR8-780	ZA			J4
48	STRIPE, R. SIDE COVER (B)	77221-MR8-780	ZA			J5
49	TANK ASSY., FUEL (WL)	17520-MR8-780	ZA			H5
50	WHEEL SET, FR.	44650-MR8-305	ZA			G15
51	WHEEL SET, RR.	42650-MR8-305	ZA			H3

III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. **The F.R.T. is based on the following servicing conditions**
   a. A liberal allowance is added to the net servicing time.
   b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
   c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. **Method of computing**
   The job times are listed in tenth of an hour to simplify computation.
   (Example) 0.3 = 18 minutes
   5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. **Computing the F.R.T.**
   When several jobs are performed at the same time, make the calculation in the following manner.
   a. Jobs of non duplicated nature
   The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.
   (Example) Replacement of cylinder head and clutch spring.

Service item	F.R.T.
Cylinder head	6.2
Clutch spring	1.1

The F.R.T. for the job is: 6.2 + 1.1 = 7.3

   b. Jobs of duplicated nature
   Take the F.R.T. for the last part to be replaced.
   (Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	4.2
Piston	*8.9

The F.R.T. for the job is: 8.9

   c. Jobs of partially related nature
   Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.
   (Example) Replacement of mainshaft and crankshaft assembly.

Service item	F.R.T.
Mainshaft	* 7.1
Crankshaft	*10.3
Crankcase disassembly	* 6.8

The F.R.T. for the job is: (7.1 + 10.3) − 6.8 = 10.6
Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.

4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	4.1
2	Cylinder head	4.2
3	Carburetor	1.0
4	Radiator	0.7

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Spark plug-adjustment and cleaning	0.5
2	Tappet adjustment	2.6
3	Carburetor idle-adjustment	0.1
4	Engine oil-inspection (excluding oil change)	0.1
5	Compression-pressure measurement	0.7
6	Battery-checking of electrolyte level and gravity	0.3
7	Carburetor-float level measurement	1.4
8	Oil strainer cleaning	1.3
9	Throttle operation-adjustment	0.1
10	Carburetor synchronization-adjustment	0.7
11	Exterior of radiator corecleaning	0.4

Frame

No.	Service item	F.R.T.
1	Front brake-air bleading	0.2
2	Rear brake-air bleading	0.2
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.9
6	Rear wheel balance	0.7

c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	3.0

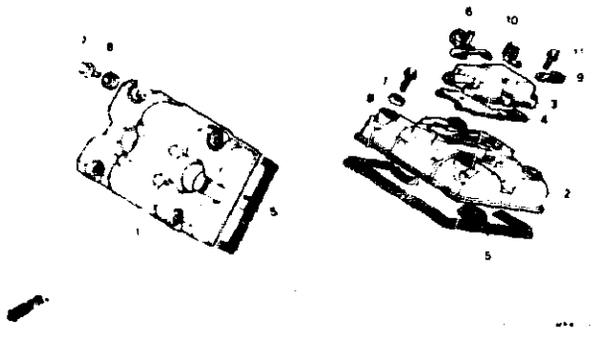
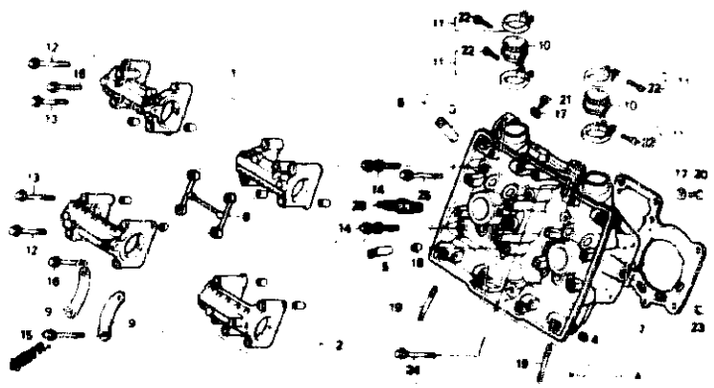
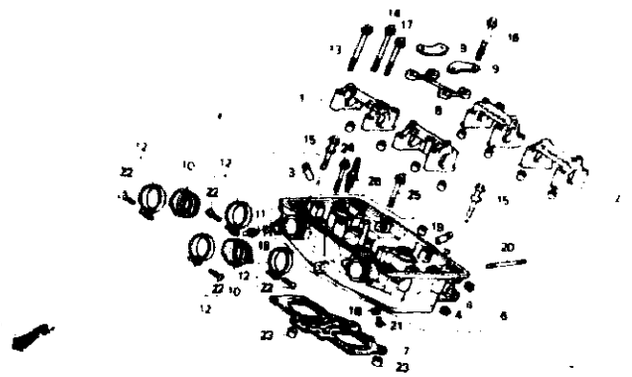
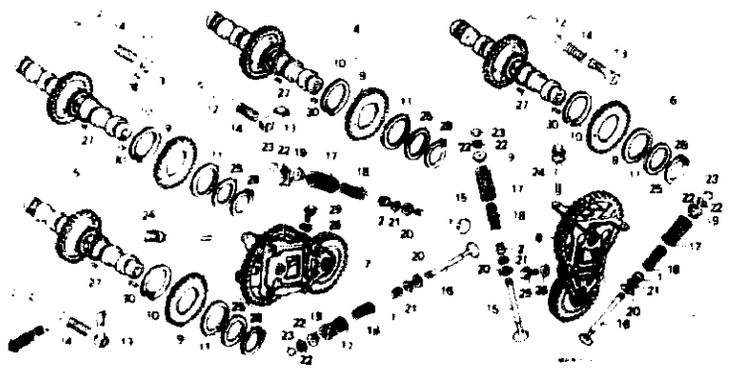
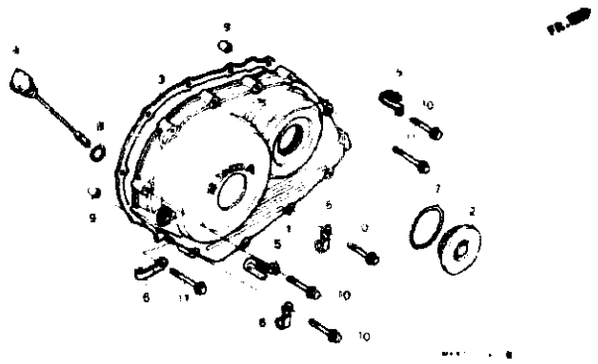
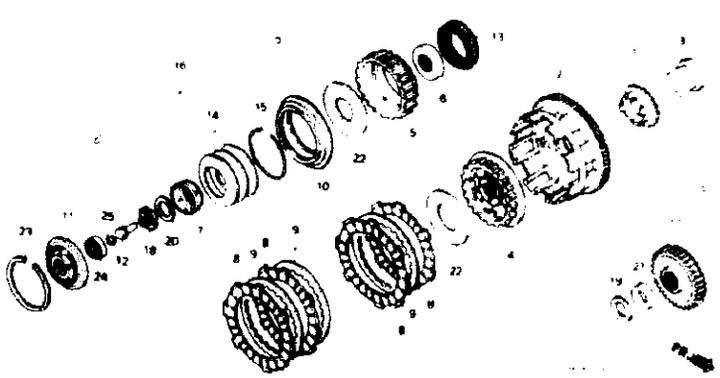
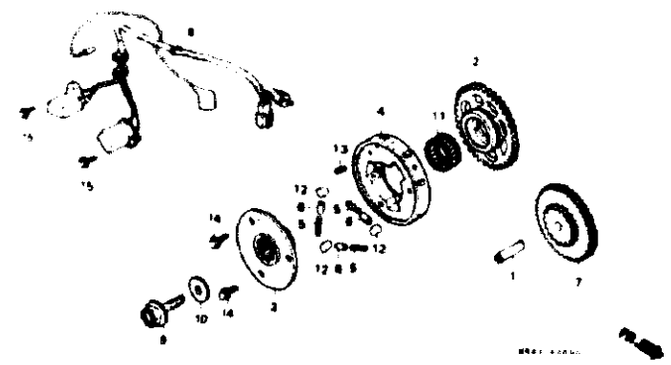
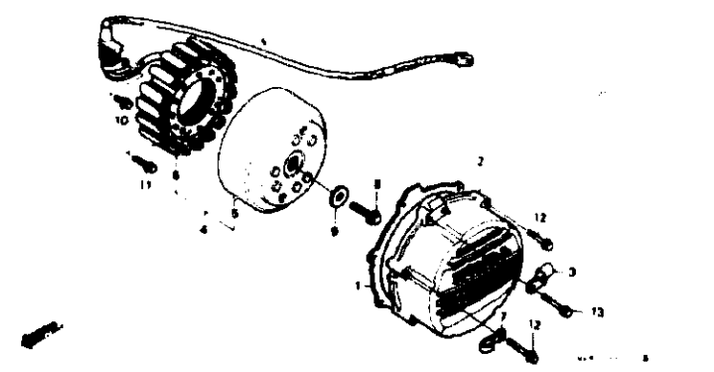
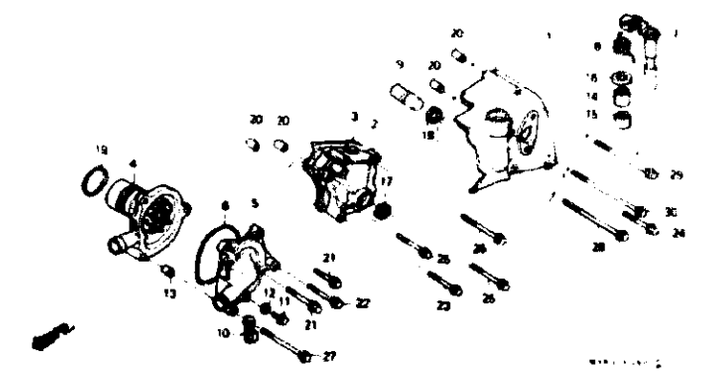
● This parts catalogue is compiled as of May 1, 1991.

November 10, 1989
HONDA MOTOR CO., LTD.

B 14

ENGINE GROUP

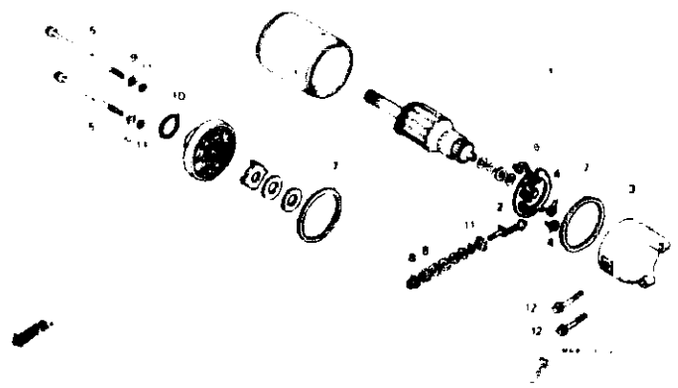
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E – 1 D1	E – 2 D2	E – 2 – 1 D4
		
E – 3 D6	**E – 4 D12**	**E – 5 D13**
		
E – 6 D14	**E – 7 D15**	**E – 8 D16**
		

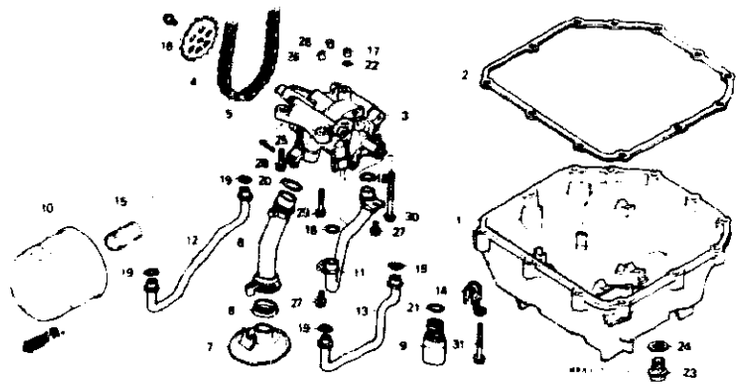
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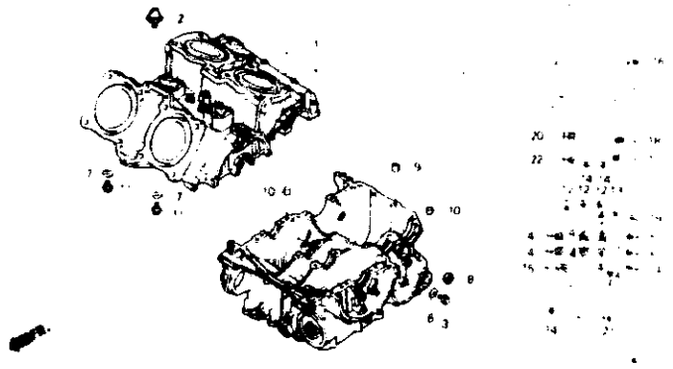
E-9 E2



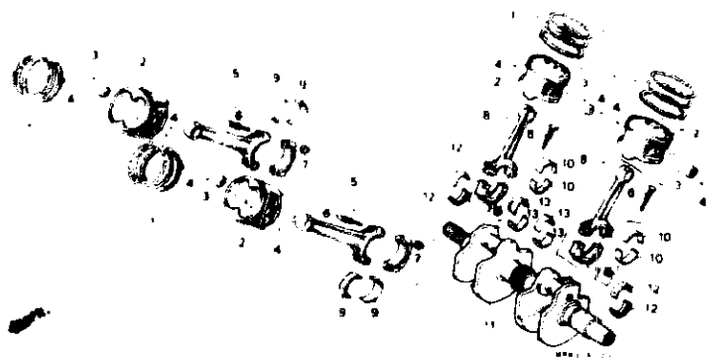
E-10 E3



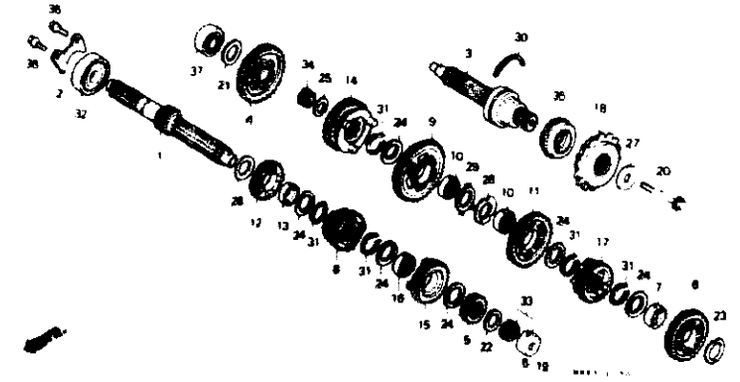
E-11 E5



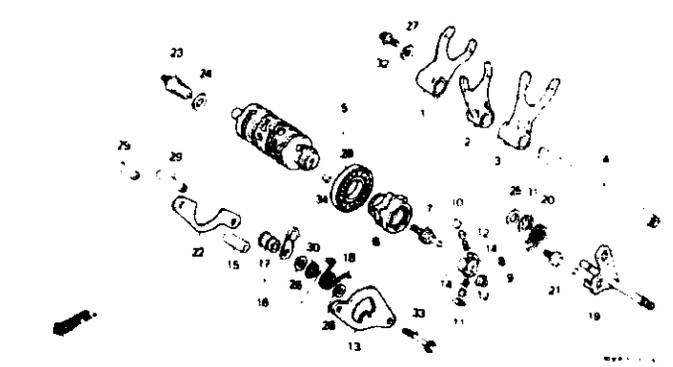
E-12 E6



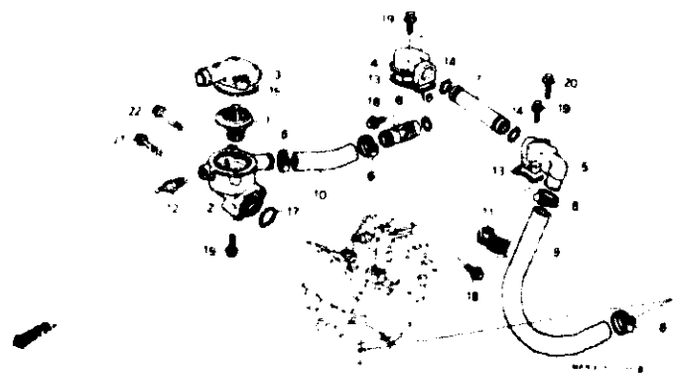
E-13 E7



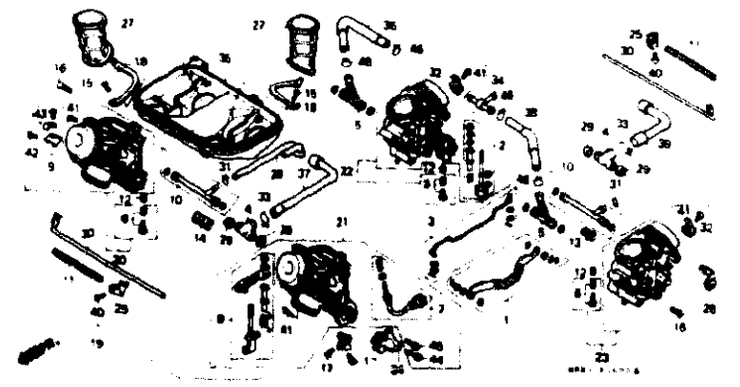
E-14 E9



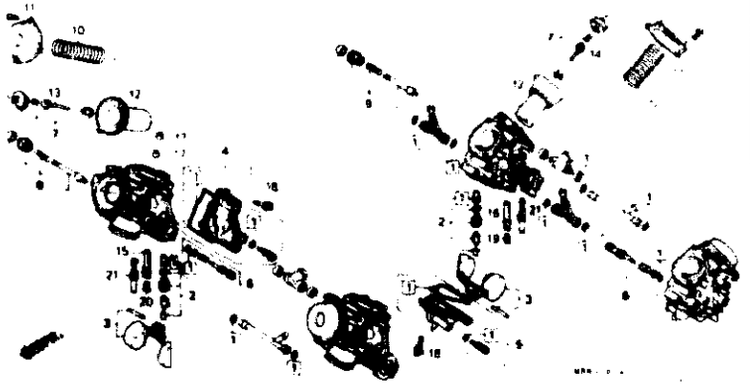
E-15 E11



E-16 E12



E-16-1 E15



B 16

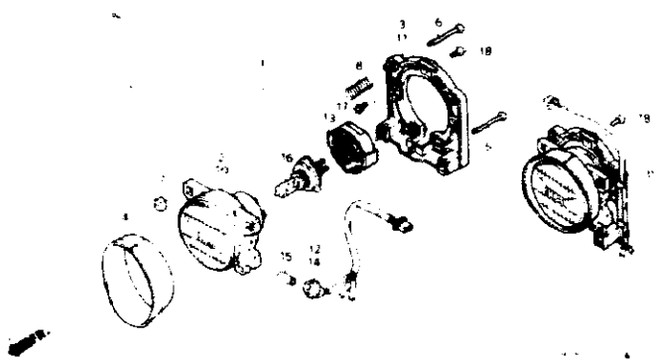
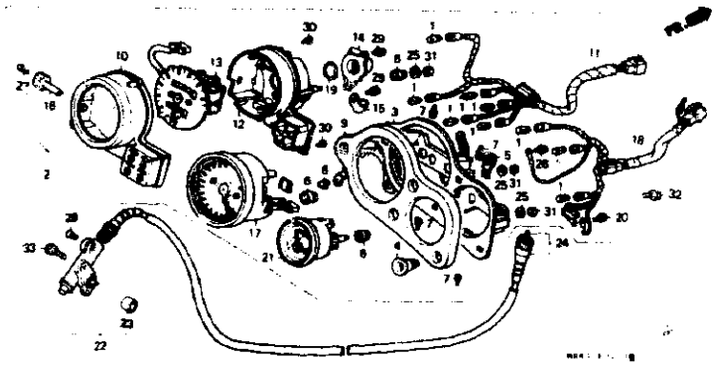
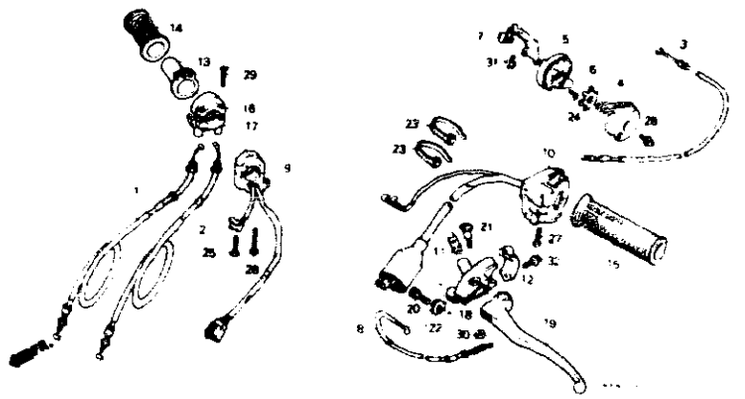
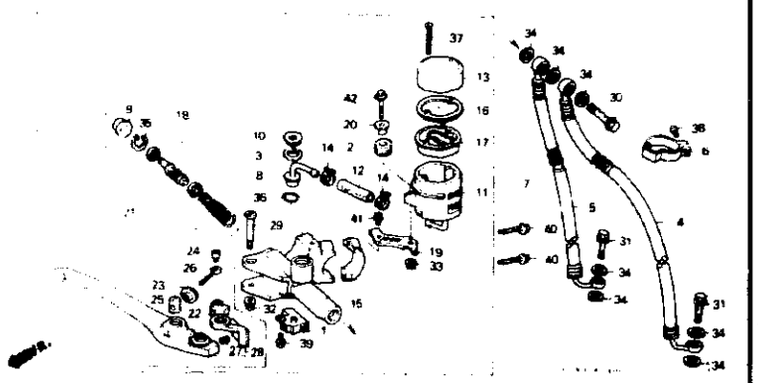
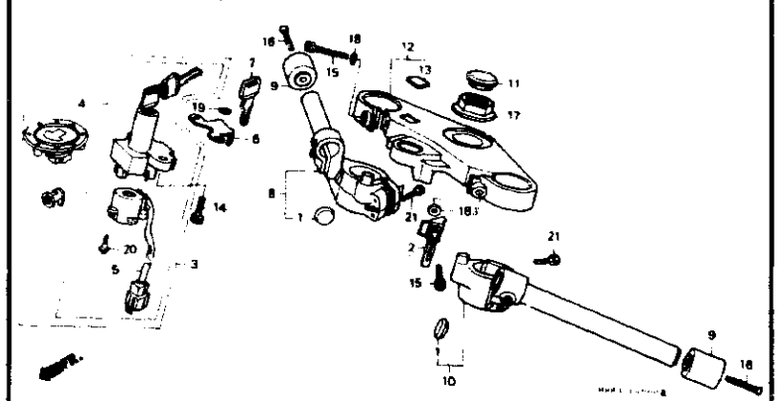
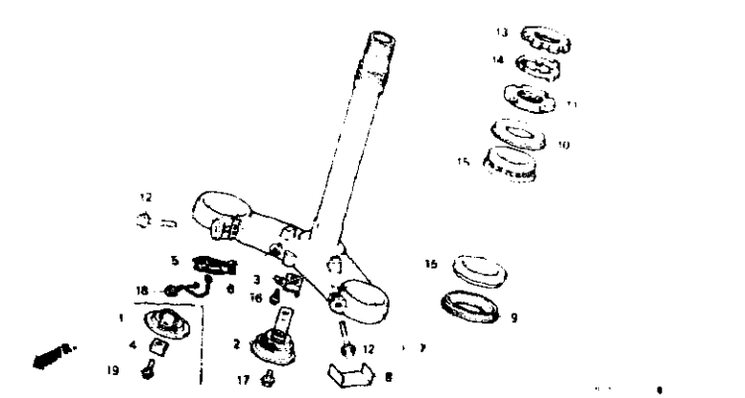
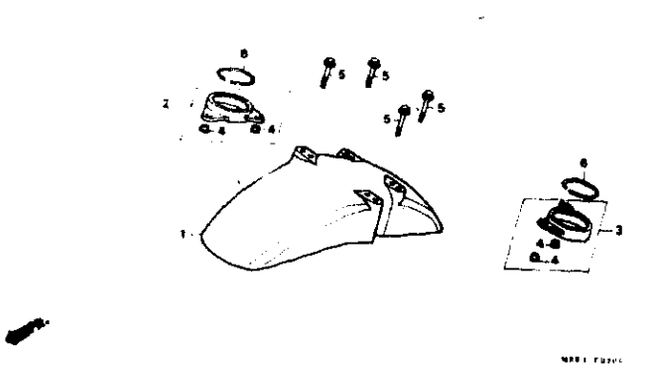
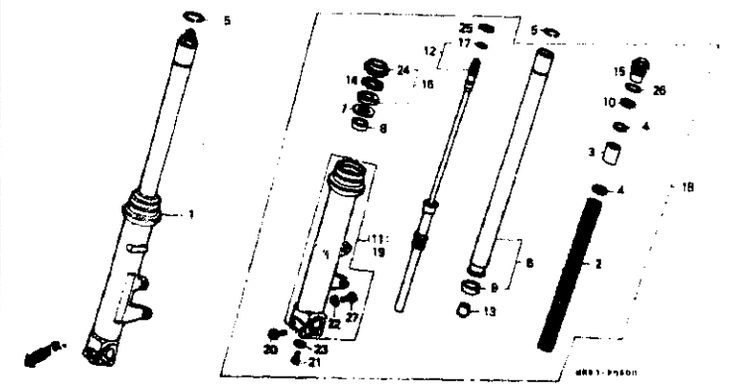
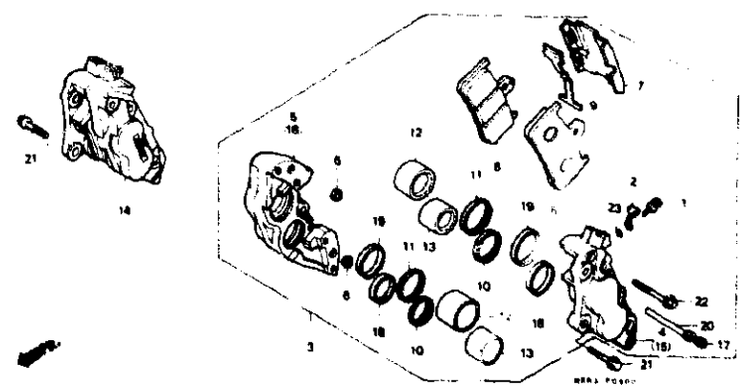
ENGINE GROUP

* Ref. No. on the index illustration may be different from that in the text.

EOP−1 F1	EOP−2 F2	

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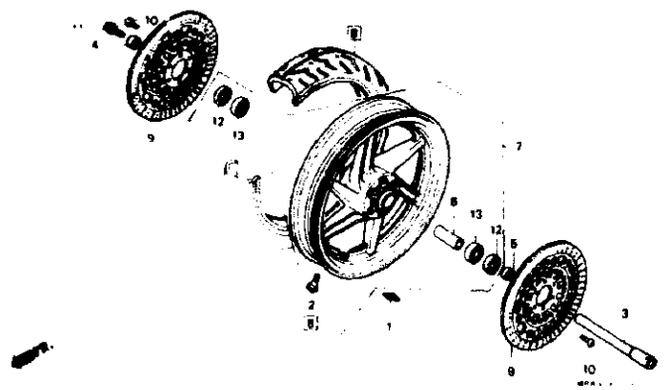
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F – 4 G6	**F – 5 G8**	**F – 6 G9**
		
F – 7 G10	**F – 8 G11**	**F – 9 G13**
		

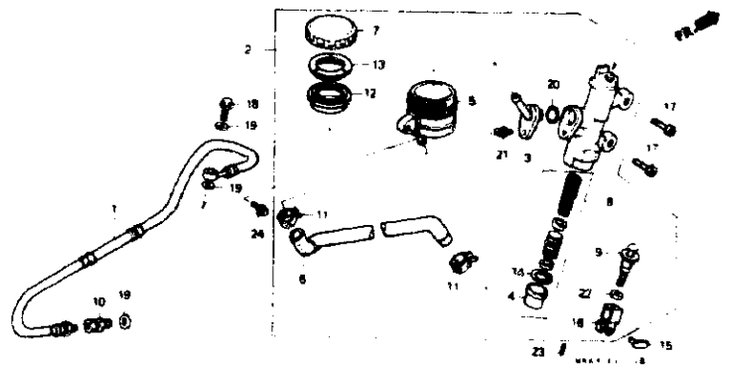
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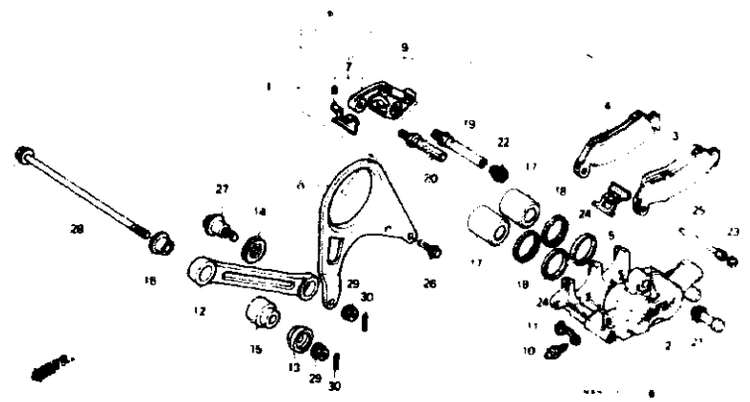
F-10 G15



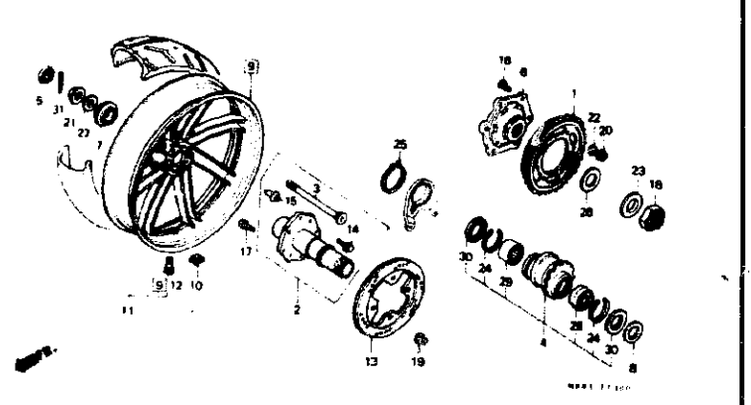
F-11 G16



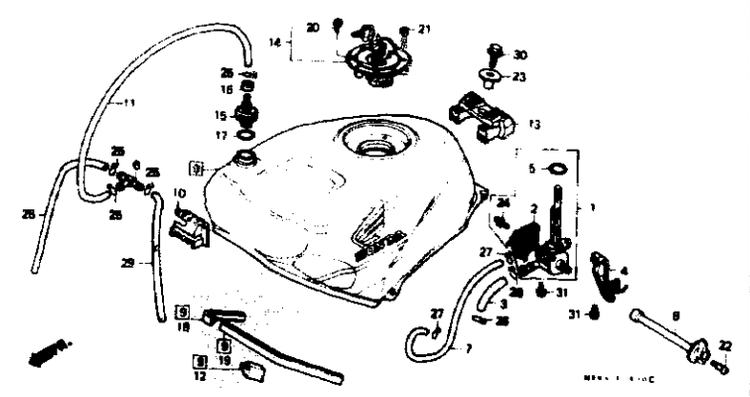
F-12 H1



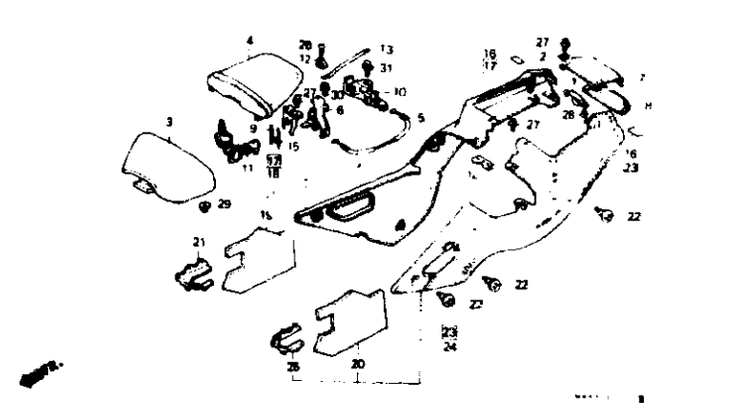
F-13 H3



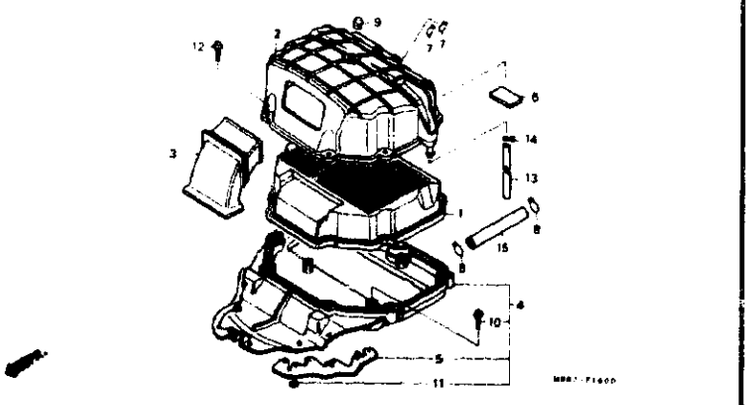
F-14 H5



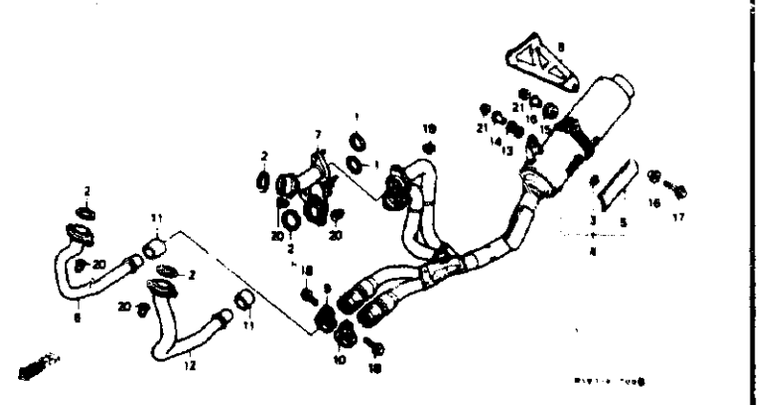
F-15 H7



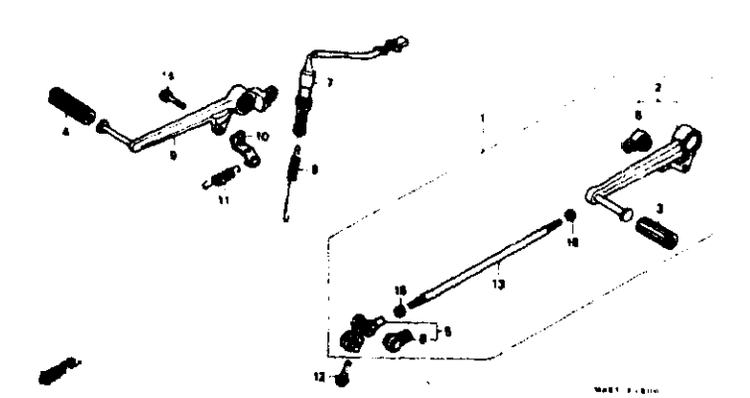
F-16 H9



F-17 H10



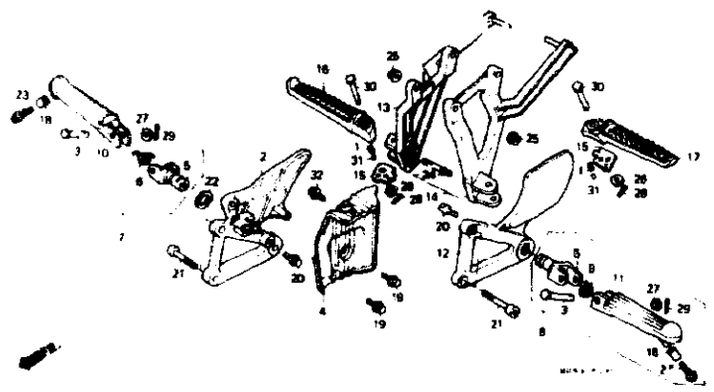
F-18 H11



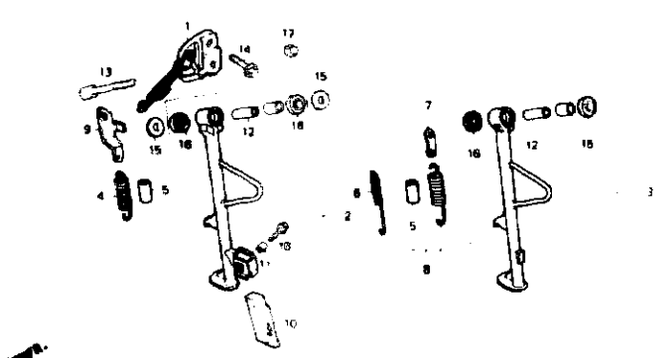
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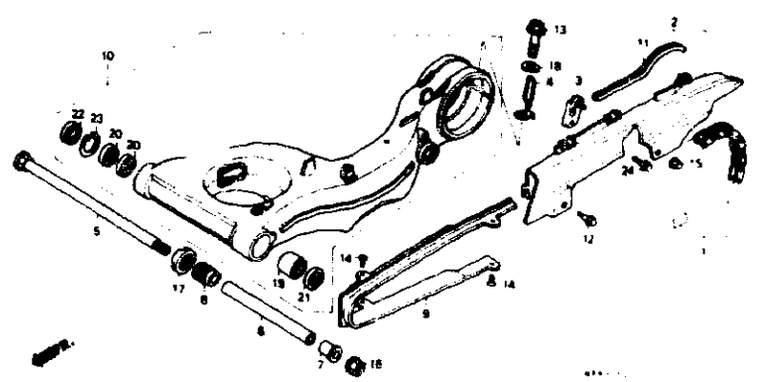
F-19 H12



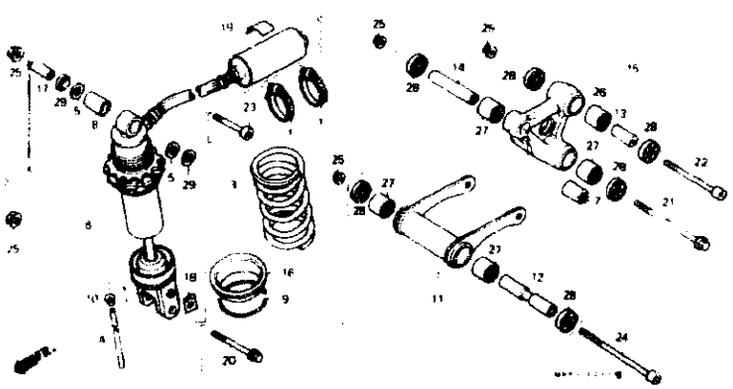
F-20 H14



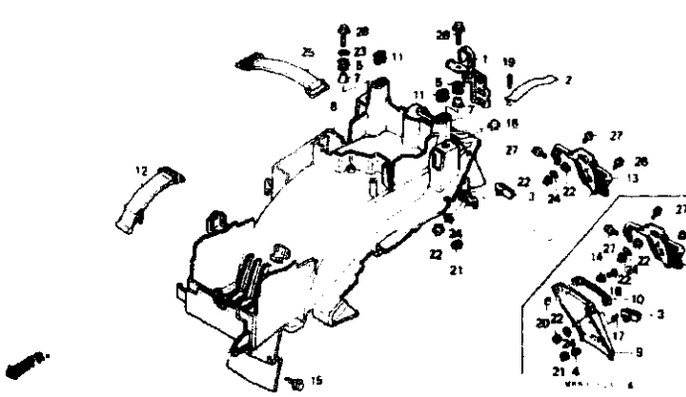
F-21 H15



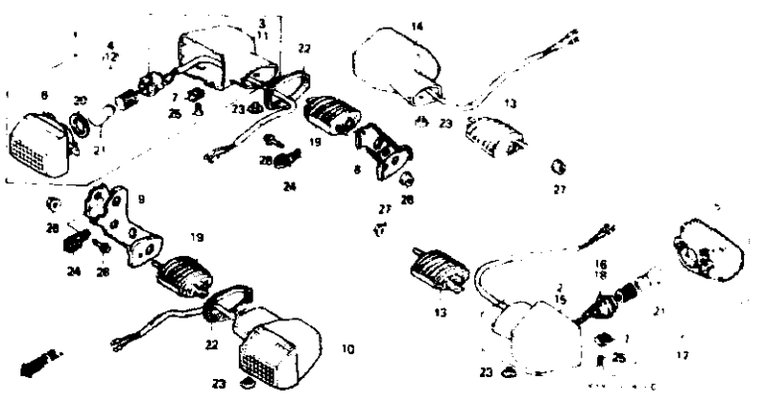
F-22 H16



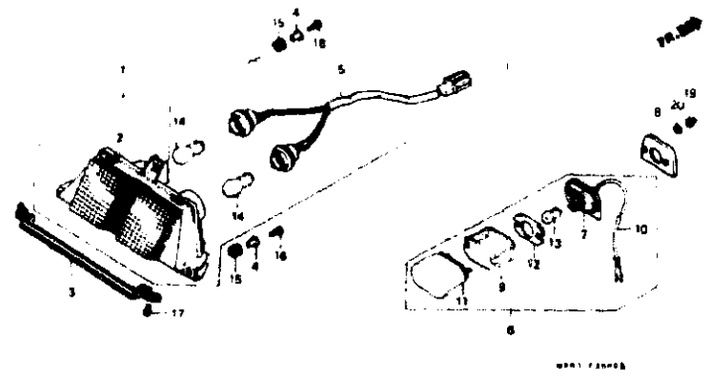
F-23 I2



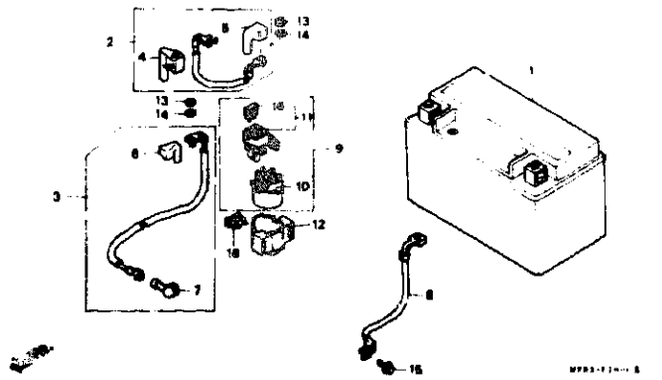
F-24 I3



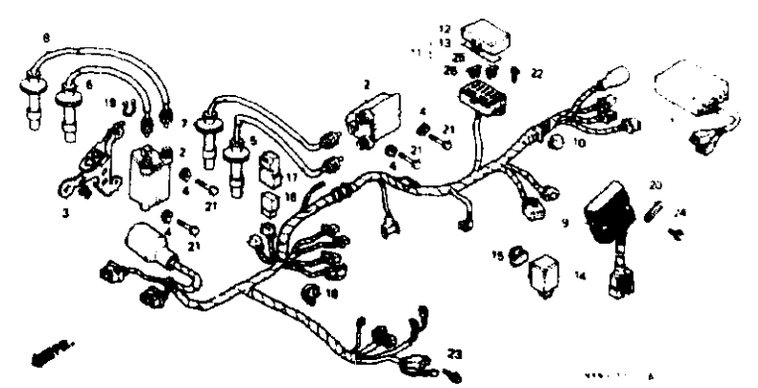
F-25 I5



F-26 I6



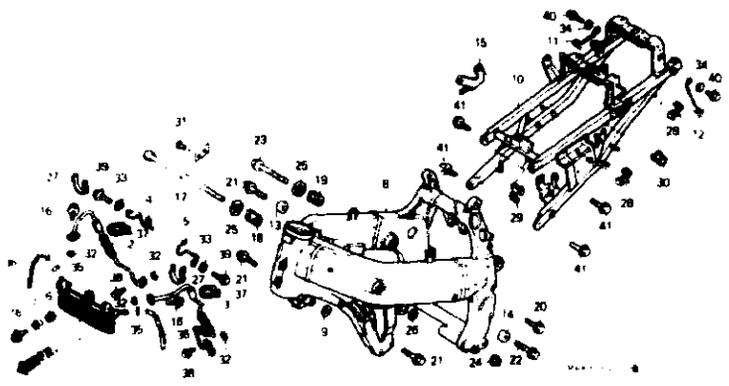
F-27 I7



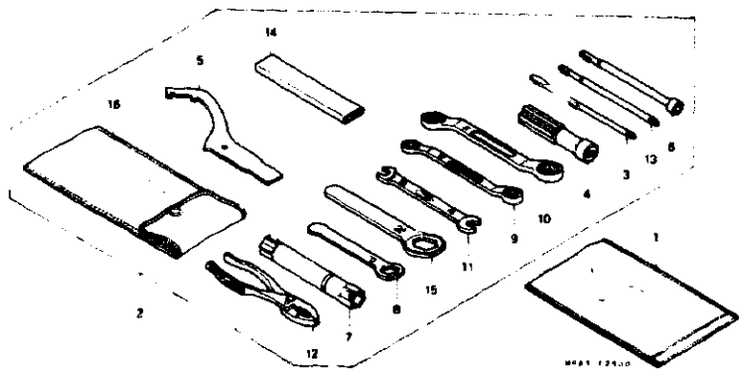
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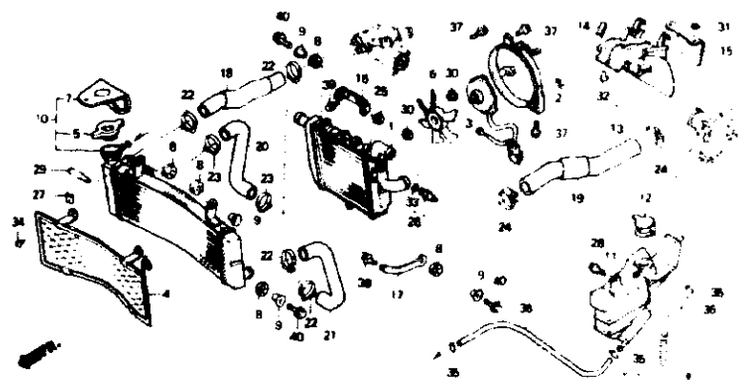
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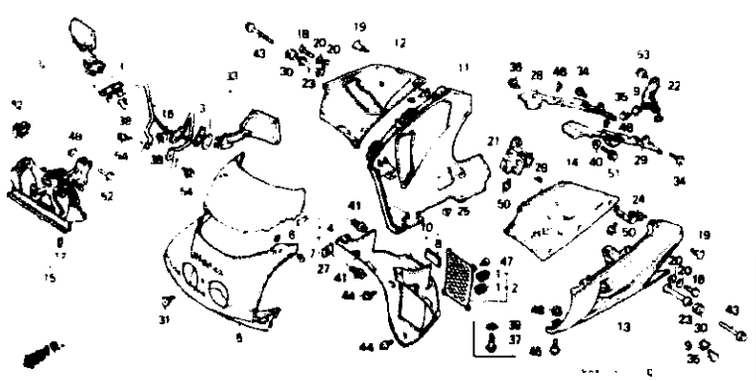
F-29 — 111



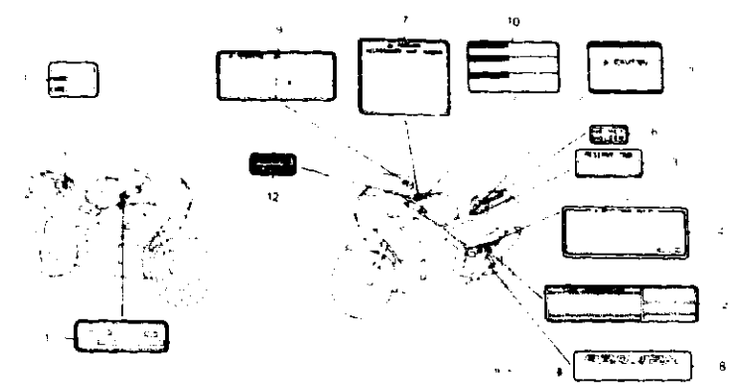
F-30 — 112



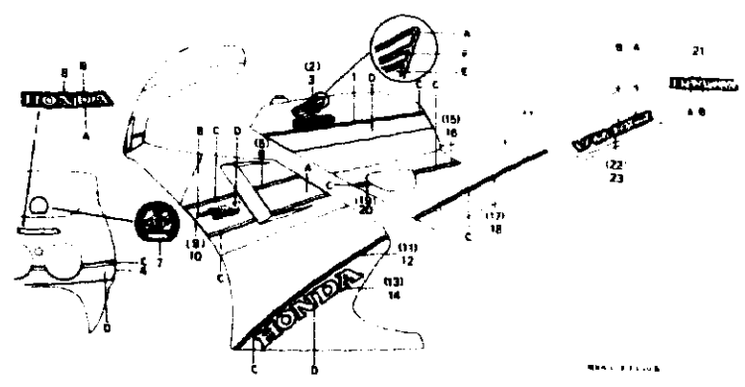
F-31 — 114



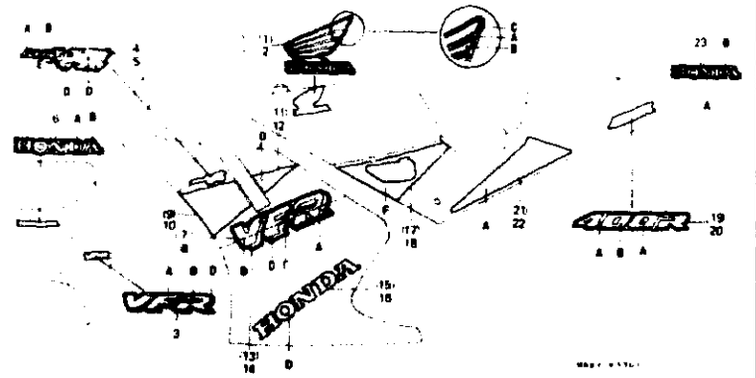
F-32 — J1



F-33 — J2



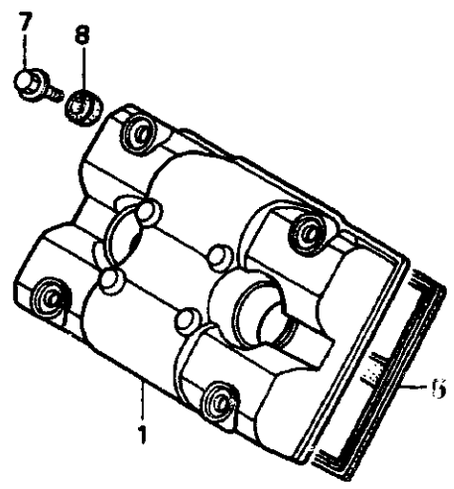
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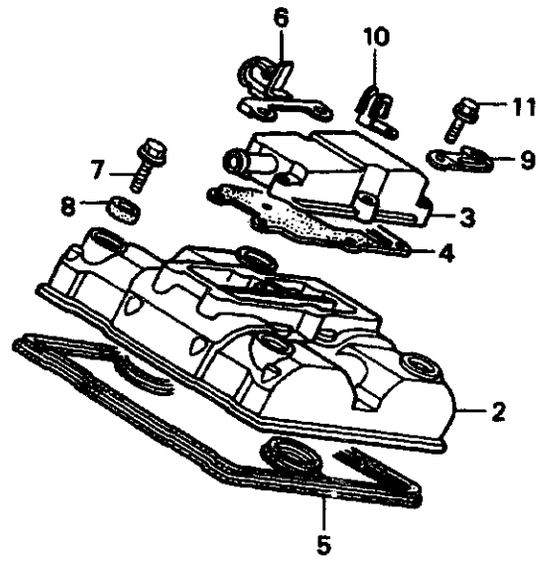


D 1

E-1

Cylinder head cover





FR.

MR83-E0100

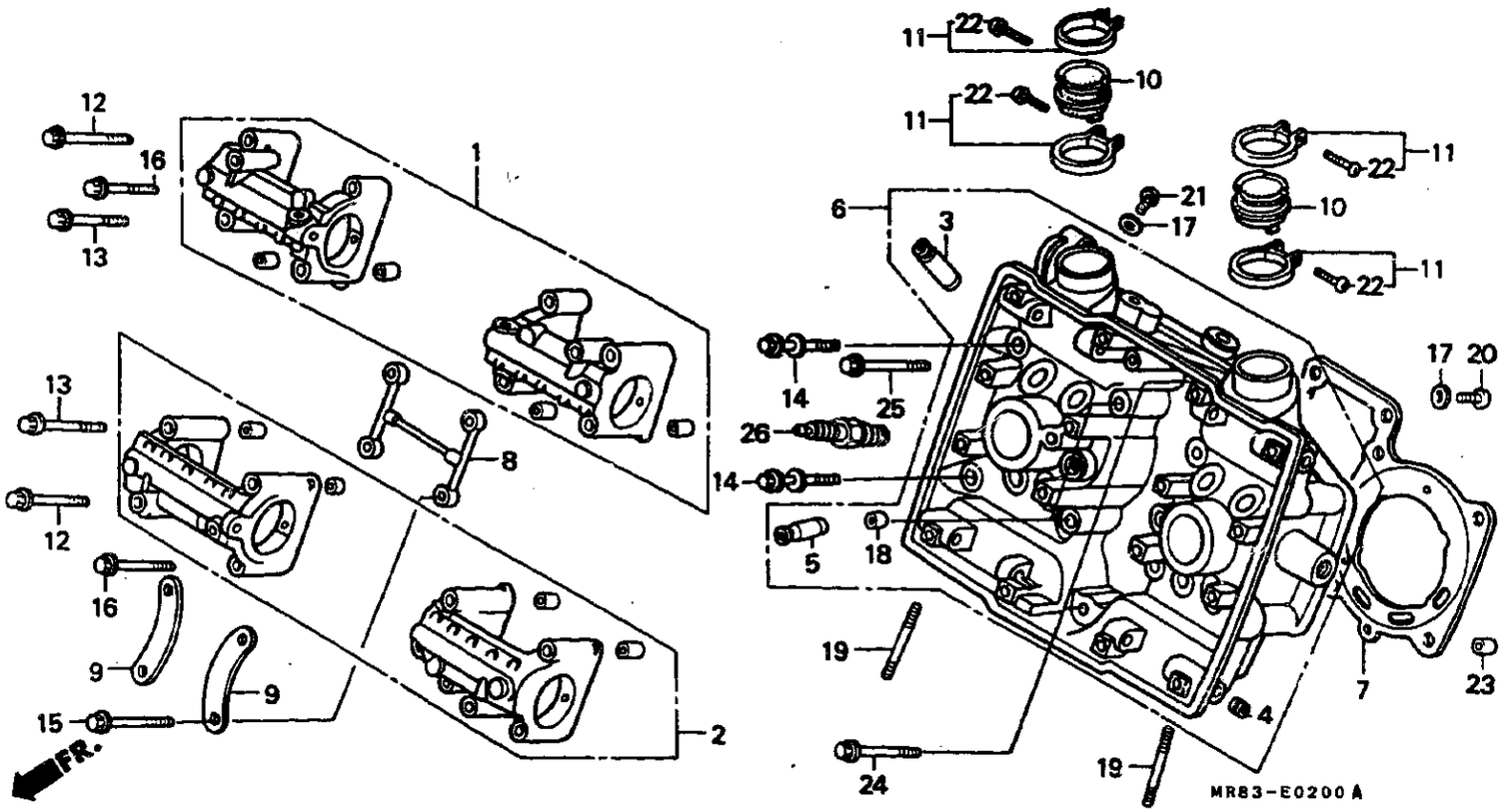
Service item	F.R.T.
COVER, FR. CYLINDER HEAD.....	1.1
COVER, RR. CYLINDER HEAD.....	0.6
.COVER, BREATHER	
GASKET, CYLINDER HEAD COVER....	0.5
(FR.CYLINDER SIDE 1.1)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	12311-MR8-000	COVER, FR. CYLINDER HEAD.....	1	1		
2	12321-MR8-000	COVER, RR. CYLINDER HEAD.....	1	1		
3	12331-MR8-000	COVER, BREATHER.....	1	1		
4	12332-ML0-721	GASKET, BREATHER COVER.....	1	1		
5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2	2		
6	32905-MR8-000	CORD HOLDER, CYLINDER HEAD....	1	1		
7	90002-ML0-000	BOLT, HEAD COVER.....	8	8		
8	90543-ML0-720	RUBBER, MOUNTING.....	8	8		
9	91413-679-000	CLIP, 2X70.....	1	1		
10	91450-MR8-000	CLAMP, HIGH TENSION CORD.....	1	1		
11	96001-06025-07	BOLT, FLANGE, 6X25.....	6	6		

D 2

E-2

Cylinder head (Front)



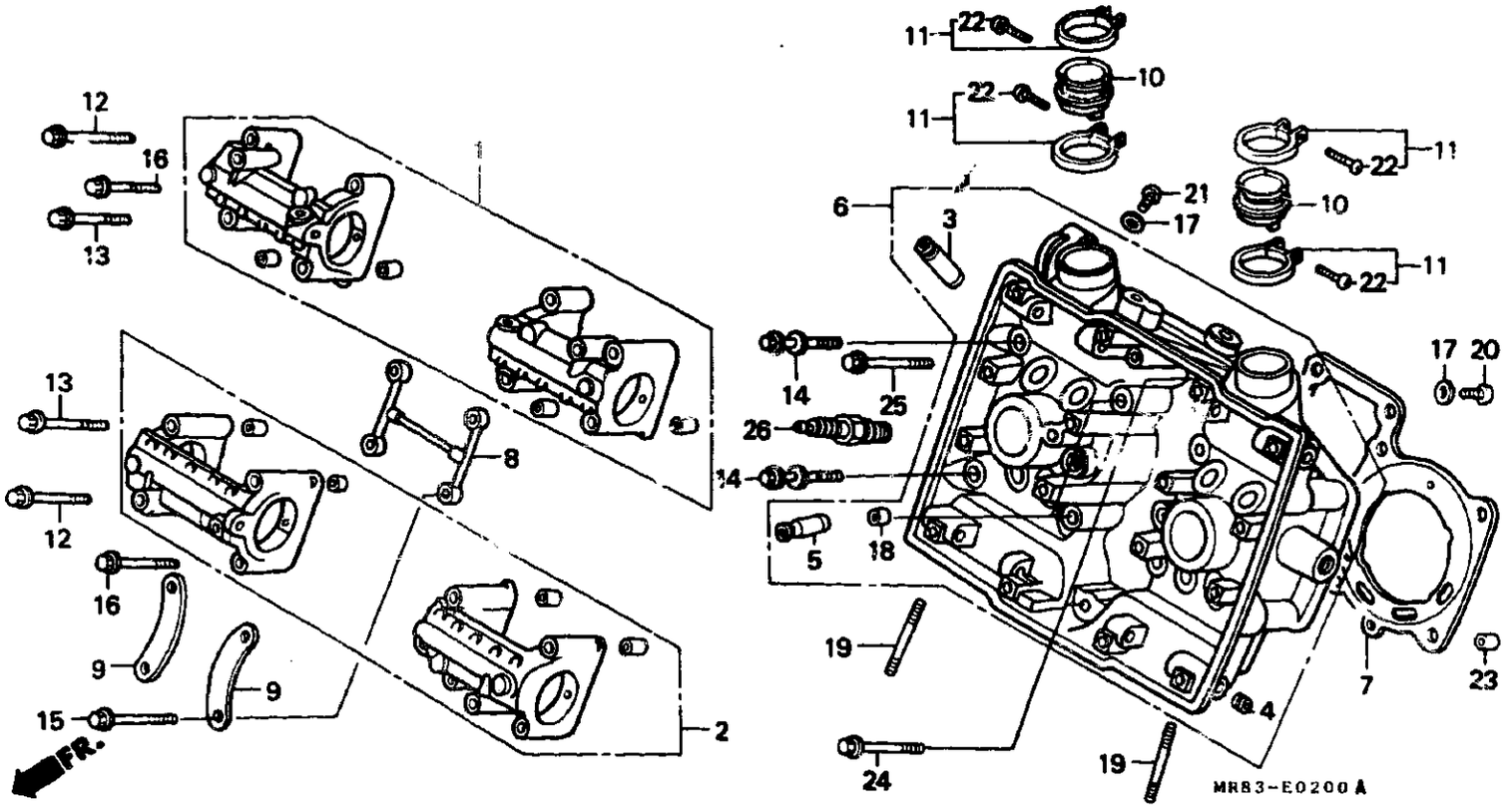
Service item	F.R.T.
HOLDER SET, CAMSHAFT.....	1.8
(ADD 0.4 FOR EACH.)	
GUIDE, VALVE.....	5.0
(INC. REAMING)	
(ADD 0.3 FOR EACH.)	
(EXC. VALVE REFACING)	
(ADD MORE 0.2 IF PERFOMED.)	
HEAD COMP., FR. CYLINDER.....	6.2
GASKET, CYLINDER HEAD.....	4.2
PIPE COMP., OIL PATH.....	1.1
INSULATOR, CARBURETOR.....	0.8
(ADD 0.1 FOR EACH.)	
PLUG, SPARK.....	0.3
(ADD 0.1 FOR EACH.)	

Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1	1		
2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1	1		
3	12204-ML0-305	GUIDE, VALVE (O.S.).....	4	4		
4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4	4		
5	12206-ML0-305	GUIDE, EX. VALVE (O.S.).....	4	4		
6	12210-MR8-000	HEAD COMP., FR. CYLINDER.....	1	1		
7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1	1		
8	15330-ML0-000	PIPE COMP., OIL PATH.....	1	1		
9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2	2		
10	16211-ML0-720	INSULATOR, CARBURETOR.....	2	2		
11	16219-KE7-010	BAND, INSULATOR.....	4	4		
12	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4	4		
13	90004-ML7-000	BOLT, FLANGE, 6X60.....	4	4		
* 14	90011-MR8-003	BOLT, FLANGE, 8X83.....	4	4		
15	90018-MA6-000	BOLT, FLANGE, 6X77.....	4	4		
16	90102-KE5-000	BOLT, FLANGE, 6X40.....	4	4		
17	90452-323-000	WASHER, THRUST, 5MM.....	2	2		
18	90702-MJ4-000	PIN, DOWEL, 10X10.....	2	2		
19	92900-06020-0E	BOLT 2, STUD, 6X20.....	4	4		
20	93500-05006-0G	SCREW, PAN, 5X6.....	1	1		
21	93500-05020-0G	SCREW, PAN, 5X20.....	1	1		
22	93516-05025-0G	SCREW, PAN, 5X25.....	4	4		
23	94301-10160	PIN, DOWEL, 10X16.....	2	2		
24	95701-06045-08	BOLT, FLANGE, 6X45.....	2	2		
25	95701-06060-08	BOLT, FLANGE, 6X60.....	1	1		

D 3

E-2

Cylinder head (Front)

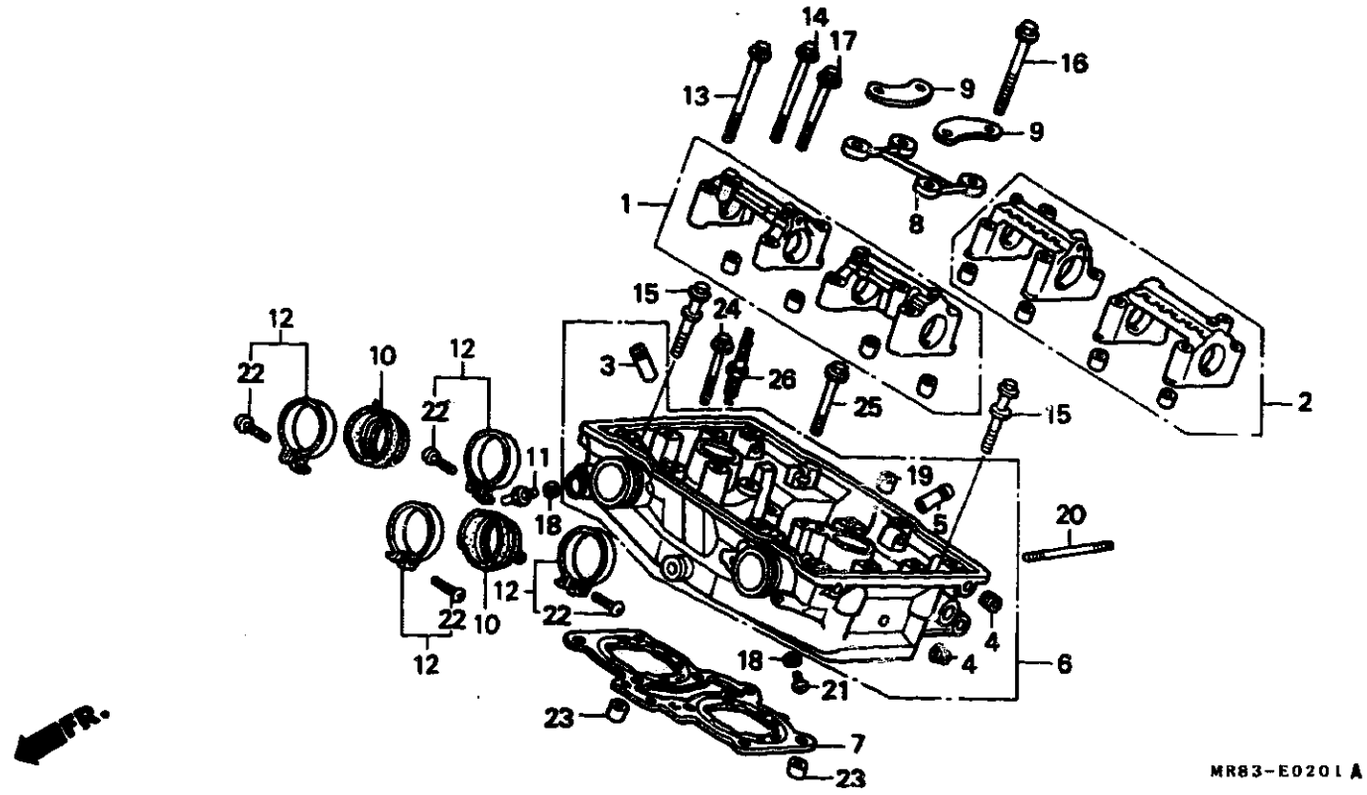


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. N. VFR400R '89	'90	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2)	(2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2)	(2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2	2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2	2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2)	(2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2)	(2)		

D 4

E-2-1

Cylinder head (Rear)



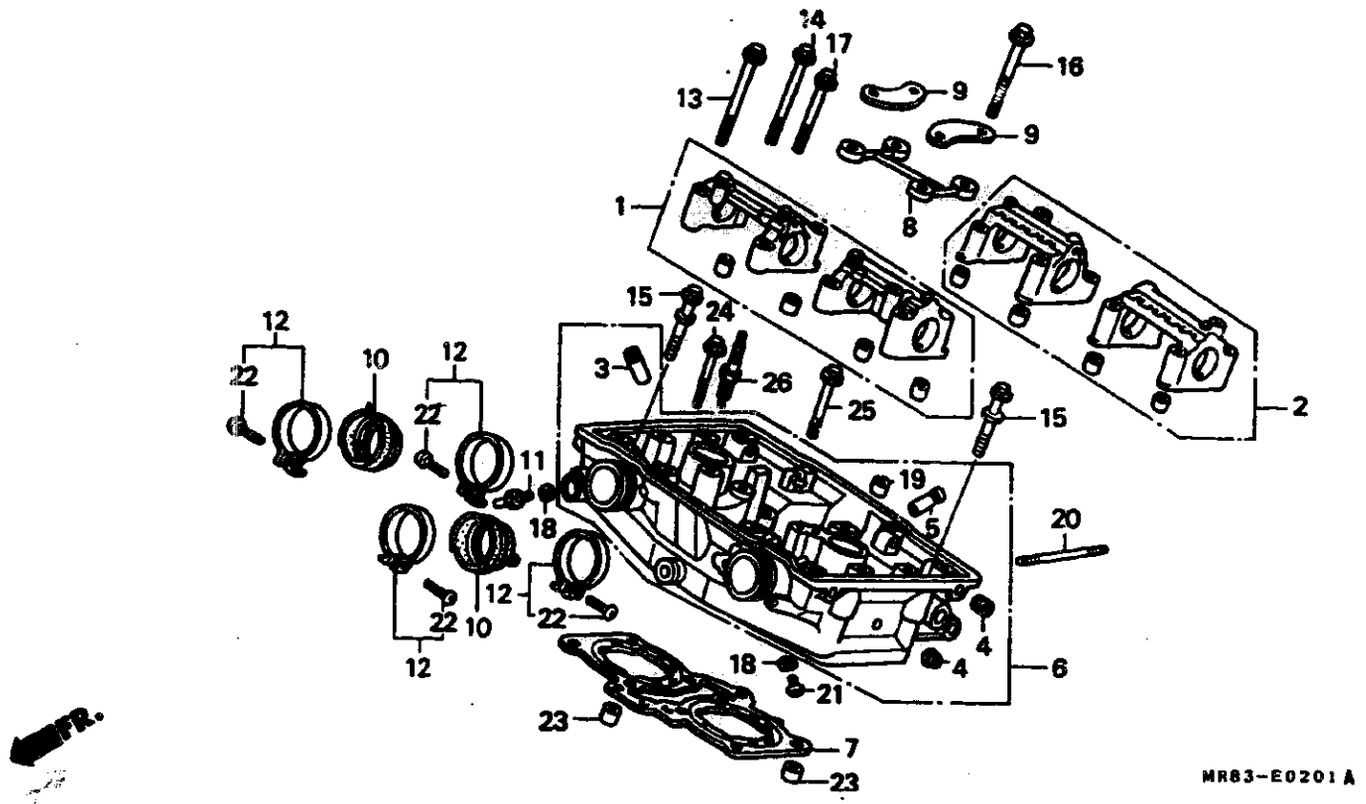
Service item	F.R.T.
HOLDER SET, CAMSHAFT.....	1.3
(ADD 0.4 FOR EACH.)	
GUIDE, VALVE.....	5.5
(INC. REAMING)	
(ADD 0.3 FOR EACH.)	
(EXC. VALVE REFACING)	
(ADD MORE 0.2 IF PERFOMED.)	
HEAD COMP., RR. CYLINDER.....	6.7
GASKET, CYLINDER HEAD.....	4.7
PIPE COMP., OIL PATH.....	0.5
INSULATOR, CARBURETOR.....	0.8
(ADD 0.1 FOR EACH.)	
PLUG, SPARK.....	0.1

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3N	Serial No.	Area code
1	12011-MR8-305	HOLDER SET, CAMSHAFT (AB).....	1	1		
2	12012-MR8-305	HOLDER SET, CAMSHAFT (CD).....	1	1		
3	12204-ML0-305	GUIDE, VALVE (O.S.).....	4	4		
4	12205-MR8-300	PLUG, SEALING SPECIAL.....	4	4		
5	12206-ML0-305	GUIDE, EX. VALVE (O.S.).....	4	4		
6	12220-MR8-000	HEAD COMP., RR. CYLINDER.....	1	1		
7	12251-MR8-601	GASKET, CYLINDER HEAD.....	1	1		
8	15330-ML0-000	PIPE COMP., OIL PATH.....	1	1		
9	15331-MR8-000	PLATE, OIL PATH PIPE.....	2	2		
10	16211-ML0-720	INSULATOR, CARBURETOR.....	2	2		
11	16214-MB0-000	JOINT, BOOST.....	1	1		
12	16219-KE7-010	BAND, INSULATOR.....	4	4		
13	90001-MR8-000	BOLT, SPECIAL, 6X64.....	4	4		
14	90004-ML7-000	BOLT, FLANGE, 6X60.....	4	4		
* 15	90011-MR8-003	BOLT, FLANGE, 8X83.....	4	4		
16	90018-MA6-000	BOLT, FLANGE, 6X77.....	4	4		
17	90102-KE5-000	BOLT, FLANGE, 6X40.....	4	4		
18	90452-323-000	WASHER, THRUST, 5MM.....	2	2		
19	90702-MJ4-000	PIN, DOWEL, 10X10.....	2	2		
20	92900-06020-0E	BOLT 2, STUD, 6X20.....	4	4		
21	93500-05006-0G	SCREW, PAN, 5X6.....	1	1		
22	93516-05025-0G	SCREW, PAN, 5X25.....	4	4		
23	94301-10160	PIN, DOWEL, 10X16.....	2	2		
24	95701-06045-08	BOLT, FLANGE, 6X45.....	2	2		
25	95701-06060-08	BOLT, FLANGE, 6X60.....	1	1		

D 5

E-2-1

Cylinder head (Rear)

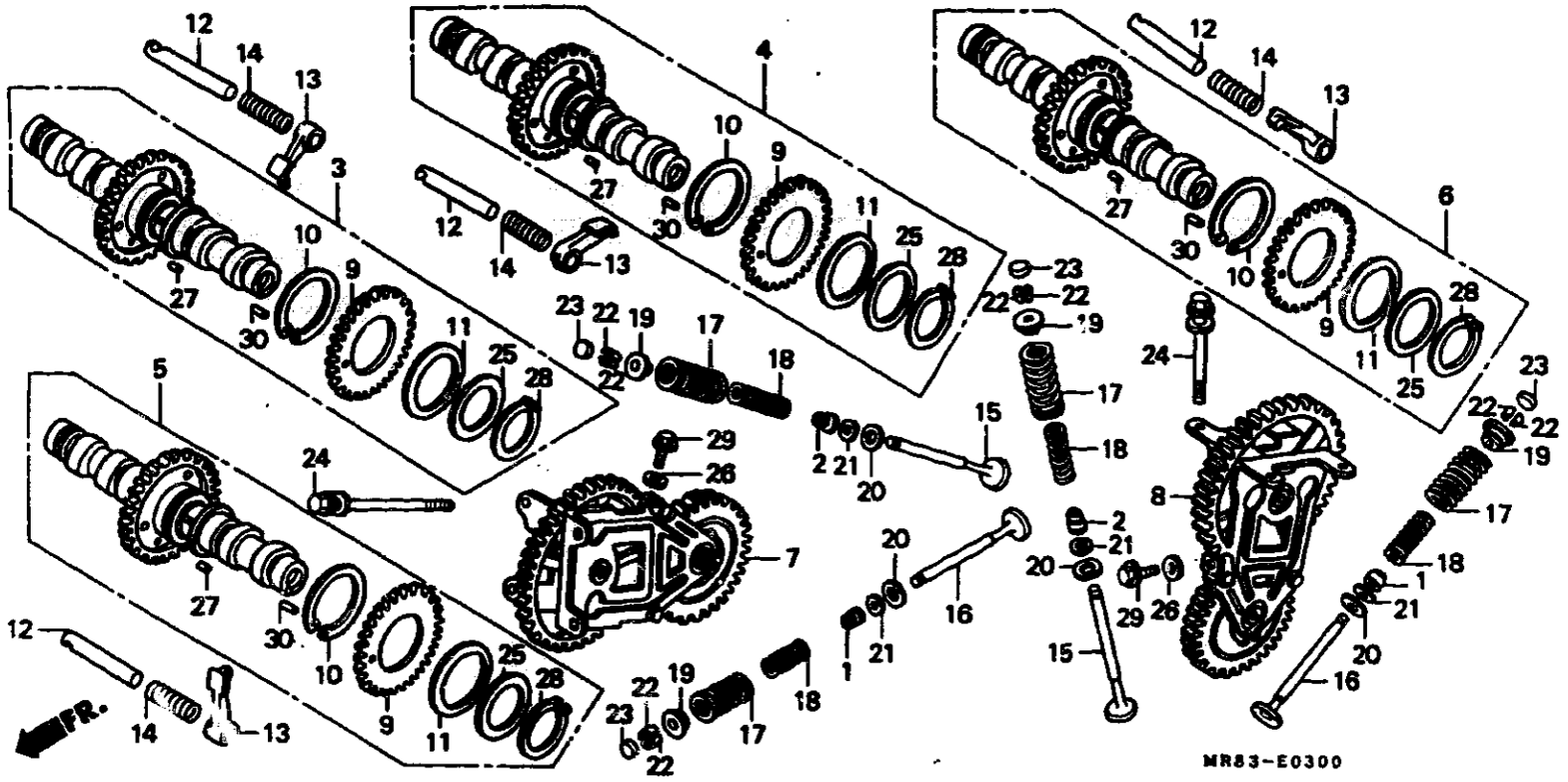


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	Reqd. No. VFR800R 3M	Serial No.	Area code
		26	98049-58716	PLUG, SPARK (ER8EH NGK).....	(2)	(2)		
			98049-58726	PLUG, SPARK (Y24FER ND).....	(2)	(2)		
			98049-59716	PLUG, SPARK (ER9EH NGK).....	2	2		
			98049-59726	PLUG, SPARK (Y27FER ND).....	2	2		
			98049-60716	PLUG, SPARK (ER10EH NGK).....	(2)	(2)		
			98049-60726	PLUG, SPARK (Y31FER ND).....	(2)	(2)		

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E-3

Camshaft·Valve



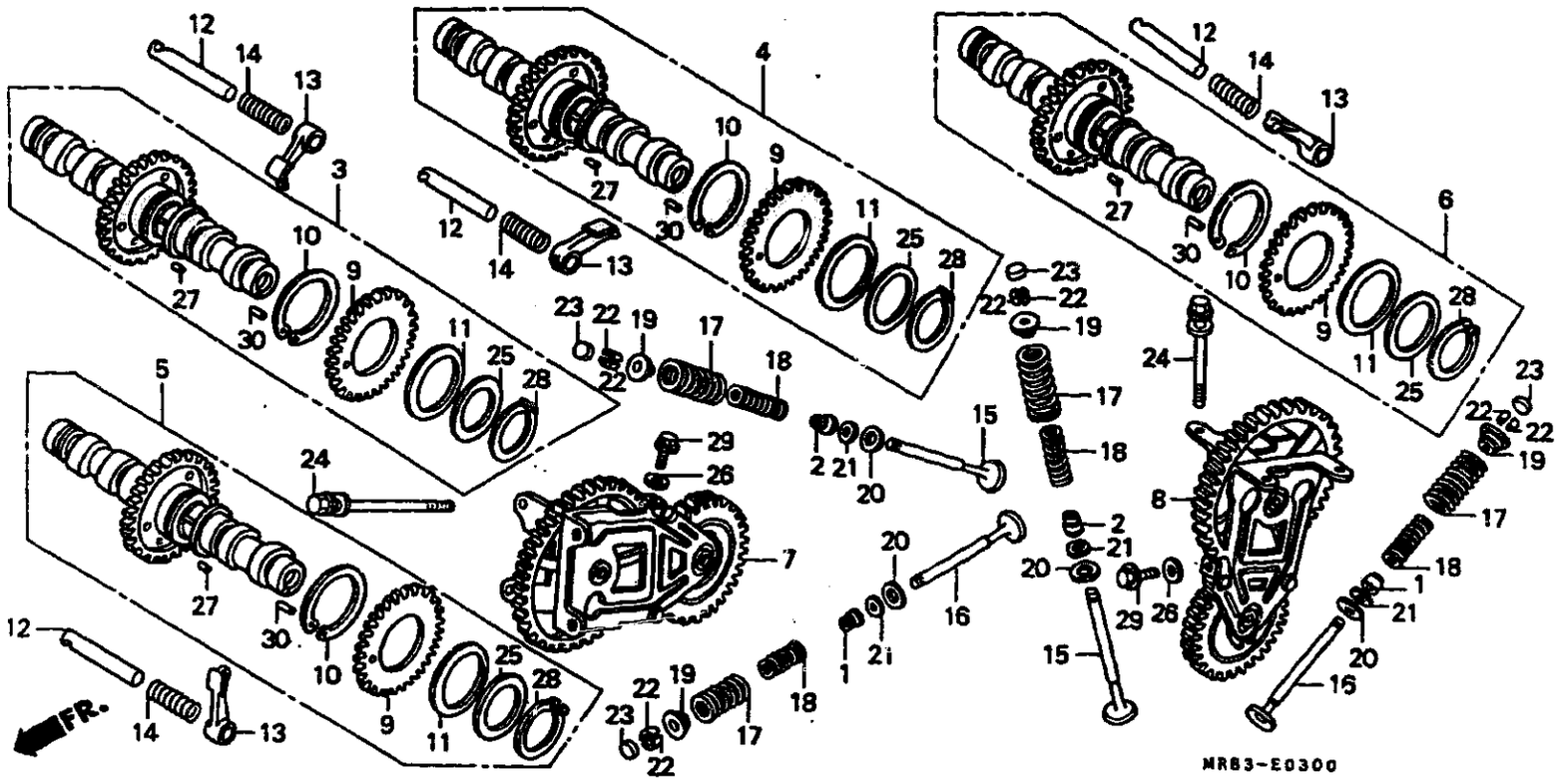
Service item	F.R.T.
CAMSHAFT COMP., RR.....	1.4
(FR.CYLINDER SIDE 1.9)	
(ADD 0.4 FOR EACH.)	
GEAR TRAIN COMP., FR.....	2.4
GEAR TRAIN COMP., RR.....	1.8
GEAR, CAMSHAFT.....	0.9
(FR.CYLINDER SIDE 1.5)	
(ADD 0.3 FOR EACH.)	
ARM, VALVE ROCKER.....	1.1
(FR.CYLINDER SIDE 1.6)	
(ADD 0.1 FOR EACH.)	
VALVE.....	4.6
(RR.CYLINDER SIDE 5.1)	
(ADD 0.2 FOR EACH.)	
(INC. REFACING)	
(EXC. VALVE GUIDE REPLACEMENT)	
SPRING, VALVE INNER.....	4.4
(RR.CYLINDER SIDE 4.9)	
(ADD 0.1 FOR EACH.)	
(INC. RELATIVE PART)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3N	Serial No.	Area code
1	12208-ML0-721	SEAL, EX. VALVE STEM (ARAI)...	8	8		
2	12209-ML0-722	SEAL, VALVE STEM (ARAI).....	8	8		
3	14110-MR8-000	CAMSHAFT COMP., FR. IN.....	1	1		
4	14120-MR8-000	CAMSHAFT COMP., RR. IN.....	1	1		
5	14130-MR8-000	CAMSHAFT COMP., FR. EX.....	1	1		
6	14140-MR8-000	CAMSHAFT COMP., RR. EX.....	1	1		
7	14410-MR8-000	GEAR TRAIN COMP., FR.....	1	1		
8	14420-MR8-000	GEAR TRAIN COMP., RR.....	1	1		
9	14446-MR8-300	GEAR, CAMSHAFT (B).....	4	4		
10	14447-MR8-003	SPRING, CAM GEAR (A).....	4	4		
11	14448-MR8-003	SPRING, CAMSHAFT GEAR (B).....	4	4		
12	14451-MR8-000	SHAFT, ROCKER ARM.....	8	8		
13	14611-MR8-000	ARM, VALVE ROCKER.....	16	16		
14	14642-MR8-000	SPRING, ROCKER ARM SIDE.....	8	8		
15	14711-MR8-000	VALVE, IN.....	8	8		
16	14721-MR8-000	VALVE, EX.....	8	8		
17	14751-MR8-003	SPRING, VALVE OUTER.....	16	16		
	14751-MR8-004	SPRING, VALVE OUTER.....	16	16		
18	14761-MR8-003	SPRING, VALVE INNER.....	16	16		
	14761-MR8-004	SPRING, VALVE INNER.....	16	16		
19	14771-MR8-000	RETAINER, VALVE SPRING.....	16	16		
20	14775-MR8-000	SEAT, VALVE SPRING OUTER.....	16	16		
21	14777-MR8-000	SEAT, VALVE SPRING INNER.....	16	16		
22	14781-ML0-720	COTTER, VALVE.....	32	32		
23	14901-KT7-000	SHIM, TAPPET (1.200).....	16	16		

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E-3

Camshaft•Valve

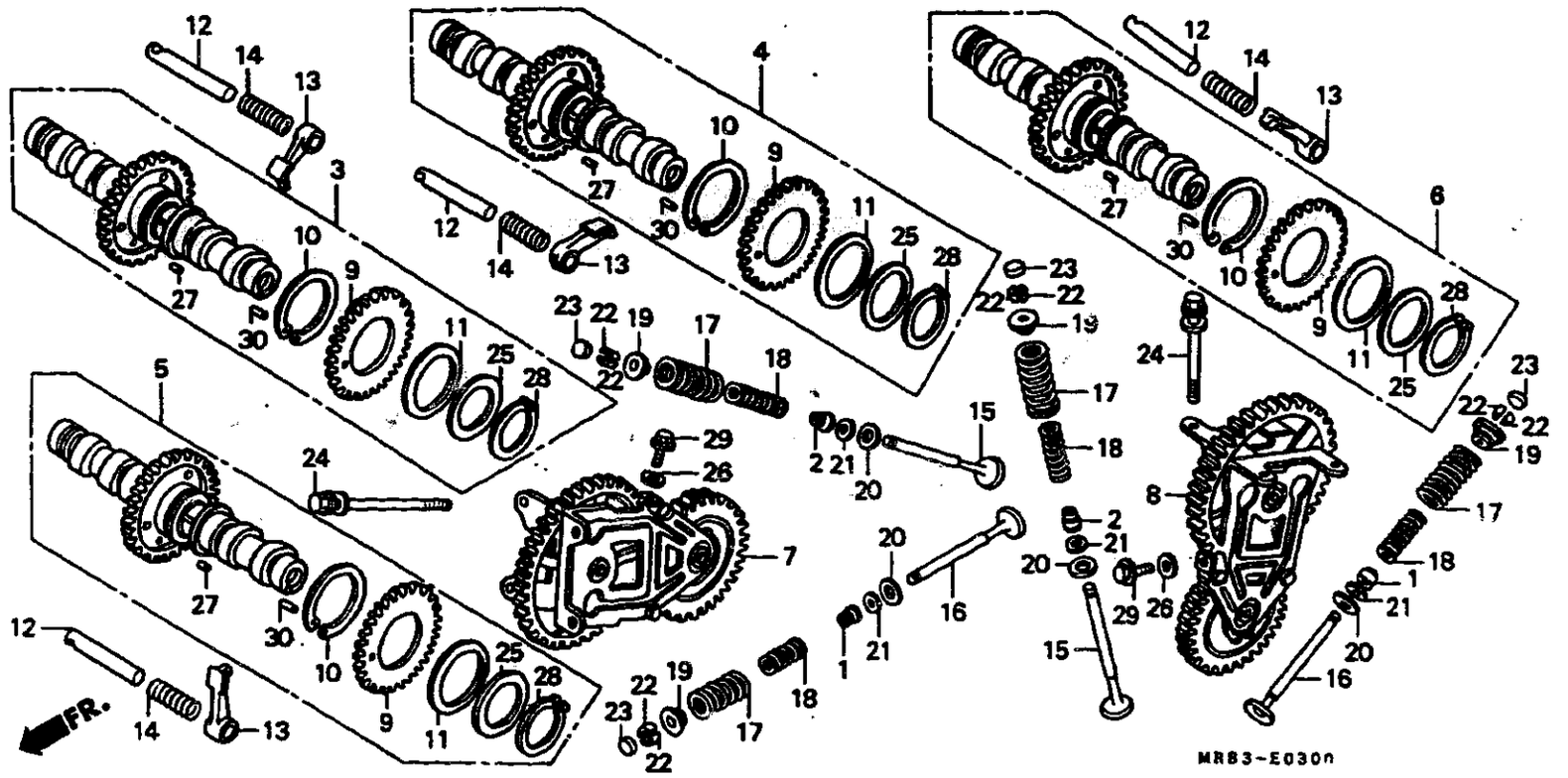


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1N	Serial No.	Area code
		23)	14901-KT7-003	SHIM, TAPPET (1.200).....	-	16		
			14902-KT7-000	SHIM, TAPPET (1.225).....	16	16		
			14902-KT7-003	SHIM, TAPPET (1.225).....	-	16		
			14903-KT7-000	SHIM, TAPPET (1.250).....	16	16		
			14903-KT7-003	SHIM, TAPPET (1.250).....	-	16		
			14904-KT7-000	SHIM, TAPPET (1.275).....	16	16		
			14904-KT7-003	SHIM, TAPPET (1.275).....	-	16		
			14905-KT7-000	SHIM, TAPPET (1.300).....	16	16		
			14905-KT7-003	SHIM, TAPPET (1.300).....	-	16		
			14906-KT7-000	SHIM, TAPPET (1.325).....	16	16		
			14906-KT7-003	SHIM, TAPPET (1.325).....	-	16		
			14907-KT7-000	SHIM, TAPPET (1.350).....	16	16		
			14907-KT7-003	SHIM, TAPPET (1.350).....	-	16		
			14908-KT7-000	SHIM, TAPPET (1.375).....	16	16		
			14908-KT7-003	SHIM, TAPPET (1.375).....	-	16		
			14909-KT7-000	SHIM, TAPPET (1.400).....	16	16		
			14909-KT7-003	SHIM, TAPPET (1.400).....	-	16		
			14910-KT7-000	SHIM, TAPPET (1.425).....	16	16		
			14910-KT7-003	SHIM, TAPPET (1.425).....	-	16		
			14911-KT7-000	SHIM, TAPPET (1.450).....	16	16		
			14911-KT7-003	SHIM, TAPPET (1.450).....	-	16		
			14912-KT7-000	SHIM, TAPPET (1.475).....	16	16		
			14912-KT7-003	SHIM, TAPPET (1.475).....	-	16		
			14913-KT7-000	SHIM, TAPPET (1.500).....	16	16		
			14913-KT7-003	SHIM, TAPPET (1.500).....	-	16		
			14914-KT7-000	SHIM, TAPPET (1.525).....	16	16		
			14914-KT7-003	SHIM, TAPPET (1.525).....	-	16		
			14915-KT7-000	SHIM, TAPPET (1.550).....	16	16		
			14915-KT7-003	SHIM, TAPPET (1.550).....	-	16		

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Camshaft·Valve

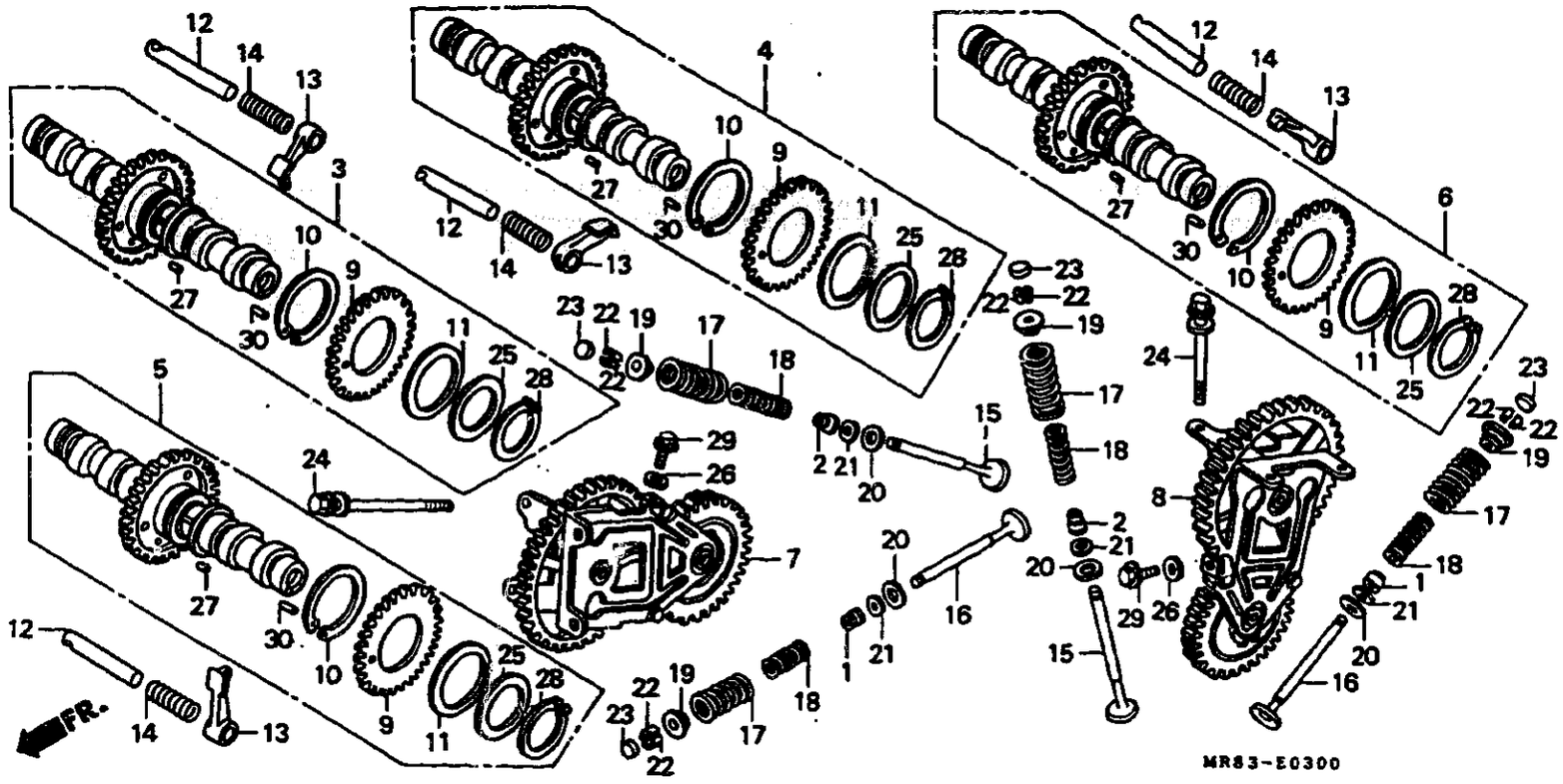


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	Reqd. No. VFR400R 3N	Serial No.	Area code
		23)	14916-KT7-000	SHIM, TAPPET (1.575).....	16	16		
			14916-KT7-003	SHIM, TAPPET (1.575).....	-	16		
			14917-KT7-000	SHIM, TAPPET (1.600).....	16	16		
			14917-KT7-003	SHIM, TAPPET (1.600).....	-	16		
			14918-KT7-000	SHIM, TAPPET (1.625).....	16	16		
			14918-KT7-003	SHIM, TAPPET (1.625).....	-	16		
			14919-KT7-000	SHIM, TAPPET (1.650).....	16	16		
			14919-KT7-003	SHIM, TAPPET (1.650).....	-	16		
			14920-KT7-000	SHIM, TAPPET (1.675).....	16	16		
			14920-KT7-003	SHIM, TAPPET (1.675).....	-	16		
			14921-KT7-000	SHIM, TAPPET (1.700).....	16	16		
			14921-KT7-003	SHIM, TAPPET (1.700).....	-	16		
			14922-KT7-000	SHIM, TAPPET (1.725).....	16	16		
			14922-KT7-003	SHIM, TAPPET (1.725).....	-	16		
			14923-KT7-000	SHIM, TAPPET (1.750).....	16	16		
			14923-KT7-003	SHIM, TAPPET (1.750).....	-	16		
			14924-KT7-000	SHIM, TAPPET (1.775).....	16	16		
			14924-KT7-003	SHIM, TAPPET (1.775).....	-	16		
			14925-KT7-000	SHIM, TAPPET (1.800).....	16	16		
			14925-KT7-003	SHIM, TAPPET (1.800).....	-	16		
			14926-KT7-000	SHIM, TAPPET (1.825).....	16	16		
			14926-KT7-003	SHIM, TAPPET (1.825).....	-	16		
			14927-KT7-000	SHIM, TAPPET (1.850).....	16	16		
			14927-KT7-003	SHIM, TAPPET (1.850).....	-	16		
			14928-KT7-000	SHIM, TAPPET (1.875).....	16	16		
			14928-KT7-003	SHIM, TAPPET (1.875).....	-	16		
			14929-KT7-000	SHIM, TAPPET (1.900).....	16	16		
			14929-KT7-003	SHIM, TAPPET (1.900).....	-	16		
			14930-KT7-000	SHIM, TAPPET (1.925).....	16	16		

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Camshaft·Valve

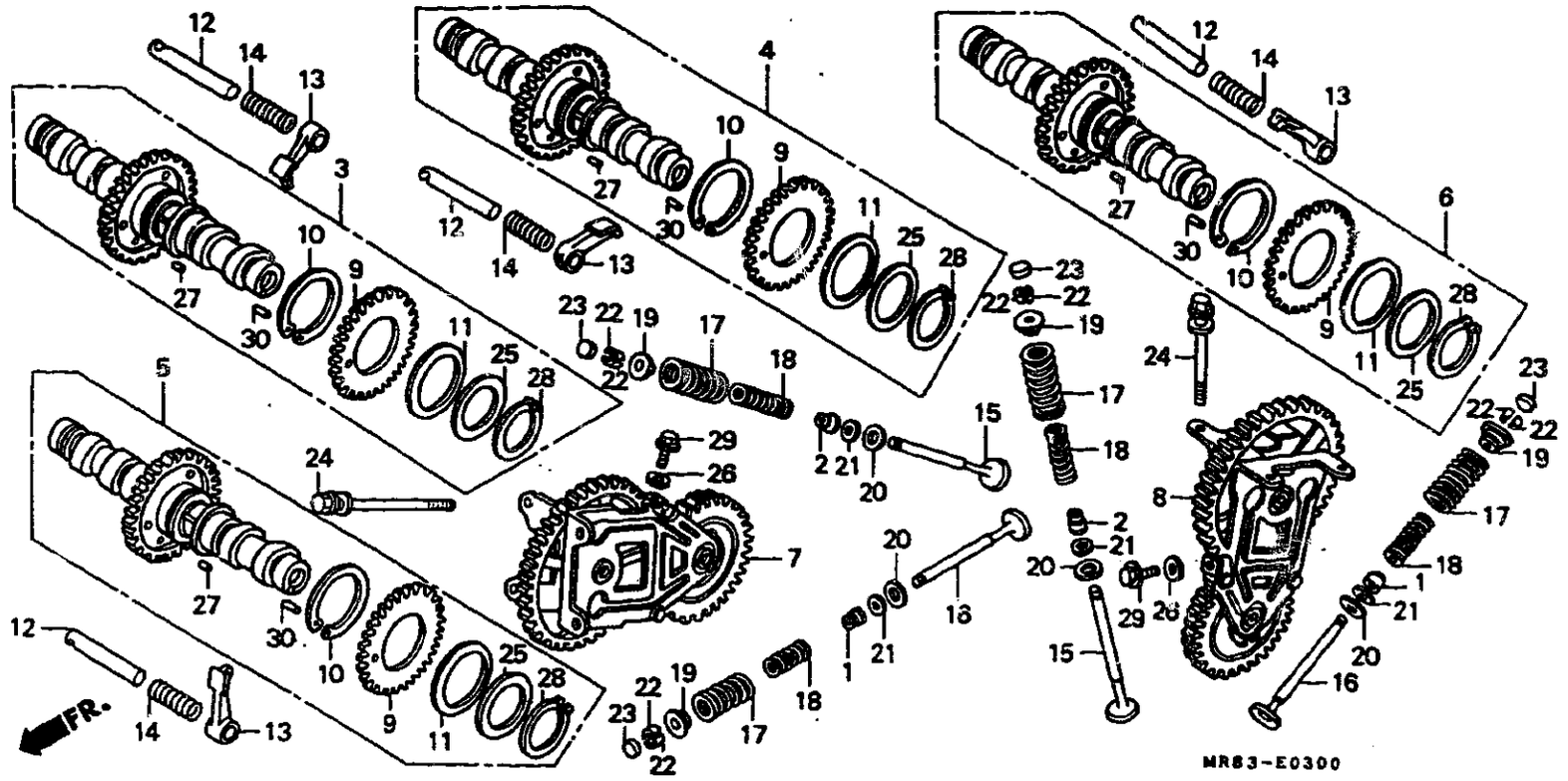


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		23)	14930-KT7-003	SHIM, TAPPET (1.925).....	-	16		
			14931-KT7-000	SHIM, TAPPET (1.950).....	16	16		
			14931-KT7-003	SHIM, TAPPET (1.950).....	-	16		
			14932-KT7-000	SHIM, TAPPET (1.975).....	16	16		
			14932-KT7-003	SHIM, TAPPET (1.975).....	-	16		
			14933-KT7-000	SHIM, TAPPET (2.000).....	16	16		
			14933-KT7-003	SHIM, TAPPET (2.000).....	-	16		
			14934-KT7-000	SHIM, TAPPET (2.025).....	16	16		
			14934-KT7-003	SHIM, TAPPET (2.025).....	-	16		
			14935-KT7-000	SHIM, TAPPET (2.050).....	16	16		
			14935-KT7-003	SHIM, TAPPET (2.050).....	-	16		
			14936-KT7-000	SHIM, TAPPET (2.075).....	16	16		
			14936-KT7-003	SHIM, TAPPET (2.075).....	-	16		
			14937-KT7-000	SHIM, TAPPET (2.100).....	16	16		
			14937-KT7-003	SHIM, TAPPET (2.100).....	-	16		
			14938-KT7-000	SHIM, TAPPET (2.125).....	16	16		
			14938-KT7-003	SHIM, TAPPET (2.125).....	-	16		
			14939-KT7-000	SHIM, TAPPET (2.150).....	16	16		
			14939-KT7-003	SHIM, TAPPET (2.150).....	-	16		
			14940-KT7-000	SHIM, TAPPET (2.175).....	16	16		
			14940-KT7-003	SHIM, TAPPET (2.175).....	-	16		
			14941-KT7-000	SHIM, TAPPET (2.200).....	16	16		
			14941-KT7-003	SHIM, TAPPET (2.200).....	-	16		
			14942-KT7-000	SHIM, TAPPET (2.225).....	16	16		
			14942-KT7-003	SHIM, TAPPET (2.225).....	-	16		
			14943-KT7-000	SHIM, TAPPET (2.250).....	16	16		
			14943-KT7-003	SHIM, TAPPET (2.250).....	-	16		
			14944-KT7-000	SHIM, TAPPET (2.275).....	16	16		
			14944-KT7-003	SHIM, TAPPET (2.275).....	-	16		

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Camshaft·Valve

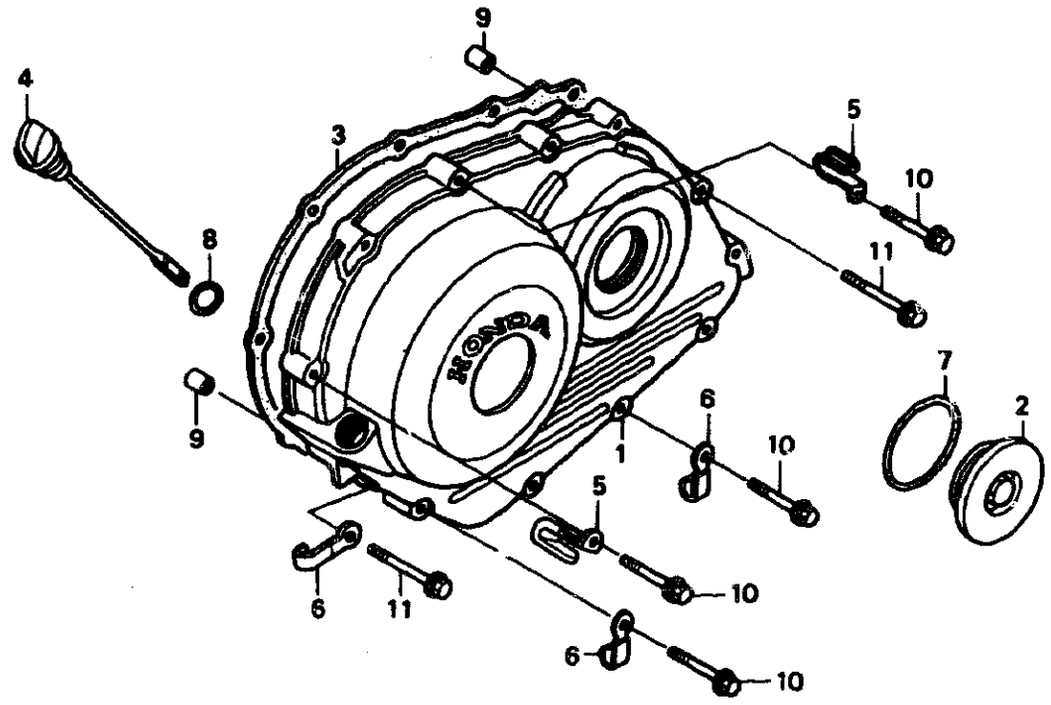


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		23)	14959-KT7-003	SHIM, TAPPET (2.650).....	-	16		
			14960-KT7-000	SHIM, TAPPET (2.675).....	16	16		
			14960-KT7-003	SHIM, TAPPET (2.675).....	-	16		
			14961-KT7-000	SHIM, TAPPET (2.700).....	16	16		
			14961-KT7-003	SHIM, TAPPET (2.700).....	-	16		
			14962-KT7-000	SHIM, TAPPET (2.725).....	16	16		
			14962-KT7-003	SHIM, TAPPET (2.725).....	-	16		
			14963-KT7-000	SHIM, TAPPET (2.750).....	16	16		
			14963-KT7-003	SHIM, TAPPET (2.750).....	-	16		
			14964-KT7-000	SHIM, TAPPET (2.775).....	16	16		
			14964-KT7-003	SHIM, TAPPET (2.775).....	-	16		
			14965-KT7-000	SHIM, TAPPET (2.800).....	16	16		
			14965-KT7-003	SHIM, TAPPET (2.800).....	-	16		
			14966-MR8-000	SHIM, TAPPET (2.825).....	16	16		
			14966-KT7-003	SHIM, TAPPET (2.825).....	-	16		
			14967-MR8-000	SHIM, TAPPET (2.850).....	16	16		
			14967-KT7-003	SHIM, TAPPET (2.850).....	-	16		
			14968-MR8-000	SHIM, TAPPET (2.875).....	16	16		
			14968-KT7-003	SHIM, TAPPET (2.875).....	-	16		
			14969-MR8-000	SHIM, TAPPET (2.900).....	16	16		
			14969-KT7-003	SHIM, TAPPET (2.900).....	-	16		
		24	90011-MR8-003	BOLT, FLANGE, 8X83.....	8	8		
		25	90402-MR8-000	WASHER, 42X53X2.....	4	4		
		26	90441-706-000	WASHER, SEALING, 6MM.....	2	2		
		27	94303-03050	PIN, DOWEL, 3X5.....	4	4		
		28	94510-42000	CIRCLIP, EXTERNAL, 42MM.....	4	4		
		29	95701-06022-07	BOLT, FLANGE, 6X22.....	2	2		
		30	96220-30085	ROLLER, 3X8.5.....	4	4		

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E -4

Right crankcase cover



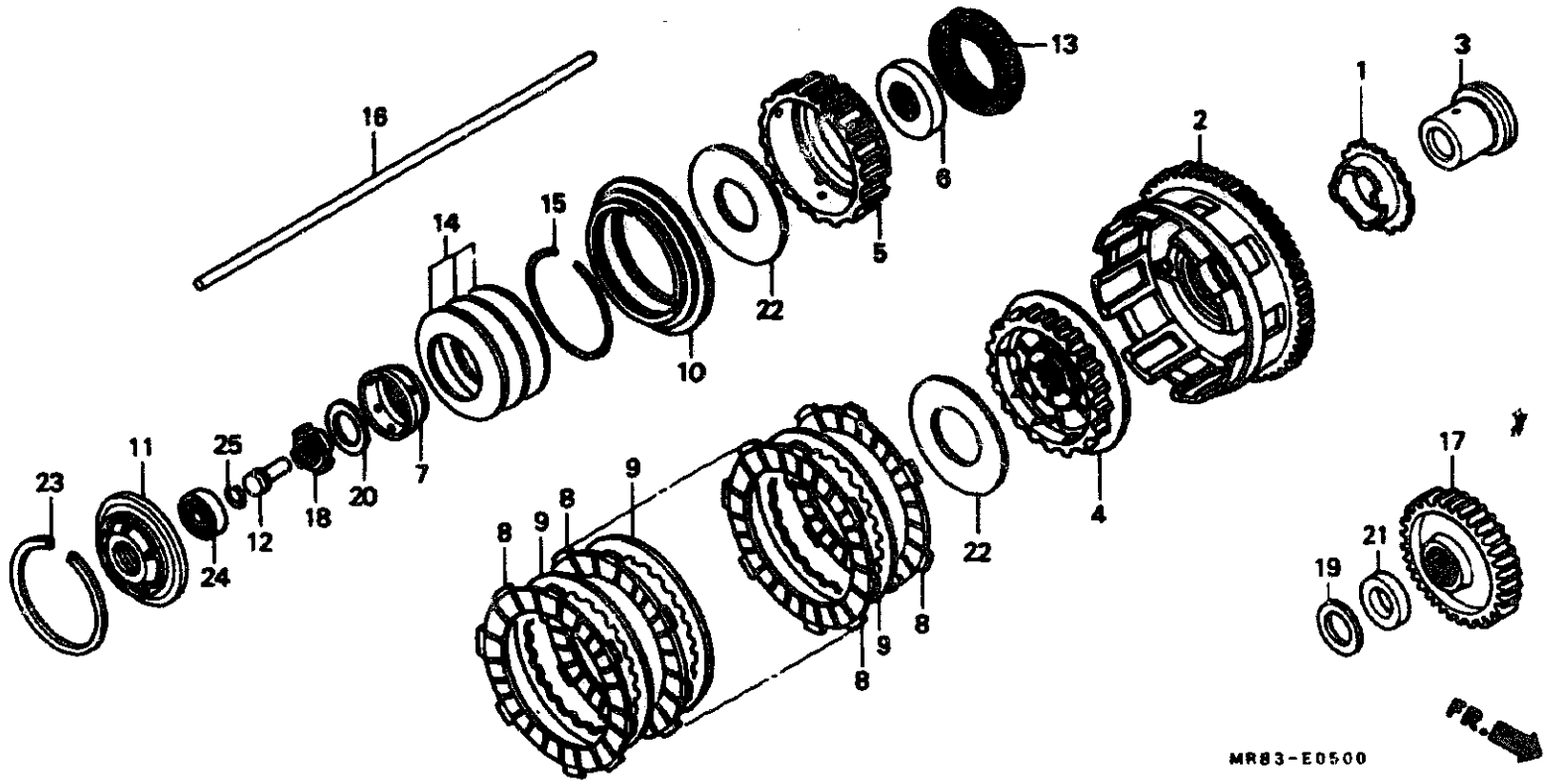
Service item	F.R.T.
COVER, R.....	0.9
.GASKET, R. COVER	

Ref. No.	Part No.	Description	Reqd. No. VFR[illegible]R JL	JM	Serial No.	Area code
1	11331-MR8-000	COVER, R.....	1	1		
2	11332-ML7-000	CAP, 45MM.....	1	1		
3	11394-ML0-000	GASKET, R. COVER.....	1	1		
4	15650-MR8-000	GAUGE, OIL LEVEL.....	1	1		
5	30302-ML7-000	CLAMP, PULSER CORD.....	2	2		
6	35211-443-760	CLAMP, SWITCH CORD.....	3	3		
7	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1	1		
8	91302-KE8-003	O-RING, 18X3 (ARAI).....	1	1		
9	94301-08140	PIN, DOWEL, 8X14.....	2	2		
10	96001-06032-07	BOLT, FLANGE, 6X32.....	10	10		
11	96001-06040-07	BOLT, FLANGE, 6X40.....	2	2		

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Clutch

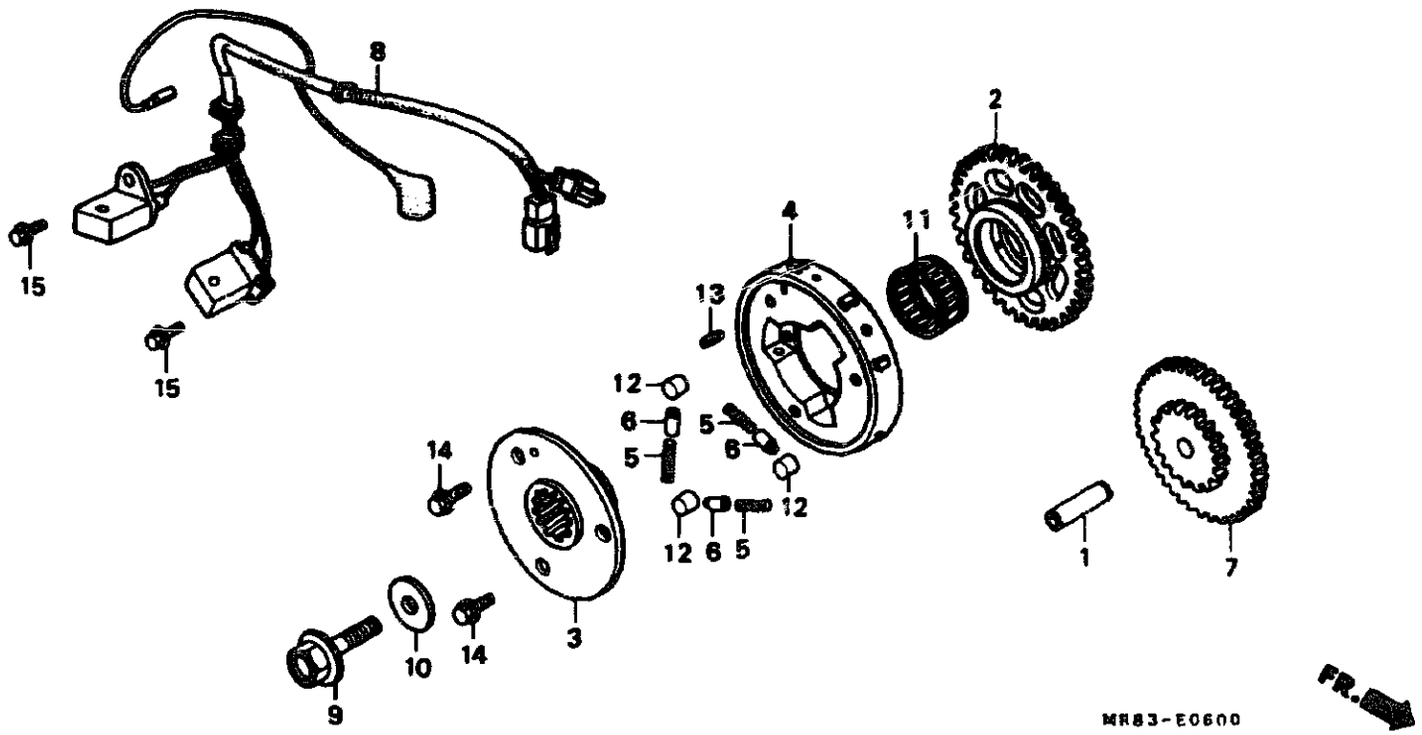


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR[illegible]R 3L	3M	Serial No.	Area code
SPROCKET, OIL PUMP DRIVE.....	1.3	1	15131-ML0-000	SPROCKET, OIL PUMP DRIVE.....	1	1		
.OUTER COMP., CLUTCH		2	22100-ML0-010	OUTER COMP., CLUTCH.....	1	1		
CENTER, CLUTCH.....	1.1	3	22116-MJ8-000	GUIDE, CLUTCH OUTER.....	1	1		
.CENTER B, CLUTCH		4	22120-MR8-010	CENTER, CLUTCH.....	1	1		
.DISK, CLUTCH FRICTION		5	22131-MR8-010	CENTER B, CLUTCH.....	1	1		
(INC. RELATIVE PART)								
(ONE OR ALL)		6	22141-MR8-000	INNER, ONE WAY CLUTCH.....	1	1		
.CLUTCH, ONE WAY		7	22151-MR8-000	PLATE, SPRING SETTING.....	1	1		
.SPRING SET, CLUTCH		8	22201-MR8-000	DISK, CLUTCH FRICTION.....	10	10		
.GEAR, PRIMARY DRIVE		9	22321-KE8-000	PLATE, CLUTCH.....	9	9		
PLATE, CLUTCH LIFTER.....	1.0	10	22351-MR8-013	PLATE, CLUTCH PRESSURE.....	1	1		
ROD COMP., CLUTCH LIFTER.....	0.4							
		11	22352-MR8-003	PLATE, CLUTCH LIFTER.....	1	1		
		12	22366-MR8-000	PIECE, CLUTCH JOINT.....	1	1		
		13	22425-MR8-003	CLUTCH, ONE WAY.....	1	1		
		14	22440-MR8-000	SPRING SET, CLUTCH.....	1	1		
		15	22446-MR8-000	SEAT, CLUTCH SPRING.....	1	1		
		16	22850-MR8-000	ROD COMP., CLUTCH LIFTER.....	1	1		
		17	23103-ML0-010	GEAR, PRIMARY DRIVE (34T).....	1	1		
		18	90231-ML4-610	NUT, LOCK, 20MM.....	1	1		
		19	90402-KE8-000	WASHER, THRUST, 20MM.....	1	1		
		20	90432-121-000	WASHER, LOCK.....	1	1		
		21	90452-KE8-000	COLLAR, 20.2X6.5.....	1	1		
		22	90461-MR8-000	WASHER, 36X66X1.6.....	2	2		
		23	90601-MR8-003	CIRCLIP, INTERNAL, 77MM.....	1	1		
		24	91008-KE8-003	BEARING, RADIAL BALL, 6903....	1	1		
		25	94601-15000	CLIP, PISTON PIN, 15MM.....	1	1		

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Pulse generator



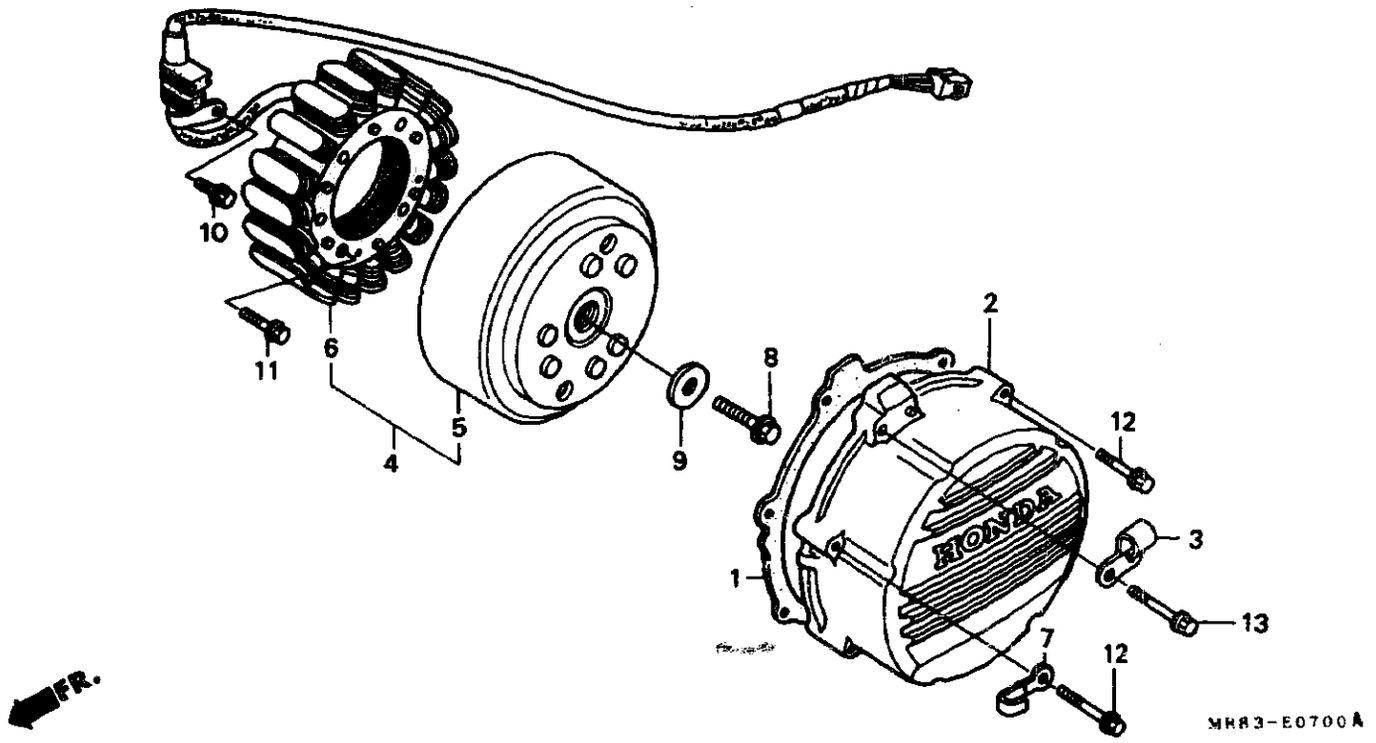
Service item	F.R.T.
GEAR COMP., STARTING CLUTCH....	1.1
.ROLLER, 10.2X11.5	
(INC. RELATIVE PART)	
(ONE OR ALL)	
OUTER COMP., STARTER CLUTCH....	1.2
.GENERATOR ASSY., PULSE	
GEAR COMP., STARTER REDUCTION..	1.0

Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
1	13111-122-000	PIN, PISTON, 10X33.....	1	1		
2	28110-MJ8-000	GEAR COMP., STARTING CLUTCH (44T)	1	1		
3	28115-MR8-000	FLANGE, STARTING CLUTCH.....	1	1		
4	28120-MR8-000	OUTER COMP., STARTER CLUTCH...	1	1		
5	28125-426-000	SPRING, STARTING CLUTCH ROLLER	3	3		
6	28126-323-000	CAP, STARTING CLUTCH ROLLER SPRING	3	3		
7	28130-MR8-000	GEAR COMP., STARTER REDUCTION.	1	1		
8	30300-MR8-003	GENERATOR ASSY., PULSE.....	1	1		
9	90014-ML0-000	BOLT, UBS, 10X35.....	1	1		
10	90405-ML0-000	WASHER, 10X25X4.....	1	1		
11	91022-MR8-003	BEARING, NEEDLE, 26X30X17 (TOYO)	1	1		
12	91101-377-000	ROLLER, 10.2X11.5.....	3	3		
13	94305-40122	PIN, SPRING, 4X12.....	1	1		
14	95701-08014-08	BOLT, FLANGE, 8X14.....	3	3		
15	96001-06014-00	BOLT, FLANGE, 6X14.....	2	2		

D 15

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Generator



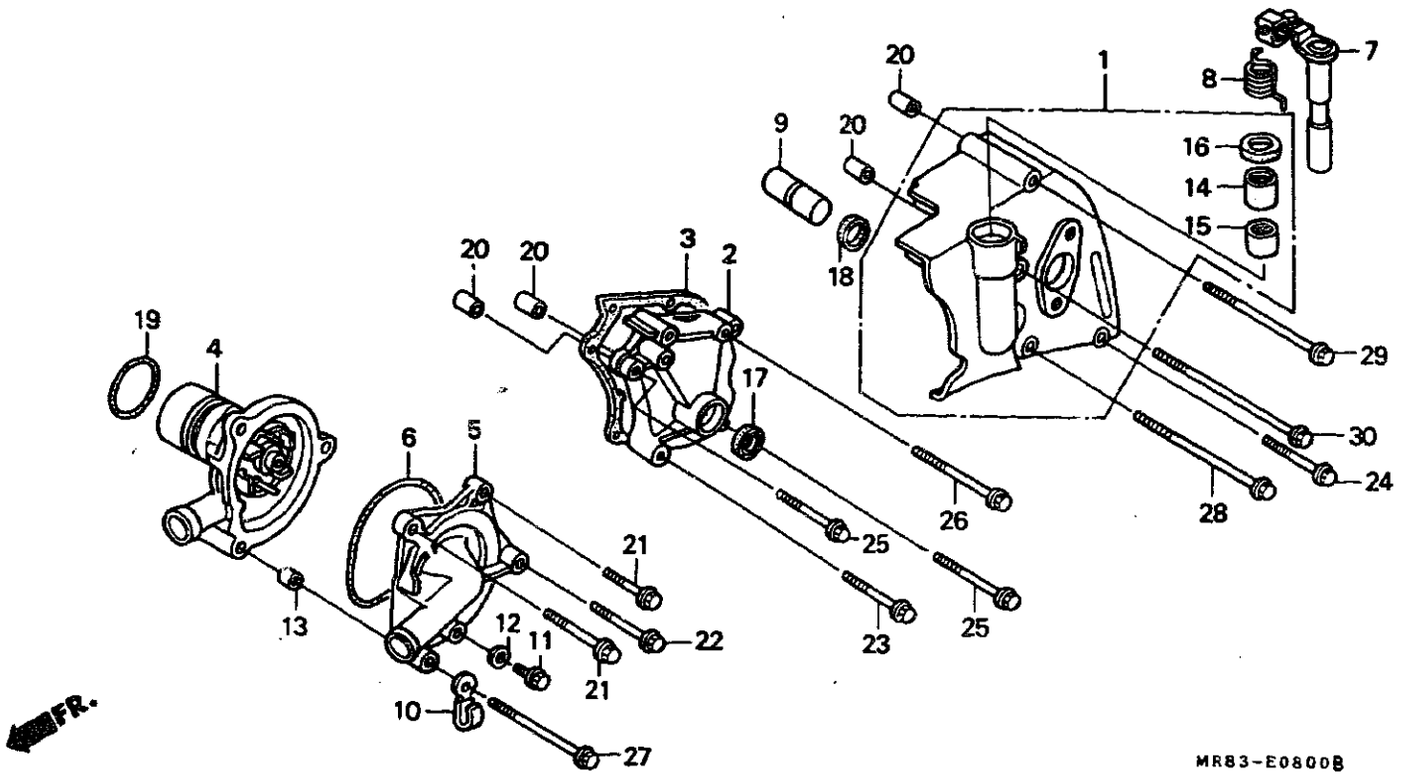
Service item	F.R.T.
GASKET, A.C. GENERATOR COVER...	0.7
.COVER, A.C. GENERATOR GENERATOR ASSY., FLYWHEEL TYPE A.C..	1.0
.STATOR COMP. FLYWHEEL COMP.....	0.9

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	11636-ML0-000	GASKET, A.C. GENERATOR COVER..	1	1		
2	11641-MR8-300	COVER, A.C. GENERATOR.....	1	1		
3	22821-MR8-000	RECEIVER, CLUTCH CABLE.....	1	1		
4	31100-MR8-601	GENERATOR ASSY., FLYWHEEL TYPE A.C. (ND)	1	1		
5	31110-MR8-601	FLYWHEEL COMP. (ND).....	1	1		
6	31120-MR8-781	STATOR COMP. (ND).....	1	1		
7	35211-443-760	CLAMP, SWITCH CORD.....	1	1		
8	90014-ML0-000	BOLT, UBS, 10X35.....	1	1		
9	90405-ML0-000	WASHER, 10X25X4.....	1	1		
10	96001-06012-00	BOLT, FLANGE, 6X12	1	1		
11	96001-06028-00	BOLT, FLANGE, 6X28.....	4	4		
12	96001-06028-07	BOLT, FLANGE, 6X28.....	5	5		
13	96001-06032-07	BOLT, FLANGE, 6X32.....	1	1		

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Left cover·Water pump



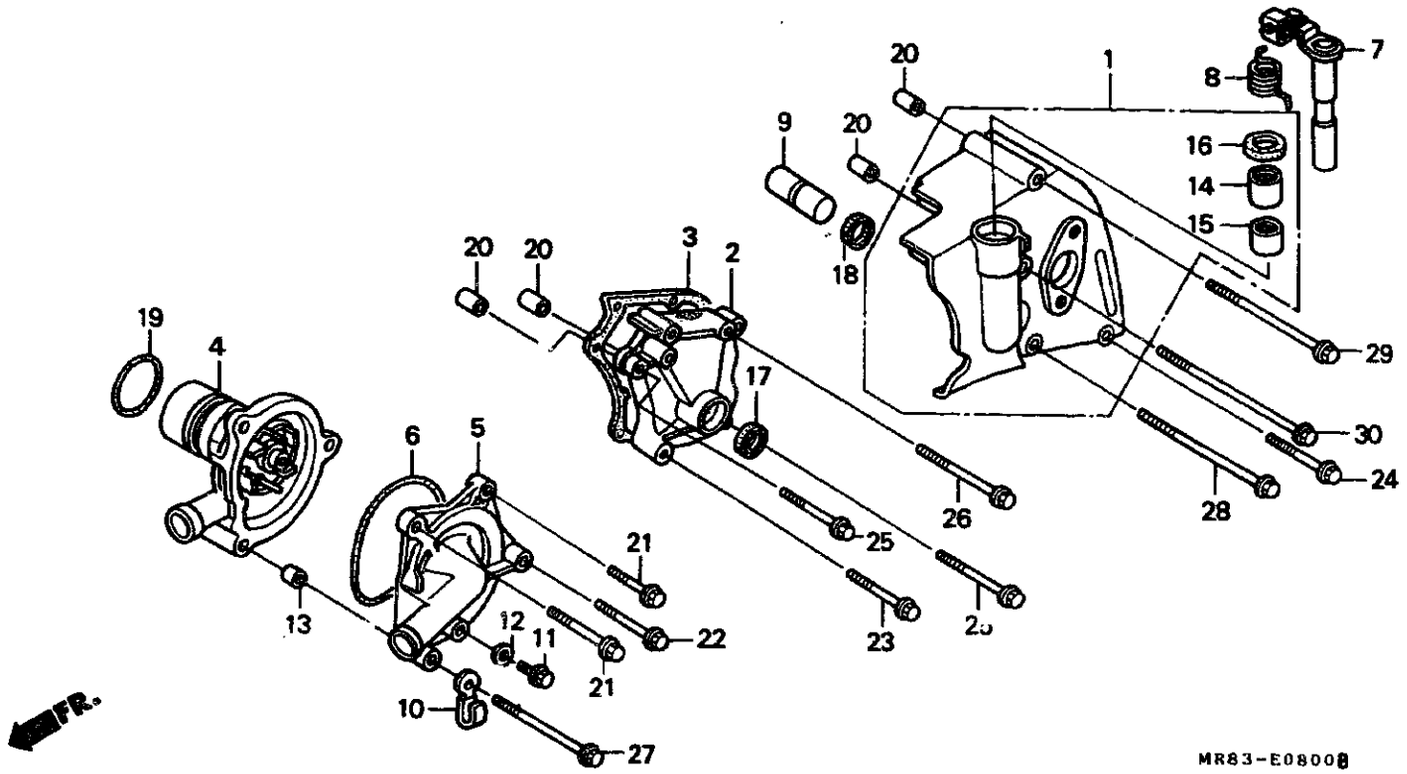
Service item	F.R.T.
COVER COMP., L	0.3
.LEVER COMP., CLUTCH	
COVER, CHANGE	1.3
GASKET, GEARSHIFT COVER	1.2
PUMP COMP., WATER	0.8
COVER, WATER PUMP	0.6
GASKET, WATER PUMP COVER	0.5

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	11340-MR8-600	COVER COMP., L	1	1		
2	11631-MR8-000	COVER, CHANGE	1	1		
3	11632-ML7-000	GASKET, GEARSHIFT COVER	1	1		
4	19200-ML0-720	PUMP COMP., WATER	1	1		
5	19221-MR8-000	COVER, WATER PUMP	1	1		
6	19226-KE7-000	GASKET, WATER PUMP COVER	1	1		
7	22710-ML0-780	LEVER COMP., CLUTCH	1	1		
8	22815-ML0-780	SPRING, CLUTCH LEVER	1	1		
9	22852-ML0-780	PIECE, CLUTCH LIFTER ROD	1	1		
10	35211-443-760	CLAMP, SWITCH CORD	1	1		
11	90001-GHB-610	BOLT, FLANGE, 6X12	1	1		
12	90443-ML7-000	WASHER, SEALING, 6.5MM	1	1		
13	90501-MB0-000	PIN, DOWEL, 8X14	1	1		
14	91001-GG2-003	BEARING, NEEDLE, 12X18X12	1	1		
15	91053-719-005	BEARING, NEEDLE, 12X16X10 (KOYO)	1	1		
16	91201-427-003	OIL SEAL, 12X20X6	1	1		
17	91204-KE8-003	OIL SEAL, 13X22X5	1	1		
18	91301-ML0-781	X-RING, 10.5X6.5	1	1		
19	91302-MB0-013	O-RING, 32.95X2.62 (ARAI)	1	1		
20	94301-08140	PIN, DOWEL, 8X14	4	4		
21	96001-06025-00	BOLT, FLANGE, 6X25	2	2		
22	96001-06032-00	BOLT, FLANGE, 6X32	1	1		
23	96001-06032-07	BOLT, FLANGE, 6X32	1	1		
24	96001-06035-07	BOLT, FLANGE, 6X35	1	1		

E 1

E-8

Left cover·Water pump



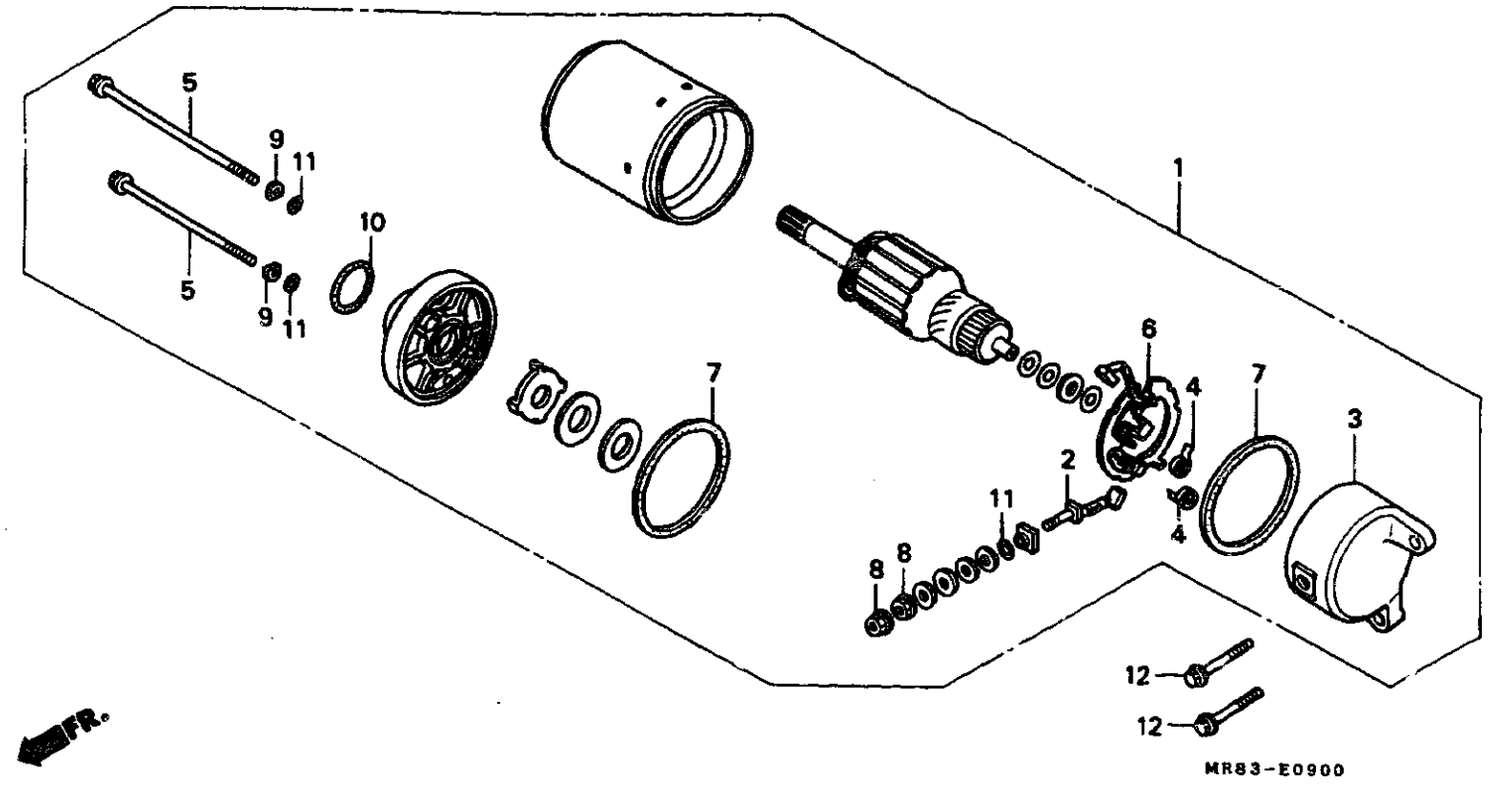
MR83-E08008

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		25	96001-06040-07	BOLT, FLANGE, 6X40.....	2	2		
		26	96001-06050-07	BOLT, FLANGE, 6X50.....	1	1		
		27	96001-06065-00	BOLT, FLANGE, 6X65.....	1	1		
		28	96001-06070-07	BOLT, FLANGE, 6X70.....	1	1		
		29	96001-06080-07	BOLT, FLANGE, 6X80.....	1	1		
		30	96001-06110-07	BOLT, FLANGE, 6X110.....	1	1		

E 2

E-9

Starting motor



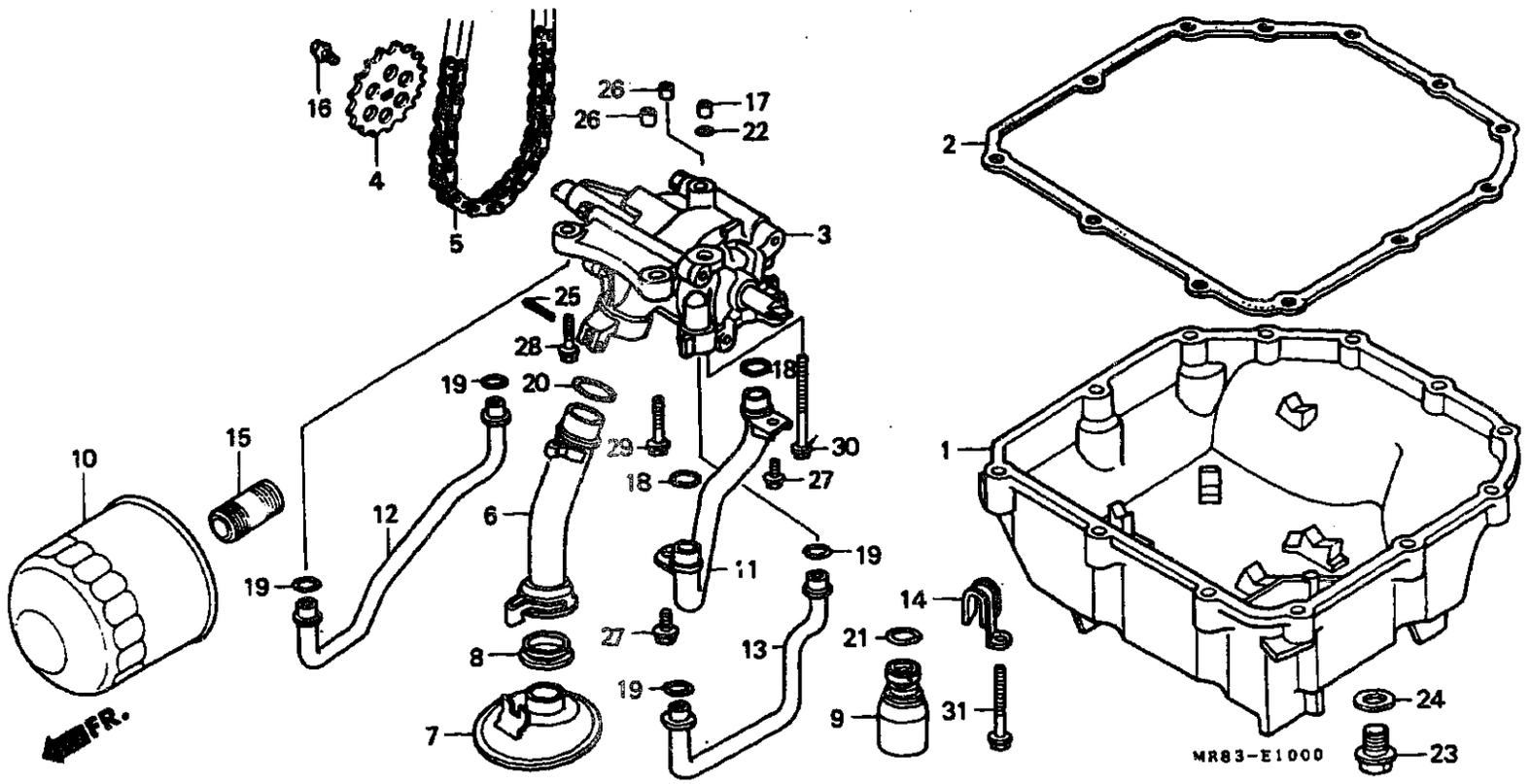
Service item	F.R.T.
MOTOR ASSY., STARTER.....	0.7
BRUSH SET, TERMINAL.....	1.0
.BRACKET, RR.	
.HOLDER SET, BRUSH	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1M	Serial No.	Area code
1	31200-MR8-008	MOTOR ASSY., STARTER.....	1	-		
	31200-MR8-018	MOTOR ASSY., STARTER.....	-	1		
2	31201-KS5-901	BRUSH SET, TERMINAL.....	1	1		
3	31202-MR8-008	BRACKET, RR.....	1	1		
4	31204-KS5-901	SPRING, CARBON BRUSH.....	2	2		
5	31205-MN4-008	BOLT, SETTING.....	2	2		
6	31206-KW1-901	HOLDER SET, BRUSH.....	1	1		
7	31207-KS5-901	RING.....	2	2		
8	90071-MB0-000	NUT-WASHER, 6MM.....	2	2		
9	90122-MN4-008	WASHER, STEEL PLATE.....	2	2		
10	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1	1		
11	91320-MB0-000	O-RING.....	3	3		
12	96001-06025-07	BOLT, FLANGE, 6X25.....	2	2		

E 3

E-10

Oil filter•Oil pump



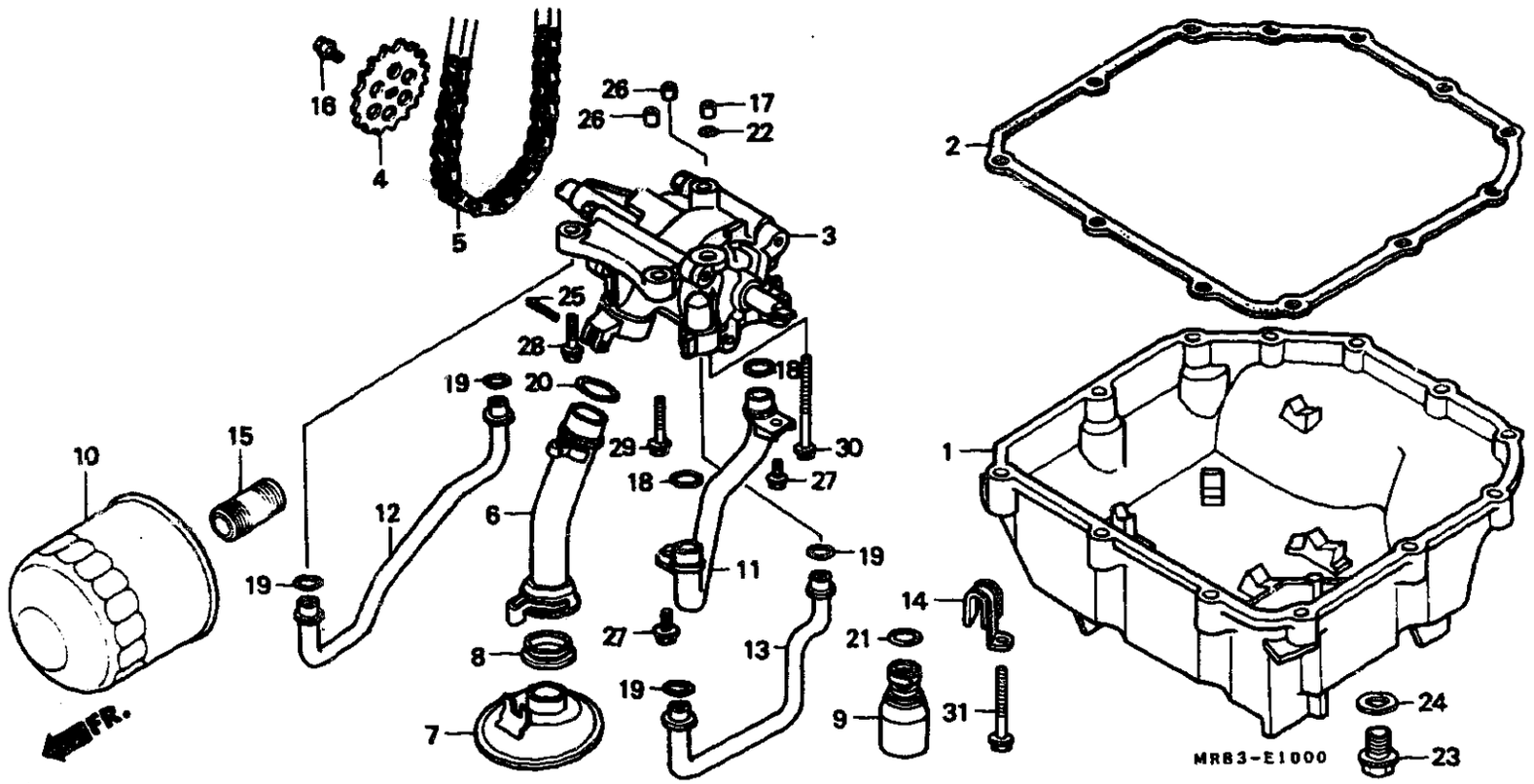
Service item	F.R.T.
PAN, OIL	1.3
.GASKET, OIL PAN	
.CHAIN, OIL PUMP	
.STRAINER COMP., OIL	
PUMP ASSY., OIL	2.5
SPROCKET, OIL PUMP DRIVEN	1.1
VALVE ASSY., RELIEF	1.6
CARTRIDGE, OIL FILTER	0.4
PIPE COMP., OIL	1.4
.PIPE B, OIL	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3M	Serial No.	Area code
1	11210-MLO-721	PAN, OIL	1	1		
2	11315-MLO-000	GASKET, OIL PAN	1	1		
3	15100-MLO-720	PUMP ASSY., OIL	1	1		
4	15134-KE8-010	SPROCKET, OIL PUMP DRIVEN (21T)	1	1		
5	15140-MLO-003	CHAIN, OIL PUMP (DAIDO) (25H-50)	1	1		
6	15151-MLO-000	PIPE, OIL STRAINER	1	1		
7	15153-MLO-000	STRAINER COMP., OIL	1	1		
8	15154-425-000	GASKET, OIL STRAINER	1	1		
9	15220-MR8-000	VALVE ASSY., RELIEF	1	1		
10	15410-MM9-003	CARTRIDGE, OIL FILTER (TOYO)	1	1		
11	15510-MLO-000	PIPE COMP., OIL	1	1		
12	15521-MLO-700	PIPE B, OIL	1	1		
13	15531-MLO-700	PIPE C, OIL	1	1		
14	30302-ML7-000	CLAMP, PULSER CORD	1	1		
15	90019-MBO-000	BOSS, OIL FILTER	1	1		
16	90021-MM5-000	BOLT-WASHER, 6X12	1	1		
17	90701-MLO-000	PIN, KNOCK, 8X8	1	1		
18	91309-MBO-003	O-RING, 14.6X3.7 (ARAI)	2	2		
19	91309-ML7-003	O-RING, 9.6X2.6 (ARAI)	4	4		
20	91311-MBO-003	O-RING, 18.5X2.4 (ARAI)	1	1		
21	91313-MBO-003	O-RING, 14.7X2.2 (ARAI)	1	1		
22	91313-393-003	O-RING, 7.8X2.2 (ARAI)	1	1		
23	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1		

E 4

E-10

Oil filter·Oil pump

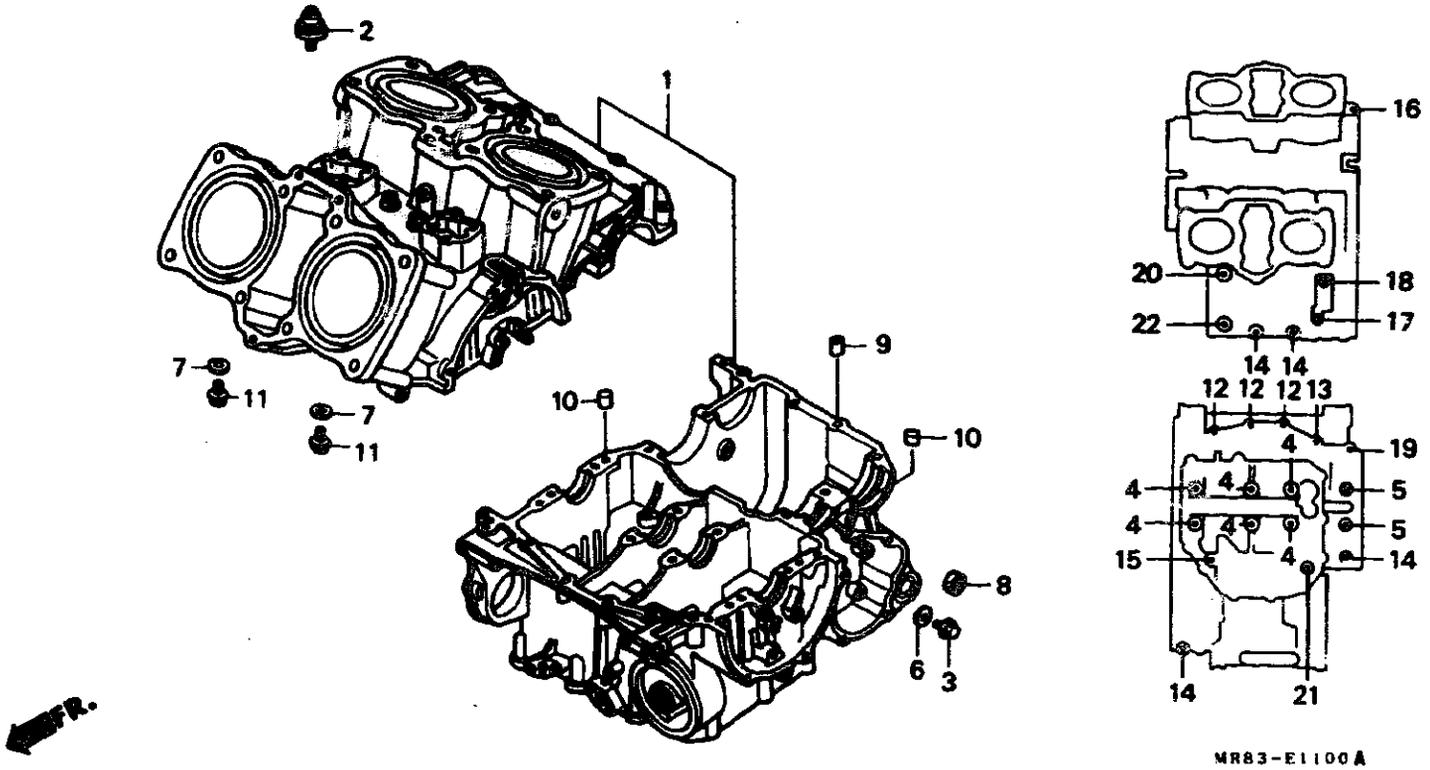


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		24	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1	1		
		25	94201-20250	PIN, SPLIT, 2.0X25.....	1	1		
		26	94301-08140	PIN, DOWEL, 8X14.....	2	2		
		27	95701-06014-00	BOLT, FLANGE, 6X14.....	2	2		
		28	95701-06025-00	BOLT, FLANGE, 6X25.....	1	1		
		29	95701-06032-00	BOLT, FLANGE, 6X32.....	1	1		
		30	95701-06080-00	BOLT, FLANGE, 6X80.....	1	1		
		31	96001-06028-00	BOLT, FLANGE, 6X28.....	12	12		

E 5

E-11

Crankcase set

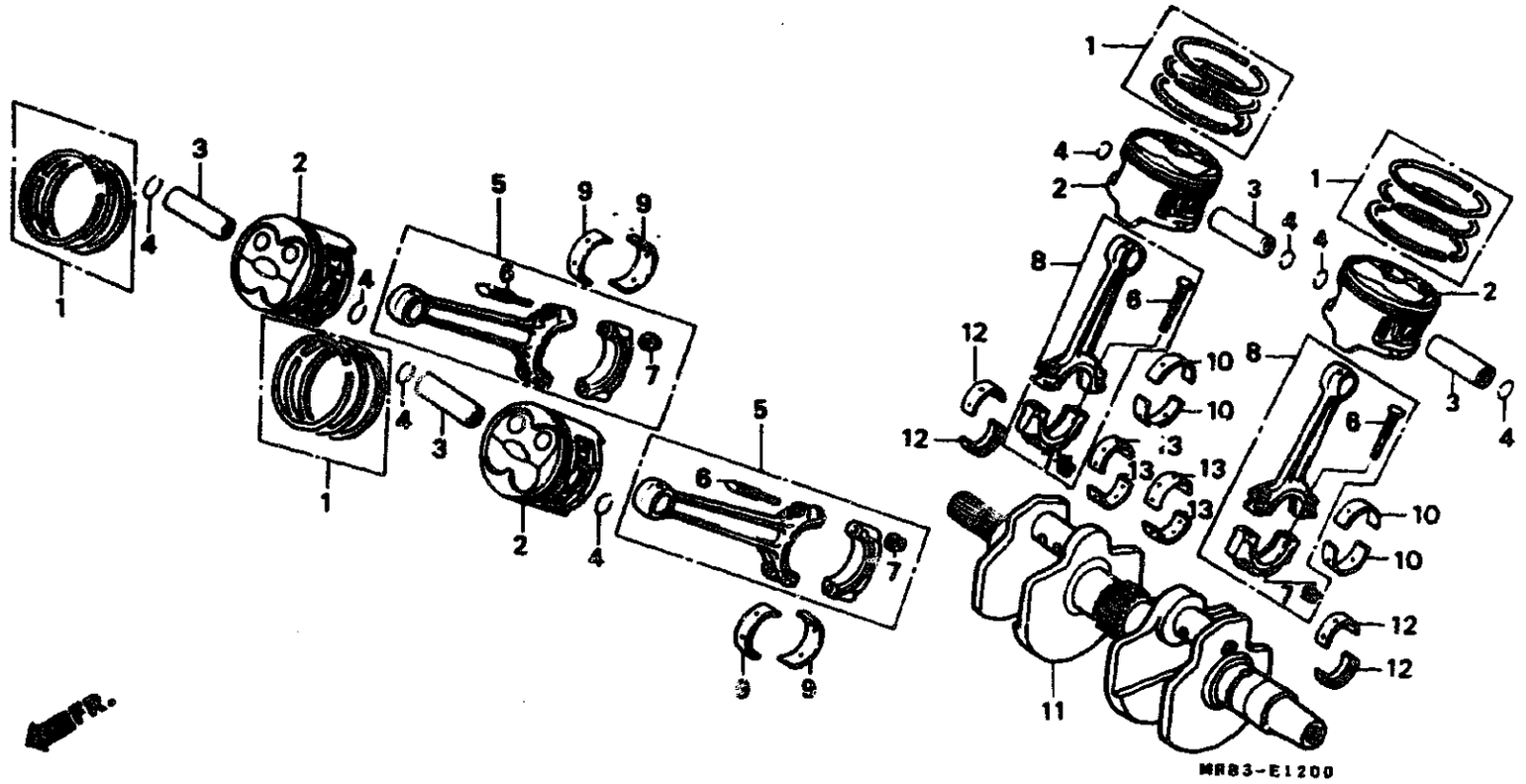


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R JL	JN	Serial No.	Area code
CRANKCASE SET	*11.8	1	11000-MR8-600	CRANKCASE SET	1	1		
SWITCH ASSY., OIL PRESSURE	0.5	2	35500-MJ4-014	SWITCH ASSY., OIL PRESSURE (ND)	1	-		
			35500-MJ4-024	SWITCH ASSY., OIL PRESSURE (ND)	-	1		
		3	90007-371-004	BOLT, FLANGE, 10X12	1	1		
		4	90015-ML0-000	BOLT, UBS, 8X75	6	6		
		5	90016-ML0-000	BOLT, UBS, 8X95	2	2		
		6	90443-MB0-000	WASHER, SEALING, 10MM	1	1		
		7	90463-ML7-000	WASHER, SEALING, 6.5MM	2	2		
		8	91204-MB0-013	OIL SEAL, 8X25X8 (ARAI)	1	1		
		9	94301-08140	PIN, DOWEL, 8X14	1	1		
		10	94302-08140	PIN B, DOWEL, 8X14	2	2		
		11	95701-06012-07	BOLT, FLANGE, 6X12	2	2		
		12	95701-06032-07	BOLT, FLANGE, 6X32	3	3		
		13	95701-06035-07	BOLT, FLANGE, 6X35	1	1		
		14	95701-06045-07	BOLT, FLANGE, 6X45	4	4		
		15	95701-06050-00	BOLT, FLANGE, 6X50	1	1		
		16	95701-06050-07	BOLT, FLANGE, 6X50	1	1		
		17	95701-06065-07	BOLT, FLANGE, 6X65	1	1		
		18	95701-06080-07	BOLT, FLANGE, 6X80	1	1		
		19	95701-08045-07	BOLT, FLANGE, 8X45	1	1		
		20	95701-08070-07	BOLT, FLANGE, 8X70	1	1		
		21	95701-08075-00	BOLT, FLANGE, 8X75	1	1		
		22	95701-10080-07	BOLT, FLANGE, 10X80	1	1		

E 6

E-12

Crankshaft·Piston



Service item	F.R.T.
RING SET, PISTON.....	*8.9
(ADD 0.2 FOR EACH.)	
(WHEN SERVICING COMP., UNIT, F.R.T. IS 10.0)	
.PISTON	
(ADD 0.2 FOR EACH.)	
(WHEN SERVICING COMP., UNIT, F.R.T. IS 10.0)	
.BEARING, CRANKSHAFT	
(ONE OR ALL)	
PIN, PISTON.....	*8.8
ROD ASSY., CONNECTING.....	*9.1
(ADD 0.4 FOR EACH.)	
(WHEN SERVICING COMP., UNIT, F.R.T. IS 10.8)	
BEARING, CONNECTING ROD.....	*8.0
(ADD 0.3 FOR EACH.)	
CRANKSHAFT COMP.....	*10.3

Ref. No.	Part No.	Description	Reqd. No. VFR400R JL	JM
1	13011-MR8-000	RING SET, PISTON.....	4	4
2	13101-MR8-010	PISTON.....	4	4
3	13111-MR8-000	PIN, PISTON.....	4	4
4	13112-ML0-720	CLIP, PISTON PIN, 14MM.....	8	8
5	13210-ML0-020	ROD ASSY., FR. CONNECTING.....	2	2
6	13213-ML0-000	BOLT, CONNECTING ROD.....	8	8
7	13215-KM3-000	NUT, CONNECTING ROD.....	8	8
8	13220-ML0-020	ROD ASSY., RR. CONNECTING.....	2	2
9	13224-ML0-003	BEARING A, FR. CONNECTING ROD (BROWN)	4	4
	13225-ML0-003	BEARING B, FR. CONNECTING ROD (GREEN)	4	4
	13226-ML0-003	BEARING C, FR. CONNECTING ROD (YELLOW)	4	4
10	13234-ML0-003	BEARING A, RR. CONNECTING ROD (BROWN)	4	4
	13235-ML0-003	BEARING B, RR. CONNECTING ROD (GREEN)	4	4
	13236-ML0-003	BEARING C, RR. CONNECTING ROD (YELLOW)	4	4
11	13310-MR8-000	CRANKSHAFT COMP.....	1	1
12	13314-KE7-013	BEARING A, CRANKSHAFT (BROWN).	4	4
	13315-KE7-013	BEARING B, CRANKSHAFT (GREEN).	4	4
	13316-KE7-013	BEARING C, CRANKSHAFT (YELLOW)	4	4
13	13323-ML0-721	BEARING A, CRANKSHAFT (BROWN).	4	4
	13324-ML0-721	BEARING B, CRANKSHAFT (GREEN).	4	4
	13325-ML0-721	BEARING C, CRANKSHAFT (YELLOW)	4	4

Serial No. Area code

Connecting rod bearing selection

(Oil clearance 28 ~ 52 μm)

Crankpin O.D. 30Φ / Connecting rod I.D. 33Φ		1: 0 ~ +0.008 FR	1: 0 ~ +0.008 RR	2: +0.008 ~ +0.016 FR	2: +0.008 ~ +0.016 RR
A	0 ~ -0.008	C (YELLOW)	C (YELLOW YELLOW)	B (GREEN)	B (GREEN GREEN)
B	-0.008 ~ -0.016	B (GREEN)	B (GREEN GREEN)	A (BROWN)	A (BROWN BROWN)

Crankshaft bearing selection

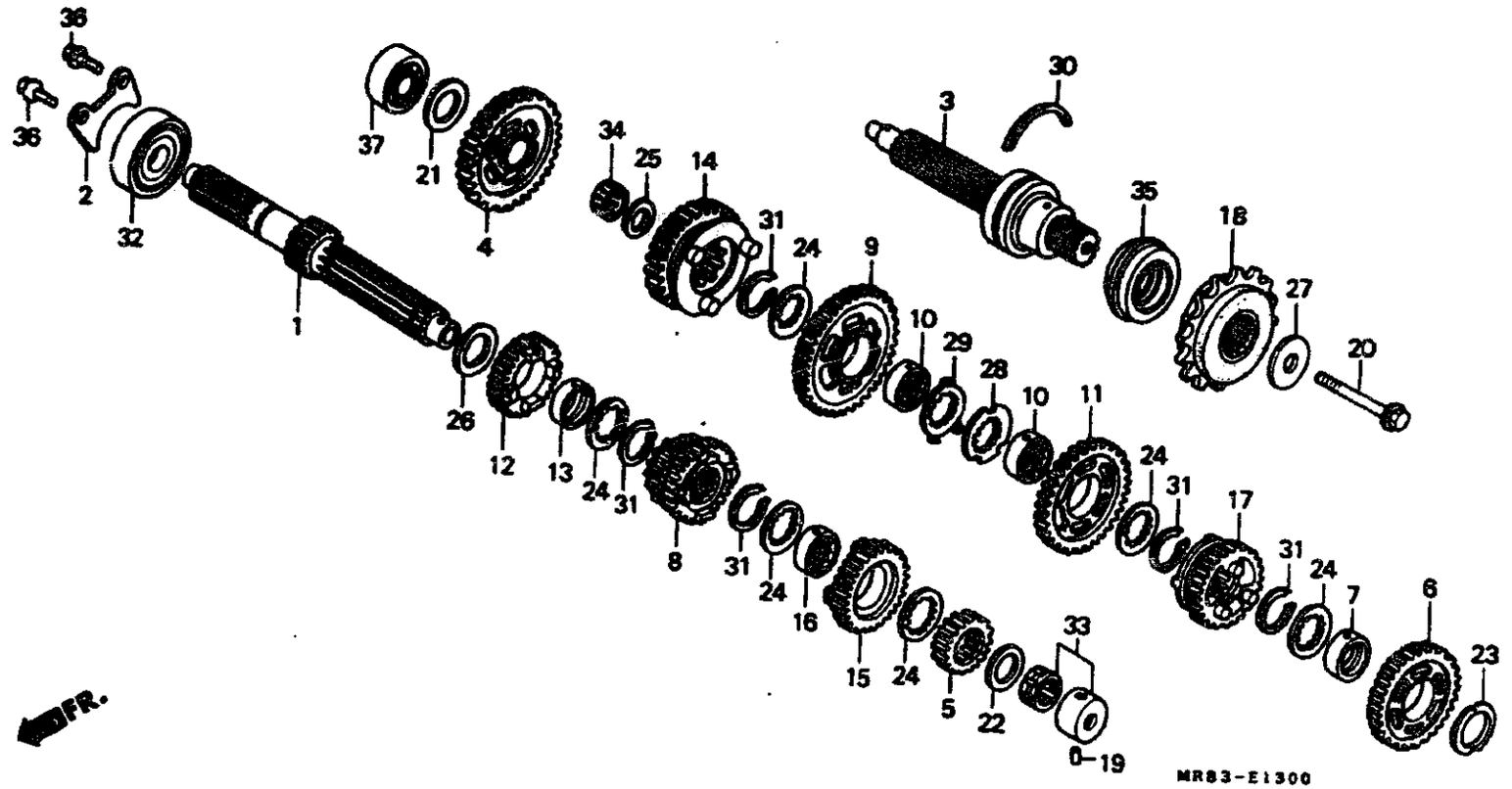
(Oil clearance 25 ~ 49 μm)

Crankcase I.D. 33Φ / Crankshaft O.D. 30Φ		1: +0.010 ~ +0.002	2: +0.002 ~ -0.006
A	0 ~ +0.008	C (YELLOW)	B (GREEN)
B	+0.008 ~ +0.016	B (GREEN)	A (BROWN)

E 7

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Transmission



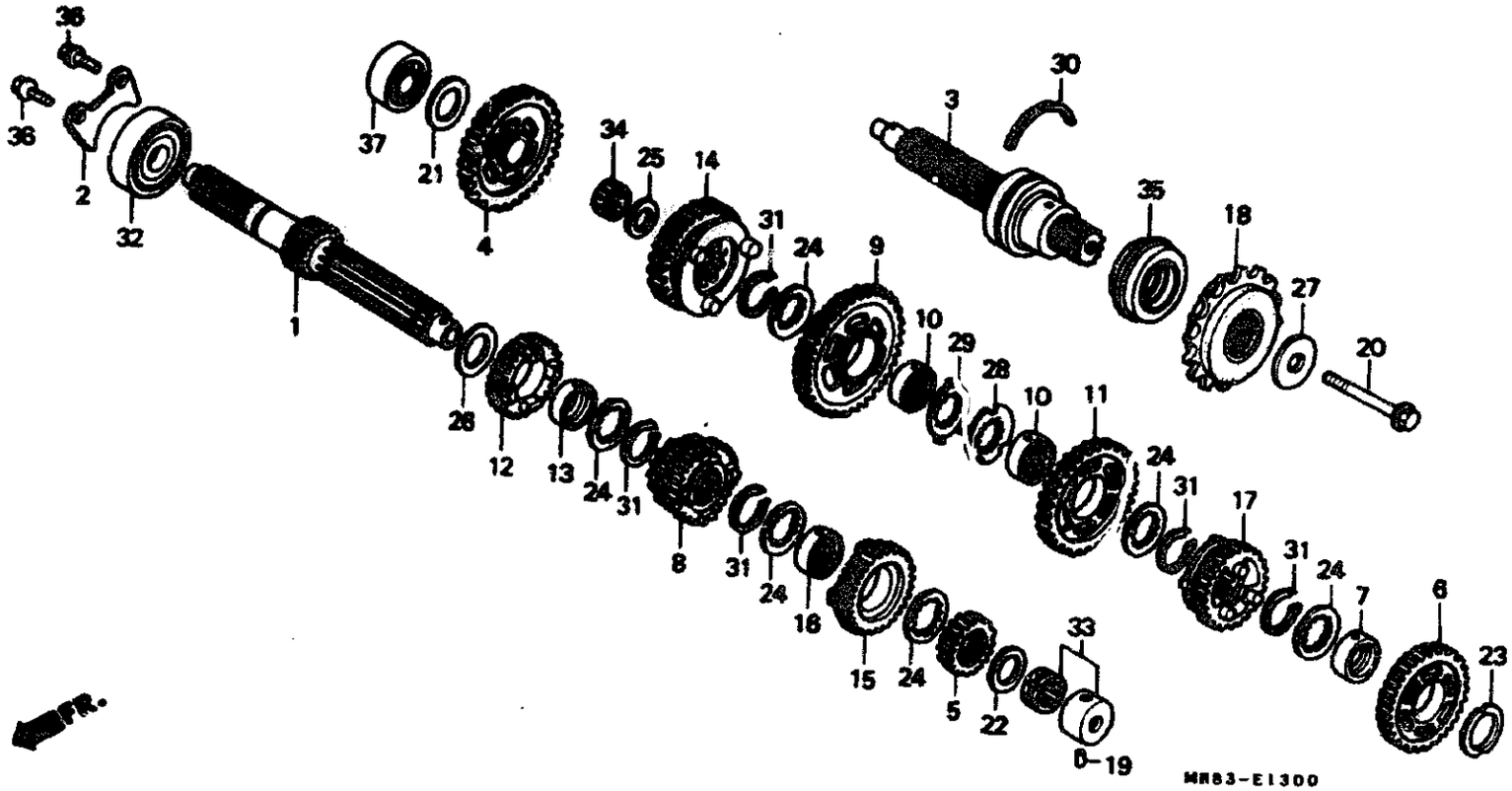
Service item	F.R.T.
MAINSHAFT.....	*7.1
(INC. RELATIVE PART)	
.COUNTERSHAFT COMP.	
(INC. RELATIVE PART)	
(WHEN SERVICING COMP., UNIT, F.R.T. IS 7.3.)	
SPROCKET, DRIVE.....	0.4

Ref. No.	Part No.	Description	Reqd. No. VFR800R 1L	3M	Serial No.	Area code
1	23211-MR8-000	MAINSHAFT.....	1	1		
2	23212-KE7-000	PLATE, BEARING SETTING.....	1	1		
3	23220-MR8-000	COUNTERSHAFT COMP.....	1	1		
4	23421-MR8-000	GEAR, COUNTERSHAFT LOW (41T)..	1	1		
5	23431-MR8-000	GEAR, MAINSHAFT SECOND (18T)..	1	1		
6	23441-MR8-000	GEAR, COUNTERSHAFT SECOND (39T)	1	1		
7	23442-KY2-000	COLLAR, 25X28X9.....	1	1		
8	23451-MR8-000	GEAR, MAINSHAFT THIRD & FOURTH (20T/22T)	1	1		
9	23461-MR8-000	GEAR, COUNTERSHAFT THIRD (36T)	1	1		
10	23462-KY2-000	COLLAR, SPLINE, 25X9.....	2	2		
11	23481-MR8-000	GEAR, COUNTERSHAFT FOURTH (35T)	1	1		
12	23491-MR8-600	GEAR, MAINSHAFT FIFTH (23T)...	1	1		
13	23492-KY2-000	COLLAR, 25X28X11.....	1	1		
14	23501-MR8-600	GEAR, COUNTERSHAFT FIFTH (33T)	1	1		
15	23511-MR8-000	GEAR, MAINSHAFT SIXTH (22T)...	1	1		
16	23512-KY2-000	COLLAR, SPLINE, 25X12.4.....	1	1		
17	23521-MR8-000	GEAR, COUNTERSHAFT SIXTH (29T)	1	1		
18	23801-KY2-005	SPROCKET, DRIVE (15T).....	1	1		
19	24261-283-000	PIN, GEARSHIFT FORK GUIDE.....	1	1		
20	90037-422-003	BOLT, SPECIAL, 10MM.....	1	1		
21	90403-KE7-000	WASHER, THRUST, 17.2MM.....	1	1		
22	90403-MF2-010	WASHER, THRUST, 17.2MM.....	1	1		

E 8

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Transmission

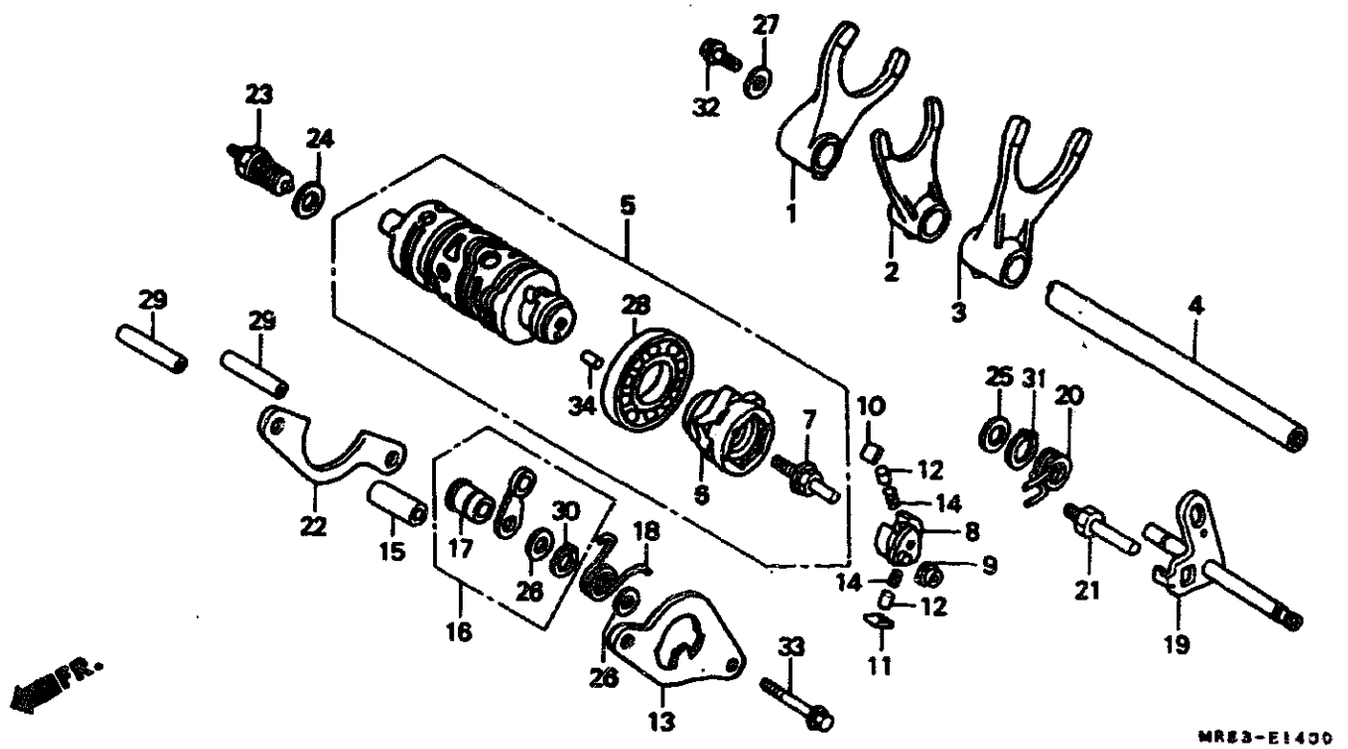


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		23	90446-430-000	WASHER, THRUST, 25.2X34.....	1	1		
		24	90451-KY2-000	WASHER, SPLINE, 25X31X1.5.....	6	6		
		25	90453-360-000	WASHER, THRUST, 20MM.....	1	1		
		26	90456-MA6-000	WASHER, THRUST, 25MM.....	1	1		
		27	90459-438-000	WASHER, 10.2MM.....	1	1		
		28	90461-KY2-000	WASHER, SPLINE, 25MM.....	1	1		
		29	90462-KY2-000	WASHER, LOCK, 25MM.....	1	-		
			90462-KAZ-000	WASHER, LOCK, 25MM.....	-	1		
		30	90601-ML0-000	RING, SET, 52MM.....	1	1		
		31	90601-107-000	CIRCLIP, 25MM.....	5	5		
		32	91014-969-003	BEARING, RADIAL BALL, 5205....	1	1		
		33	91021-ML0-721	BEARING, NEEDLE, 17MM.....	1	1		
		34	91023-MF2-711	BEARING, NEEDLE, 20X24X9.6....	1	1		
		35	91205-KE8-003	OIL SEAL, 34X52X13.....	1	1		
		36	95701-06016-00	BOLT, FLANGE, 6X16.....	2	2		
		37	96100-62030-00	BEARING, RADIAL BALL, 6203....	1	1		

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Gearshift drum



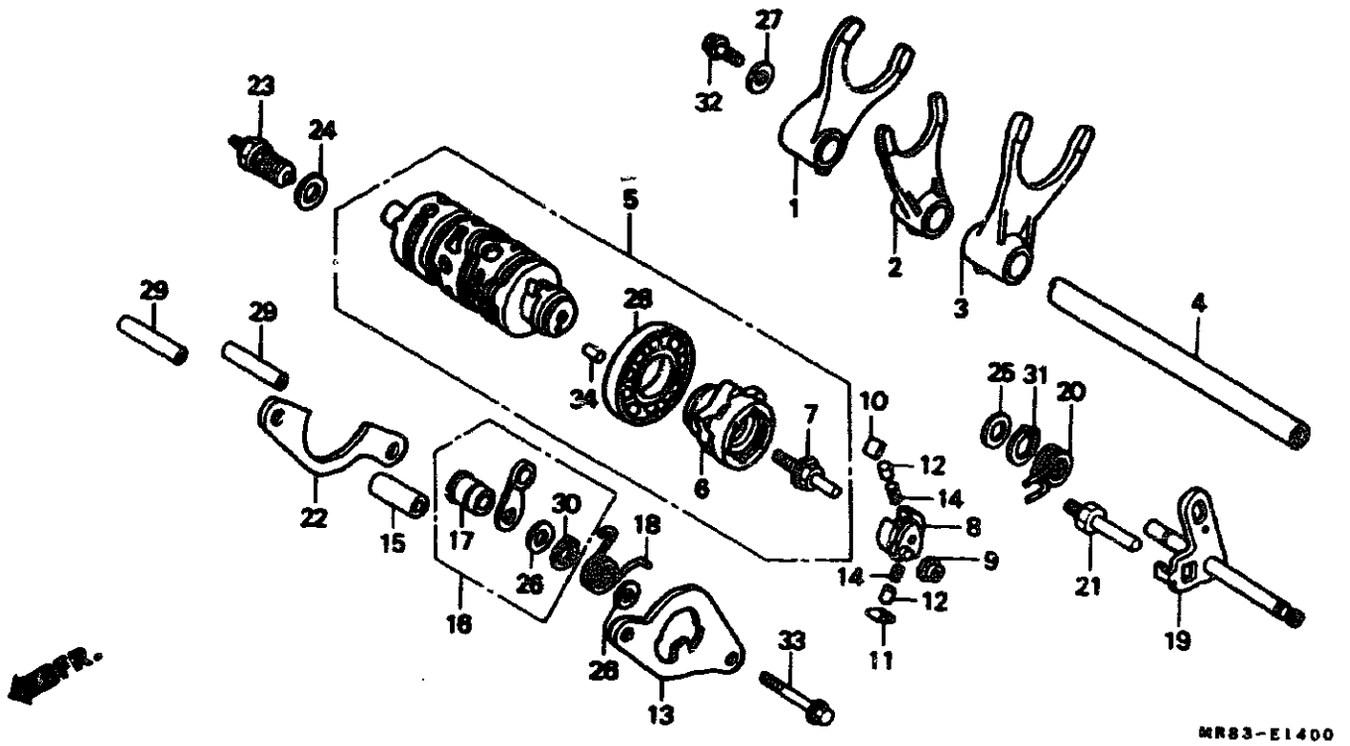
Service item	F.R.T.
FORK, GEARSHIFT.....	2.8
(ONE OR ALL)	
DRUM COMP., GEARSHIFT.....	3.7
CENTER, GEARSHIFT DRUM.....	1.6
SHIFTER, DRUM.....	1.5
(INC. RELATIVE PART)	
.STOPPER COMP., DRUM	
(INC. RELATIVE PART)	
SPINDLE COMP., GEARSHIFT.....	1.4
.SPRING, GEARSHIFT RETURN	
SWITCH ASSY., NEUTRAL.....	0.4

Ref. No.	Part No.	Description	Reqd. No. VFR1100R JL	JM	Serial No.	Area code
1	24211-MJ8-000	FORK, R. GEARSHIFT.....	1	1		
2	24212-MR8-000	FORK, CENTER GEARSHIFT.....	1	-		
	24212-MV4-000	FORK, CENTER GEARSHIFT.....	-	1		
3	24213-MJ8-000	FORK, L. GEARSHIFT.....	1	1		
4	24261-ML0-000	SHAFT, GEARSHIFT FORK.....	1	1		
5	24310-MR8-000	DRUM COMP., GEARSHIFT.....	1	1		
6	24312-KT7-751	CENTER, GEARSHIFT DRUM.....	1	1		
7	24315-HA0-000	PIN, SHIFTER.....	1	1		
8	24321-KT8-010	SHIFTER, DRUM.....	1	1		
9	24322-MM4-000	COLLAR, DRUM SHIFTER.....	1	1		
10	24324-KA3-710	PAWL A, RATCHET.....	1	1		
11	24325-KA3-710	PAWL B, RATCHET.....	1	1		
12	24326-KT7-000	PLUNGER, PAWL.....	2	2		
13	24328-MR7-010	PLATE, GUIDE.....	1	1		
14	24329-KA3-740	SPRING, PAWL PLUNGER.....	2	2		
15	24329-KT7-000	COLLAR, GUIDE PLATE DISTANCE..	1	1		
16	24430-MR7-000	STOPPER COMP., DRUM.....	1	1		
17	24434-MR7-000	COLLAR, DRUM STOPPER.....	1	1		
18	24435-MR7-000	SPRING, DRUM STOPPER.....	1	1		
19	24610-MR7-000	SPINDLE COMP., GEARSHIFT.....	1	1		
20	24651-MR7-000	SPRING, GEARSHIFT RETURN.....	1	1		
21	24652-035-000	PIN, SHIFT RETURN SPRING.....	1	1		
22	24655-MR7-000	PLATE, SHIFT DRUM BEARING SETTING	1	1		
23	35600-KE8-003	SWITCH ASSY., NEUTRAL.....	1	1		

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Gearshift drum

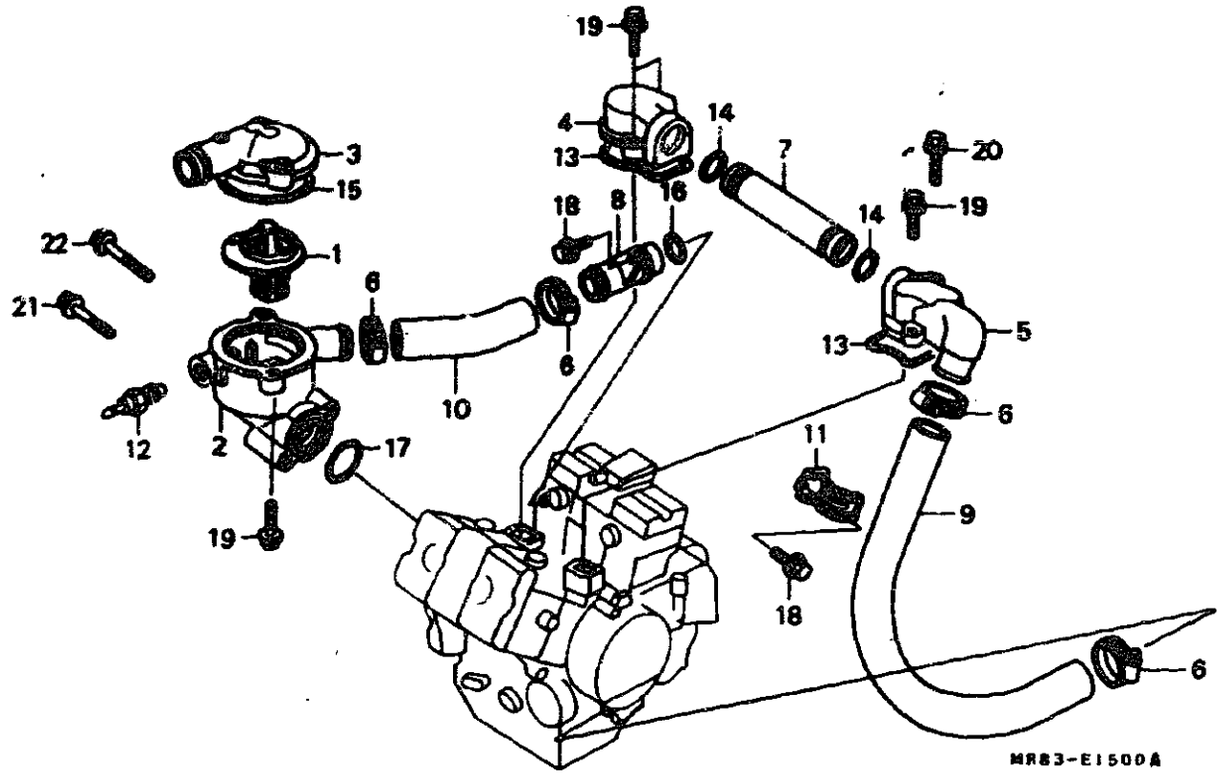


Service item	F.R.T.	Ref. No.	Part No.	Description	Req'd. No. VFR400R 1L	1N	Serial No.	Area code
		24	90443-MB0-000	WASHER, SEALING, 10MM.....	1	1		
		25	90451-155-000	WASHER, 14MM.....	1	1		
		26	90485-MR7-000	WASHER, 12MM.....	2	2		
		27	90488-MB0-000	WASHER, 6X2.3.....	1	1		
		28	91008-374-003	BEARING, BALL, 16005 (NTN)....	1	1		
		29	91104-KT7-000	PIN, DOWEL, 8X31.5.....	2	2		
		30	94510-12000	CIRCLIP, EXTERNAL, 12MM.....	1	1		
		31	94510-14000	CIRCLIP, EXTERNAL, 14MM.....	1	1		
		32	95701-06012-00	BOLT, FLANGE, 6X12.....	1	1		
		33	95701-06045-00	BOLT, FLANGE, 6X45.....	2	2		
		34	96220-40080	ROLLER, 4X8.....	1	1		

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Water pipe



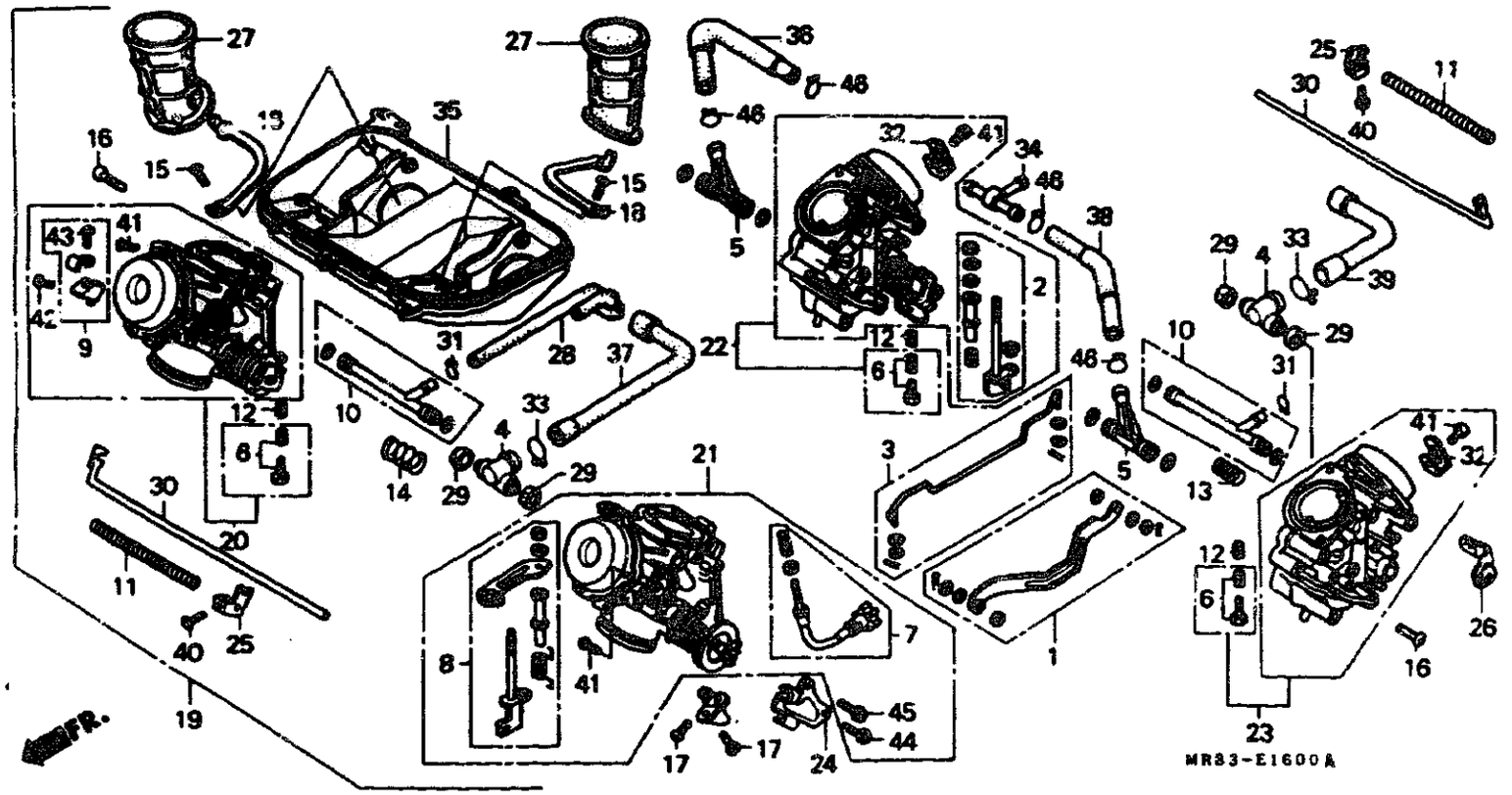
Service item	F.R.T.
THERMOSTAT ASSY.....	0.8
.CASE, THERMOSTAT	
COVER, THERMOSTAT.....	0.6
.HOSE A, WATER	
CAP A, CONNECTING PIPE.....	0.9
.PIPE B, WATER	
.HOSE B, WATER	
CAP B, CONNECTING PIPE.....	1.0
.JOINT, WATER	
SENDING UNIT, WATER TEMPERATURE.	0.5

Ref. No.	Part No.	Description	Reqd. No. VFR(((R JL	Reqd. No. VFR(((R JN	Serial No.	Area code
1	19300-ML7-003	THERMOSTAT ASSY.....	1	1		
2	19311-MR8-000	CASE, THERMOSTAT.....	1	1		
3	19315-MR8-000	COVER, THERMOSTAT.....	1	1		
4	19508-MN0-000	CAP A, CONNECTING PIPE.....	1	1		
5	19509-MR8-000	CAP B, CONNECTING PIPE.....	1	1		
6	19517-ML7-690	CLAMP B, WATER HOSE.....	4	4		
7	19522-KE7-000	PIPE B, WATER.....	1	1		
8	19523-ML7-690	JOINT, WATER.....	1	1		
9	19525-ML0-720	HOSE A, WATER.....	1	1		
10	19526-ML0-000	HOSE B, WATER.....	1	1		
11	19535-ML0-720	CLAMPER, WATER HOSE.....	1	1		
12	37750-PC1-004	SENDING UNIT, WATER TEMPERATURE (ND)	1	1		
13	91301-MB0-000	GASKET, CONNECTING CAP.....	2	2		
14	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2	2		
15	91311-KE8-000	O-RING, 47.5X2.....	1	1		
16	91312-KE8-003	O-RING, 17X3 (ARAI).....	1	1		
17	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1	1		
	91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1	1		
18	96001-06014-07	BOLT, FLANGE, 6X14.....	2	2		
19	96001-06022-00	BOLT, FLANGE, 6X22.....	5	5		
20	96001-06035-00	BOLT, FLANGE, 6X35.....	1	1		
21	96001-06040-00	BOLT, FLANGE, 6X40.....	1	1		
22	96001-06055-00	BOLT, FLANGE, 6X55.....	1	1		

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Carburetor (Assy.)



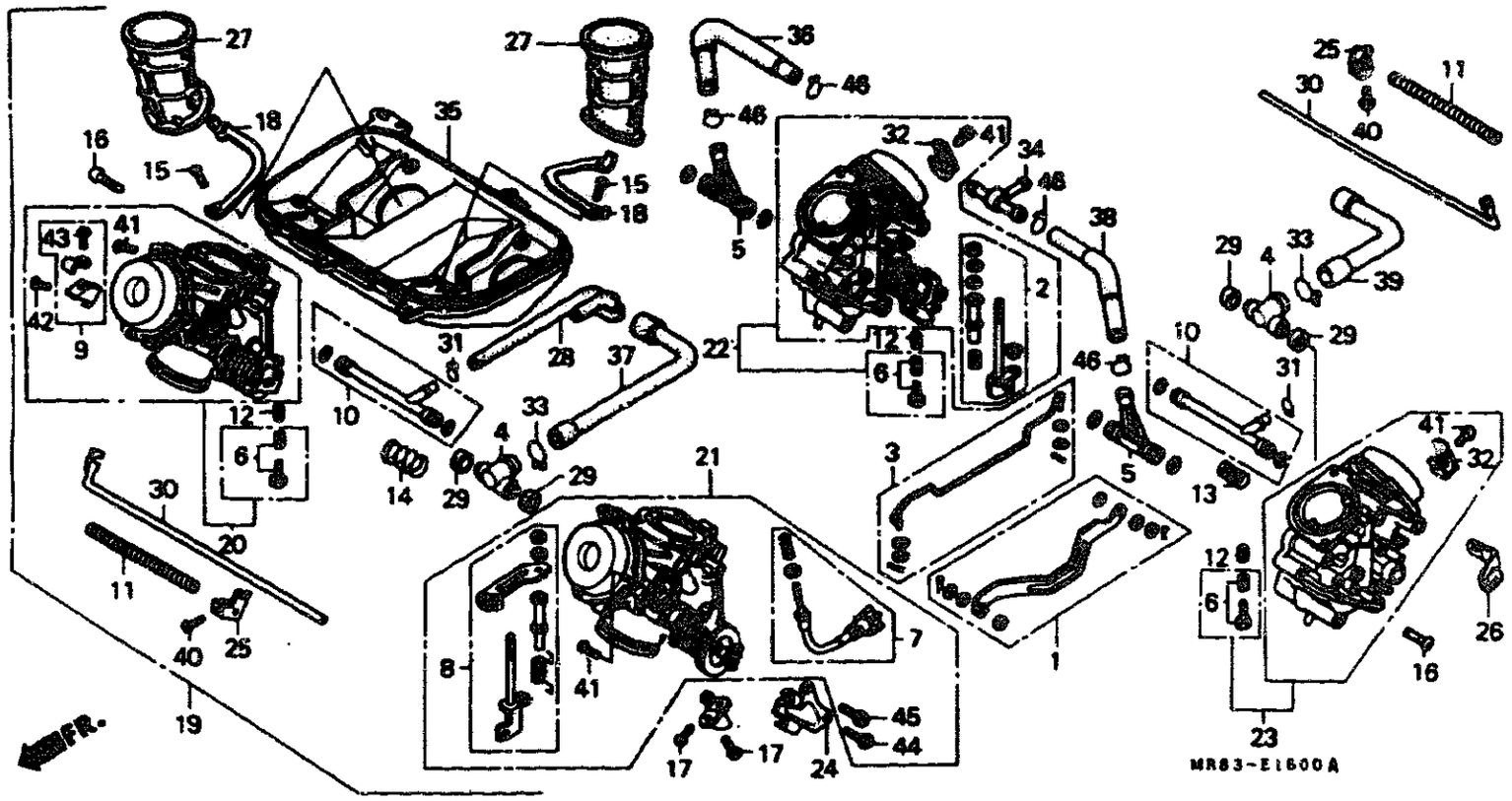
Service item	F.R.T.
LEVER SET, LINK.....	1.2
.JOINT SET, FUEL	
CARBURETOR ASSY.....	1.1
.BASE, CLEANER	
CARBURETOR ASSY. 1.....	1.6
(ADD 0.5 FOR EACH.)	

Ref. No.	Part No.	Description	Reqd. No. VFR	Reqd. No. JM	Serial No.	Area code
1	16017-ML0-721	LEVER SET, LINK.....	1	1		
2	16018-ML0-721	LINK SET A, STARTER.....	1	1		
3	16019-MR8-003	ROD SET, STARTER LINK.....	1	1		
4	16026-MR8-003	J-JOINT.....	2	2		
5	16027-ML0-004	JOINT.....	2	2		
6	16029-MB0-671	SCREW SET C.....	3	3		
7	16029-MR8-003	SCREW SET.....	1	1		
8	16031-ML0-721	LINK SET B, STARTER.....	1	1		
9	16035-ML7-004	PLATE SET, STAY.....	1	1		
10	16047-KE7-003	JOINT SET, FUEL.....	2	2		
11	16050-MR8-003	SPRING, COMPRESSION COIL.....	2	2		
12	16052-KG4-003	SPRING.....	3	3		
13	16053-MB0-671	SPRING.....	1	1		
14	16053-MG9-004	SPRING.....	1	1		
15	16080-MB0-671	SCREW, PAN.....	8	8		
16	16080-ML0-004	SCREW, PAN.....	2	2		
17	16081-ML7-004	SCREW, PAN, 5X10.....	4	4		
18	16090-ML7-004	WASHER, TONGUED.....	4	4		
19	16100-MR8-600	CARBURETOR ASSY. (VDE3B A)....	1	-		
	16100-MR8-740	CARBURETOR ASSY. (VDE3F A)....	-	1		
20	16101-MR8-600	CARBURETOR ASSY. 1.....	1	-		
	16101-MR8-740	CARBURETOR ASSY., R. FR.....	-	1		
21	16102-MR8-600	CARBURETOR ASSY. 2.....	1	-		
	16102-MR8-740	CARBURETOR ASSY., L. FR.....	-	1		
22	16103-MR8-600	CARBURETOR ASSY. 3.....	1	-		

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Carburetor (Assy.)

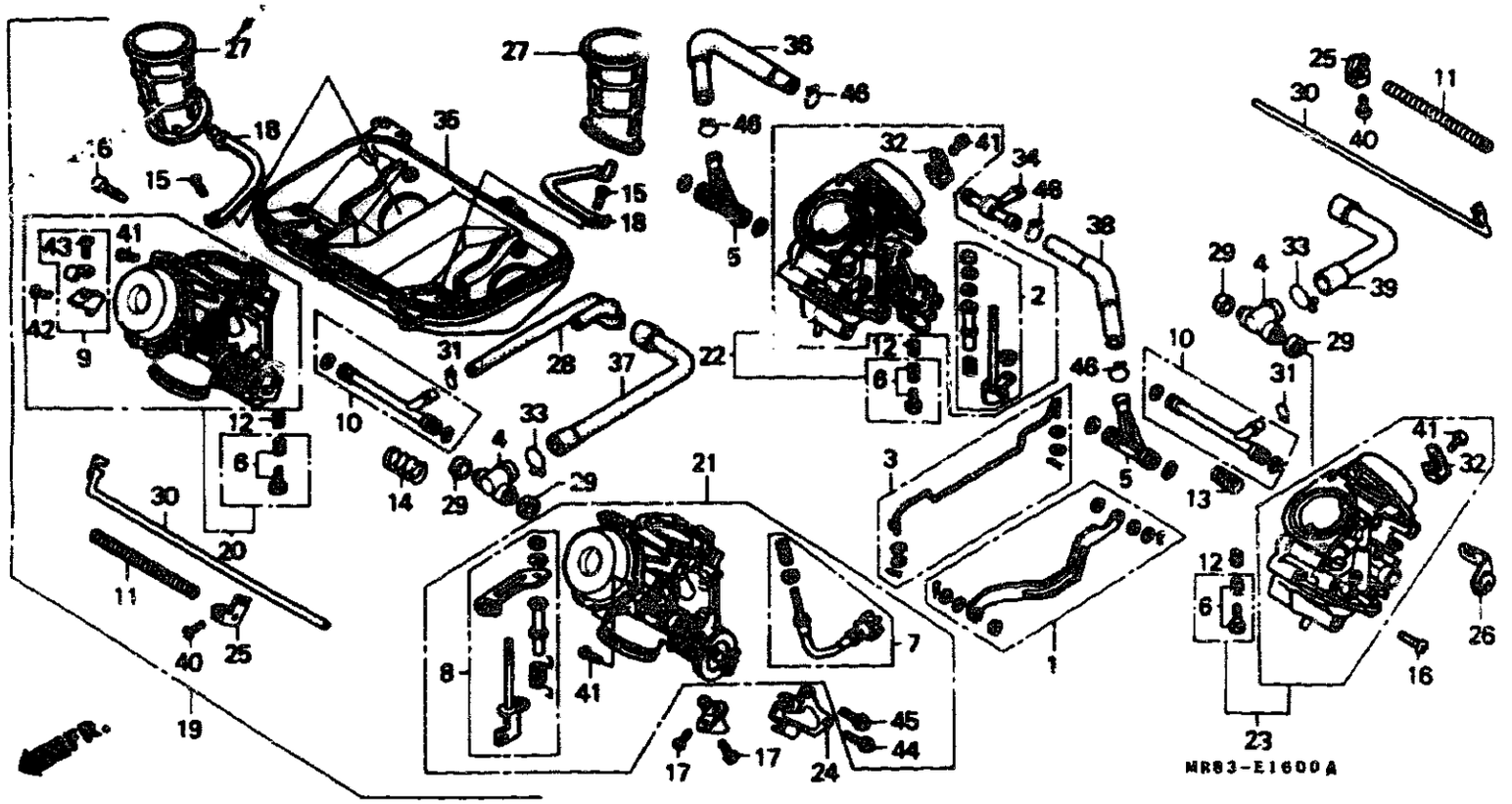


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR1600R JL	Reqd. No. VFR1600R 3B	Serial No.	Area code
		22)	16103-MR8-740	CARBURETOR ASSY., R. RR	-	1		
		23	16104-MR8-600	CARBURETOR ASSY. 4	1	-		
			16104-MR8-740	CARBURETOR ASSY., L. RR	-	1		
		24	16119-MR8-003	STAY, WIRE	1	1		
		25	16120-MR8-003	LEVER, STARTER	2	2		
		26	16134-MR8-003	BINDER	1	1		
		27	16141-MR8-003	FANNEL, AIR	4	4		
		28	16142-MR8-003	TUBE COMP	1	1		
		29	16144-MR8-003	TUBE	4	4		
		30	16145-MR8-003	SHAFT, STARTER LINK	2	2		
		31	16163-MB3-671	CLIP, TUBE	2	2		
		32	16179-ML4-651	PLATE, CLIP	2	2		
		33	16179-MR8-003	CLIP, TUBE	2	2		
		34	16180-KY6-004	T-JOINT	1	1		
		35	16188-MR8-003	BASE, CLEANER	1	-		
		*	16188-MR8-750	BASE, AIR CLEANER	-	1		
		36	16198-MR8-003	TUBE COMP	1	1		
		37	16198-MR8-600	TUBE	1	1		
		38	16199-MR8-003	TUBE COMP	1	1		
		39	16199-MR8-600	TUBE	1	1		
		40	93500-04008-1A	SCREW, PAN, 4X8	2	2		
		41	93500-04010-1A	SCREW, PAN, 4X10	15	15		
		42	93500-04012-1A	SCREW, PAN, 4X12	1	1		
		43	93892-04008-10	SCREW-WASHER, 4X8	1	1		
		44	93892-04016-10	SCREW-WASHER, 4X16	1	1		

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Carburetor (Assy.)

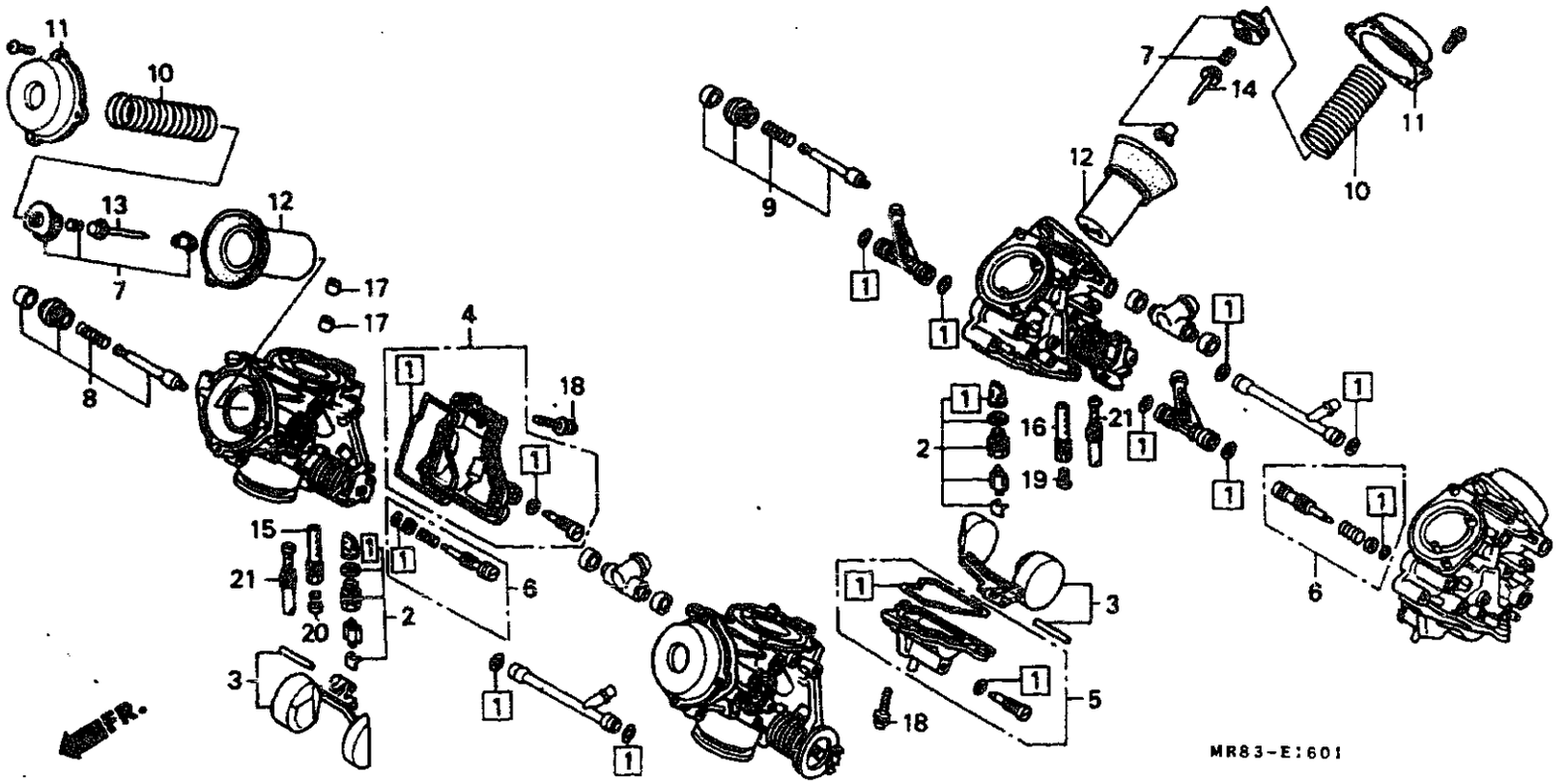


Service item	F.R.T.	Ref. No.	Part No.	Description	Read. No. VFR400R 3L	3M	Serial No.	Area code
		45	93892-05012-10	SCREW-WASHER, 5X12.....	1	1		
		46	95002-02120	CLIP B12, TUBE.....	4	4		

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Carburetor
(Component parts)



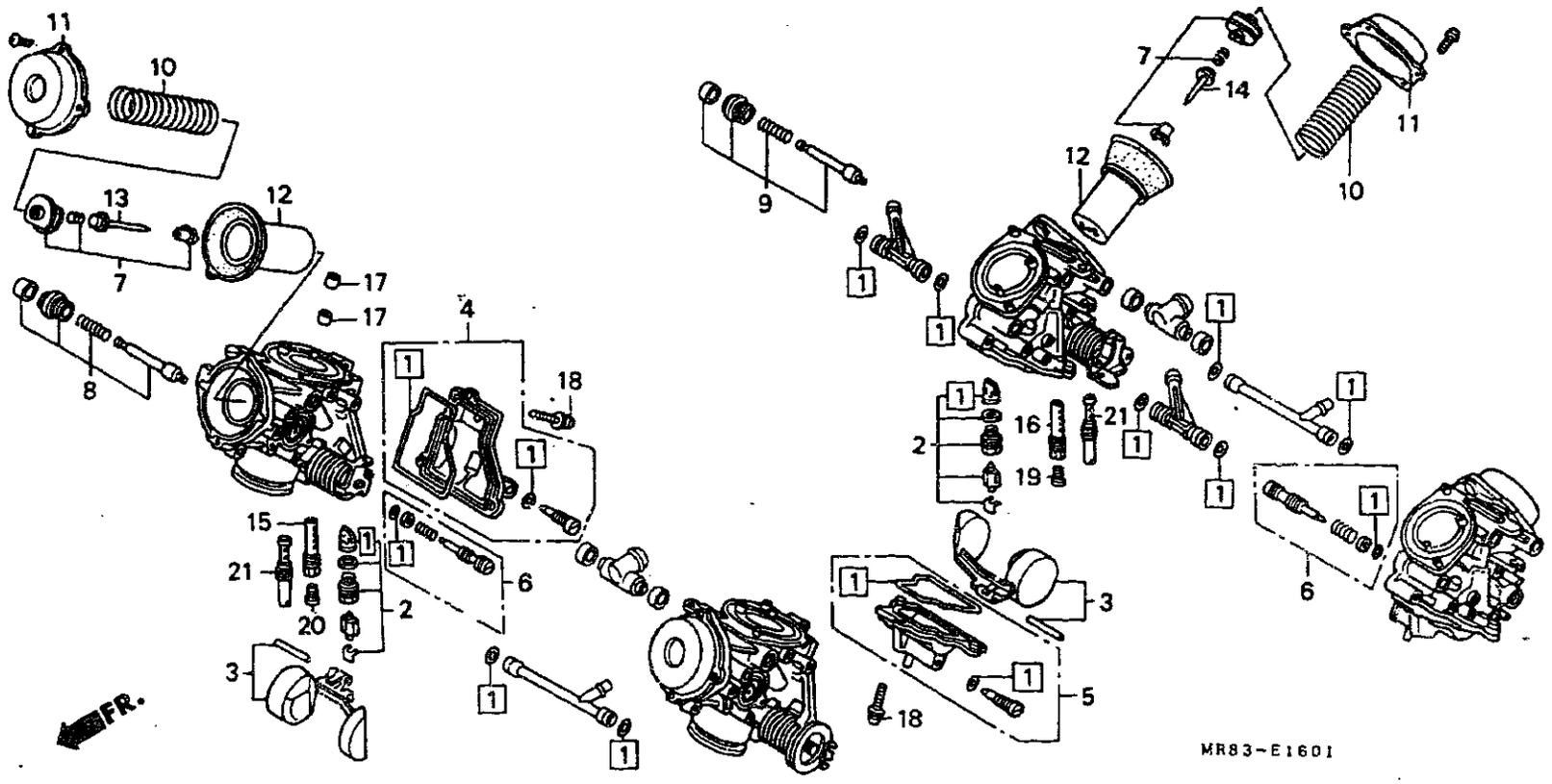
Service item	F.R.T.
SEAT SET, VALVE.....	1.2
(ADD 0.2 FOR EACH.)	
.FLOAT SET	
(ADD 0.2 FOR EACH.)	
.JET, MAIN,	
(ADD 0.2 FOR EACH.)	
CHAMBER SET, FLOAT.....	1.0
(ADD 0.1 FOR EACH.)	
VALVE SET, STARTER.....	0.9
(#.2,3 SIDE 1.1)	
PISTON COMP., VACUUM.....	0.5
(FR.CYLINDER SIDE 1.0)	
.NEEDLE COMP., JET	
(FR.CYLINDER SIDE 1.0)	
(ADD 0.2 FOR EACH.)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1M	Serial No.	Area code
[1]	16010-MR8-003	GASKET SET.....	4	4		
2	16011-MR8-003	SEAT SET, VALVE.....	4	4		
3	16013-KE8-004	FLOAT SET.....	4	4		
4	16015-ML0-014	CHAMBER SET, FLOAT..... (CYLINDER NO.1&4)	2	2		
5	16015-MR8-003	CHAMBER SET, FLOAT..... (CYLINDER NO.2&3)	2	2		
6	16016-ML0-721	SCREW SET A.....	4	4		
7	16037-MR8-600	PLATE SET, VALVE.....	4	4		
8	16046-MG9-681	VALVE SET, STARTER..... (CYLINDER NO.1&4)	2	2		
9	16047-ML7-004	VALVE SET B, STARTER..... (CYLINDER NO.2&3)	2	2		
10	16050-MR8-600	SPRING, COMPRESSION COIL.....	4	4		
11	16107-ML0-721	TOP COMP.....	4	4		
12	16111-MR8-600	PISTON COMP., VACUUM.....	4	4		
13	16151-MR8-600	NEEDLE COMP., JET..... (CYLINDER NO.2&4)	2	2		
14	16151-MR8-640	NEEDLE COMP., JET..... (CYLINDER NO.1&3)	2	2		
15	16165-MR8-600	HOLDER, NEEDLE JET..... (CYLINDER NO.2&4)	2	2		
16	16165-MR8-640	HOLDER, NEEDLE JET..... (CYLINDER NO.1&3)	2	2		
17	16178-MB0-671	PIN, KNOCK.....	8	8		
18	93892-04016-10	SCREW-WASHER, 4X16.....	12	12		

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Carburetor
(Component parts)



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		19	99101-393-1200	JET, MAIN, #120..... (CYLINDER NO.1&3)	2	2		
		20	99101-393-1220	JET, MAIN, #122..... (CYLINDER NO.2&4)	2	2		
		21	99103-437-0350	JET, SLOW, #35.....	4	4		

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EOP - 1

13MR8LE1

Gasket kit A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
			061A1-MR8-600	GASKET SET A.....				
				(COMPONENT PARTS)	1	1		
		1	12208-ML0-721	SEAL, EX. VALVE STEM (ARAI)...	8	8		
		2	12209-ML0-722	SEAL, VALVE STEM (ARAI).....	8	8		
		3	12251-MR8-601	GASKET, CYLINDER HEAD.....	2	2		
		4	12332-ML0-721	GASKET, BREATHER COVER.....	1	1		
		5	12391-MR8-000	GASKET, CYLINDER HEAD COVER...	2	2		
		6	18291-MR8-000	GASKET, EX. PIPE.....	2	2		
		7	18291-216-000	GASKET, EX. PIPE (A).....	4	4		
		8	90441-706-000	WASHER, SEALING, 6MM.....	2	2		
		9	91311-KE8-000	O-RING, 47.5X2.....	1	1		
		10	91312-KE8-003	O-RING, 17X3 (ARAI).....	1	1		
		11	91331-PC9-003	O-RING, 21.2X2.4 (ARAI).....	1	1		
			91331-PC9-004	O-RING, 21.2X2.4 (NOK).....	1	1		

F 2

EOP - 2

13MR8LE1

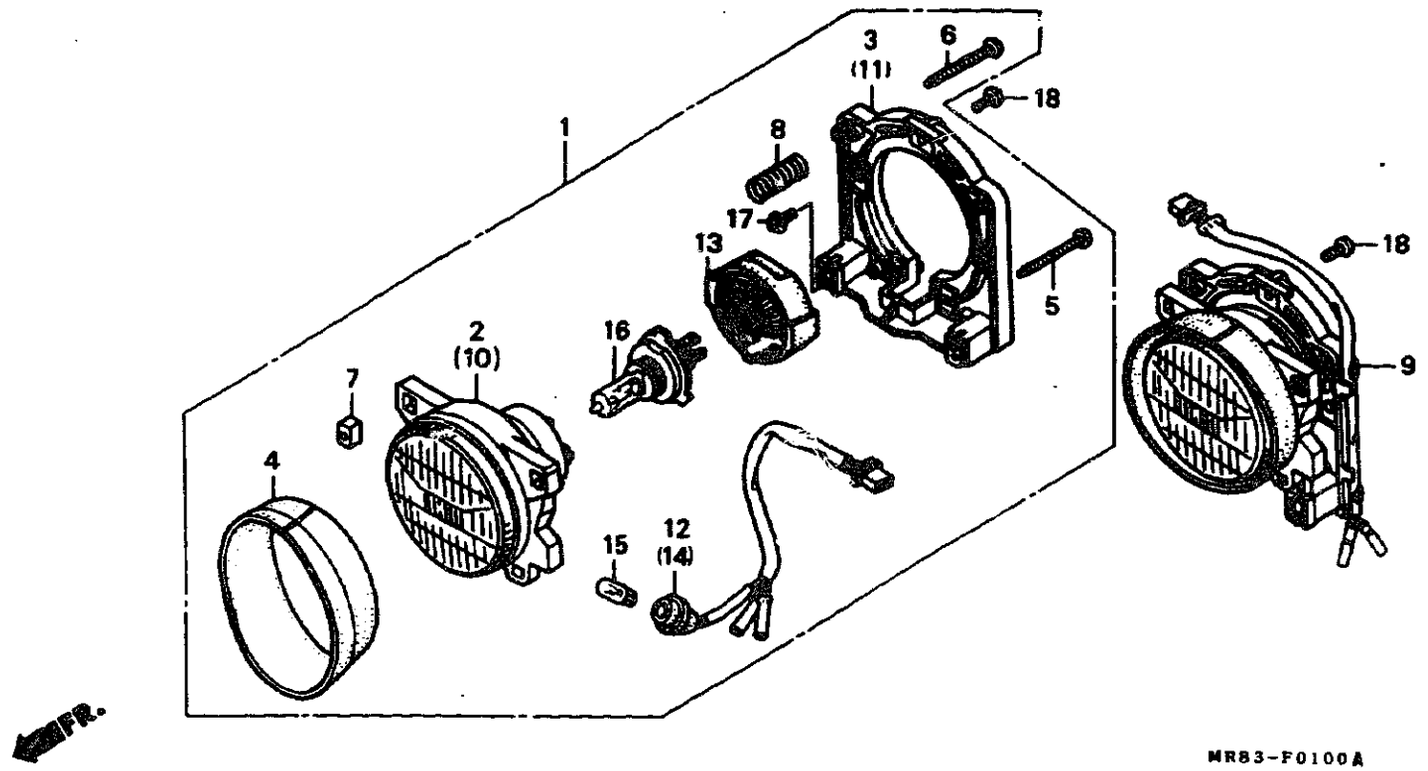
Gasket kit B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
			06181-MR8-000	GASKET KIT B.....				
				(COMPONENT PARTS)	1	1		
		1	11315-ML0-000	GASKET, OIL PAN.....	1	1		
		2	11394-ML0-000	GASKET, R. COVER.....	1	1		
		3	11632-ML7-000	GASKET, GEARSHIFT COVER.....	1	1		
		4	11636-ML0-000	GASKET, A.C. GENERATOR COVER..	1	1		
		5	15154-425-000	GASKET, OIL STRAINER.....	1	1		
		6	19226-KE7-000	GASKET, WATER PUMP COVER.....	1	1		
		7	90443-MB0-000	WASHER, SEALING, 10MM.....	2	2		
		8	90463-ML7-000	WASHER, SEALING, 6.5MM.....	3	3		
		9	91301-MB0-000	GASKET, CONNECTING CAP.....	2	2		
		10	91301-ML7-003	O-RING, 48.1X3.6 (ARAI).....	1	1		
		11	91301-147-023	O-RING, 18.3X2.3 (ARAI).....	2	2		
		12	91302-KE8-003	O-RING, 18X3 (ARAI).....	1	1		
		13	91302-MB0-013	O-RING, 32.95X2.62 (ARAI).....	1	1		
		14	91309-MB0-003	O-RING, 14.6X3.7 (ARAI).....	2	2		
		15	91309-425-003	O-RING, 24.4X3.1 (ARAI).....	1	1		
		16	91311-MB0-003	O-RING, 18.5X2.4 (ARAI).....	1	1		
		17	91313-MB0-003	O-RING, 14.7X2.2 (ARAI).....	1	1		
		18	91313-393-003	O-RING, 7.8X2.2 (ARAI).....	1	1		
		19	94109-12000	WASHER, DRAIN PLUG, 12MM.....	1	1		

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F-1

Headlight (AR, E)



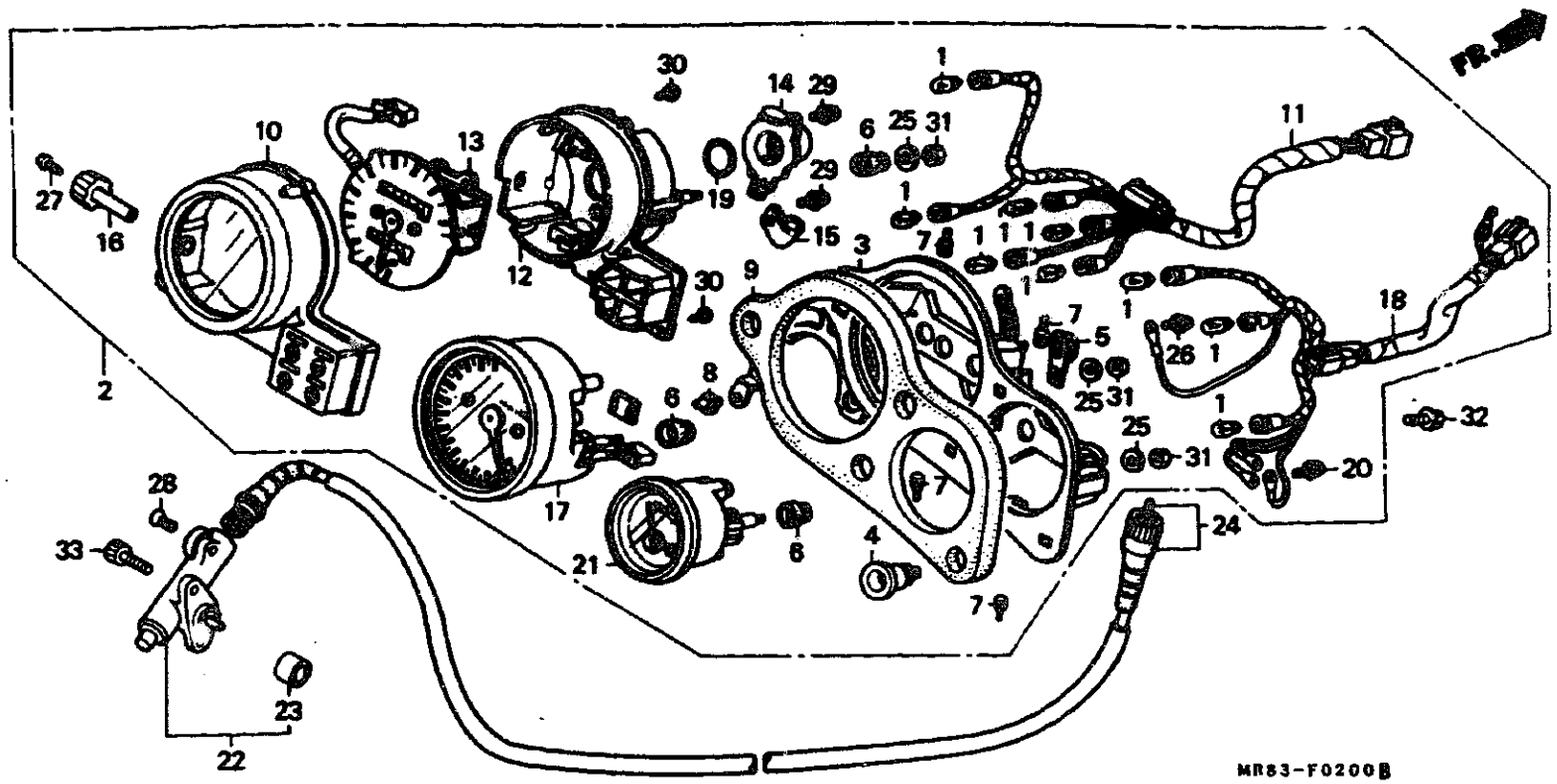
Service item	F.R.T.
HEADLIGHT ASSY.....	0.4
(ADD 0.1 FOR EACH.)	
HEADLIGHT UNIT.....	0.5
(ADD 0.2 FOR EACH.)	
.HOUSING COMP.	
(ADD 0.2 FOR EACH.)	
SOCKET COMP., POSITION LIGHT...	0.3
BULB, HEADLIGHT.....	0.1

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	33100-MR8-600	HEADLIGHT ASSY., R.....	1	1		
2	33101-MR8-600	HEADLIGHT UNIT.....	1	1		
3	33105-MR8-000	HOUSING COMP., R.....	1	1		
4	33106-MR8-000	RUBBER, SHIELD.....	2	2		
5	33107-KY2-701	SCREW, BEAM ADJUSTING.....	2	2		
6	33107-MR7-003	SCREW, BEAM ADJUSTING.....	2	2		
7	33108-MR7-003	NUT, BEAM ADJUSTING.....	4	4		
8	33109-MR7-003	SPRING, COIL.....	4	4		
9	33150-MR8-600	HEADLIGHT ASSY., L.....	1	1		
10	33151-MR8-600	HEADLIGHT UNIT.....	1	1		
11	33155-MR8-000	HOUSING COMP., L.....	1	1		
12	33170-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
13	33180-MR7-003	COVER, RUBBER.....	2	2		
14	33190-MR8-600	SOCKET COMP., POSITION LIGHT..	1	1		
15	33301-SA0-741	BULB (12V 5W) (ECE) (STANLEY).	2	2		
16	34901-MC7-601	BULB, HEADLIGHT (H4 JA12V60/55W)	2	2		
17	90148-MG9-771	SCREW, TAPPING, 4X16.....	2	2		
18	93500-06016-0G	SCREW, PAN, 6X16.....	6	6		

G 2

F - 2

Meter



Service item	F.R.T.
METER ASSY., COMBINATION.....	0.4
.BRACKET, METER	
.CASE COMP., SPEEDOMETER UPPER	
CUSHION, RUBBER.....	0.2
.BOSS, ELBOW	
SOCKET COMP., SPEEDOMETER.....	0.6
.SPEEDOMETER COMP.	
.SOCKET COMP., TACHOMETER	
.METER ASSY., TEMPERATURE	
CASE ASSY., SPEEDOMETER LOWER..	0.5
.TACHOMETER ASSY.	
BOX ASSY., SPEEDOMETER GEAR....	0.1
CABLE ASSY., SPEEDOMETER.....	0.3

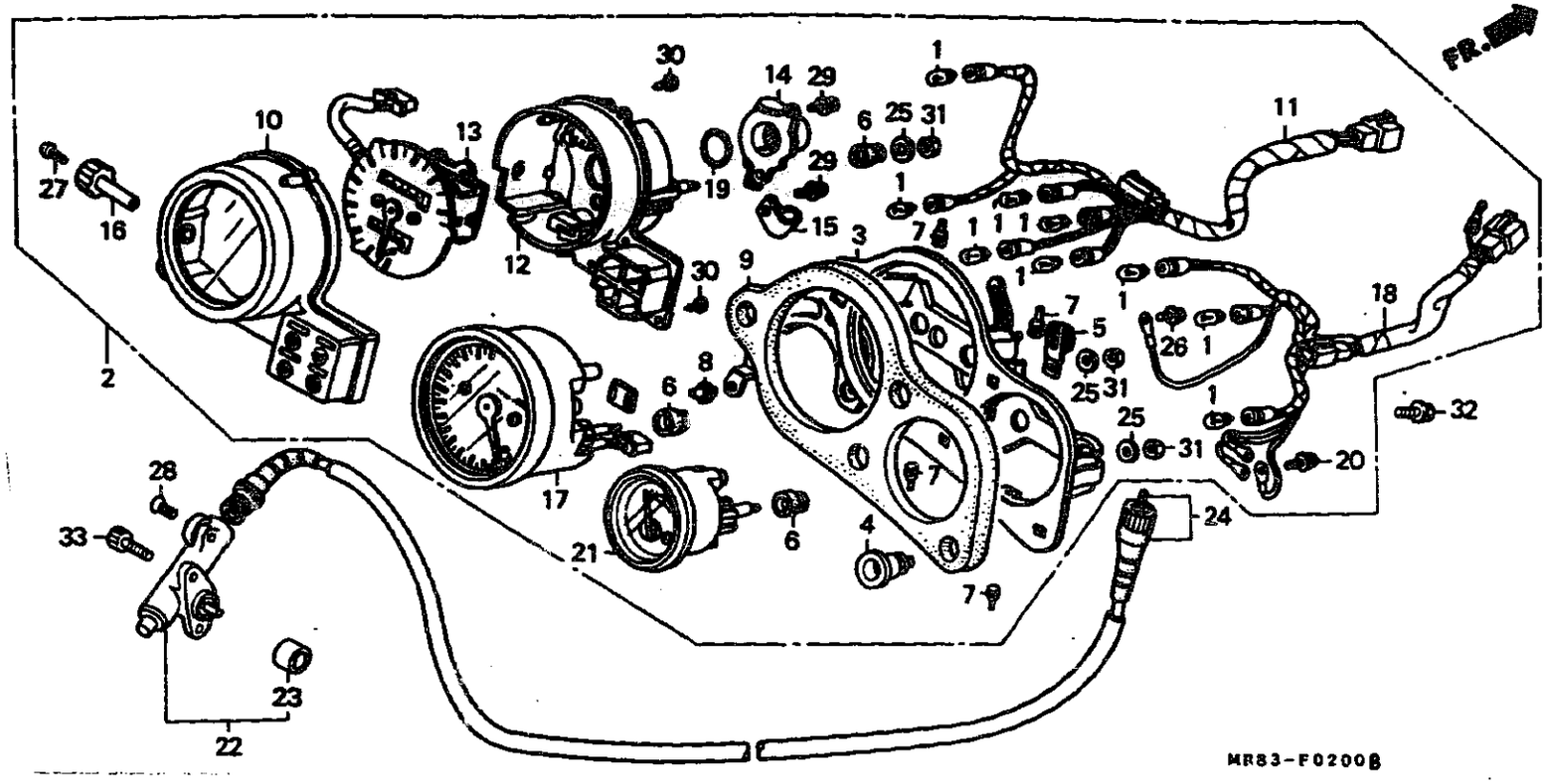
Ref. No.	Part No.	Description	Reqd. No. VFR400R JL	JM	Serial No.	Area code
1	34908-MG9-951	BULB, WEDGE BASE (12V 1.7W)...	9	9		
2	37100-MR8-601	METER ASSY., COMBINATION.....	1	1		
3	37105-MR8-008	BRACKET, METER.....	1	1		
4	37112-MR7-003	CLIP, METER PANEL.....	4	4		
5	37121-MJ4-000	CLIP, WIRE HARNESS.....	1	1		
6	37125-MR7-008	RUBBER, SPEEDOMETER SETTING...	6	6		
7	37126-MR7-008	CUSHION, RUBBER.....	4	4		
8	37127-MR7-008	GROMMET.....	2	2		
9	37130-MR8-008	CUSHION.....	1	1		
10	37202-MR8-601	CASE COMP., SPEEDOMETER UPPER.	1	1		
11	37205-MR8-601	SOCKET COMP., SPEEDOMETER.....	1	1		
12	37208-MR8-601	CASE ASSY., SPEEDOMETER LOWER.	1			
13	37210-MR8-601	SPEEDOMETER COMP.....	1	1		
14	37211-KY2-711	BOSS, ELBOW.....	1	1		
15	37215-KAF-008	CLAMP.....	1	1		
16	37220-445-008	KNOB, TRIP METER.....	1	1		
17	37250-MR8-601	TACHOMETER ASSY.....	1	1		
18	37255-MR8-008	SOCKET COMP., TACHOMETER.....	1	1		
19	37264-MR7-008	SEAL.....	1	1		
20	37305-KE5-008	SCREW-WASHER, 3X22.....	3	3		
21	37400-MR7-008	METER ASSY., TEMPERATURE.....	1	1		
22	44800-MR7-003	BOX ASSY., SPEEDOMETER GEAR...	1	1		
23	44808-MR7-013	JOINT, SPEEDOMETER.....	1	1		
24	44830-MR8-000	CABLE ASSY., SPEEDOMETER.....	1	1		
25	84103-443-740	WASHER, PLAIN, 5MM.....	6	6		

1991.05.01 E G2

G 3

F - 2

Meter

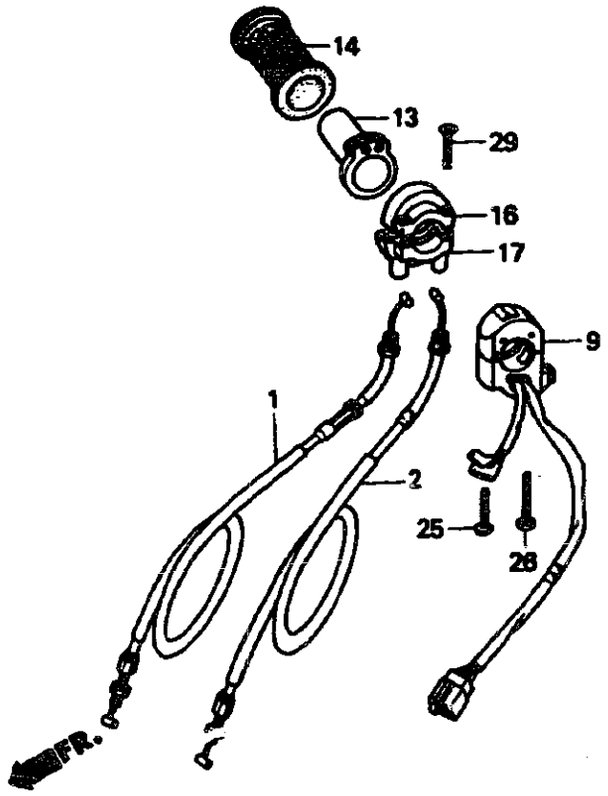


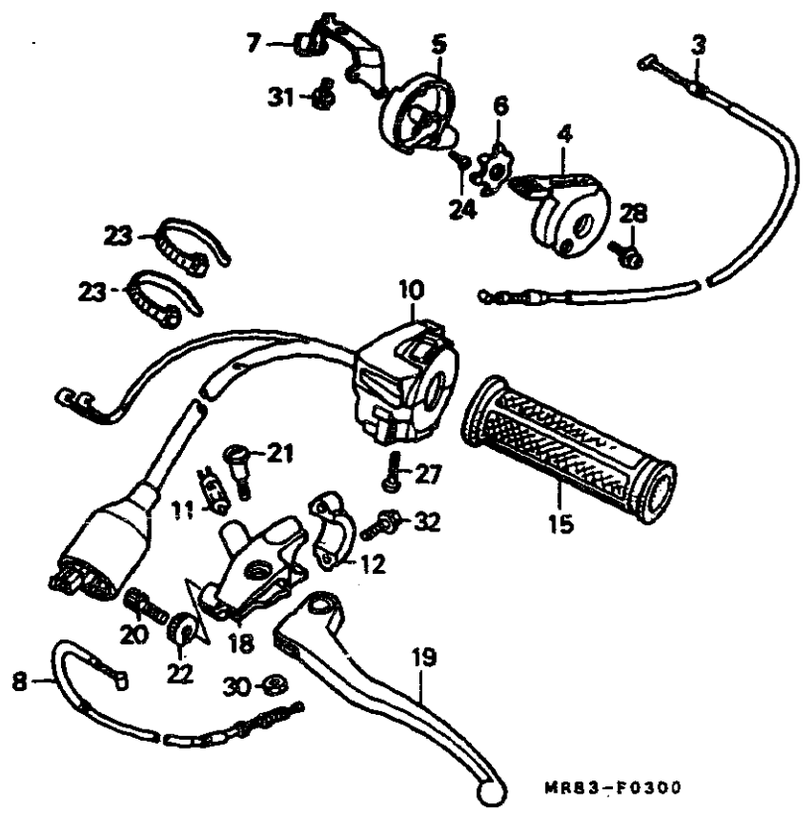
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		26	90102-KY1-008	SCREW-WASHER, 3X10.....	1	1		
		27	90158-KM7-911	SCREW, PAN, 2X6.....	1	1		
		28	93700-05020-0G	SCREW, OVAL, 5X20.....	1	1		
		29	93893-04012-00	SCREW-WASHER, 4X12.....	4	4		
		30	93903-22310	SCREW, TAPPING, 3X12.....	5	5		
		31	94001-05000-0S	NUT, HEX., 5MM.....	6	6		
		32	96500-06010-07	BOLT, FLANGE, 6X10.....	2	2		
		33	96600-06012-07	BOLT, SOCKET, 6X12.....	2	2		

G 4

F-3

Switch·Cable





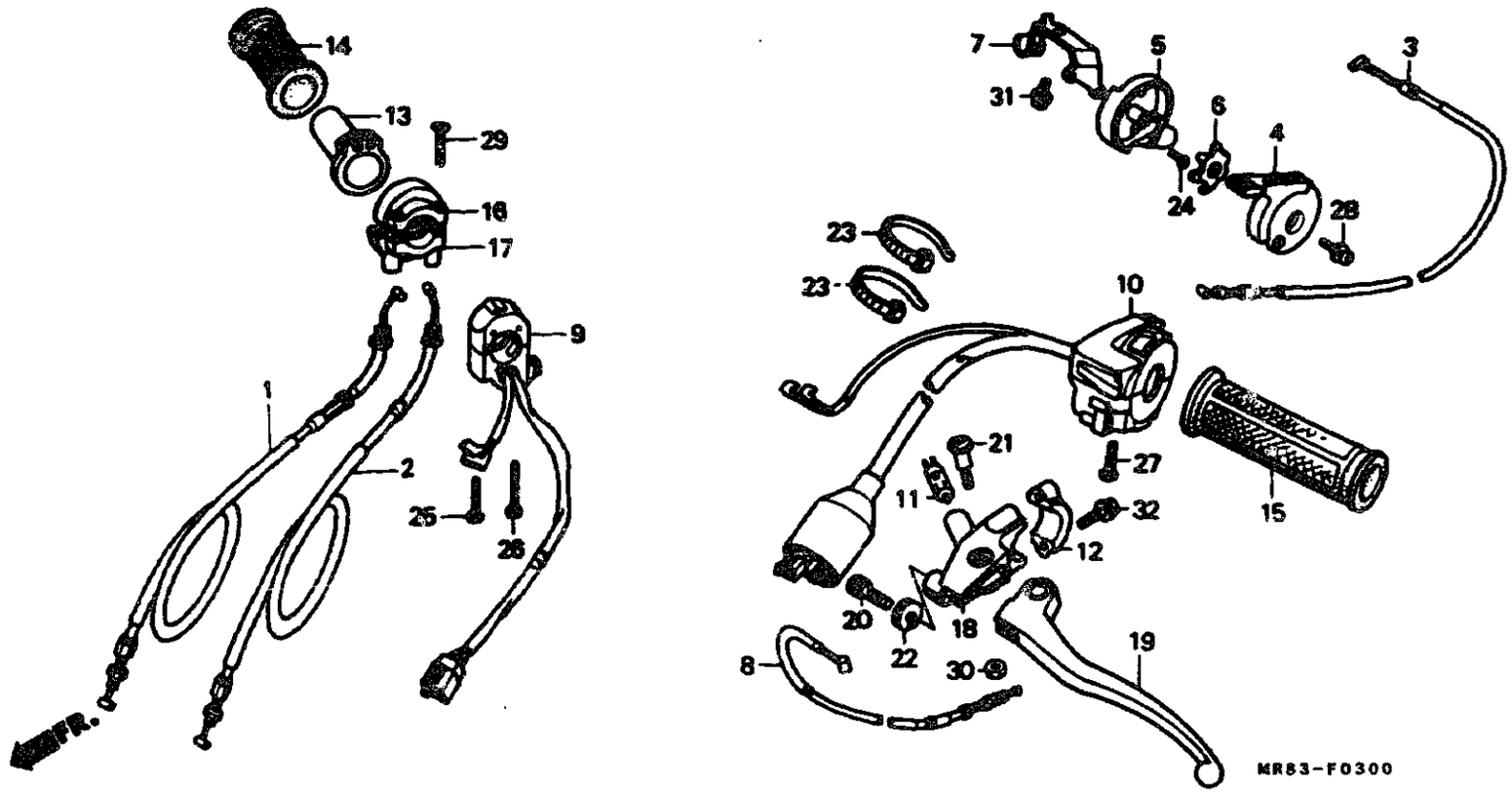
Service item	F.R.T.
CABLE COMP., THROTTLE.....	0.9
(ONE OR ALL)	
CABLE COMP., CHOKE.....	0.6
.SWITCH ASSY., STARTER KILL	
.SWITCH ASSY., WINKER	
LEVER, CHOKE.....	0.4
.CABLE COMP., CLUTCH	
SWITCH COMP., FR. LEVER.....	0.2
.GRIP, R. HANDLE	
.BRACKET, HANDLE LEVER	
PIPE, THROTTLE GRIP.....	0.3
GRIP, L. HANDLE.....	0.1
.LEVER COMP., L. HANDLE	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1N	Serial No.	Area code
1	17910-MR8-000	CABLE COMP. A, THROTTLE.....	1	1		
2	17920-MR8-000	CABLE COMP. B, THROTTLE.....	1	1		
3	17950-MR8-000	CABLE COMP., CHOKE.....	1	1		
4	17961-KV3-700	LEVER, CHOKE.....	1	1		
5	17962-KV3-700	CASE, CHOKE LEVER.....	1	1		
6	17963-KV3-700	WASHER, SPRING, 10MM.....	1	1		
7	17964-MR8-000	STAY, CHOKE LEVER.....	1	1		
8	22870-MR8-010	CABLE COMP., CLUTCH.....	1	1		
9	35130-MR8-780	SWITCH ASSY., STARTER KILL....	1	1		
10	35200-MR8-780	SWITCH ASSY., WINKER.....	1	1		
11	35330-413-003	SWITCH COMP., FR. LEVER.....	1	1		
12	45517-166-006	HOLDER, MASTER CYLINDER.....	1	1		
13	53141-KT8-710	PIPE, THROTTLE GRIP.....	1	1		
14	53165-KT8-710	GRIP, R. HANDLE.....	1	1		
15	53166-KT8-710	GRIP, L. HANDLE.....	1	1		
16	53167-KY1-003	HOUSING, THROTTLE UPPER.....	1	1		
17	53168-KY1-003	HOUSING, THROTTLE UNDER.....	1	1		
18	53172-KT8-710	BRACKET, HANDLE LEVER.....	1	1		
19	53178-KV3-000	LEVER COMP., L. HANDLE.....	1	1		
20	53192-329-690	BOLT, CLUTCH CABLE ADJUSTING..	1	1		
21	90113-438-000	BOLT, L. STEERING HANDLE LEVER PIVOT	1	1		
22	90321-MR8-000	NUT, FIXING.....	1	1		
23	90651-KV6-003	BAND, WIRE.....	2	2		
24	93500-03006-0G	SCREW, PAN, 3X6.....	2	2		

G 5

F-3

Switch·Cable

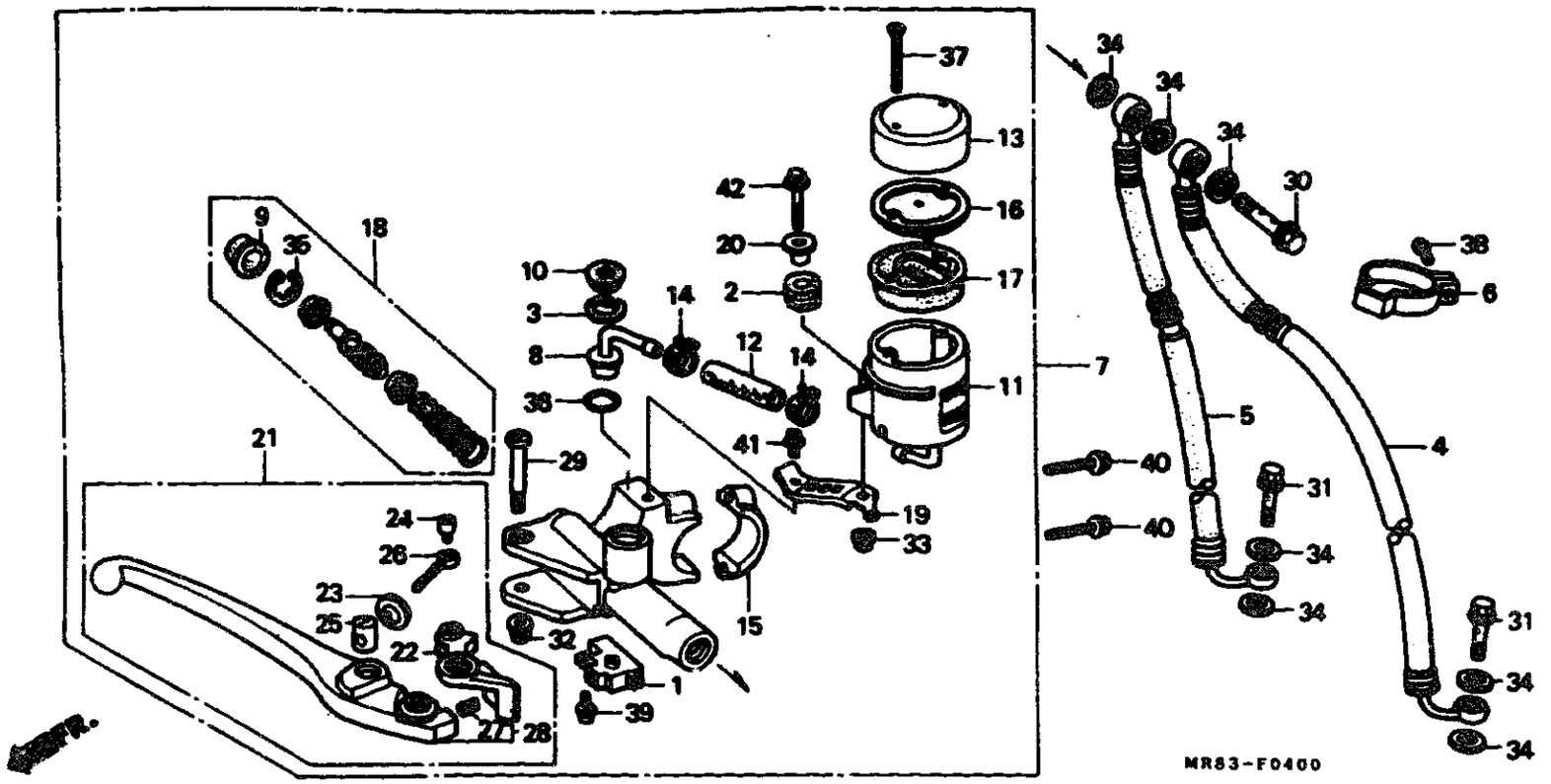


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		25	93500-04032-0G	SCREW, PAN, 4X32.....	1	1		
		26	93500-04045-0G	SCREW, PAN, 4X45.....	1	1		
		27	93500-05020-0A	SCREW, PAN, 5X20.....	2	2		
		28	93891-06012-07	SCREW-WASHER, 6X12.....	1	1		
		29	93892-05025-07	SCREW-WASHER, 5X25.....	2	2		
		30	94001-06000-0S	NUT, HEX., 6MM.....	1	1		
		31	95701-06016-00	BOLT, FLANGE, 6X16.....	1	1		
		32	96001-06022-07	BOLT, FLANGE, 6X22.....	2	2		

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F-4

Front brake master
Cylinder



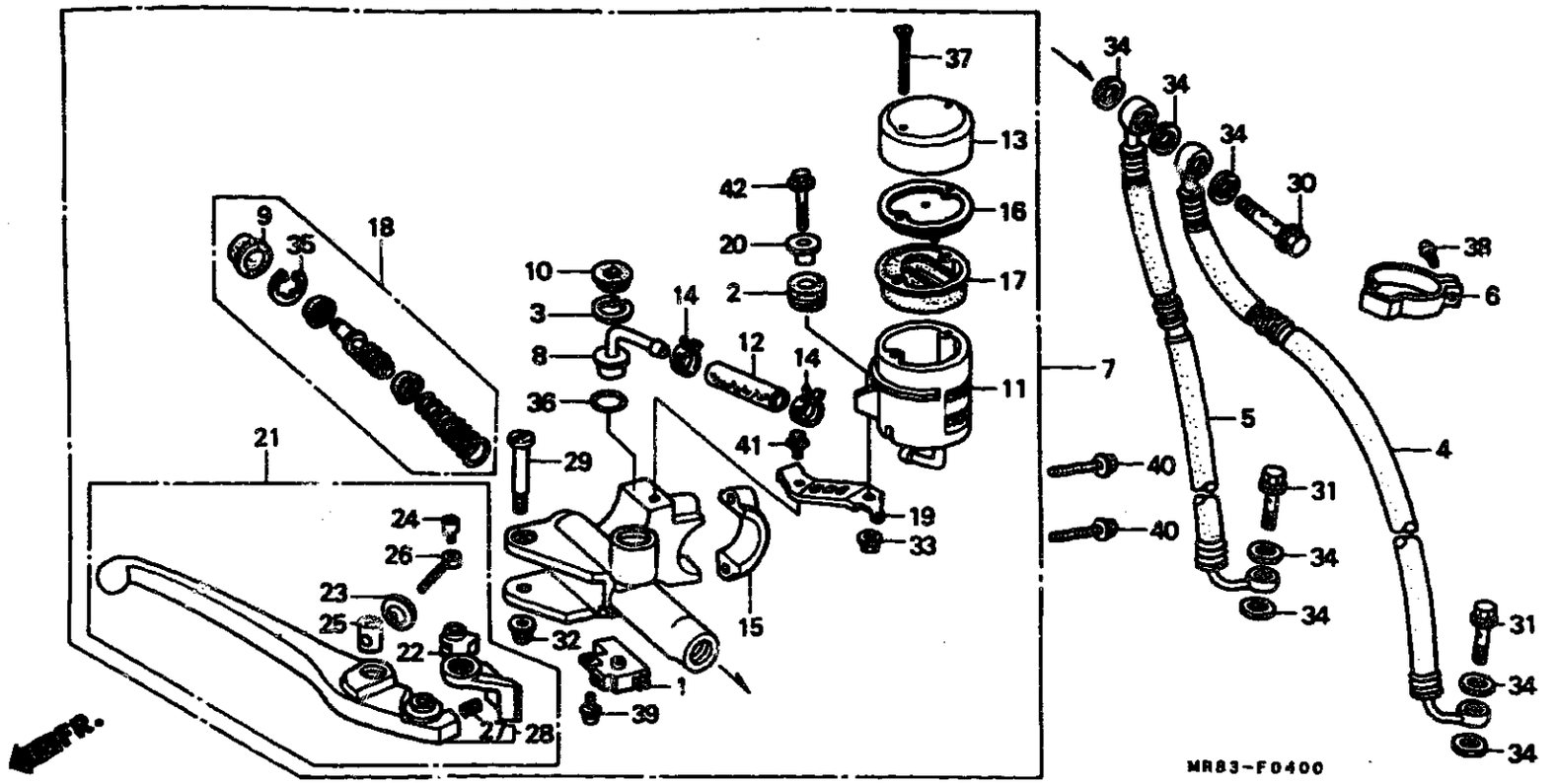
Service item	F.R.T.
SWITCH ASSY., FR. STOP.....	0.1
.DIAPHRAGM	
.LEVER ASSY., R. HANDLE	
(INC. RELATIVE PART)	
.LEVER SET, R. HANDLE	
HOSE, FR. BRAKE.....	0.4
(ADD 0.1 FOR EACH.)	
.CYLINDER ASSY., FR. BRAKE MASTER	
.CYLINDER SET, MASTER	
CUP COMP., OIL.....	0.2
.HOSE, MASTER CYLINDER OIL	

Ref. No.	Part No.	Description	Reqd. No. VFR400R JL	JM	Serial No.	Area code
1	35340-MA5-671	SWITCH ASSY., FR. STOP.....	1	1		
2	43516-HA2-000	RUBBER, OIL CUP MOUNTING.....	1	1		
3	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER..	1	1		
4	45124-MR8-781	HOSE, L. FR. BRAKE.....	1	1		
5	45125-MR8-781	HOSE, R. FR. BRAKE.....	1	1		
6	45156-KV3-700	CLAMPER B, FR. BRAKE HOSE.....	1	1		
7	45500-MR8-006	CYLINDER ASSY., FR. BRAKE MASTER	1	1		
8	45503-KV3-006	CONNECTOR, MASTER CYLINDER (NISSIN)	1	1		
9	45504-410-003	BOOT COMP.....	1	1		
10	45505-KV3-006	COVER, DUST (NISSIN).....	1	1		
11	45511-KV3-016	CUP COMP., OIL (NISSIN).....	1	1		
12	45512-KV3-701	HOSE, MASTER CYLINDER OIL (NISSIN)	1	1		
13	45513-KV3-006	CAP, OIL CUP (NISSIN).....	1	1		
14	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2	2		
15	45517-166-006	HOLDER, MASTER CYLINDER.....	1	1		
16	45518-KV3-006	PLATE, DIAPHRAGM (NISSIN).....	1	1		
17	45520-KV3-006	DIAPHRAGM (NISSIN).....	1	1		
18	45530-KV3-305	CYLINDER SET, MASTER.....	1	1		
19	45550-MR8-006	STAY, FR. MASTER CYLINDER.....	1	1		
20	50324-425-010	COLLAR, 6.3X13.....	1	1		
21	53170-KV0-006	LEVER ASSY., R. HANDLE.....	1	1		

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F -4

Front brake master
Cylinder

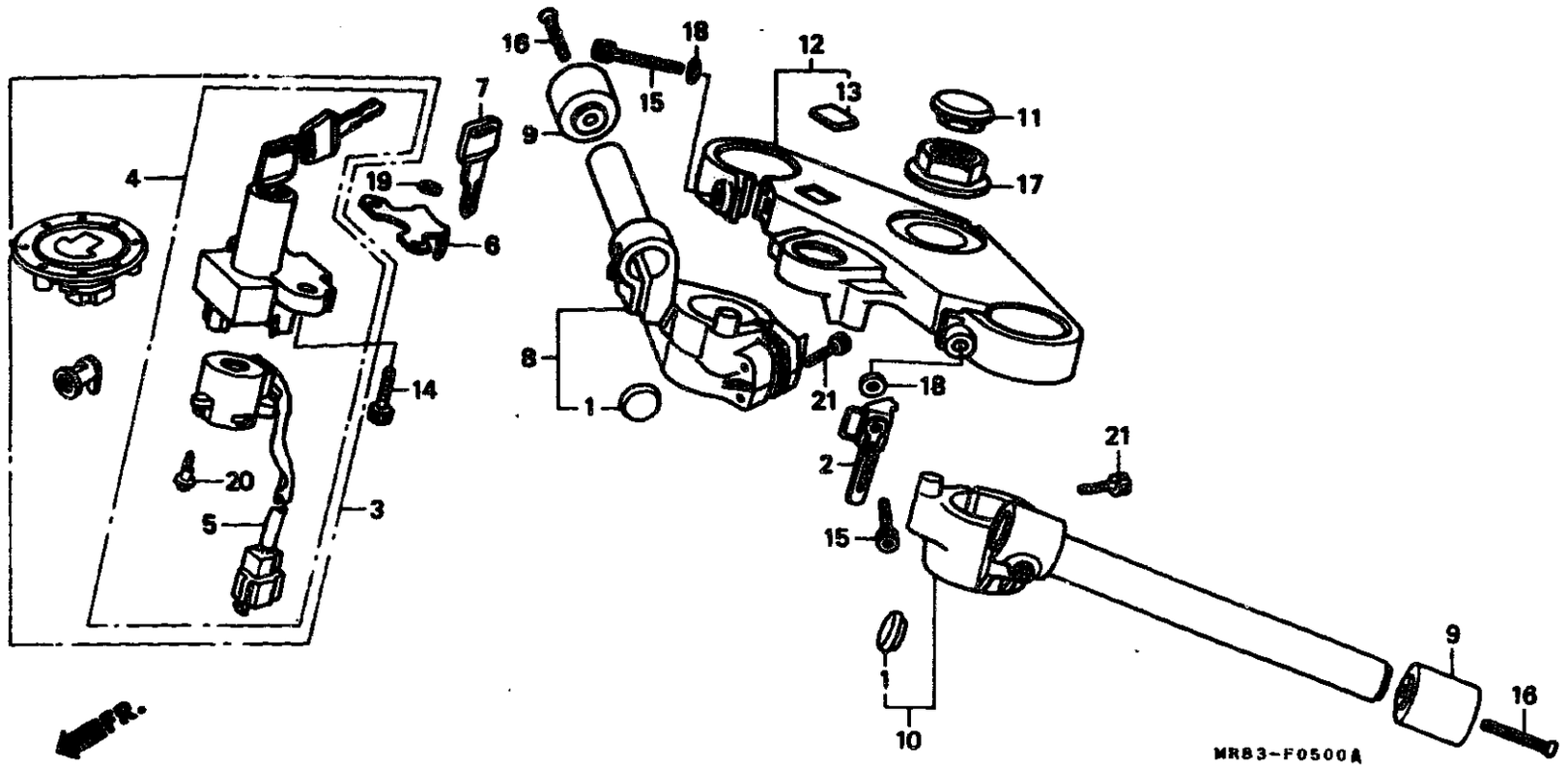


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	Reqd. No. VFR400R 3M	Serial No.	Area code
		22	53171-MJ4-701	KNOCKER, MASTER CYLINDER.....	1	1		
		23	53172-KV0-006	ADJUSTER, R. HANDLE LEVER.....	1	1		
		24	53177-KV0-006	BOLT, LEVER SOCKET, 5X5.....	1	1		
		25	53179-KV0-006	JOINT, LEVER.....	1	1		
		26	53180-KV0-006	BOLT, ADJUSTING.....	1	1		
		27	53181-KV0-006	SPRING, HANDLE LEVER.....	1	1		
		28	53185-KV0-006	LEVER SET, R. HANDLE.....	1	1		
		29	90114-MA5-671	BOLT, R. STEERING HANDLE LEVER PIVOT	1	1		
		30	90145-MR8-004	BOLT, OIL, 10X34.....	1	1		
		31	90145-MS9-611	BOLT, OIL, 10X22.....	2	2		
		32	90201-415-000	NUT, CAP, 6MM.....	1	1		
		33	90301-473-003	NUT, U, 6MM.....	1	1		
		34	90545-300-000	WASHER, OIL BOLT.....	7	7		
		35	90651-MA5-671	CIRCLIP.....	1	1		
		36	91212-422-006	O-RING, 14.8X2.4.....	1	1		
		37	93600-04050-1G	SCREW, FLAT, 4X50.....	2	2		
		38	93891-05020-17	SCREW-WASHER, 5X20.....	1	1		
		39	93893-04012-18	SCREW-WASHER, 4X12.....	1	1		
		40	96001-06022-07	BOLT, FLANGE, 6X22.....	2	2		
		41	96300-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		42	96300-06025-07	BOLT, FLANGE, 6X25.....	1	1		

G 8

F-5

Handle pipe·Top bridge



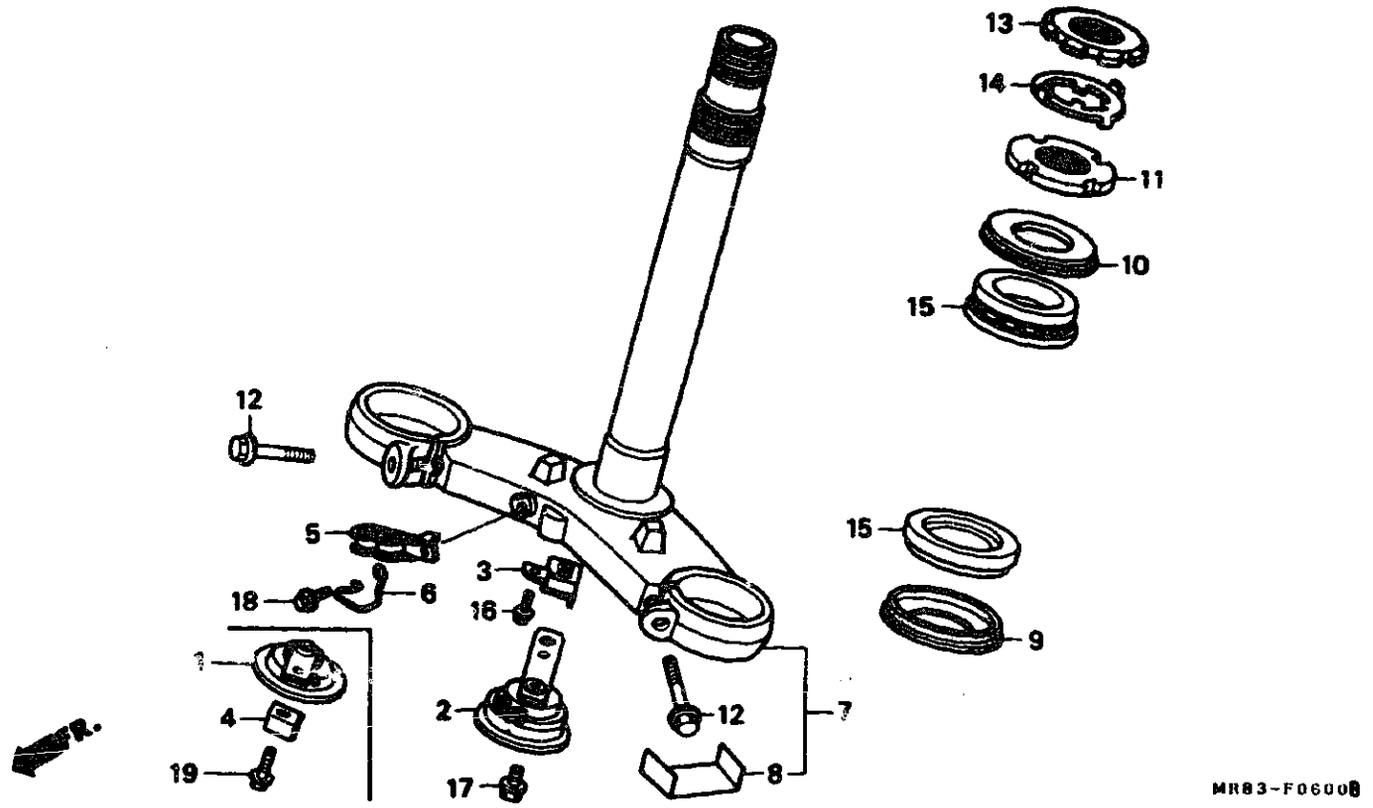
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R FL	Reqd. No. VFR800R FM	Serial No.	Area code
KEY SET.....	0.7	1	19902-865-780	GROMMET, SIDE COVER (A).....	2	2		
SWITCH ASSY., COMBINATION & LOCK.	0.5	2	22880-MR8-000	CLAMPER, CLUTCH CABLE.....	1	1		
.BASE COMP., CONTACT		3	35010-MR8-000	KEY SET.....	1	-		
PIPE COMP., R. STEERING HANDLE.	0.3		35010-MR8-020	KEY SET.....	-	1		
.PIPE COMP., L. STEERING HANDLE		4	35100-MR8-007	SWITCH ASSY., COMBINATION & LOCK	1	-		
BRIDGE COMP., FORK TOP.....	0.4		35100-MR8-027	SWITCH ASSY., COMBINATION & LOCK	-	1		
		5	35101-MR8-007	BASE COMP., CONTACT.....	1	1		
		7	35121-KW3-771	KEY, BLANK (TYPE 1).....	(1)	(1)		
			35122-KW3-771	KEY, BLANK (TYPE 2).....	(1)	(1)		
		8	53100-MR8-000	PIPE COMP., R. STEERING HANDLE	1	1		
		9	53104-MR8-000	WEIGHT, HANDLE.....	2	2		
		10	53150-MR8-000	PIPE COMP., L. STEERING HANDLE	1	1		
		11	53232-MR7-000	CAP, STEERING NUT.....	1	1		
		12	53300-MR8-000ZA	BRIDGE COMP., FORK TOP *NH249*.....MAT WORKS GRAY	1	1		
		13	86150-MR8-300	EMBLEM, WING MARK.....	1	1		
		14	90100-KV3-700	BOLT, SOCKET, 8MM.....	2	-		
			90100-MN8-910	BOLT, SOCKET, 8MM.....	-	2		
		15	90151-MB2-000	BOLT, SOCKET, 7X48.....	2	2		
		16	90191-KV0-000	SCREW, OVAL, 6X45.....	2	2		
		17	90305-MR8-000	NUT, STEERING STEM FLANGE.....	1	1		
		18	90511-MB2-000	WASHER, PLAIN, 7MM.....	2	2		
		20	91059-KY2-711	SCREW, TAPPING, 3X16.....	3	3		
		21	96600-06028-07	BOLT, SOCKET, 6X28.....	4	4		

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G 9

F-6

Steering stem



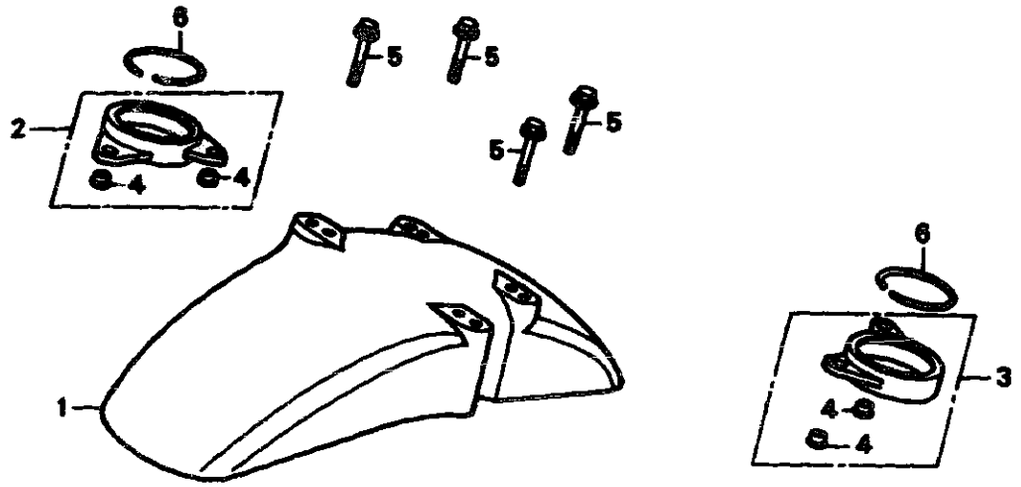
Service item	F.R.T.
HORN COMP.....	0.1
STEM COMP., STEERING.....	1.5
THREAD, STEERING HEAD TOP.....	0.4
BEARING, HEAD PIPE.....	1.4
(ONE OR ALL)	

Ref. No.	Part No.	Description	Reqd. No. VFR[illegible]R JL	JM	Serial No.	Area code
2	38110-MR8-600	HORN COMP.....	1	-		
	38110-MR8-601	HORN COMP. (HIGH).....	-	1		
3	38120-MR8-600	STAY, HORN.....	1	1		
5	45155-MR8-000	CLAMPER, FR. BRAKE HOSE.....	1	1		
6	45156-MR8-000	CLAMPER B, FR. BRAKE HOSE.....	1	1		
7	53200-MR8-000	STEM COMP., STEERING.....	1	1		
8	53203-MR8-300	TAPE.....	1	1		
9	53214-MR7-003	DUST SEAL, STEERING HEAD (ARAI)	1	1		
10	53214-MR8-003	DUST SEAL, STEERING HEAD (ARAI)	1	1		
11	53221-MR8-000	THREAD, STEERING HEAD TOP.....	1	1		
12	90105-MR8-000	BOLT, FLANGE, 10X32.....	2	2		
13	90302-MR7-000	THREAD B, STEERING HEAD TOP...	1	1		
14	90506-MR7-000	WASHER, STEERING STEM.....	1	1		
15	91016-MR7-003	BEARING, HEAD PIPE.....	2	2		
16	95701-06008-07	BOLT, FLANGE, 6X8.....	1	1		
17	95701-06012-07	BOLT, FLANGE, 6X12.....	1	1		
18	95701-06016-07	BOLT, FLANGE, 6X16.....	1	1		

G 10

F - 7

Front fender



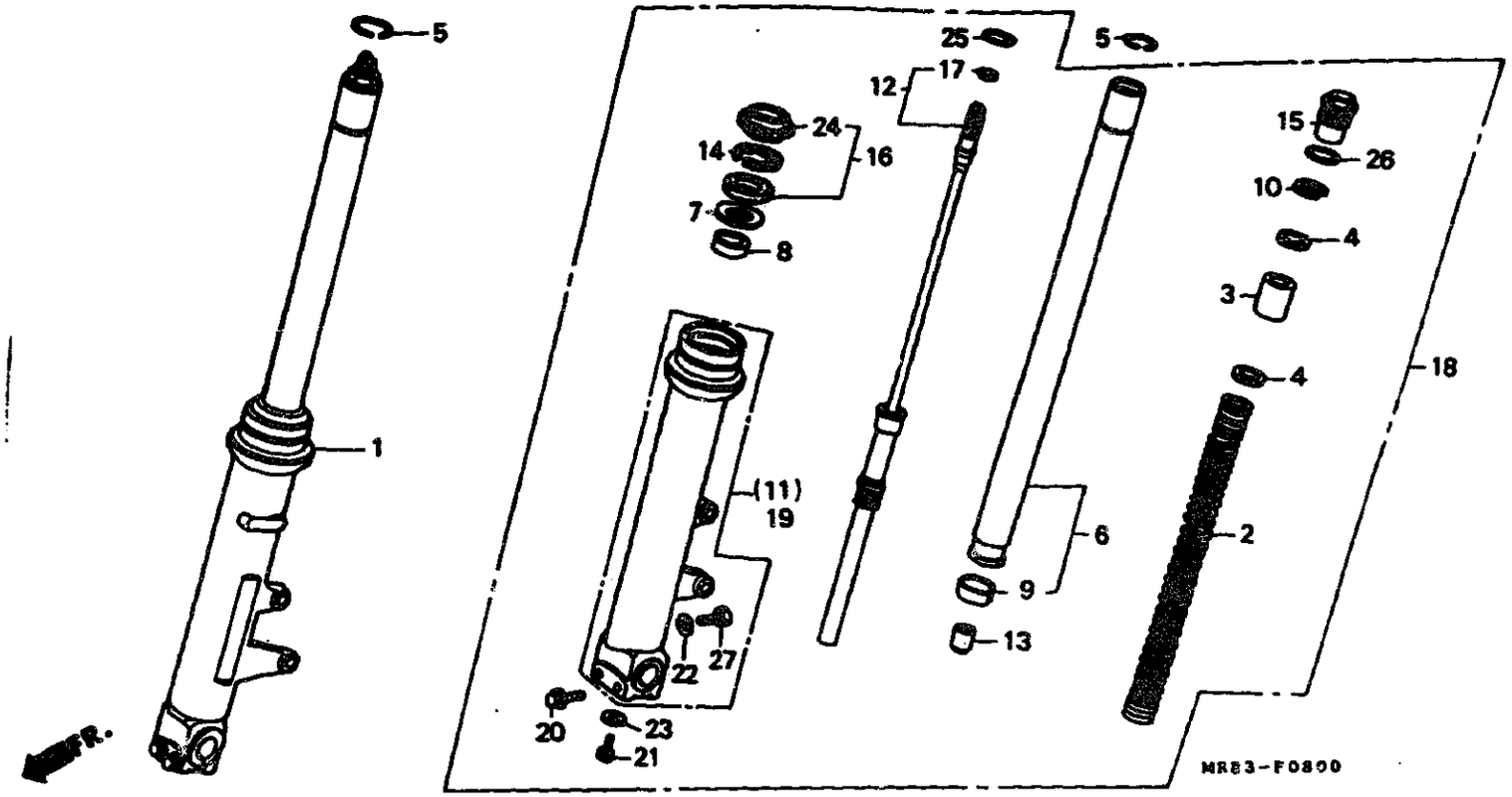
MR83-F0700

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	Reqd. No. VFR400R 3M	Serial No.	Area code
FENDER COMP., FR.....	0.1	1	61100-MR8-000ZB	FENDER COMP., FR. *NH196*.....ROSS WHITE	1	1		
		2	61102-KY2-710	STAY, R. FR. FENDER MOUNTING..	1	1		
		3	61103-KY2-710	STAY, L. FR. FENDER MOUNTING..	1	1		
		4	64630-KK4-000	COLLAR.....	4	4		
		5	90134-MR7-000	BOLT, FLANGE, 6X18.....	4	4		
		6	90605-MR7-000	RING, SNAP.....	2	2		

G 11

F-8

Front fork



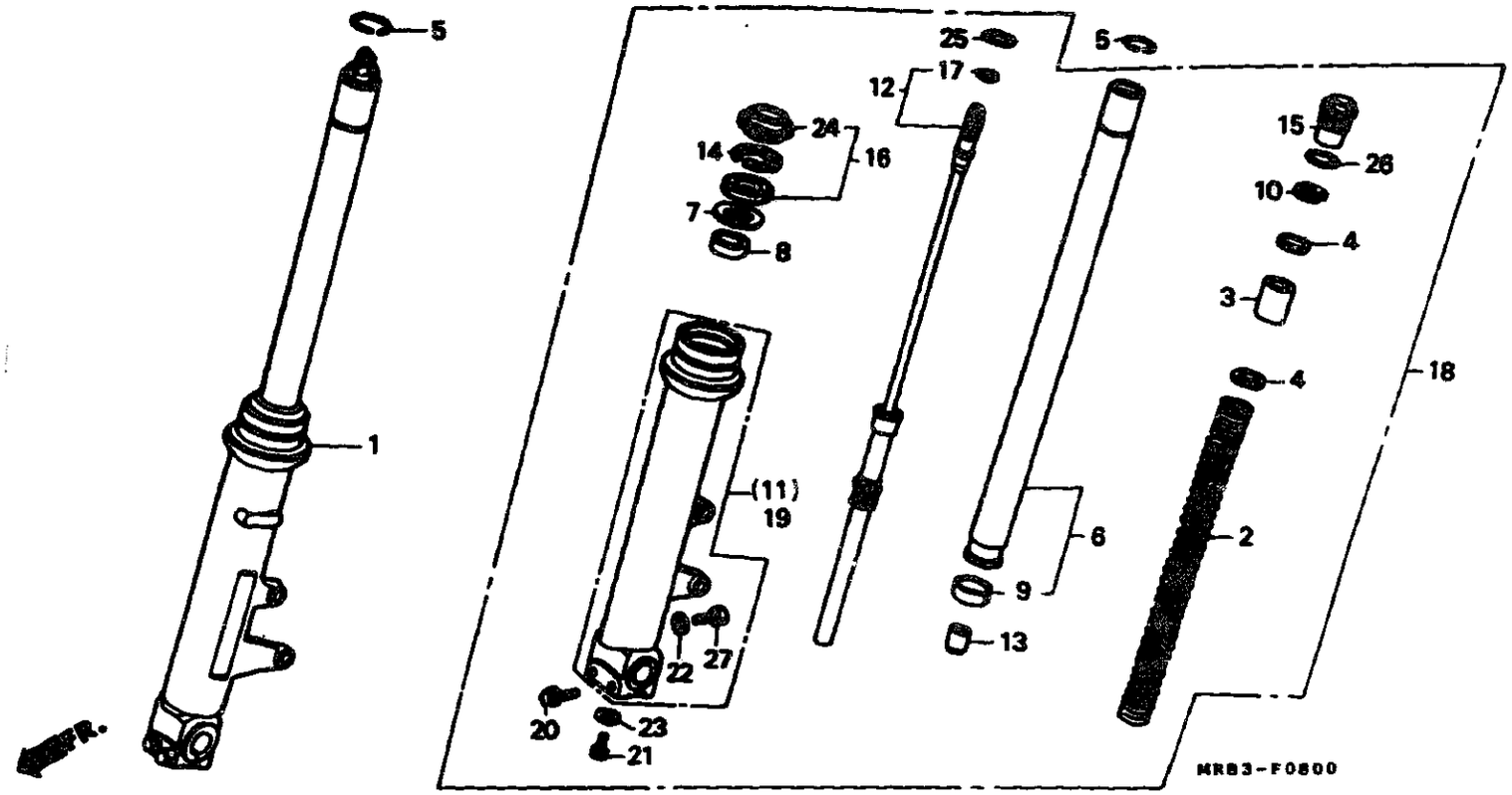
Service item	F.R.T.
FORK ASSY., FR.....	0.7
(ADD 0.2 FOR EACH.)	
SPRING, FR. FORK.....	0.4
PIPE COMP., FR. FORK.....	1.2
(ADD 0.7 FOR EACH.)	
.CASE COMP., BOTTOM	
(ADD 0.7 FOR EACH.)	
DAMPER COMP., FR.....	1.0
(ADD 0.5 FOR EACH.)	
SEAL SET, FR. FORK.....	1.1
(ADD 0.6 FOR EACH.)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	51400-MR8-601ZA	FORK ASSY., R. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER METALLIC	1	-		
	51400-MR8-601ZB	*YR147M*...MAX BROWN METALLIC	-	1		
2	51401-MR8-781	SPRING, FR. FORK (SHOWA).....	2	2		
3	51402-MS2-003	COLLAR, SPRING (SHOWA).....	2	2		
4	51403-KF0-003	SEAT, SPRING.....	4	4		
5	51405-MB4-003	RING, STOPPER.....	2	2		
6	51410-MR8-781	PIPE COMP., FR. FORK (SHOWA)..	2	2		
7	51412-MB4-003	RING, BACK UP.....	2	2		
8	51414-MN5-003	BUSH, GUIDE (SHOWA).....	2	2		
9	51415-MM8-003	BUSH, SLIDER (SHOWA).....	2	2		
10	51415-MS2-003	SEAT, SPRING (SHOWA).....	2	2		
11	51421-MR8-003ZA	CASE COMP., R. BOTTOM *NH236M*.SPARKLE FROST SILVER METALLIC	1	-		
	51421-MR8-003ZB	*YR147M*...MAX BROWN METALLIC	-	1		
12	51430-MR8-781	DAMPER COMP., FR. (SHOWA).....	2	2		
13	51432-MS2-003	PIECE, OIL LOCK (SHOWA).....	2	2		
14	51447-KA4-711	RING, OIL SEAL STOPPER.....	2	2		
15	51454-KV3-781	BOLT, FR. FORK.....	2	2		
16	51490-MN8-305	SEAL SET, FR. FORK (SHOWA)....	2	2		
17	51496-MR7-003	LABEL B.....	2	2		
18	51500-MR8-601ZA	FORK ASSY., L. FR. (SHOWA) *NH236M*.SPARKLE FROST SILVER METALLIC	1	-		

G 12

F-8

Front fork

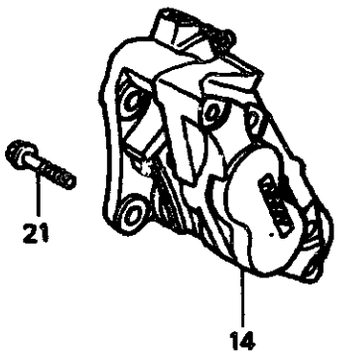


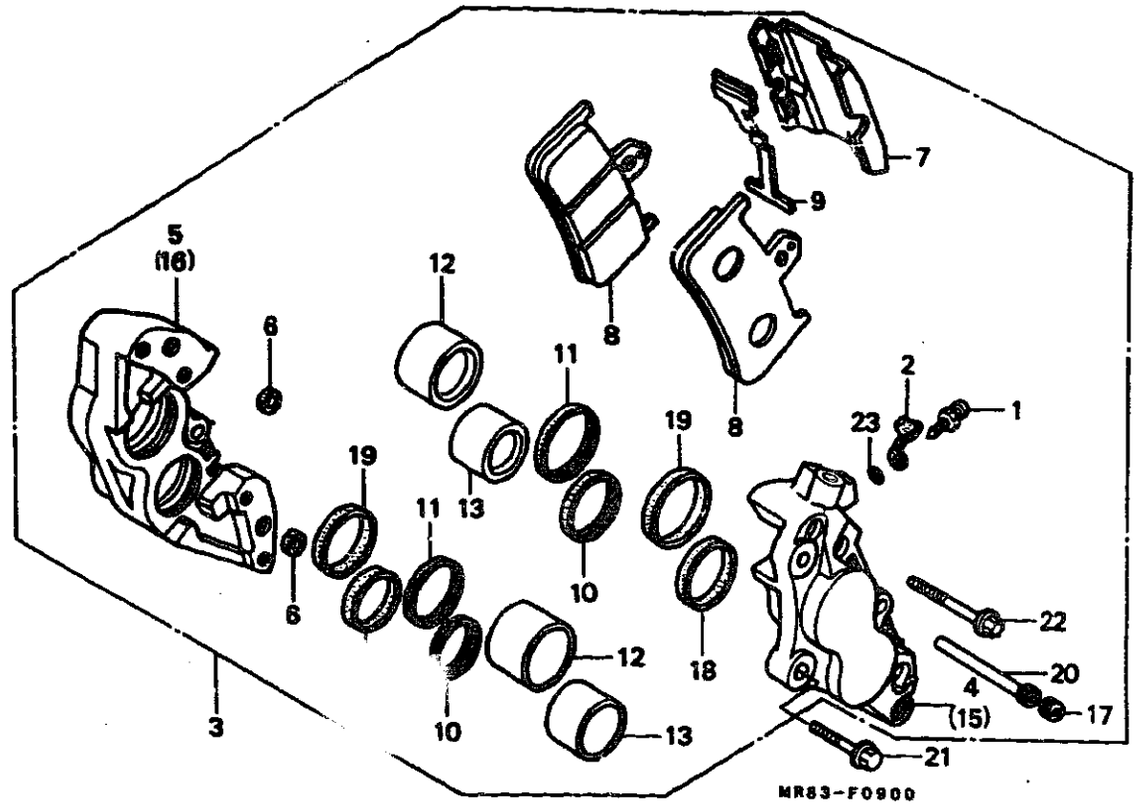
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR[illegible]R 1L	1N	Serial No.	Area code
		18)	51500-MR8-601ZB	FORK ASSY., L. FR. (SHOWA) *YR147M*...MAX BROWN METALLIC	-	1		
		19	51521-MR8-003ZA	CASE COMP., L. BOTTOM *NH236M*.SPARKLE FROST SILVER METALLIC	1	-		
			51521-MR8-003ZB	*YR147M*...MAX BROWN METALLIC	-	1		
		20	90109-MR7-000	BOLT, FLANGE, 8X45.....	4	4		
		21	90116-383-721	BOLT, SOCKET, 8MM (SHOWA).....	2	2		
		22	90543-273-000	PACKING, FR. FORK DRAIN COCK..	2	2		
		23	90544-283-000	WASHER, SPECIAL, 8MM.....	2	2		
		24	91254-MM8-003	SEAL, DUST.....	2	2		
		25	91311-MR7-003	O-RING, 13.8X2.4.....	2	2		
		26	91356-KF0-003	O-RING (SHOWA).....	2	2		
		27	92000-06008-0A	BOLT, HEX., 6X8.....	2	-		
		*	92101-06008-0A	BOLT, HEX., 6X8.....	-	2		

G 13

F-9

Front brake caliper





FR.

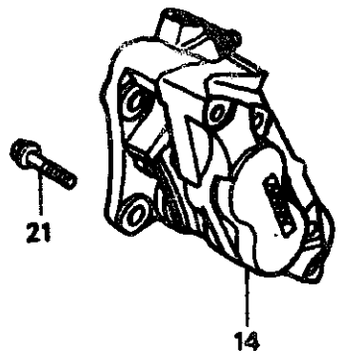
Service item	F.R.T.
CALIPER ASSY., FR.....	0.4
(ADD 0.2 FOR EACH.)	
BODY A, FR. CALIPER.....	0.6
(ADD 0.4 FOR EACH.)	
.BODY B, FR. CALIPER	
(ADD 0.4 FOR EACH.)	
PAD COMP.....	0.2
PISTON.....	0.5
(ADD 0.1 FOR EACH.)	
(INC. RELATIVE PART)	

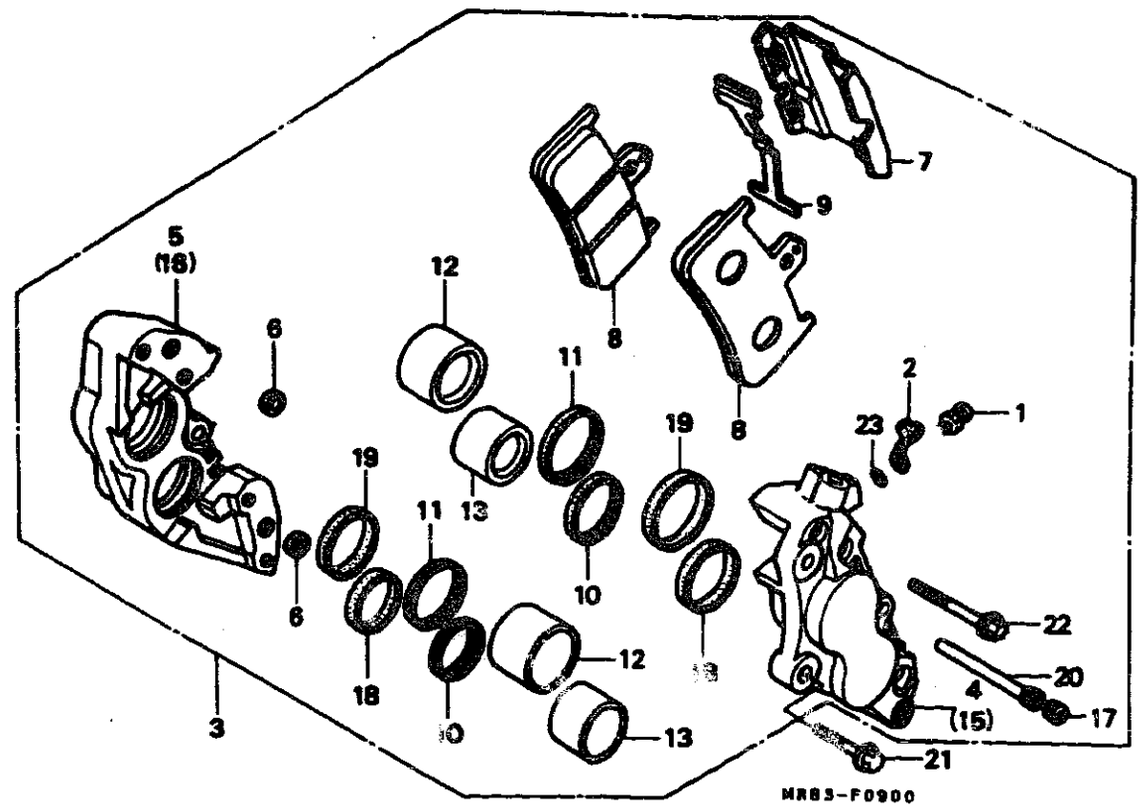
Ref. No.	Part No.	Description	Read. No. VFR800R 3L	3M	Serial No.	Area code
1	43352-MG9-006	SCREW, BLEEDER.....	2	2		
2	43353-MG9-006	CAP, BLEEDER.....	2	2		
3	45100-MR8-016	CALIPER ASSY., L. FR.....	1	-		
	45100-KV3-772	CALIPER ASSY., L. FR. (NISSIN)	-	1		
4	45101-MR8-006	BODY A, L. FR. CALIPER.....	1	-		
	45101-KV3-771	BODY A, L. FR. CALIPER (NISSIN)	-	1		
5	45102-MR8-006	BODY B, L. FR. CALIPER.....	1	-		
	45102-KV3-701	BODY B, L. FR. CALIPER (NISSIN)	-	1		
6	45103-MR7-006	SEAL, JOINT (NISSIN).....	4	4		
7	45104-KV3-701	COVER.....	2	2		
8	45105-KV3-701	PAD COMP. (JBCR FF) (NISSIN)..	4	4		
9	45106-MR7-006	SPRING, PAD.....	2	2		
10	45109-GE2-006	DUST SEAL.....	4	4		
11	45109-166-006	DUST SEAL.....	4	4		
12	45117-MR7-006	PISTON A (NISSIN).....	4	4		
13	45118-KV3-701	PISTON (NISSIN).....	4	4		
14	45200-MR8-016	CALIPER ASSY., R. FR.....	1	-		
	45200-KV3-772	CALIPER ASSY., R. FR. (NISSIN)	-	1		
15	45201-MR8-006	BODY A, R. FR. CALIPER.....	1	-		
	45201-KV3-771	BODY A, R. FR. CALIPER (NISSIN)	-	1		
16	45202-MR8-006	BODY B, R. FR. CALIPER.....	1	-		
	45202-KV3-701	BODY B, R. FR. CALIPER (NISSIN)	-	1		

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F-9

Front brake caliper





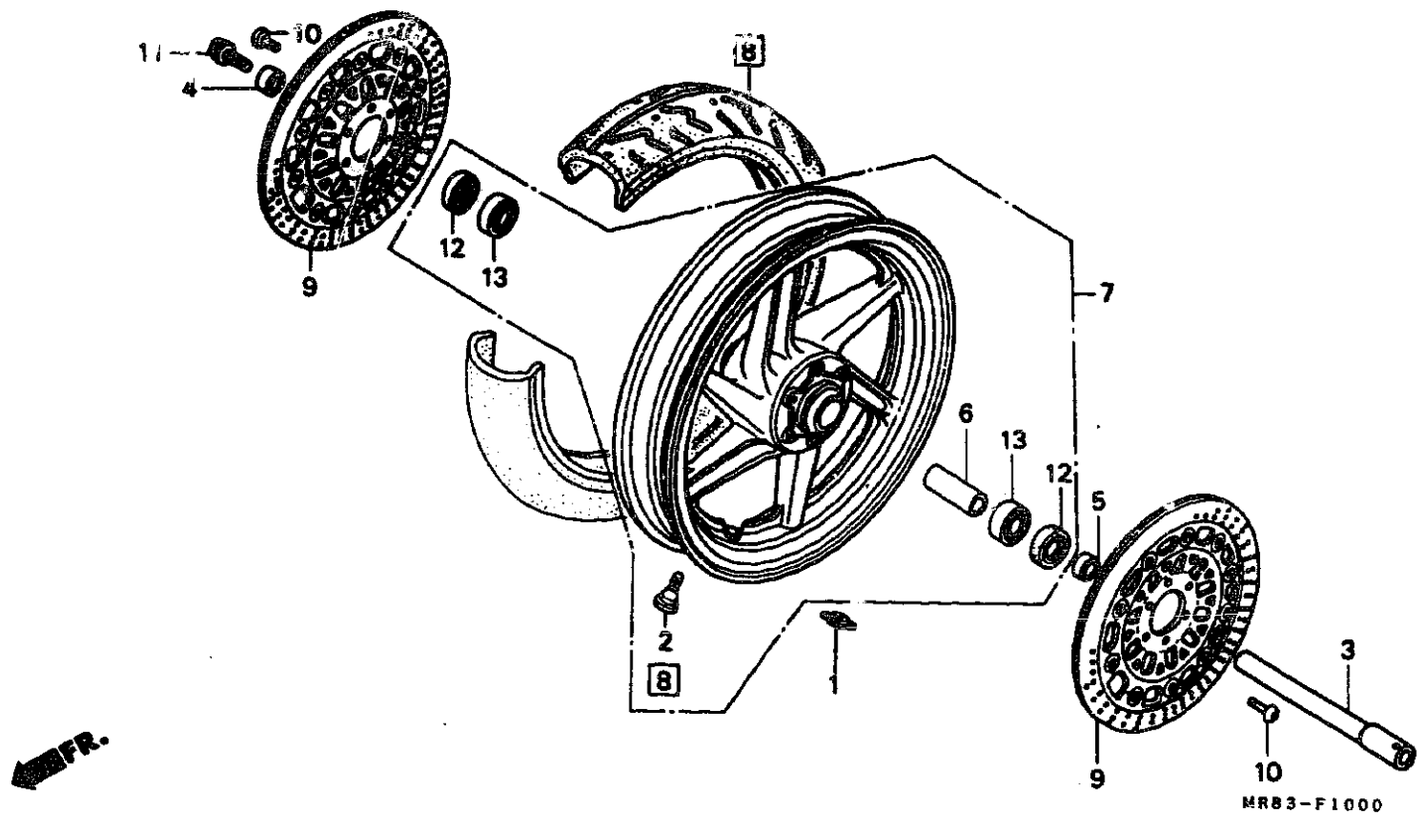
FR.

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R JL	JM	Serial No.	Area code
		17	45203-MG3-016	PLUG, PIN.....	2	2		
		18	45209-GE2-006	SEAL, PISTON.....	4	4		
		19	45209-166-006	SEAL, PISTON.....	4	4		
		20	45215-GE2-016	PIN, HANGER.....	2	2		
		21	90106-MR7-000	BOLT, FLANGE, 8X25.....	4	4		
		22	90107-KV3-701	BOLT, TORX.....	8	8		
		23	91355-MG9-006	O-RING (NISSIN).....	2	2		

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F-10

Front wheel



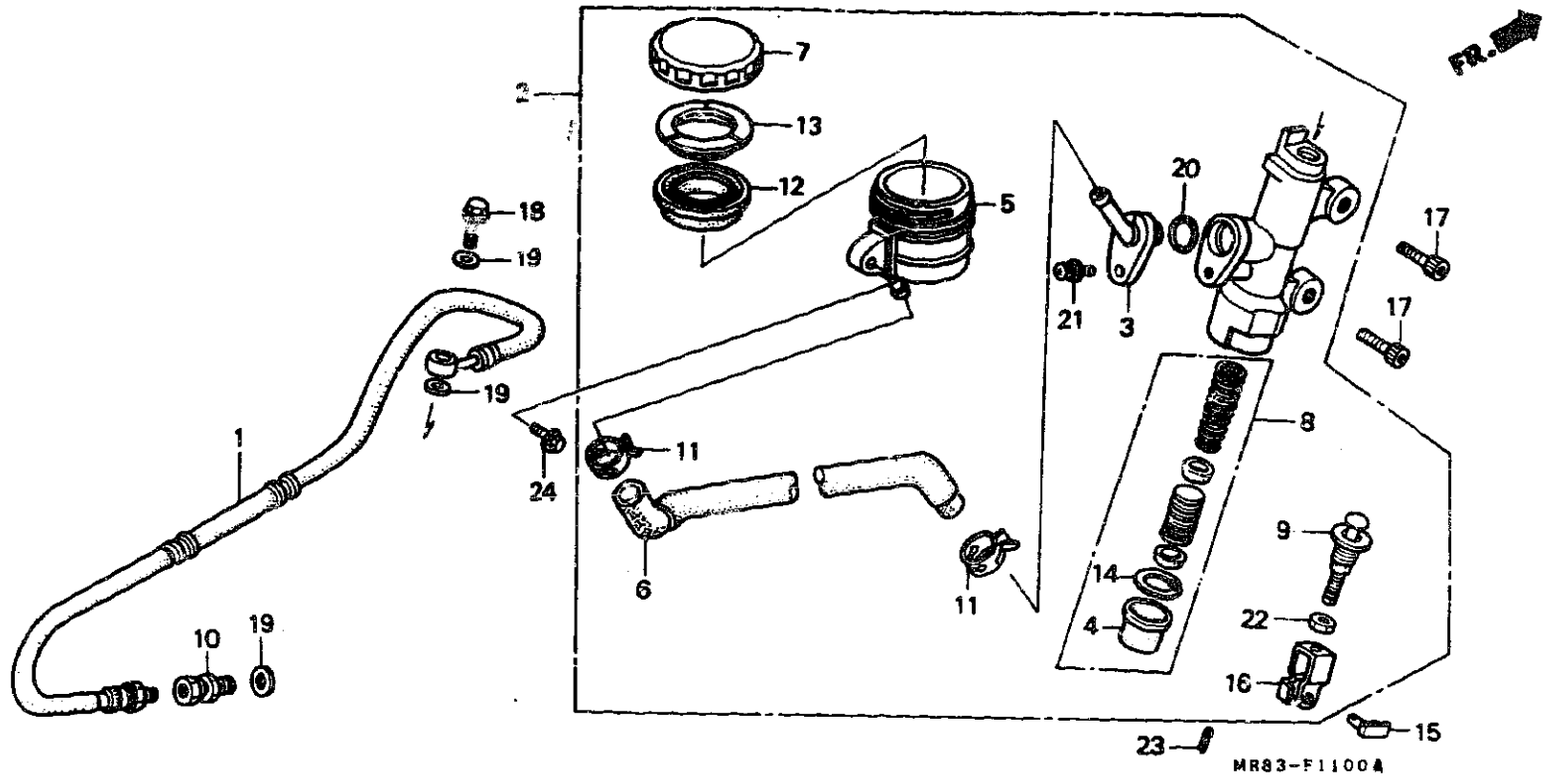
Service item	F.R.T.
WEIGHT, BALANCE.....	0.9
AXLE, FR. WHEEL.....	0.5
.DISK COMP., FR. BRAKE (ADD 0.1 FOR EACH.)	
COLLAR, FR. AXLE DISTANCE.....	0.6
.BEARING, RADIAL BALL, 6004UU (ADD 0.1 FOR EACH.)	
WHEEL SET, FR.....	1.4
TIRE ASSY., FR.....	1.2

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	42704-MB0-000	WEIGHT, BALANCE (10G).....	N	N		
	42705-MB0-000	WEIGHT, BALANCE (20G).....	N	N		
	42706-MB0-000	WEIGHT, BALANCE (30G).....	N	N		
2	42753-ML7-004	VALVE, RIM (DUNLOP).....	1	1		
	42753-ML7-003	VALVE, RIM (BS).....	-	1		
3	44301-KV3-700	AXLE, FR. WHEEL.....	1	1		
4	44311-KV3-700	COLLAR, R. FR. WHEEL SIDE.....	1	-		
	44311-MR1-000	COLLAR, FR. WHEEL SIDE.....	-	1		
5	44312-KV3-700	COLLAR, L. FR. WHEEL SIDE.....	1	1		
6	44620-MR7-000	COLLAR, FR. AXLE DISTANCE.....	1	-		
	44620-MV4-000	COLLAR, FR. AXLE DISTANCE.....	-	1		
7	44650-MR8-305ZA	WHEEL SET, FR. *NH196*.....ROSS WHITE	1	1		
8	44710-MR8-601	TIRE ASSY., FR. (DUNLOP) (120/60VR17 K510A)	1	1		
9	45120-KY2-003	DISK COMP., FR. BRAKE.....	2	-		
	45120-MR8-781	DISK COMP., FR. BRAKE.....	-	2		
10	90105-KN5-000	BOLT, DISK, 6X17.....	12	12		
11	90305-KT8-000	BOLT, FR. AXLE.....	1	1		
12	91257-KA3-711	DUST SEAL, 28X42X8 (NOK).....	2	2		
	91257-KA3-712	DUST SEAL, 28X42X8 (ARAI).....	2	2		
13	96150-60040-10	BEARING, RADIAL BALL, 6004UU..	2	-		
	91054-MN8-741	BEARING, RADIAL BALL, 6004....	-	2		

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F-11

Rear brake master cylinder



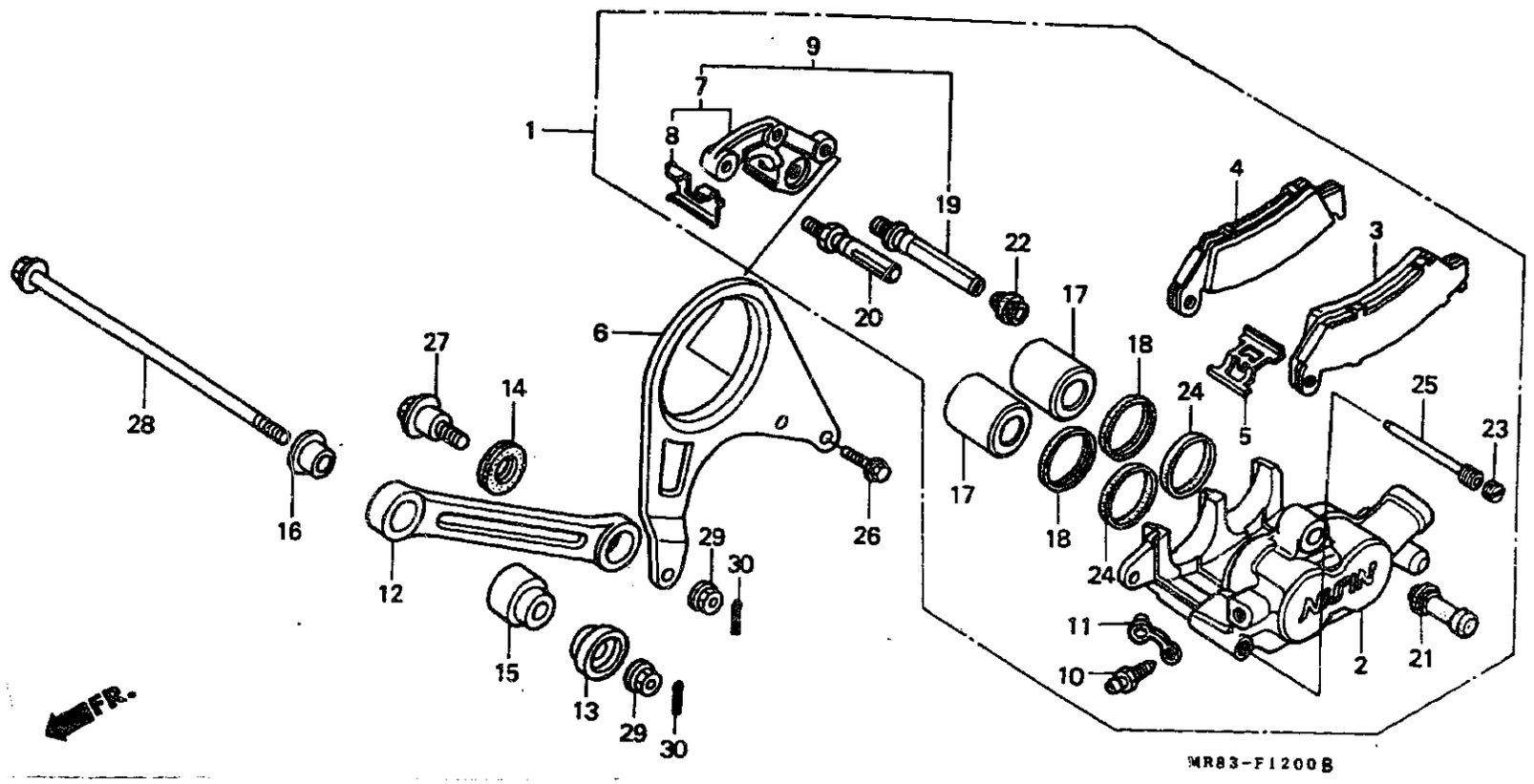
Service item	F.R.T.
HOSE, RR. BRAKE	0.6
.CYLINDER ASSY., RR. MASTER	
CUP COMP., OIL	0.3
HOSE, MASTER CYLINDER	0.4
PISTON SET, MASTER CYLINDER	0.5
DIAPHRAGM	0.2

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	43310-MR8-781	HOSE, RR. BRAKE	1	1		
2	43500-MR8-601	CYLINDER ASSY., RR. MASTER	1	1		
3	43503-MR8-006	CONNECTOR, MASTER CYLINDER	1	1		
4	43504-MB2-006	BOOT COMP	1	1		
5	43511-MR7-006	CUP COMP., OIL (NISSIN)	1	1		
6	43512-MR8-006	HOSE, MASTER CYLINDER	1	1		
7	43513-MB4-672	CAP COMP., OIL CUP	1	1		
8	43520-MB2-305	PISTON SET, MASTER CYLINDER	1	1		
9	43530-KV3-701	ROD COMP., PUSH	1	1		
10	45127-KZ4-003	JOINT, BRAKE HOSE	1	1		
11	45514-KV3-006	CLAMP, MASTER CYLINDER OIL HOSE (NISSIN)	2	2		
12	45520-300-000	DIAPHRAGM	1	1		
13	45521-MJ6-006	PLATE, DIAPHRAGM	1	1		
14	46182-500-013	CIRCLIP	1	1		
15	46503-KW3-000	PIN COMP., BRAKE ROD	1	1		
16	46504-KV6-701	JOINT, BRAKE ROD	1	1		
17	90118-ML7-000	BOLT, SOCKET, 6X20	2	2		
18	90145-MS9-611	BOLT, OIL, 10X22	1	1		
19	90545-300-000	WASHER, OIL BOLT	3	3		
20	91212-422-006	O-RING, 14.8X2.4	1	1		
21	93893-04012-18	SCREW-WASHER, 4X12	1	1		
22	94002-08000-0S	NUT, HEX., 8MM	1	1		
23	94201-20150	PIN, SPLIT, 2.0X15	1	1		
24	96500-06014-00	BOLT, FLANGE, 6X14	1	1		

H 1

F-12

Rear brake caliper



Service item	F.R.T.
CALIPER ASSY., RR.	0.5
BODY, RR. CALIPER	0.7
PAD COMP. A	0.2
.LINK, TORQUE	
BRACKET, RR. BRAKE	0.6
.PISTON	
(ADD 0.1 FOR EACH.)	
(INC. RELATIVE PART)	
STAY COMP., RR. BRAKE	0.3

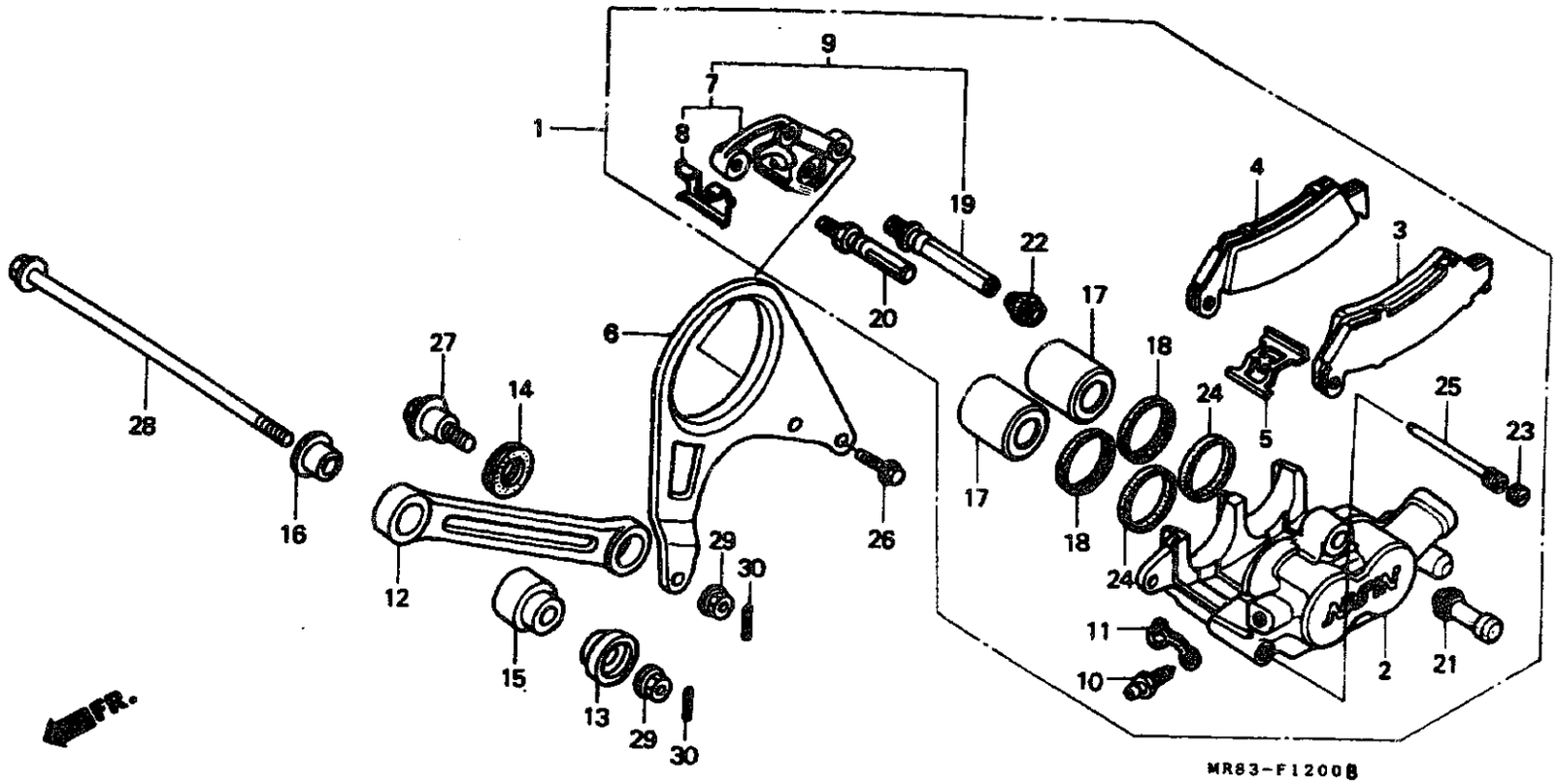
Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3M	Serial No.	Area code
1	43100-MR8-017	CALIPER ASSY., RR. (NISSIN)	1	1		
2	43101-MR7-006	BODY, RR. CALIPER (NISSIN)	1	1		
3	43105-MR7-017	PAD COMP. A (NISSIN)	1	1		
4	43106-MR7-017	PAD COMP. B (NISSIN)	1	1		
5	43108-KS6-701	SPRING, PAD	1	1		
6	43111-MR8-000	BRACKET, RR. BRAKE	1	1		
7	43115-MR8-016	STAY COMP., RR. BRAKE	1	1		
8	43116-MR7-006	RETAINER (NISSIN)	1	1		
9	43119-MR8-305	STAY SET, RR	1	1		
10	43352-568-003	SCREW, BLEEDER	1	1		
11	43353-461-771	CAP, BLEEDER	1	1		
12	43431-MR8-000	LINK, TORQUE	1	1		
13	43433-MR8-000	COLLAR, TORQUE LINK	1	1		
14	43434-MA3-640	WASHER, TORQUE LINK	1	1		
15	43434-MR8-000	COLLAR, TORQUE LINK	1	1		
16	43435-ML0-730	COLLAR, TORQUE LINK	1	1		
17	45107-MN5-006	PISTON (NISSIN)	2	2		
18	45109-GE2-006	DUST SEAL	2	2		
19	45131-HA5-672	BOLT, PIN (A)	1	1		
20	45131-166-016	BOLT, PIN	1	1		
21	45132-166-016	BUSH, PIN	1	1		
22	45[illegible]-MA3-006	BOOT (B)	1	1		
23	45[illegible]-MG3-016	PLUG, PIN	1	1		
24	45[illegible]-GE2-006	SEAL, PISTON	2	2		
25	45215-KA3-732	PIN, HANGER	1	1		

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H 2

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Rear brake caliper

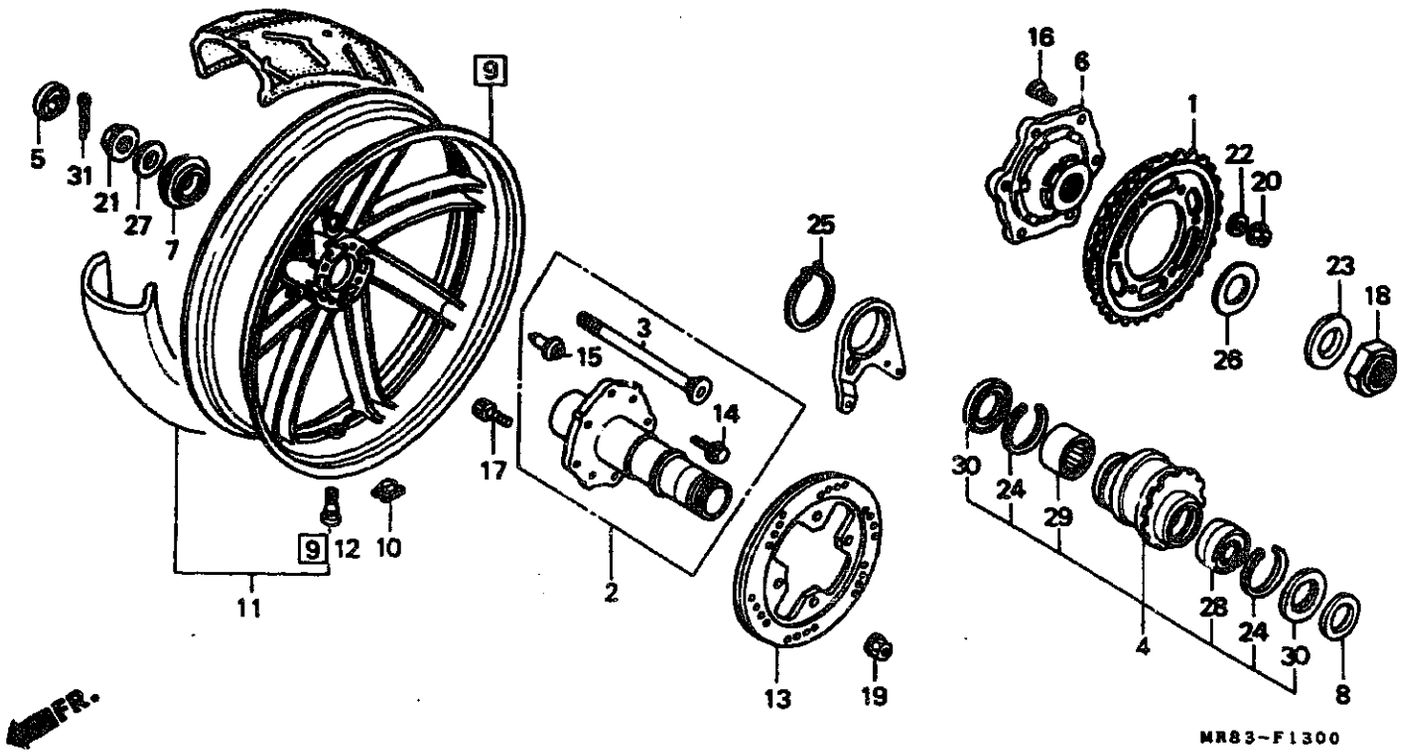


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		26	90106-MR8-000	BOLT, FLANGE, 8X18.....	2	2		
		27	90124-ML7-000	BOLT, TORQUE LINK.....	1	1		
		28	90126-MR8-000	BOLT, FLANGE, 10X139.....	1	1		
		29	94050-10000	NUT, FLANGE, 10MM.....	2	2		
		30	94201-20180	PIN, SPLIT, 2.0X18.....	2	2		

H 3

F-13

Rear wheel



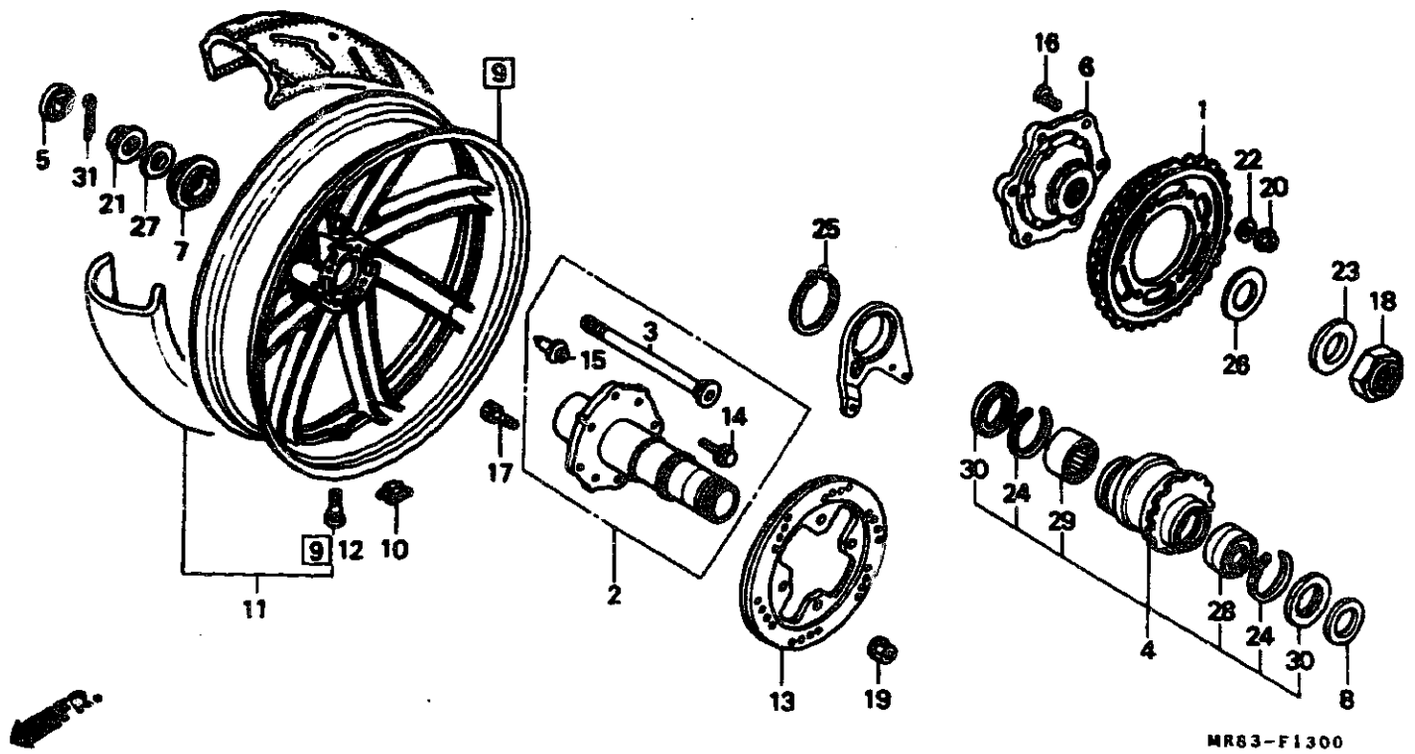
Service item	F.R.T.
SPROCKET, FINAL DRIVEN.....	0.3
.BOLT, RR. AXLE	
AXLE COMP., RR.....	0.6
.FLANGE, FINAL DRIVEN	
HOLDER COMP., BEARING.....	0.7
.WEIGHT, BALANCE	
WHEEL SET, RR.....	1.0
.TIRE ASSY., RR.	
DISK, RR. BRAKE.....	0.5
BEARING, RADIAL BALL, 6908LU...	0.9
.BEARING, RR. AXLE NEEDLE	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	41201-MR7-000	SPROCKET, FINAL DRIVEN (40T)..	1	1		
2	42300-MR8-000	AXLE COMP., RR.....	1	1		
3	42302-MR8-000	BOLT, RR. AXLE.....	1	1		
4	42500-MR8-000	HOLDER COMP., BEARING.....	1	1		
5	42603-MR8-000	COVER, RR. WHEEL NUT.....	1	1		
6	42605-MR8-000	FLANGE, FINAL DRIVEN.....	1	1		
7	42606-MR8-000	SPACER, CENTER LOCK.....	1	1		
8	42621-MR8-000	COLLAR, RR. AXLE DISTANCE.....	1	1		
[9]	42650-MR8-305ZA	WHEEL SET, RR. *NH196*.....ROSS WHITE	1	1		
10	42704-MB0-000	WEIGHT, BALANCE (10G).....	N	N		
	42705-MB0-000	WEIGHT, BALANCE (20G).....	N	N		
	42706-MB0-000	WEIGHT, BALANCE (30G).....	N	N		
11	42710-MR8-601	TIRE ASSY., RR. (DUNLOP) (150/60VR18 K510)	1	1		
12	42753-ML7-004	VALVE, RIM (DUNLOP).....	1	1		
	42753-ML7-003	VALVE, RIM (BS).....	-	1		
13	43251-MR8-000	DISK, RR. BRAKE.....	1	1		
14	90113-MR7-000	BOLT, DRIVE PIN.....	4	4		
15	90114-MR7-000	PIN, DRIVE.....	4	4		
16	90120-MR8-000	BOLT, SPROCKET.....	6	6		
17	90152-MR8-000	BOLT, SOCKET, 6X18.....	4	4		
18	90306-MR8-000	NUT, LOCK, 38MM.....	1	1		
19	90309-KF0-003	NUT, FLANGE, 8MM.....	4	4		
20	90309-MR8-003	NUT, FLANGE, 8MM.....	6	6		

H 4

F-13

Rear wheel

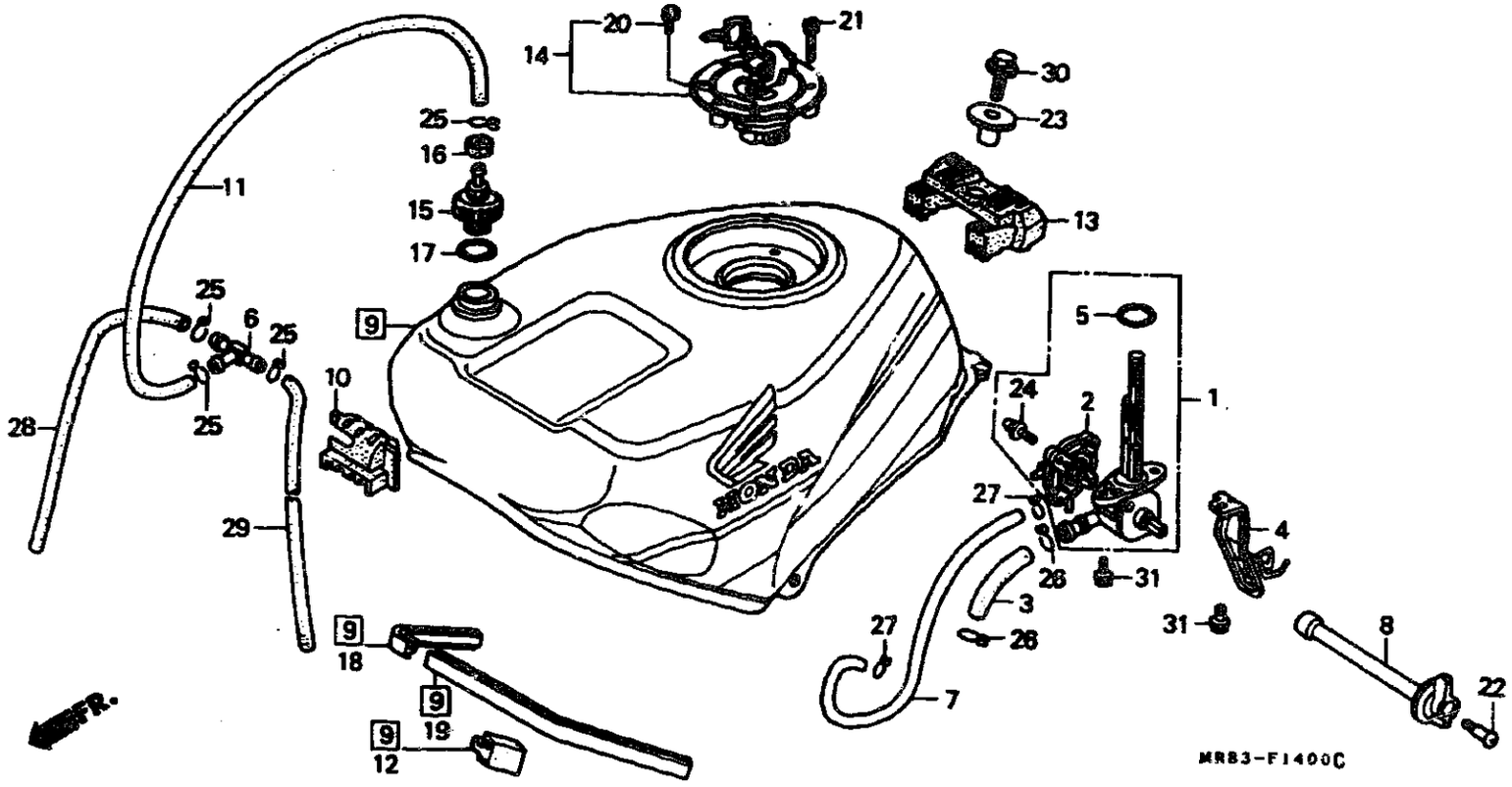


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		21	90316-MR8-000	NUT, RR. AXLE.....	1	1		
		22	90465-MC4-000	WASHER, 8MM.....	6	6		
		23	90501-MR7-003	WASHER, CONICAL SPRING, 38....	1	1		
		24	90651-ML0-731	CIRCLIP, INTERNAL, 62MM.....	2	2		
		25	90652-ML0-731	CIRCLIP, EXTERNAL, 75MM.....	1	1		
		26	90653-MR7-000	SHIM, DRIVEN FLANGE.....	1	1		
		27	90656-MR7-000	WASHER, RR. AXLE.....	1	1		
		28	91061-ML0-731	BEARING, RADIAL BALL, 6908LU..	1	1		
		29	91062-MR7-003	BEARING, RR. AXLE NEEDLE.....	1	1		
		30	91284-MR7-003	DUST SEAL, 50X62X5.....	2	2		
		31	94201-25400	PIN, SPLIT, 2.5.....	1	1		

H 5

F-14

Fuel tank



Service item	F.R.T.
COCK ASSY., FUEL AUTO.....	0.4
.TANK ASSY., FUEL	
COVER SET, COCK.....	0.3
CAP COMP., FUEL FILLER.....	0.1

Color chart for fuel tank assy. (VFR400R[illegible])

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Wisteria blue	NH196K

(VFR400R[illegible])

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Fighting red	NH196H

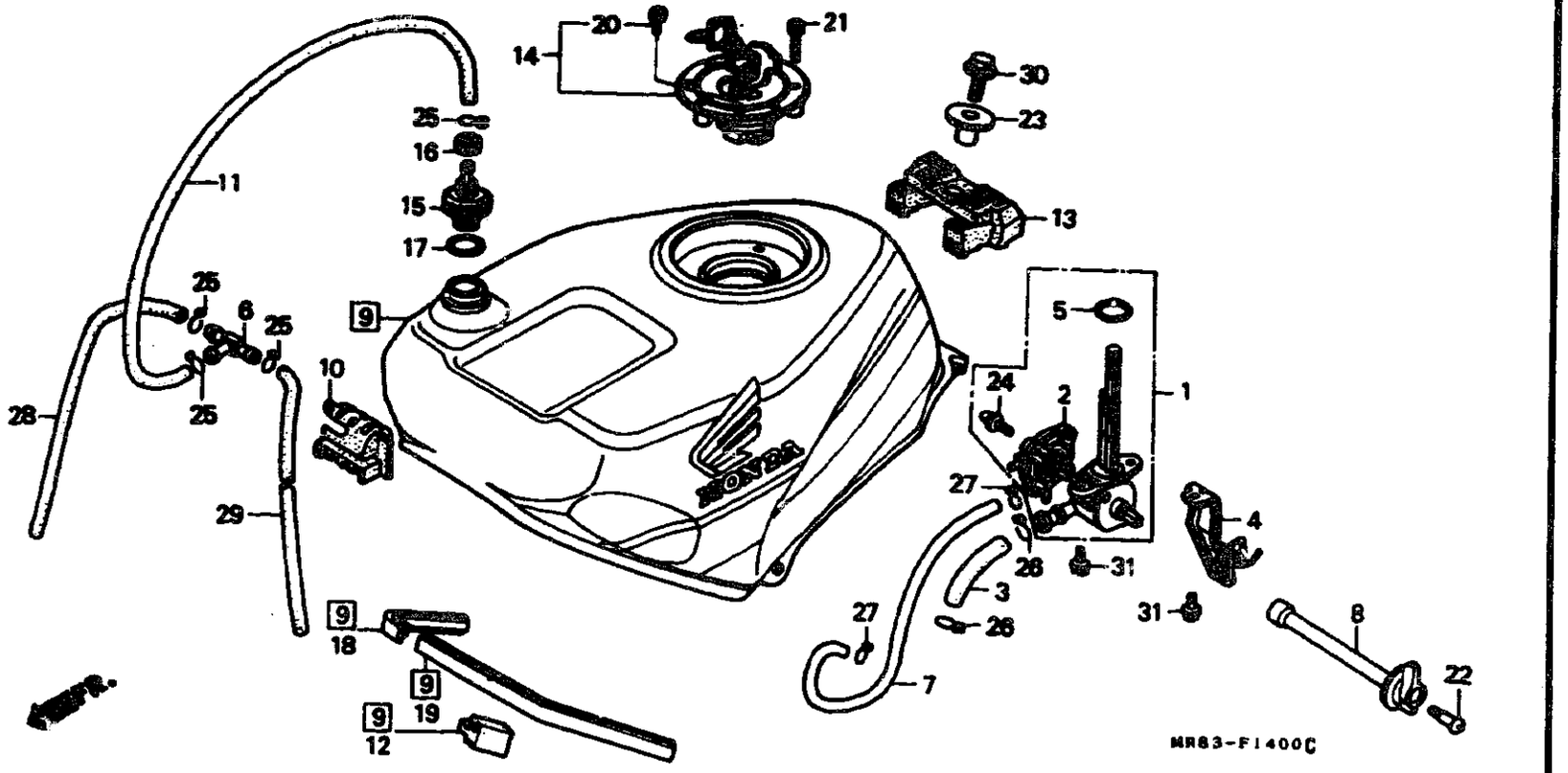
Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	16950-MR8-0[illegible]	COCK ASSY., FUEL AUTO.....	1	-	--------	1056125
*	16950-MR8-023	COCK ASSY., FUEL AUTO.....	-	1	1056126	
2	16953-449-751	COVER SET, COCK.....	1	1		
3	16955-MR8-000	TUBE, FUEL.....	1	1		
4	16956-MR8-000	PLATE, COCK LEVER GUARD.....	1	1		
5	16958-KY6-003	O-RING.....	1	1		
6	16960-ME9-000	PIPE, THREE WAY JOINT.....	1	1		
7	16961-MR8-000	TUBE, AUTO COCK AIR.....	1	1		
8	16963-KY6-000	LEVER, FUEL COCK.....	1	1		
[9]	17506-MR8-010ZA	TANK ASSY., FUEL (WL) *NH196/TYPE1*	1	-		
	17520-MR8-780ZA	TANK ASSY., FUEL (WL) *NH196/R134/TYPE4*	-	1		
10	17511-KV3-000	GROMMET, FUEL TANK.....	1	1		
11	17513-MR8-000	TUBE, FUEL TANK DRAIN.....	1	1		
12	17611-ML7-000	CUSHION, FUEL TANK.....	2	2		
13	17613-GF6-000	CUSHION, FUEL TANK RR.....	1	1		
14	17620-MR7-007	CAP COMP., FUEL FILLER.....	1	-		
	17620-MR7-017	CAP COMP., FUEL FILLER.....	-	1		
15	17625-ML0-003	VALVE ASSY., CHECK.....	1	1		
16	17630-ML0-000	CAP, CHECK VALVE.....	1	1		
17	17631-ML0-003	O-RING B.....	1	1		
18	64122-MR8-010	RUBBER, R. FUEL TANK SIDE.....	1	1		
19	64123-MR8-010	RUBBER, L. FUEL TANK SIDE.....	1	1		
20	90073-MR7-000	BOLT, SOCKET, 4X6.....	4	-		
	90073-MT4-000	BOLT, SOCKET, 4X6.....	-	4		

1991.05.01 E H5

H 6

F-14

Fuel tank

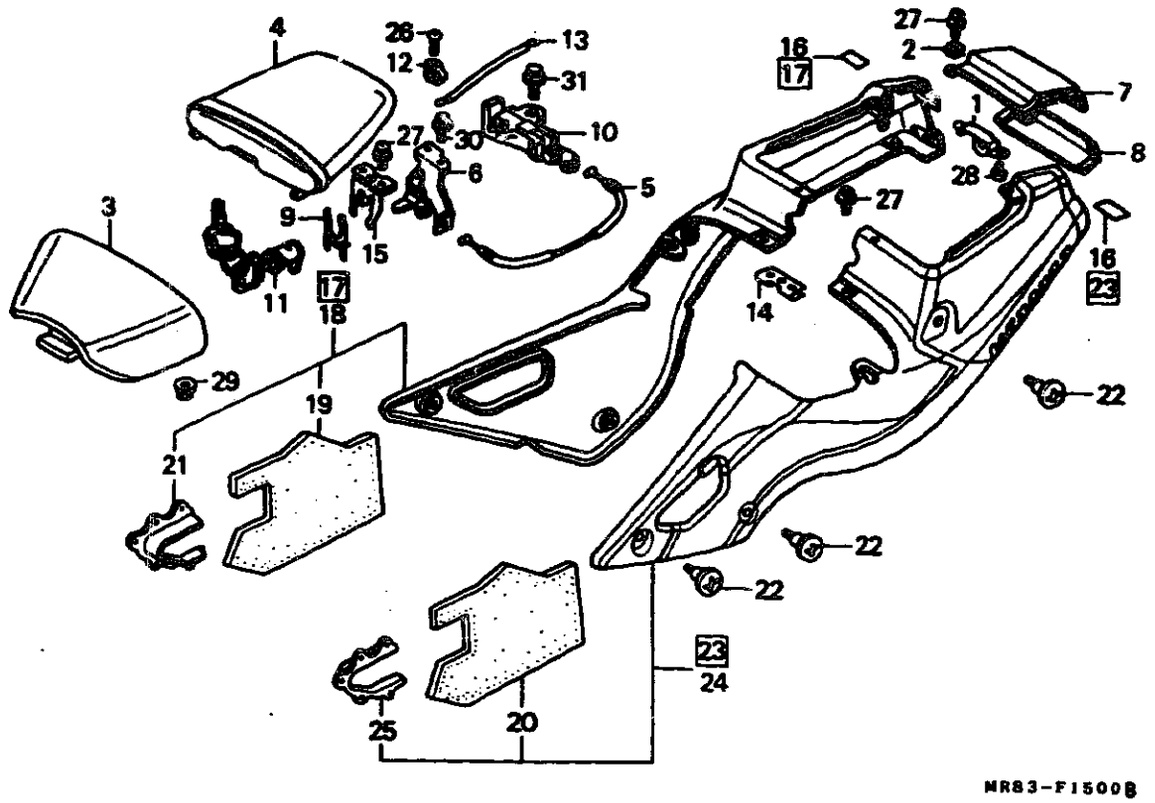


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3H	Serial No.	Area code
		21	90074-KV3-700	BOLT, SOCKET, 4X21.....	3	-		
			90074-MT4-000	BOLT, SOCKET, 4X21.....	-	3		
		22	90116-KY6-000	SCREW, COCK LEVER SETTING.....	1	1		
		23	90551-MG7-000	COLLAR, 8.8X11.....	1	1		
		25	95002-02100	CLIP B10, TUBE.....	4	4		
		26	95002-02130	CLIP, TUBE (B12.5).....	2	2		
		27	95002-35000	CLIP C6.5, TUBE.....	2	2		
		28	95005-55430-20	TUBE, 5.3X430.....	1	1		
		29	95005-55700-20	TUBE, 5.3X700.....	1	1		
		30	95701-08028-00	BOLT, FLANGE, 8X28.....	1	1		
		31	96001-06012-00	BOLT, FLANGE, 6X12.....	3	3		

H 7

F-15

Seat·Side cover



Service item	F.R.T.
SEAT COMP., MAIN.....	0.2
.CABLE, SEAT LOCK	
.BRACKET COMP., SEAT LOCK	
.COWL SET A, RR.	
.COWL, RR.	
.HOOK, SEAT CATCH	
.LOCK ASSY., SEAT	
SEAT COMP., PILLION.....	0.1
COVER ASSY., SIDE.....	0.3
(ONE OR ALL)	

Color chart for side cover plate (VFR400R3L)

MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
Ross white	Fighting red	NH196K

(VFR400R3M)

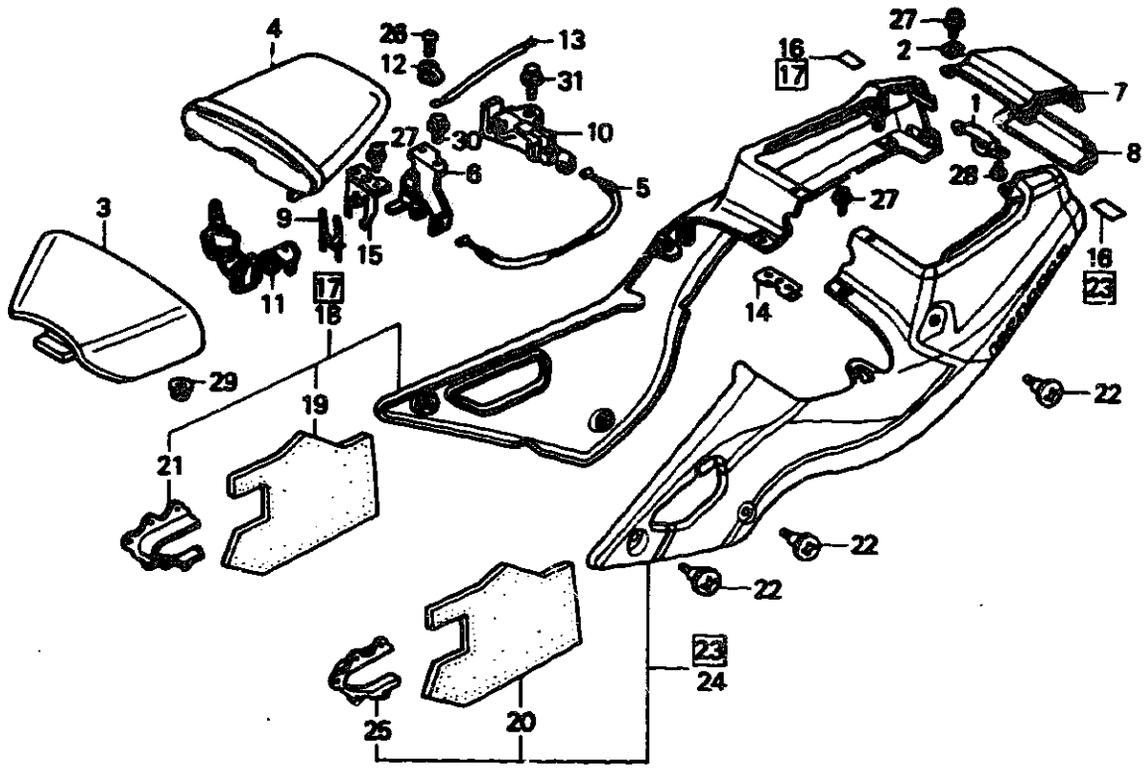
MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
Ross white	Ross white	NH196H

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	33706-MR8-010	STAY, TAILLIGHT (B).....	1	1		
2	64527-KY2-700	NUT, CLIP, 4MM.....	2	2		
3	77100-MR8-003ZA	SEAT COMP., MAIN				
		NH1L.....BLACK	1	1		
4	77150-MR8-003ZA	SEAT COMP., PILLION				
		R112L.....FACTORY RED	1	1		
5	77156-MR8-780	CABLE, SEAT LOCK.....	1	1		
6	77160-MR8-780	BRACKET COMP., SEAT LOCK.....	1	1		
7	77205-MR8-600ZA	COWL SET A, RR. (WL)				
		NH196/TYPE1				
		(ROSS WHITE)	1	1		
8	77210-MR8-600ZA	COWL, RR. (B)				
		NH196.....ROSS WHITE	1	1		
9	77211-ME4-000	SPRING, LOCK SETTING.....	1	1		
10	77220-KY6-000	HOOK, SEAT CATCH.....	1	1		
11	77225-MK4-000	LOCK ASSY., SEAT.....	1	1		
12	77235-KV3-000	PLATE, HELMET WIRE.....	1	1		
13	77236-MR8-000	WIRE, HELMET SET.....	1	1		
14	83604-KV3-770ZC	PLATE, SIDE COVER *TYPE2*.....	1	-		
	83604-MR8-780ZA	PLATE, SIDE COVER *TYPE4*				
		(NH196)	-	1		
15	83604-MR8-000ZA	PLATE, SIDE COVER *TYPE2*				
		(R134)	1	-		
	83603-MR8-780ZA	PLATE, SIDE COVER *TYPE4*				
		(NH196)	-	1		
16	83607-MR8-300	TAPE.....	2	-		

H 8

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Seat·Side cover



Service item	F.R.T.

Color chart for side cover assy. (VFR400R[L])

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Fighting red	NH196K

(VFR400R[M])

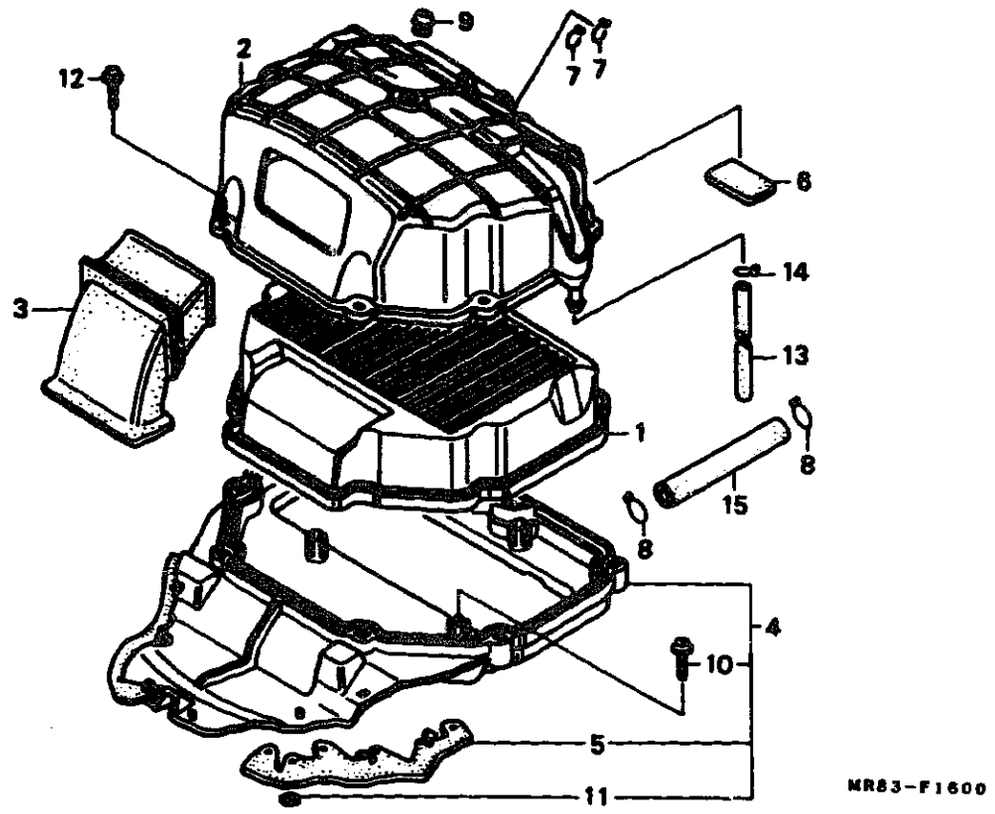
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Fighting red	NH196H

Ref. No.	Part No.	Description	Reqd. No. VFR[L]	Reqd. No. VFR[M]	Serial No.	Area code
17	83611-MR8-000ZA	COVER ASSY., R. SIDE (WL) *NH196*.....ROSS WHITE	1	-		
18	83611-MR8-780ZA	COVER ASSY., R. SIDE (WL) *NH196/R134/TYPE4*	-	1		
19	83612-MR8-300	MAT, R. SIDE COVER (C).....	1	1		
20	83613-MR8-300	MAT, L. SIDE COVER (C).....	1	1		
21	83615-MR8-000	RUBBER, R. HEAT GUARD.....	1	1		
22	83641-MR8-000	BOLT, COWL SETTING (A).....	6	6		
23	83711-MR8-000ZA	COVER ASSY., L. SIDE (WL) *NH196*.....ROSS WHITE	1	-		
24	83711-MR8-780ZA	COVER ASSY., L. SIDE (WL) *NH196/R134/TYPE4*	-	1		
25	83715-MR8-000	RUBBER, L. HEAT GUARD.....	1	1		
26	93500-05012-0A	SCREW, PAN, 5X12.....	1	1		
27	93891-04012-07	SCREW-WASHER, 4X12.....	6	6		
28	93903-24380	SCREW, TAPPING, 4X12.....	2	-		
	93903-24280	SCREW, TAPPING, 4X10.....	-	2		
29	94071-06080	NUT-WASHER, 6MM.....	2	2		
30	96001-06012-00	BOLT, FLANGE, 6X12.....	1	1		
31	96001-06016-00	BOLT, FLANGE, 6X16.....	1	1		

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F-16

Air cleaner



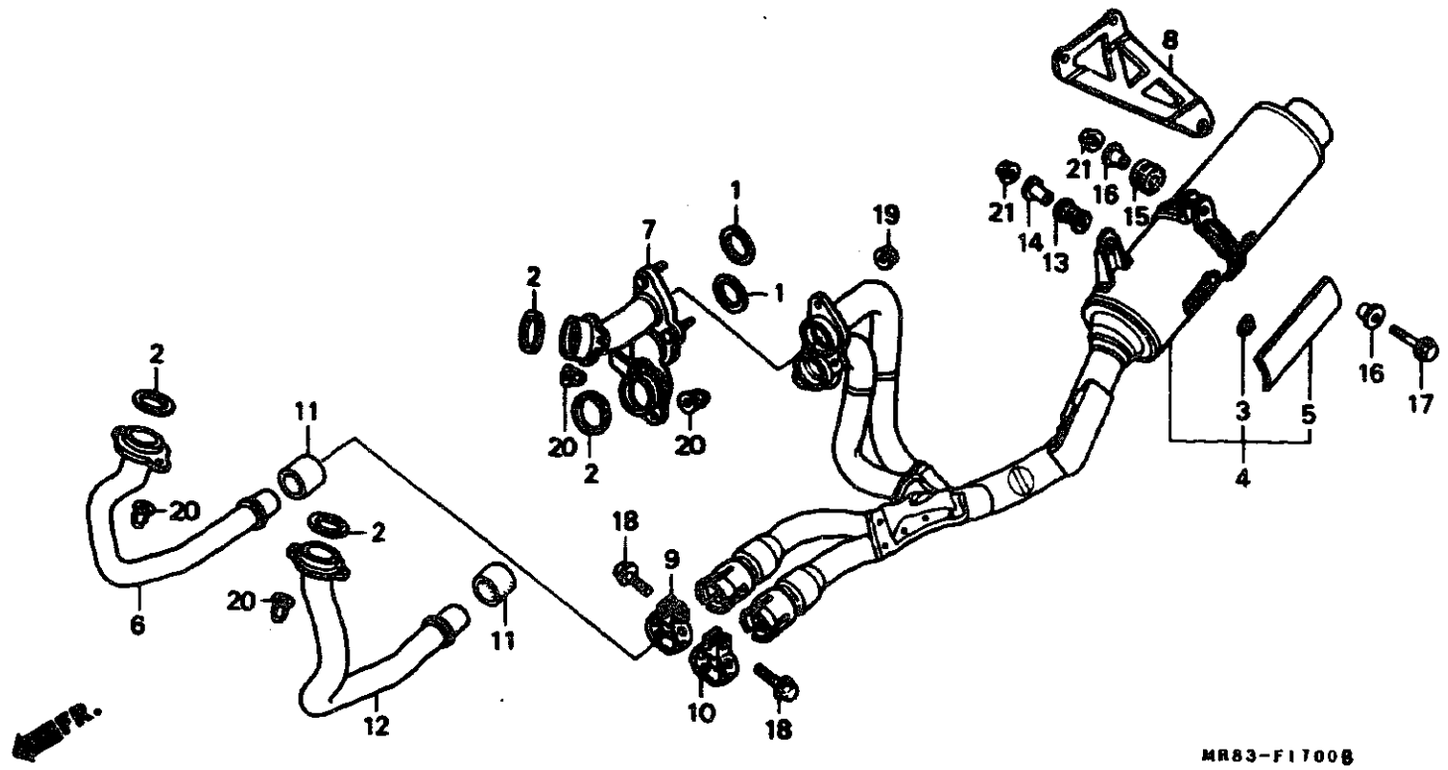
Service item	F.R.T.
ELEMENT, AIR CLEANER.....	0.3
COVER, AIR CLEANER CASE.....	0.4
.DUCT, AIR CLEANER IN.	
.CASE, AIR CLEANER	

Ref. No.	Part No.	Description	Reqd. No. VFR(JL)	Reqd. No. VFR(JN)	Serial No.	Area code
1	17210-MR8-010	ELEMENT, AIR CLEANER.....	1	1		
2	17221-MR8-010	COVER, AIR CLEANER CASE.....	1	1		
3	17222-MR8-010	DUCT, AIR CLEANER IN.....	1	1		
4	17230-MR8-010	CASE, AIR CLEANER.....	1	-		
	17230-MR8-020	CASE, AIR CLEANER.....	-	1		
5	17233-MR8-300	RUBBER, SEAL.....	2	2		
6	17253-KT8-000	FILTER, SUB AIR CLEANER.....	1	1		
7	17369-KB4-670	CLIP, BREATHER TUBE.....	2	2		
8	17724-102-700	CLIP, SUB TANK HOSE.....	2	2		
9	50355-434-000	RUBBER C, STOPPER.....	1	1		
10	90141-ML7-000	SCREW, PAN, 4X19.....	4	4		
11	90301-GE0-000	NUT, CLIP.....	12	12		
12	93893-05018-07	SCREW-WASHER, 5X18.....	7	7		
13	95001-75790-40	TUBE, FUEL, 7.3X790.....	1	1		
14	95002-02120	CLIP B12, TUBE.....	1	1		
15	95005-14115-20	TUBE, 14X115.....	1	1		

H 10

F-17

Exhaust muffler



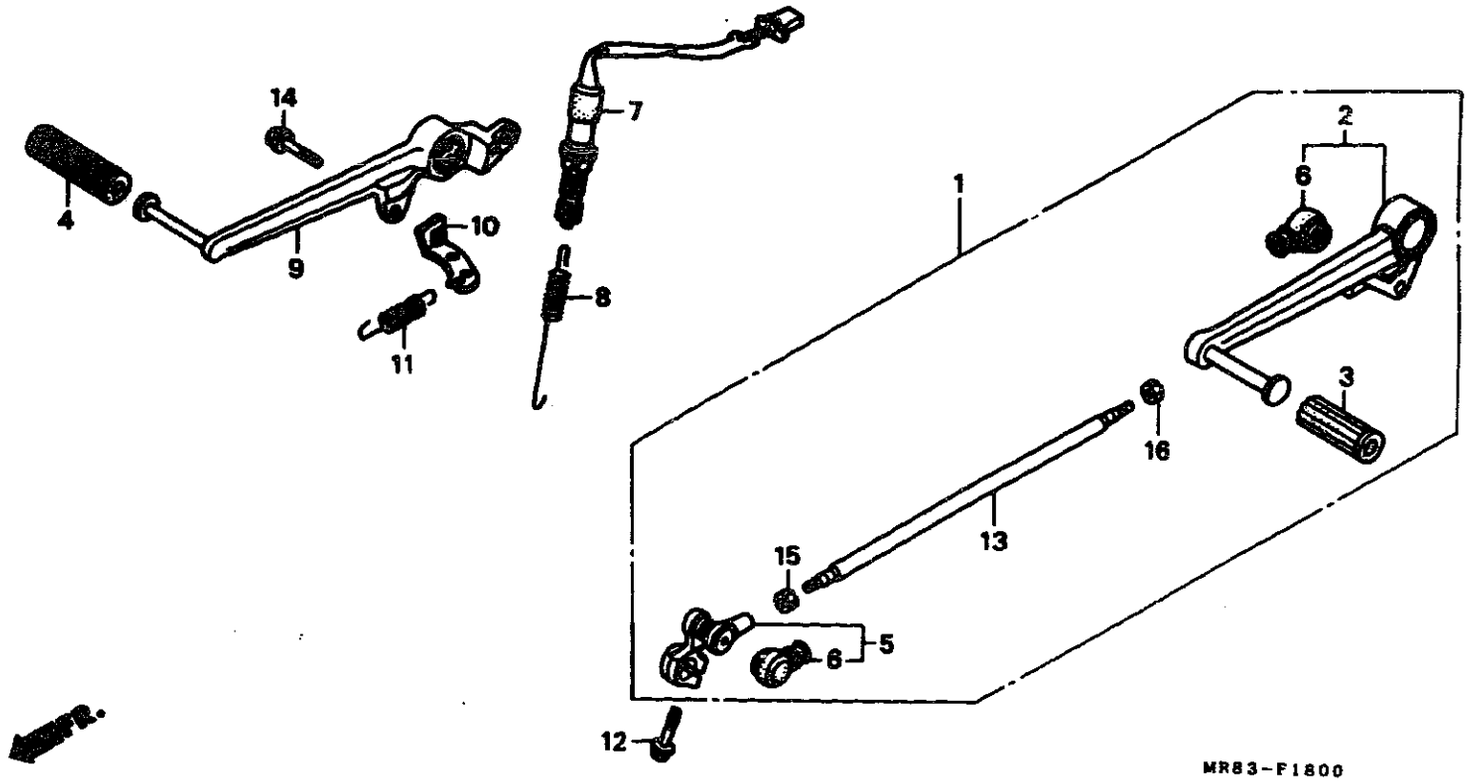
Service item	F.R.T.
MUFFLER COMP., EX.....	1.1
PIPE, FR. EX.....	0.6
(ADD 0.2 FOR EACH.)	
PIPE COMP., RR. EX.....	1.6
STAY, MUFFLER.....	0.2

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	18291-MR8-000	GASKET, EX. PIPE.....	2	2		
2	18291-216-000	GASKET, EX. PIPE (A).....	4	4		
3	18293-MN0-000	RUBBER, PROTECTOR.....	3	3		
4	18300-MR8-600	MUFFLER COMP., EX.....	1	-		
	18300-MR8-601	MUFFLER COMP., EX.....	-	1		
5	18301-MR8-780	PROTECTOR, MUFFLER.....	1	1		
6	18320-MR8-003	PIPE, R. FR. EX.....	1	1		
7	18330-MR8-003	PIPE COMP., RR. EX.....	1	1		
8	18350-MR8-000	STAY, MUFFLER.....	1	1		
9	18373-ML0-000	BAND, R. EX. PIPE.....	1	1		
10	18374-ML0-000	BAND, L. EX. PIPE.....	1	1		
11	18391-310-000	PACKING, MUFFLER.....	2	2		
12	18420-MR8-003	PIPE, L. FR. EX.....	1	1		
13	18421-KE8-000	RUBBER, MUFFLER MOUNTING.....	1	1		
14	18422-KE8-000	COLLAR, MUFFLER MOUNTING.....	1	1		
15	80103-MG2-000	CUSHION, RR. FENDER.....	1	1		
16	83511-HA2-670	COLLAR, TOOL BOX MOUNTING.....	2	2		
17	90107-MR7-000	BOLT, FLANGE, 8X32.....	1	1		
18	90161-ML7-000	BOLT, FLANGE, 8X35.....	2	2		
* 19	90301-MR8-000	NUT, FLANGE, 8MM.....	3	3		
20	90304-HB3-771	NUT, SPECIAL, 6MM.....	8	8		
21	94050-08000	NUT, FLANGE, 8MM.....	2	2		

H 11

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Brake pedal·
Change pedal



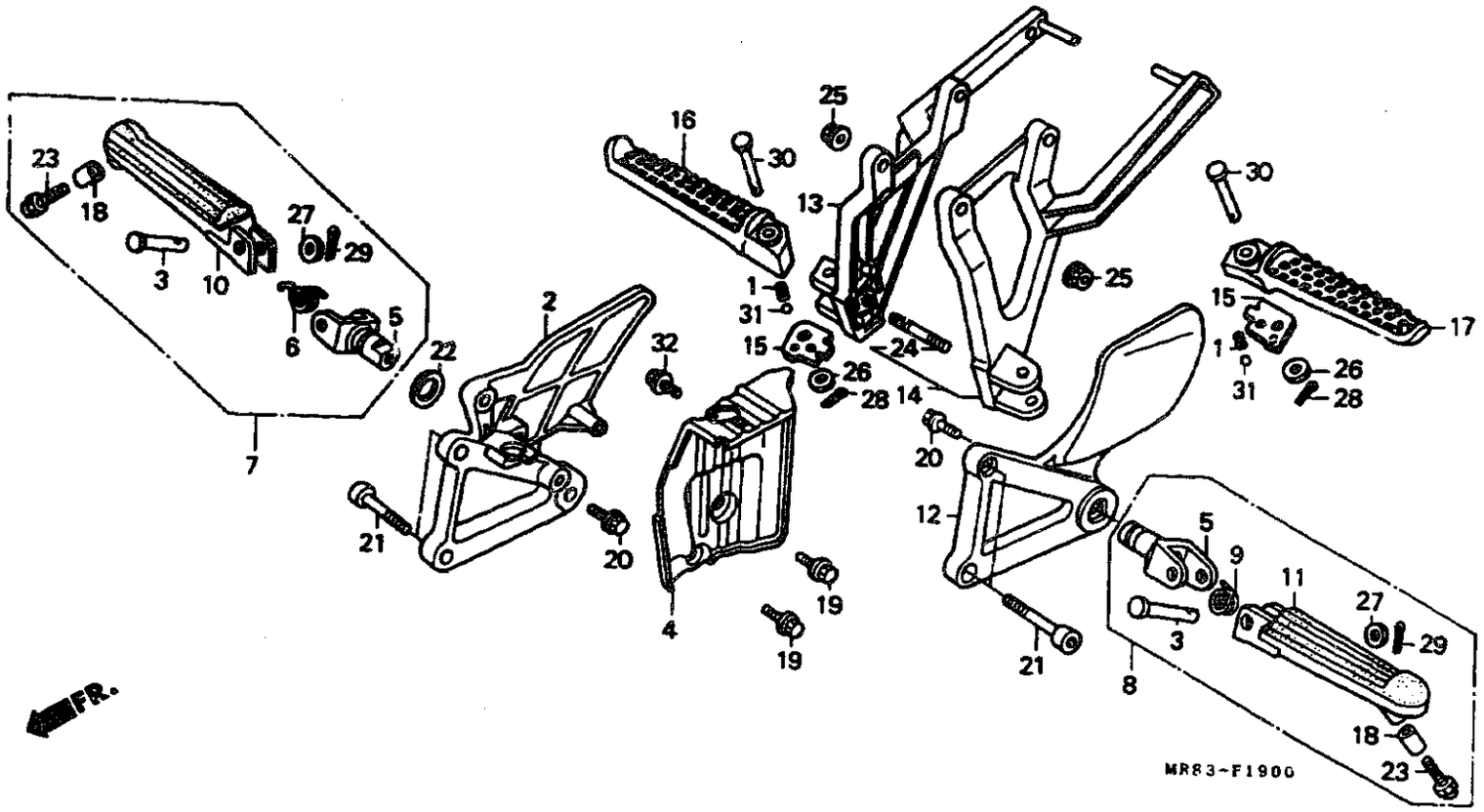
Service item	F.R.T.
PEDAL, GEAR CHANGE.....	0.2
.PEDAL COMP., GEAR CHANGE	
ARM COMP., GEAR CHANGE.....	0.1
SWITCH ASSY., RR. STOP.....	0.4
PEDAL, RR. BRAKE.....	0.3

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	24700-MR8-000	PEDAL, GEAR CHANGE.....	1	1		
2	24702-MR8-000	PEDAL COMP., GEAR CHANGE.....	1	1		
3	24705-KV3-000	RUBBER, CHANGE PEDAL.....	1	1		
4	24705-MR7-000	RUBBER, GEAR CHANGE PEDAL.....	1	1		
5	24710-MR8-000	ARM COMP., GEAR CHANGE.....	1	1		
6	24724-422-000	COVER, DUST.....	2	2		
7	35350-MR8-000	SWITCH ASSY., RR. STOP.....	1	1		
8	35357-KW7-900	SPRING, STOP SWITCH.....	1	1		
9	46500-MR8-000	PEDAL, RR. BRAKE.....	1	1		
10	46502-MR8-000	HOOK, RETURN SPRING.....	1	1		
11	46514-ML7-000	SPRING, BRAKE PEDAL RETURN....	1	1		
12	90010-MR8-000	BOLT, FLANGE, 6X20.....	1	1		
13	90065-MR8-000	BAR, CHANGE.....	1	1		
14	90106-MR8-000	BOLT, FLANGE, 8X18.....	1	1		
15	90201-700-000	NUT, GOVERNOR ARM FIXING.....	1	1		
16	94002-06020-0S	NUT, HEX., 6MM.....	1	1		

H 12

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Step



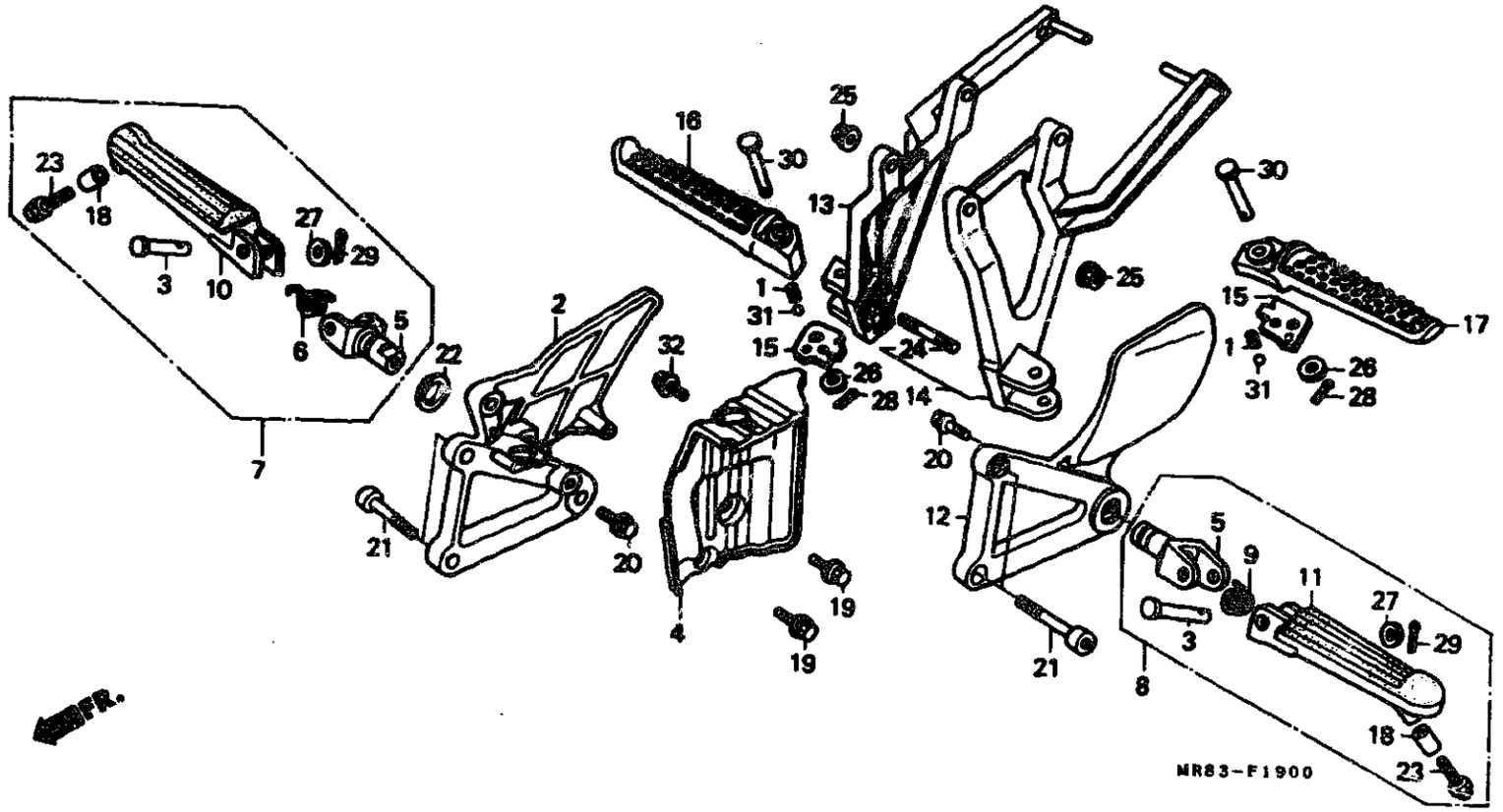
Service item	F.R.T.
HOLDER, R. MAIN STEP.....	0.4
GUARD, R. STEP HEAT.....	0.3
.HOLDER, R. PILLION STEP	
BRACKET, MAIN STEP.....	0.2
.HOLDER, L. PILLION STEP	
STEP ASSY., R. MAIN.....	0.1
.STEP ASSY., L. MAIN	
.ARM COMP., R. STEP	
.ARM COMP., L. STEP	
.HOLDER, L. MAIN STEP	
.BAR, R. PILLION STEP	
.BAR, L. PILLION STEP	

Ref. No.	Part No.	Description	Reqd. No. VFR1000R 3L	3M	Serial No.	Area code
1	28333-300-000	SPRING, KICK STARTER STOPPER..	2	2		
2	50600-MR8-003	HOLDER, R. MAIN STEP.....	1	1		
3	50603-GS9-010	PIN, MAIN STEP BAR JOINT.....	2	2		
4	50606-MR8-000	GUARD, R. STEP HEAT.....	1	1		
5	50612-KV3-700	BRACKET, MAIN STEP.....	2	2		
6	50617-445-840	SPRING, R. STEP RETURN.....	1	1		
7	50630-MR8-000	STEP ASSY., R. MAIN.....	1	1		
8	50640-MR8-000	STEP ASSY., L. MAIN.....	1	1		
9	50644-445-840	SPRING, L. STEP RETURN.....	1	1		
10	50660-KV3-700	ARM COMP., R. STEP.....	1	1		
11	50670-KV3-700	ARM COMP., L. STEP.....	1	1		
12	50700-MR8-003	HOLDER, L. MAIN STEP.....	1	1		
13	50711-MR8-000	HOLDER, R. PILLION STEP.....	1	1		
14	50712-MR8-000	HOLDER, L. PILLION STEP.....	1	1		
15	50718-KT7-761	PLATE, PILLION STEP CLICK.....	2	2		
16	50720-KT7-760	BAR, R. PILLION STEP.....	1	1		
17	50730-KT7-760	BAR, L. PILLION STEP.....	1	1		
18	51486-MR8-000	COLLAR, STEP LOWER.....	2	2		
19	90021-MM5-000	BOLT-WASHER, 6X12.....	2	2		
20	90105-KV3-700	BOLT, MAIN STEP BRACKET.....	2	2		
21	90157-ME9-000	BOLT, SOCKET, 8X22.....	4	4		
22	90505-MR7-000	WASHER, WAVE, 17.5MM.....	1	1		
23	92501-08025-0A	BOLT, CAP, 8X25.....	2	2		
24	92900-08032-0B	BOLT, STUD, 8X32.....	1	1		
25	94050-08000	NUT, FLANGE, 8MM.....	4	4		

H 13

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Step

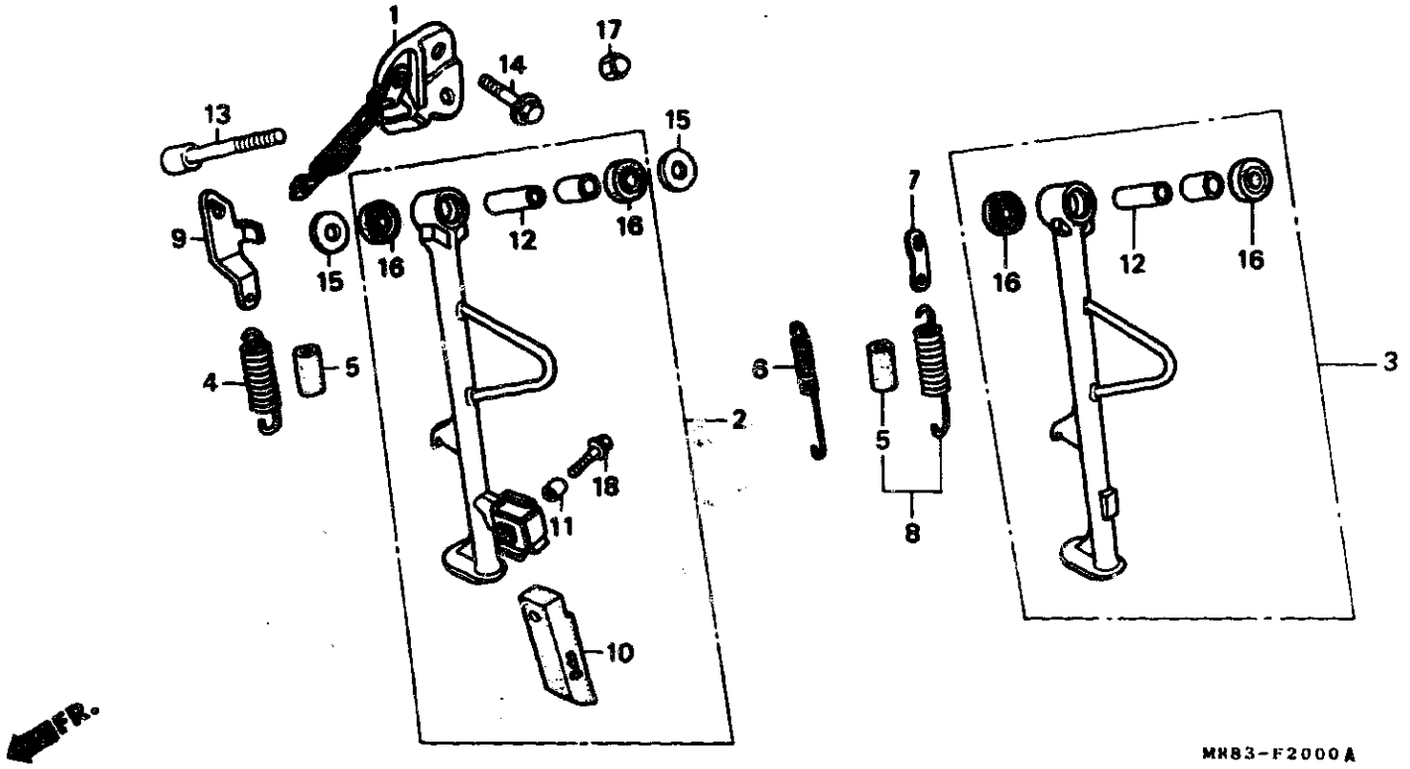


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1R	Serial No.	Area code
		26	94101-06000	WASHER, PLAIN, 6MM.....	2	2		
		27	94102-08000	WASHER, PLAIN, 8MM.....	2	2		
		28	94201-16120	PIN, SPLIT, 1.6X12.....	2	2		
		29	94201-20150	PIN, SPLIT, 2.0X15.....	2	2		
		30	95015-83000	PIN C, PILLION STEP.....	2	2		
		31	96211-08000	BALL, STEEL, #8 (1/4).....	2	2		
		32	96500-06012-00	BOLT, FLANGE, 6X12.....	1	1		

H 14

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Stand



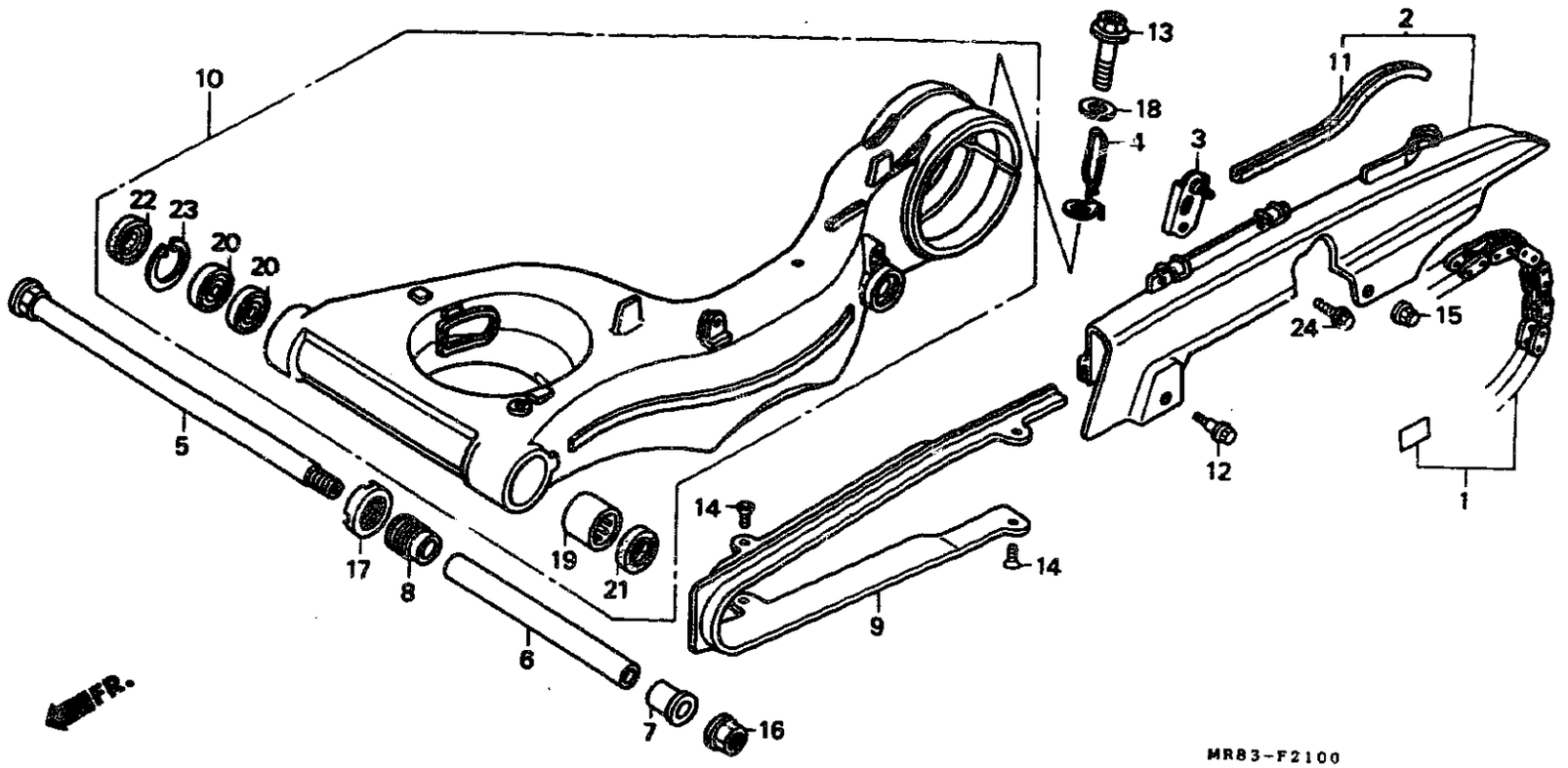
Service item	F.R.T.
BRACKET, SIDE STAND.....	0.3
BAR ASSY., SIDE STAND.....	0.2
SPRING, SIDE STAND.....	0.1

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3M	Serial No.	Area code
1	50535-MR8-780	BRACKET, SIDE STAND.....	1	1		
2	50540-MR8-000	BAR ASSY., SIDE STAND.....	1	1		
4	50541-KW3-000	SPRING, SIDE STAND.....	1	1		
5	50542-KY6-000	COVER, SIDE STAND SPRING.....	1	1		
9	50546-MR8-000	PLATE, STAND SPRING.....	1	1		
10	50548-KW3-003	RUBBER, STAND.....	1	1		
11	50549-356-700	COLLAR, STAND RUBBER SETTING..	1	1		
12	50550-KW3-000	COLLAR, SIDE STAND.....	1	1		
13	90101-KW3-000	BOLT, SOCKET, 10X45.....	1	1		
14	90133-MR8-000	BOLT, FLANGE, 10X32.....	2	2		
15	90501-KW3-000	WASHER, THRUST.....	2	2		
16	91262-KW3-003	DUST SEAL, PIVOT.....	2	2		
17	94021-10070-0S	NUT, CAP, 10MM.....	1	1		
18	96300-06025-07	BOLT, FLANGE, 6X25.....	1	1		

H 15

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Swing arm•Chain case



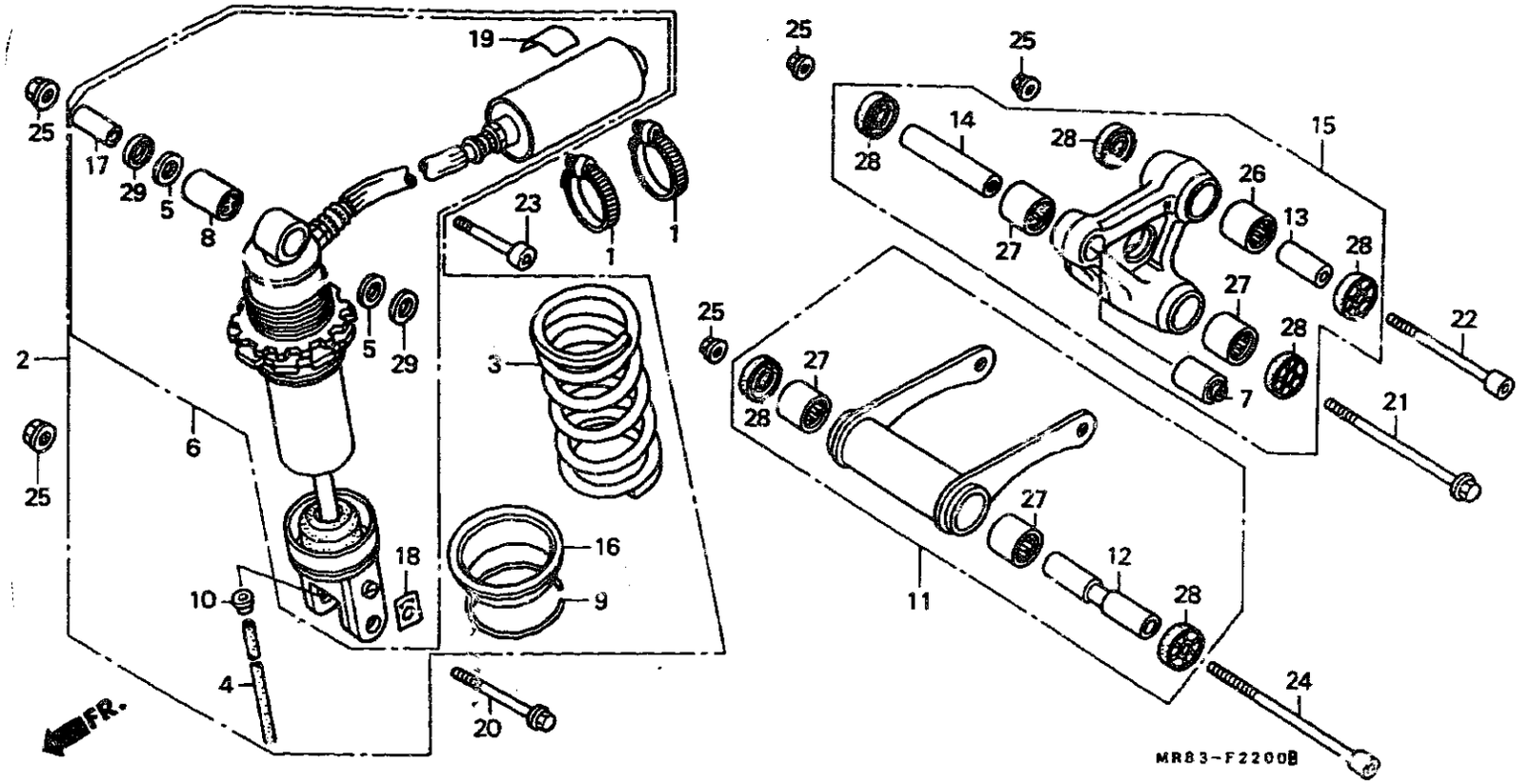
Service item	F.R.T.
CHAIN SET, DRIVE.....	1.0
CASE COMP., DRIVE CHAIN.....	0.2
COLLAR, RR. FORK PIVOT.....	0.9
SLIDER, CHAIN.....	0.6
ARM SET, SWING.....	1.3
.BEARING, NEEDLE	
BEARING, RADIAL BALL, 20X37X9..	1.2
(ONE OR ALL)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3M	Serial No.	Area code
1	40583-MR8-005	CHAIN SET, DRIVE (TAKASAGO) (RKGB525SMO-104LE)	1	1		
2	40510-MR8-780	CASE COMP., DRIVE CHAIN.....	1	1		
3	40512-MR8-000	STAY, DRIVE CHAIN CASE.....	1	1		
4	43350-MR8-780	GUIDE, BRAKE HOSE.....	1	1		
5	52101-MR8-000	BOLT, SWING ARM PIVOT.....	1	1		
6	52102-MR8-000	COLLAR, RR. FORK PIVOT.....	1	1		
7	52106-MR7-000	COLLAR B, PIVOT.....	1	1		
8	52109-MR8-000	BOLT, PIVOT ADJUSTING.....	1	1		
9	52170-MR8-003	SLIDER, CHAIN.....	1	1		
10	52200-MR8-305	ARM SET, SWING.....	1	1		
11	64121-ML0-730	RUBBER, CHAIN CASE.....	1	1		
12	90111-ML0-730	BOLT, FLANGE, 6MM.....	1	1		
13	90155-MR8-000	BOLT, FLANGE, 14X51.....	1	1		
14	90156-MR8-000	SCREW, FLAT, 5X12.....	4	4		
15	90201-428-900	NUT, CAP, 6MM.....	1	1		
16	90305-MB4-003	NUT, FLANGE, 18MM.....	1	1		
17	90355-469-000	NUT, RR. FORK PIVOT.....	1	1		
18	90559-MR8-000	WASHER, PLAIN, 14MM.....	1	1		
19	91071-MR7-003	BEARING, NEEDLE.....	1	1		
20	91072-MR7-003	BEARING, RADIAL BALL, 20X37X9.	2	2		
21	91202-MR7-003	DUST SEAL, 28X37X4.....	1	1		
22	91214-MR7-003	DUST SEAL, 26X37X5.....	1	1		
23	94520-37000	CIRCLIP, INTERNAL, 37MM.....	1	1		
24	96500-06012-07	BOLT, FLANGE, 6X12.....	1	1		

H 16

F-22

Rear cushion



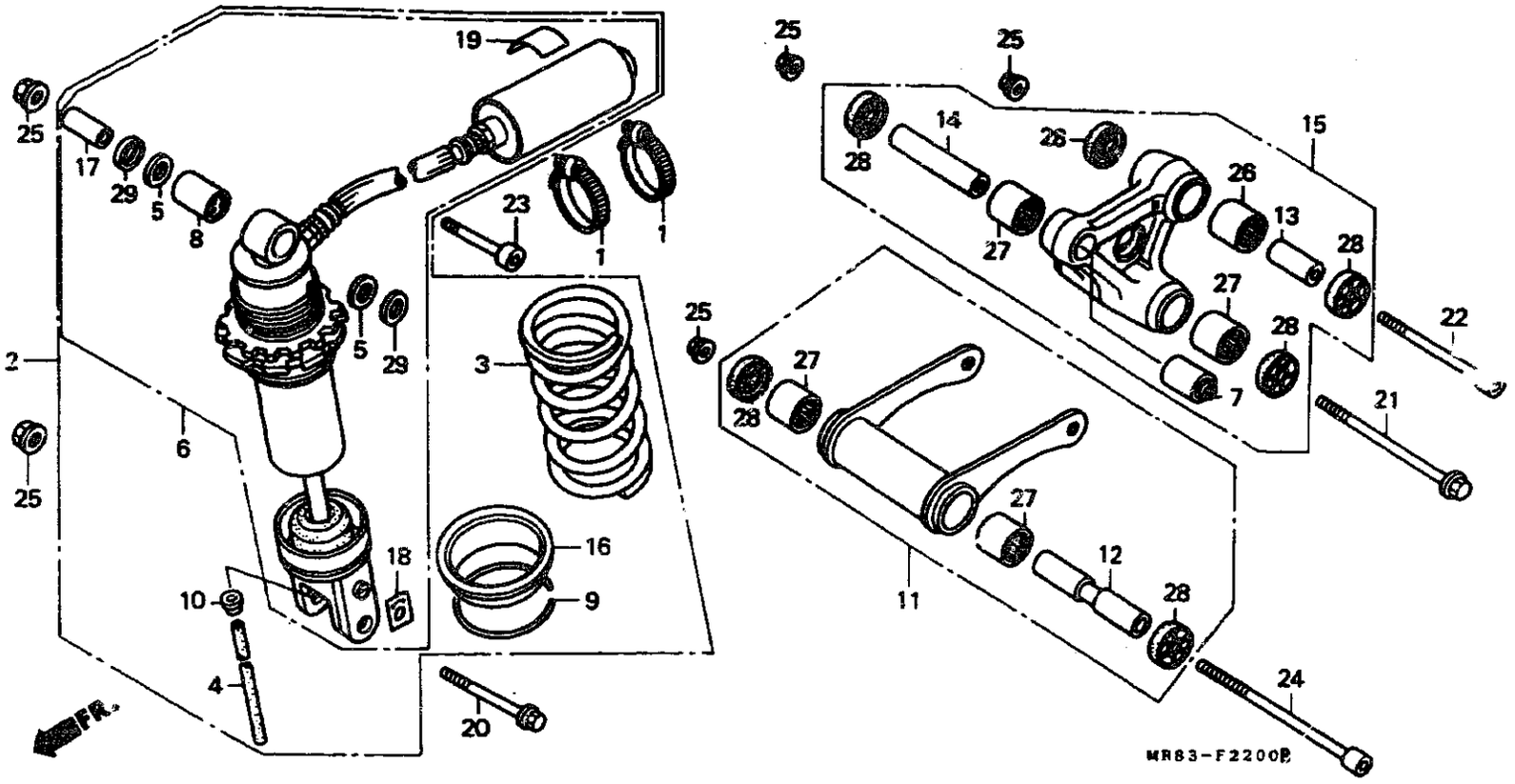
Service item	F.R.T.
CUSHION ASSY., RR.....	0.8
.BEARING, NEEDLE (ADD 0.2 FOR EACH.)	
SPRING, RR. CUSHION.....	1.0
.BUSH, DAMPER UPPER	
DAMPER SET, RR.....	1.1
BUSH, DAMPER LOWER.....	0.7
ROD ASSY., CUSHION CONNECTING..	0.6
.ARM ASSY., CUSHION	
COLLAR, CONNECTING ROD PIVOT...	0.4
COLLAR, CUSHION ARM.....	0.5
.COLLAR, BUSH	

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	50252-KV3-781	BAND, SUB TANK.....	2	2		
2	52400-MR8-601	CUSHION ASSY., RR. (SHOWA)....	1	1		
3	52401-MR8-781	SPRING, RR. CUSHION.....	1	1		
4	52405-KB7-003	PIPE, DRAIN.....	1	1		
5	52406-KB7-003	CAP, DUST SEAL.....	2	2		
6	52409-MR8-306	DAMPER SET, RR.....	1	1		
7	52451-MA0-000	BUSH, DAMPER LOWER.....	1	1		
8	52452-KB7-003	BUSH, DAMPER UPPER.....	1	1		
9	52455-MM5-003	RING, STOPPER (SHOWA).....	1	1		
10	52456-KB7-003	JOINT, PIPE.....	1	1		
11	52460-MR8-000	ROD ASSY., CUSHION CONNECTING.	1	1		
12	52462-ML0-000	COLLAR, CONNECTING ROD PIVOT..	1	1		
13	52463-KV3-000	COLLAR, CUSHION ARM.....	1	1		
14	52463-MJ0-000	COLLAR, CUSHION ARM.....	1	1		
15	52470-MR8-000	ARM ASSY., CUSHION.....	1	1		
16	52486-KZ3-003	SEAT, SPRING.....	1	1		
17	52486-ML7-003	COLLAR, BUSH.....	1	1		
18	52496-MR8-003	LABEL (B).....	1	1		
19	87516-MR7-721	LABEL, RR. DAMPER WARNING.....	1	1		
20	90107-MR8-000	BOLT, FLANGE, 10X57.....	1	1		
21	90108-MR8-000	BOLT, FLANGE, 10X100.....	1	1		
22	90110-MR7-000	BOLT, SOCKET, 10X70.....	1	1		
23	90110-MR8-000	BOLT, SOCKET, 10X52.....	1	1		
24	90111-MR7-000	BOLT, SOCKET, 10X130.....	1	1		
25	90304-GE8-003	NUT, U, 10MM.....	5	5		

I 1

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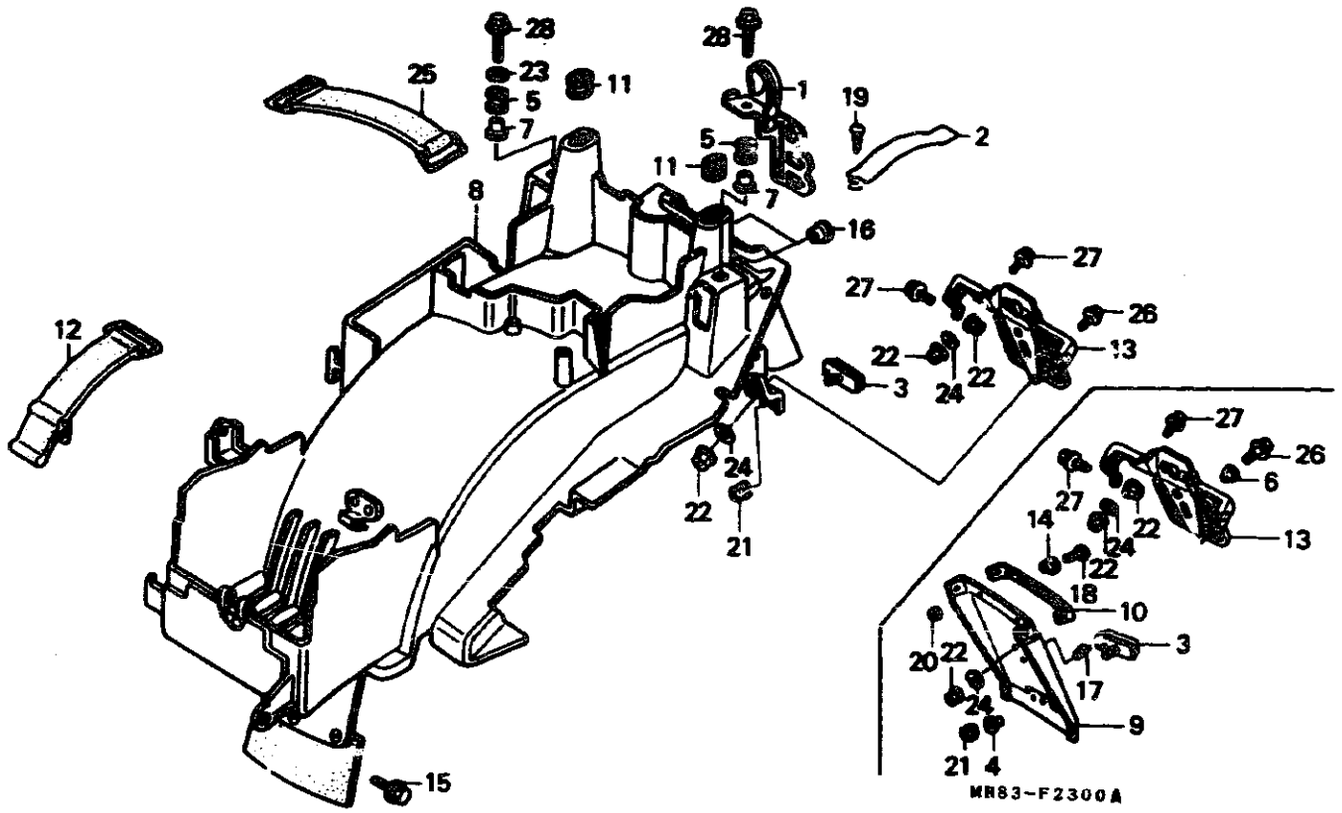
Rear cushion



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		26	91071-KV3-005	BEARING, NEEDLE (KOYO).....	1	1		
		27	91072-MJ0-003	BEARING, NEEDLE, 17X24X25.....	4	4		
		28	91262-MG7-005	OIL SEAL, 17X27X5.....	6	6		
		29	91351-KB7-003	DUST SEAL B (SHOWA).....	2	2		

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Rear fender



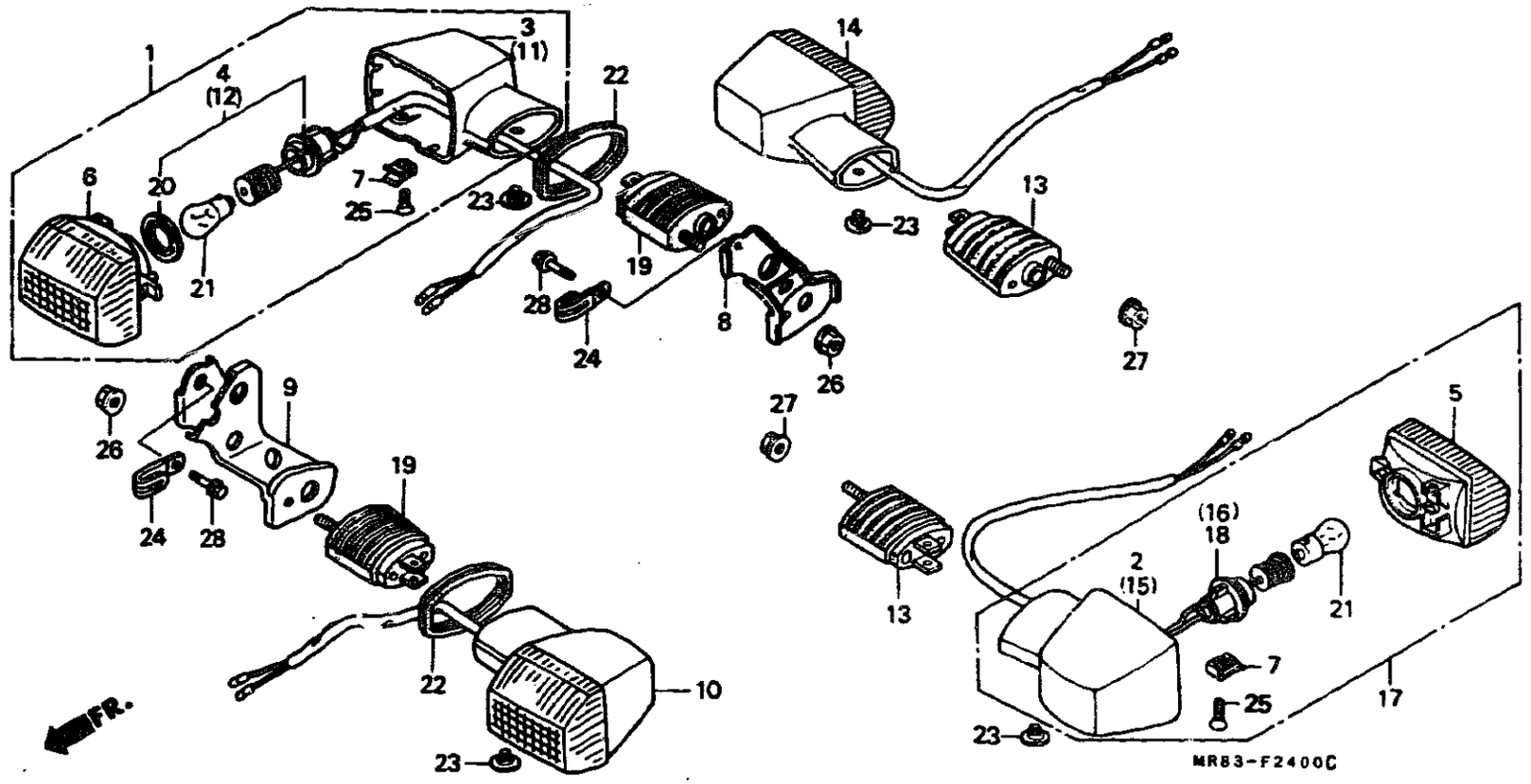
Service item	F.R.T.
FENDER, RR	0.7
BRACKET, NUMBER PLATE	0.3

Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	30405-MR8-780	HOLDER, SPARK UNIT COUPLER	1	1		
2	30406-MR8-000	HOLDER, SPARK UNIT	1	1		
3	33741-MC7-612	REFLECTOR, REFLEX	1	1		
5	61103-357-000	RUBBER, FR. FENDER MOUNTING	2	2		
7	61104-428-000	COLLAR, FR. FENDER	2	2		
8	80100-MR8-600	FENDER, RR	1	1		
11	83551-GE2-000	GROMMET, AIR CLEANER CASE	2	2		
12	83606-198-900	BAND, TOOL BOX	1	1		
13	84701-MR8-600	BRACKET, NUMBER PLATE	1	1		
15	90113-MR8-000	BOLT, FLANGE, 6MM	1	1		
16	90556-KS3-900	WASHER, CHAIN SLIDER	2	2		
19	93901-25320	SCREW, TAPPING, 5X16	1	1		
21	94050-05000	NUT, FLANGE, 5MM	1	1		
22	94050-06070	NUT, FLANGE, 6MM	5	5		
23	94103-06000	WASHER, PLAIN, 6MM	1	1		
24	94103-06700	WASHER, PLAIN, 6MM	3	3		
25	95012-17001	BAND F, BATTERY	1	1		
26	96300-06012-07	BOLT, FLANGE, 6X12	1	1		
27	96300-06016-07	BOLT, FLANGE, 6X16	4	4		
28	96500-06025-00	BOLT, FLANGE, 6X25	2	2		

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Winker



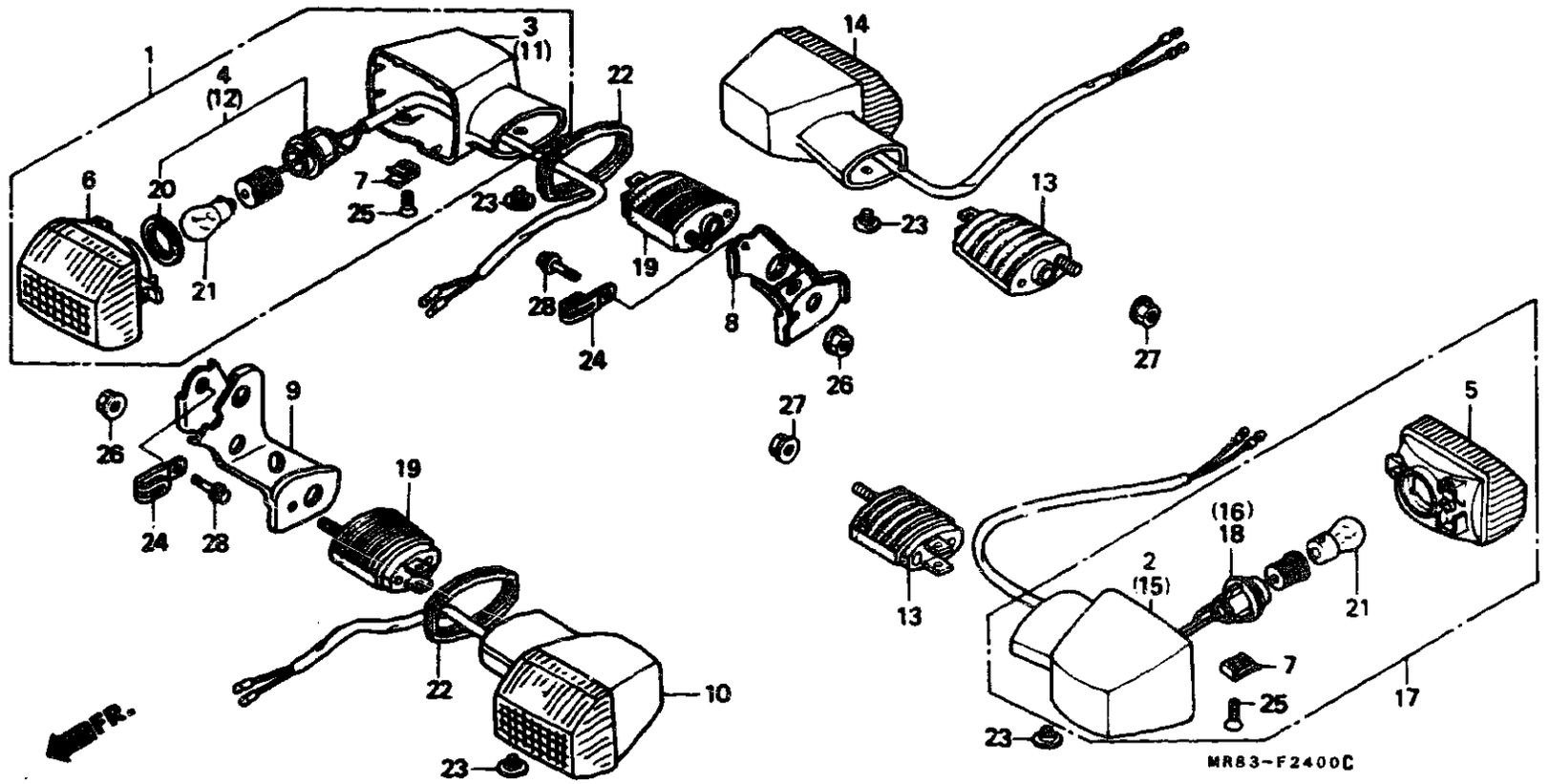
Service item	F.R.T.
WINKER ASSY., FR.....	0.2
(INC. RELATIVE PART)	
(ONE OR ALL)	
WINKER ASSY., RR.....	0.3
(ADD 0.1 FOR EACH.)	
(INC. RELATIVE PART)	
(EXC. RELATED PARTS BELOW)	
BULB.....	0.1
(ONE OR ALL)	

Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
1	33400-MR7-600	WINKER ASSY., R. FR. (12V 21W)	1	-		
	33400-MR8-740	WINKER ASSY., R. FR. (12V 21W)	-	1		
2	33401-MG6-003	BASE, R. WINKER (NH1).....	1	1		
3	33401-MB6-003	BASE, R. WINKER (NH1).....	1	-		
	33401-MV8-900	BASE, R. WINKER.....	-	1		
4	33405-MR7-600	SOCKET COMP., R. FR. WINKER...	1	1		
5	33406-MB2-601	LENS COMP., WINKER.....	2	2		
6	33406-MB2-671	LENS COMP., WINKER.....	2	2		
7	33407-MB2-003	NUT, SPECIAL.....	4	4		
8	33420-MR8-600	STAY, R. FR. WINKER.....	1	1		
9	33430-MR8-600	STAY, L. FR. WINKER.....	1	1		
10	33450-MR7-600	WINKER ASSY., L. FR. (12V 21W)	1	-		
	33450-MR8-740	WINKER ASSY., L. FR. (12V 21W)	-	1		
11	33601-MB6-003	BASE, L. WINKER (NH1).....	1	-		
	33451-MV8-900	BASE, L. WINKER.....	-	1		
12	33455-MR7-600	SOCKET COMP., L. FR. WINKER...	1	1		
13	33491-MJ0-003	STAY, WINKER.....	2	2		
14	33600-MR8-600	WINKER ASSY., R. RR. (12V 21W)	1	1		
15	33601-MB6-003	BASE, L. WINKER (NH1).....	1	1		
16	33605-MR8-600	SOCKET COMP., R. RR. WINKER...	1	1		
17	33650-MR8-600	WINKER ASSY., L. RR. (12V 21W)	1	1		
18	33655-MR8-600	SOCKET COMP., L. RR. WINKER...	1	1		
19	33691-MB2-003	STAY, WINKER.....	2	2		
20	33707-MJ0-003	SEAL, PACKING.....	2	2		
21	34908-634-611	BULB (12V 21W) (ECE) (STANLEY)	4	4		

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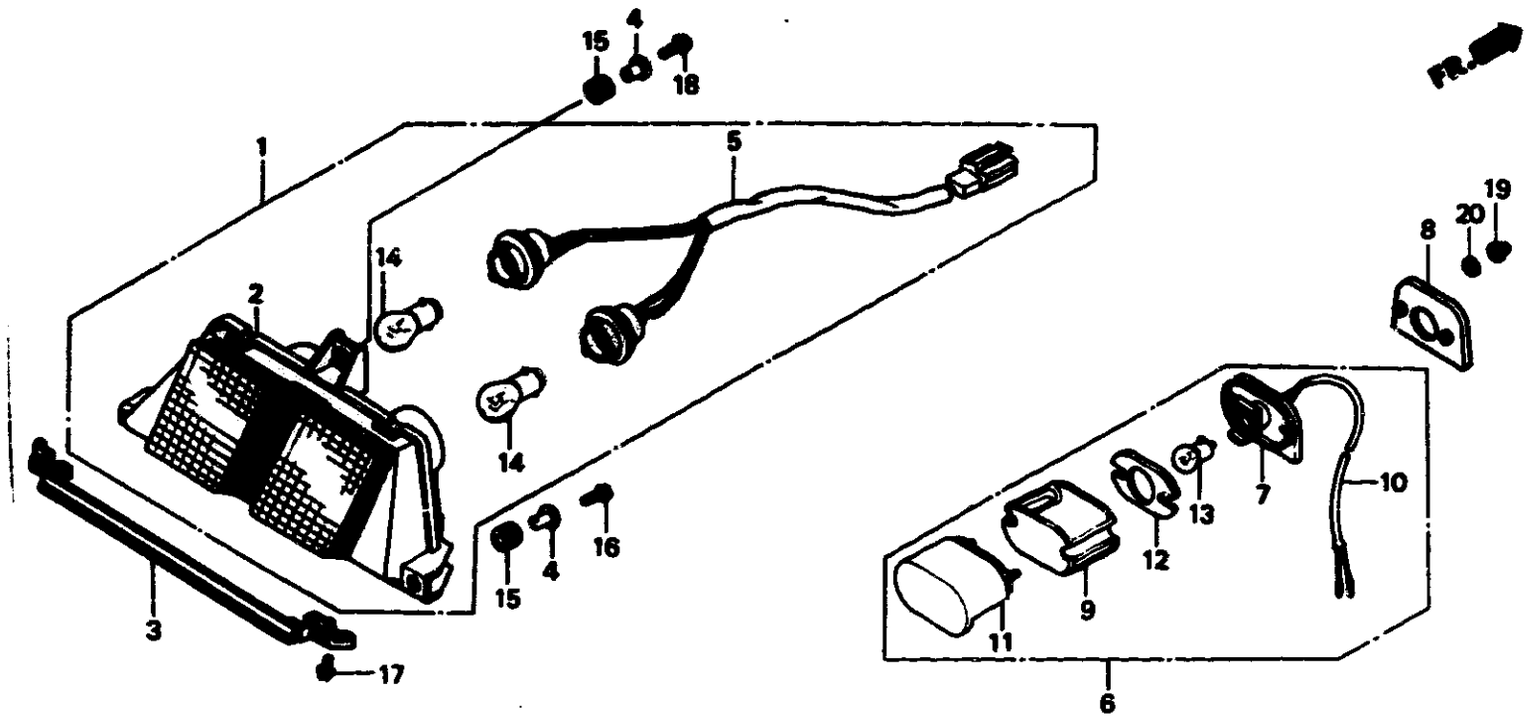
Winker



Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	Reqd. No. VFR400R 3M	Serial No.	Area code
		22	64136-ML7-600	RUBBER, FR. WINKER.....	2	2		
		23	90380-MB2-000	SCREW, SPECIAL, 6X8.....	4	4		
		25	93700-04012-1G	SCREW, OVAL, 4X12.....	4	4		
		26	94050-06000	NUT, FLANGE, 6MM.....	2	2		
		27	94050-06070	NUT, FLANGE, 6MM.....	2	2		
		28	96500-06010-07	BOLT, FLANGE, 6X10.....	2	2		

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Taillight



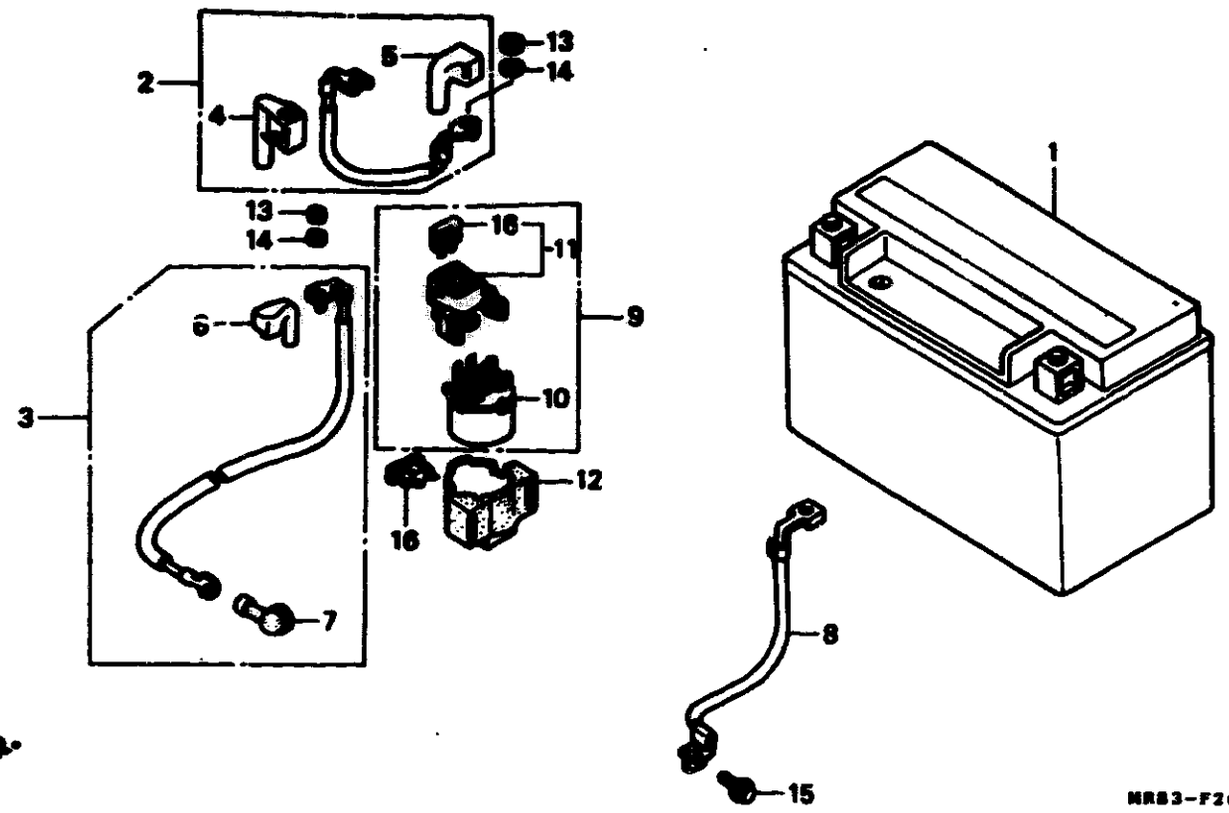
MR83-F2500A

Service item	F.R.T.
TAILLIGHT UNIT.....	0.3
.TAILLIGHT SUB ASSY.	
.SOCKET COMP., TAILLIGHT	
.LIGHT ASSY., LICENSE	
.BASE COMP.	
.CORD COMP., LICENSE	
BULB.....	0.1
.BULB, TAILLIGHT (ONE OR ALL)	

Ref. No.	Part No.	Description	Reqd. No. VFR400R JL	JM	Serial No.	Area code
1	33701-MR8-601	TAILLIGHT UNIT (12V 21/5W)....	1	1		
2	33705-MR7-601	TAILLIGHT SUB ASSY.....	1	1		
3	33705-MR8-010	STAY, TAILLIGHT (A).....	1	1		
4	33707-MR8-000	COLLAR, TAILLIGHT MOUNTING....	3	3		
5	33710-MR8-003	SOCKET COMP., TAILLIGHT.....	1	1		
6	33720-MR8-600	LIGHT ASSY., LICENSE.....	1	1		
7	33721-MK5-611	BASE COMP.....	1	1		
8	33721-MM8-610	PACKING, LICENSE LIGHT.....	1	1		
9	33722-MB1-013	LENS, LICENSE.....	1	1		
10	33725-MP?-600	CORD COMP., LICENSE.....	1	1		
11	33727-MN8-671	COVER COMP., LICENSE.....	1	1		
12	33729-MB1-003	PACKING, LENS.....	1	1		
13	34904-634-611	BULB (12V5W) (ECE).....	1	1		
14	34906-447-711	BULB, TAILLIGHT (12V 21/5W)...	2	2		
15	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING..	3	3		
16	93500-05022-0A	SCREW, PAN, 5X22.....	2	2		
17	93891-05010-07	SCREW-WASHER, 5X10.....	2	2		
18	93891-05025-07	SCREW-WASHER, 5X25.....	1	1		
19	94021-04000-0S	NUT, CAP, 4MM.....	2	2		
20	94101-04700	WASHER, PLAIN, 4MM.....	2	2		

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Battery



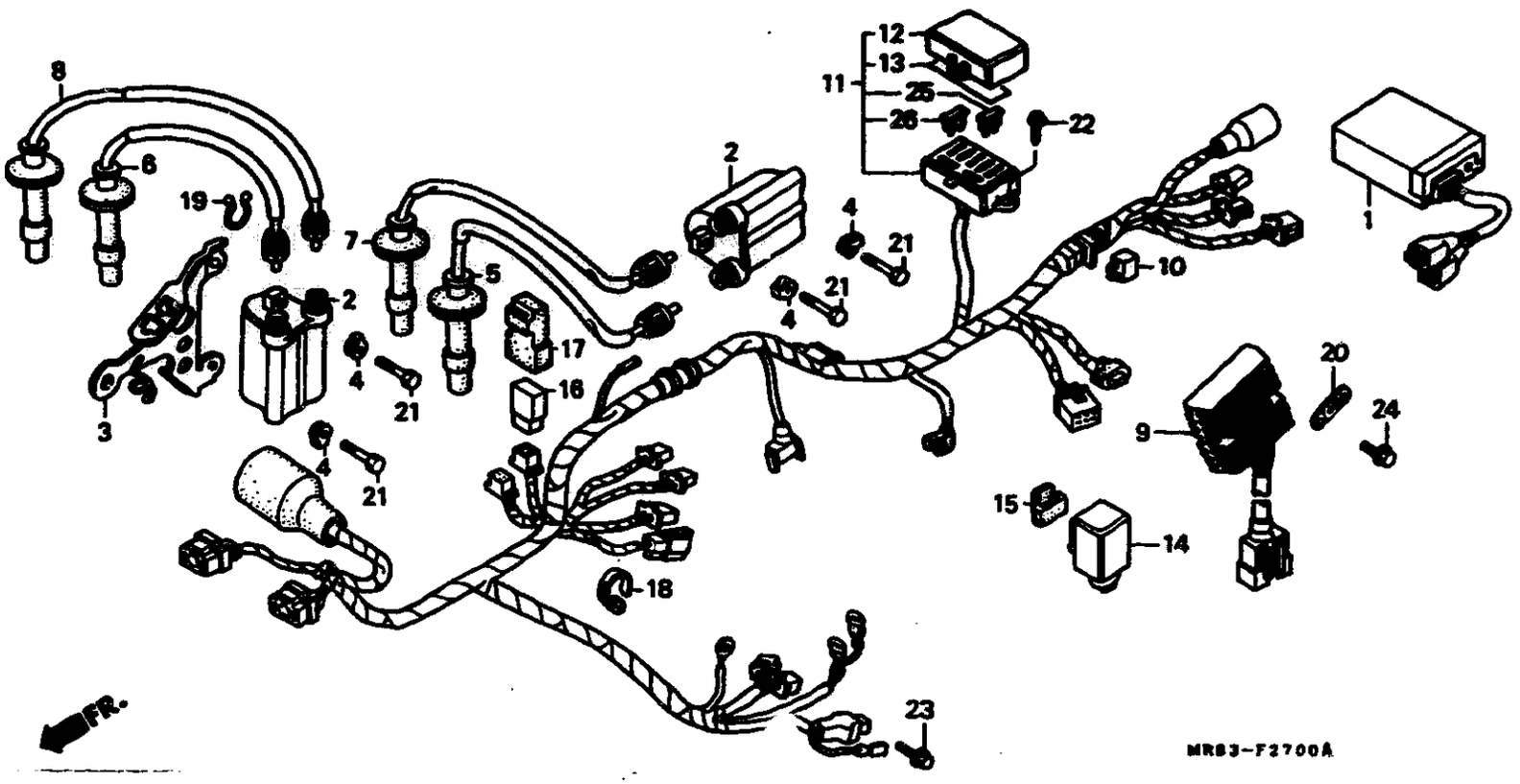
Service item	F.R.T.
BATTERY.....	0.3
.CABLE, STARTER BATTERY	
.CABLE, BATTERY EARTH	
CABLE, STARTER MOTOR.....	0.6
SWITCH ASSY., STARTER MAGNETIC.	0.4

Ref. No.	Part No.	Description	Reqd. No. VFR800R 3JL	3JM	Serial No.	Area code
1	31500-HB7-744	BATTERY (YTX7A-BS YUASA).....	1	1		
2	32401-MR8-000	CABLE, STARTER BATTERY.....	1	1		
3	32402-MR8-000	CABLE, STARTER MOTOR.....	1	1		
* 4	32411-MK3-300	COVER, BATTERY TERMINAL.....	1	1		
5	32414-MLO-000	COVER A, MAGNETIC SWITCH.....	1	1		
6	32416-MLO-000	COVER B, MAGNETIC SWITCH.....	1	1		
7	32419-MLO-000	COVER, TERMINAL.....	1	1		
8	32601-MR8-000	CABLE, BATTERY EARTH.....	1	1		
9	35850-MF5-751	SWITCH ASSY., STARTER MAGNETIC	1	1		
10	35851-MF5-751	SWITCH COMP., STARTER MAGNETIC	1	1		
11	35855-MF5-751	HOLDER ASSY., FUSE.....	1	1		
12	35856-MF5-751	RUBBER, SHOCK.....	1	1		
13	94002-06080-0S	NUT, HEX., 6MM.....	2	2		
14	94111-06800	WASHER, SPRING, 6MM.....	2	2		
15	95701-06012-00	BOLT, FLANGE, 6X12.....	1	1		
16	98200-33000	FUSE, BLADE (30A).....	2	2		

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Wire harness: Ignition coil

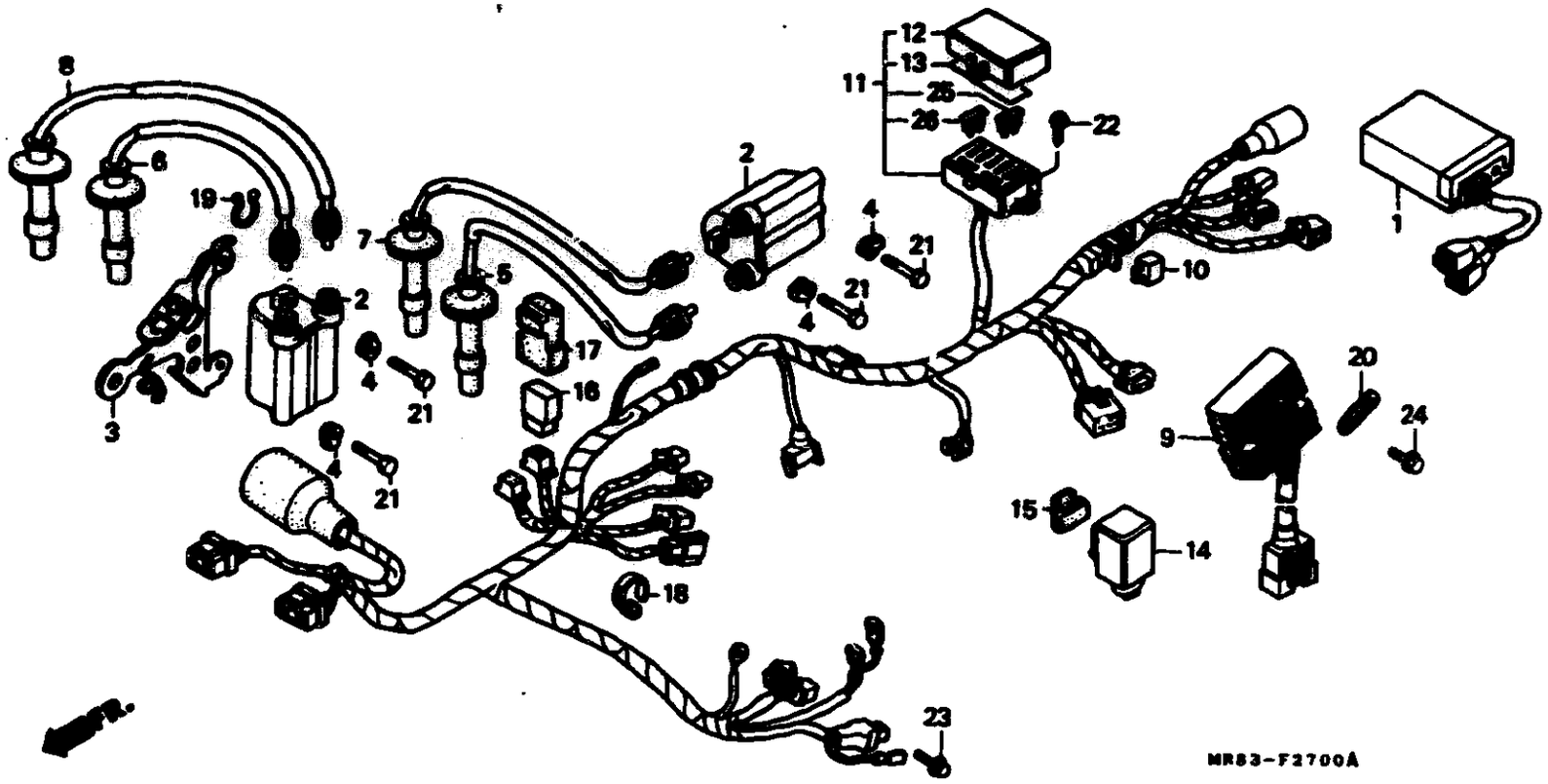


Service item	F.R.T.
SPARK UNIT.....	0.5
.COIL COMP., IGNITION (ADD 0.3 FOR EACH.)	
.RECTIFIER ASSY., REGULATE RECTIFIER ASSY., SILICON.....	0.3
.RELAY COMP., WINKER	
.RELAY COMP., STARTER	
HARNESS, WIRE.....	1.7

Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
1	30400-MR8-600	SPARK UNIT.....	1	1		
2	30510-KT7-013	COIL COMP., IGNITION.....	2	2		
3	30516-MR8-000	STAY, IGNITION COIL.....	1	1		
4	30520-ML0-000	SPACER, IGNITION COIL.....	4	4		
5	30751-MR8-000	CAP ASSY. 1, HIGH TENSION.....	1	1		
6	30752-MR8-000	CAP ASSY. 2, HIGH TENSION.....	1	1		
7	30753-MR8-000	CAP ASSY. 3, HIGH TENSION.....	1	1		
8	30754-MR8-000	CAP ASSY. 4, HIGH TENSION.....	1	1		
9	31600-MR8-601	RECTIFIER ASSY., REGULATE.....	1	1		
10	31700-124-003	RECTIFIER ASSY., SILICON (STANLEY)	1	1		
	31700-124-008	RECTIFIER ASSY., SILICON (SHINDENGEN)	1	1		
11	32100-MR8-600	HARNESS, WIRE.....	1	1		
12	38210-KR0-005	COVER, FUSE BOX.....	1	1		
13	38215-MR8-601	LABEL, FUSE.....	1	1		
14	38301-KK9-952	RELAY COMP., WINKER (MITSUBA).	1	1		
15	38306-GE7-000	SUSPENSION, WINKER RELAY.....	1	1		
16	38501-GN2-014	RELAY COMP., STARTER.....	2	2		
17	38506-GC7-611	SUSPENSION, STARTER RELAY (MITSUBA)	2	2		
18	90651-KV6-003	BAND, WIRE.....	1	1		
19	90652-MR8-000	CLIP.....	1	1		
20	91413-679-000	CLIP, 2X70.....	1	1		
21	92101-05020-4J	BOLT, HEX., 5X20.....	4	4		

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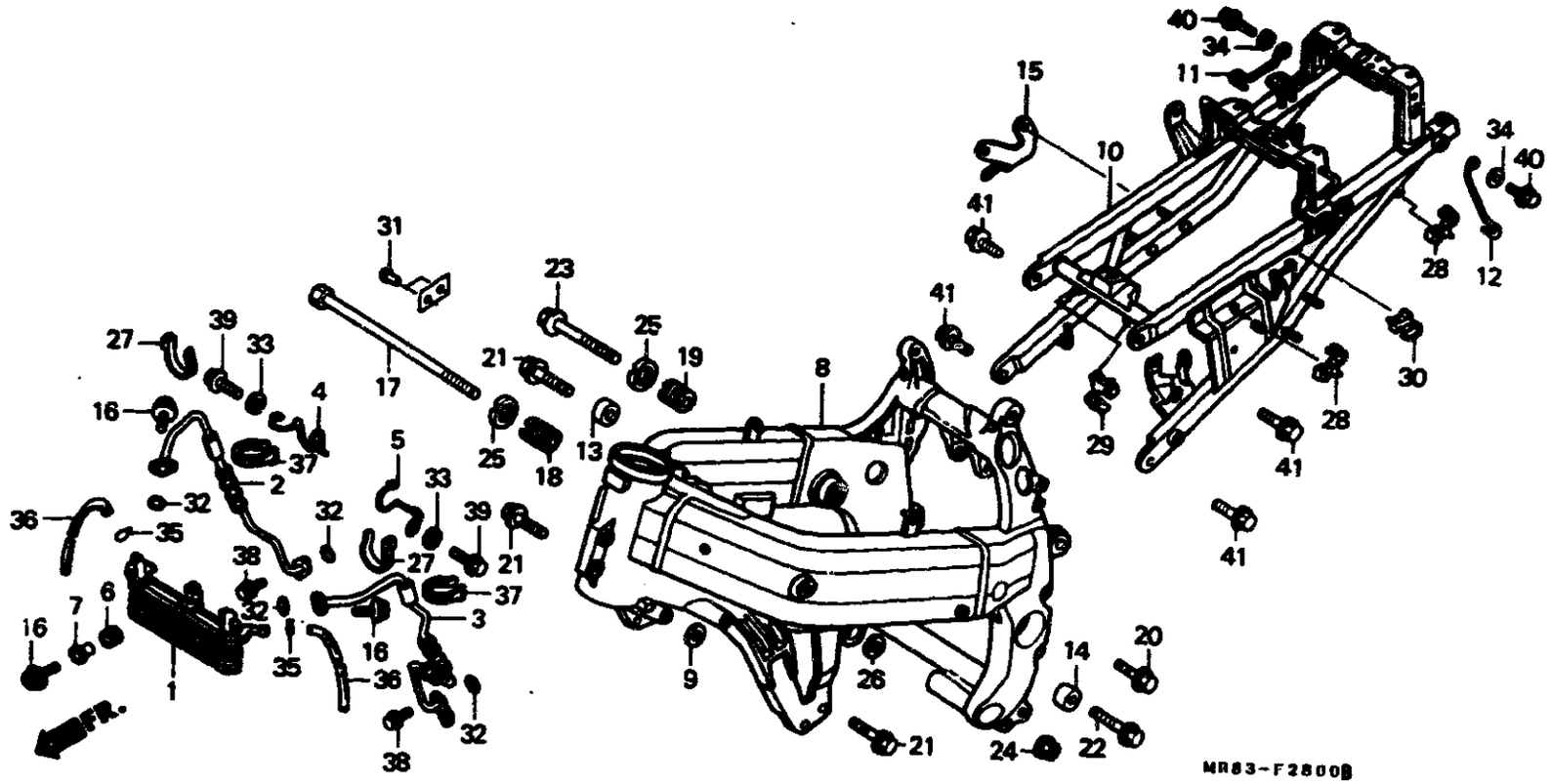
Wire harness: Ignition coil



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R SL	Reqd. No. VFR400R RH	Serial No.	Area code
		22	93901-25320	SCREW, TAPPING, 5X16.....	2	2		
		23	95701-06012-08	BOLT, FLANGE, 6X12.....	1	1		
		24	96300-06025-07	BOLT, FLANGE, 6X25.....	2	2		
		25	98200-31000	FUSE, BLADE (10A).....	4	4		
		26	98200-32000	FUSE, BLADE (20A).....	2	2		

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Frame body

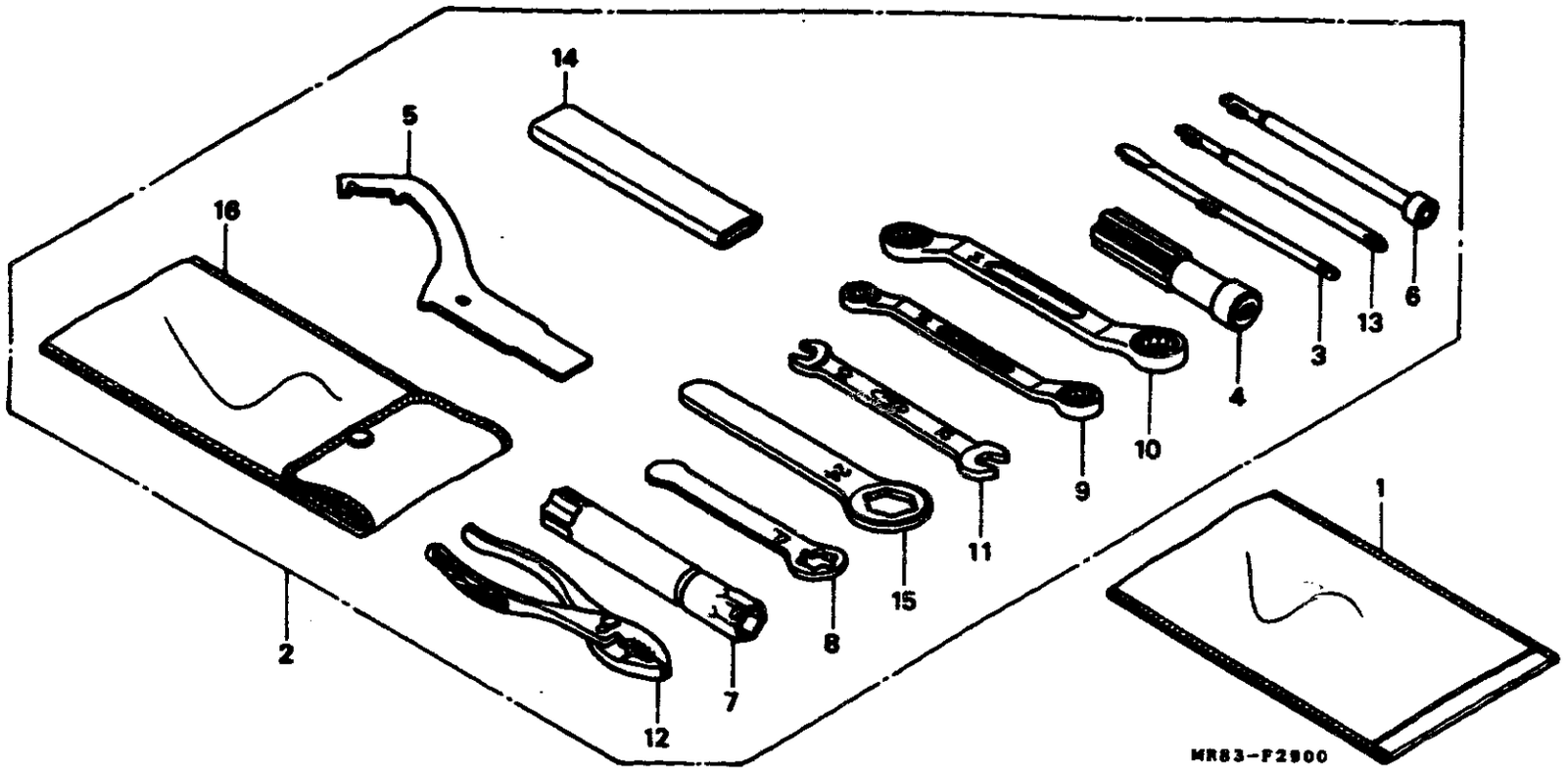


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3N	Serial No.	Area code
		21	90131-MR7-000	BOLT, FLANGE, 10X40	3	3		
		22	90131-MR8-000	BOLT, FLANGE, 10X50	1	1		
		23	90134-MR8-000	BOLT, FLANGE, 10X60	1	1		
		24	90306-KA4-003	NUT, FLANGE, 12MM	1	1		
		25	90310-MR7-000	NUT, LOCK, 22X2.0	2	2		
		26	90504-SB0-000	WASHER, PLAIN, 12MM	1	1		
		27	90650-KW3-000	BAND, WIRE	2	2		
		28	90690-GHB-651	CLIP, CABLE, 15MM	2	2		
		29	90690-GHB-661	CLIP, CABLE, 20MM	2	2		
		30	90690-GHB-671	CLIP, CABLE, 25MM	1	1		
		31	90841-001-000	SCREW, RIVET, 1.5X5	2	2		
		32	91309-ML7-003	O-RING, 9.6X2.6 (ARAI)	4	4		
		33	94101-10700	WASHER, PLAIN, 10MM	2	2		
		34	94103-06000	WASHER, PLAIN, 6MM	2	2		
		35	95002-70000	CLIP C11, TUBE	2	2		
		36	95003-19013-31	TUBE, VINYL, 7X11X130	2	2		
		37	95014-62300	BAND B3, WIRE	2	2		
		* 38	96001-06020-07	BOLT, FLANGE, 6X20	4	4		
		39	96300-10035-07	BOLT, FLANGE, 10X35	2	2		
		40	96500-06016-00	BOLT, FLANGE, 6X16	2	2		
		41	96500-10025-00	BOLT, FLANGE, 10X25	4	4		

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Tools

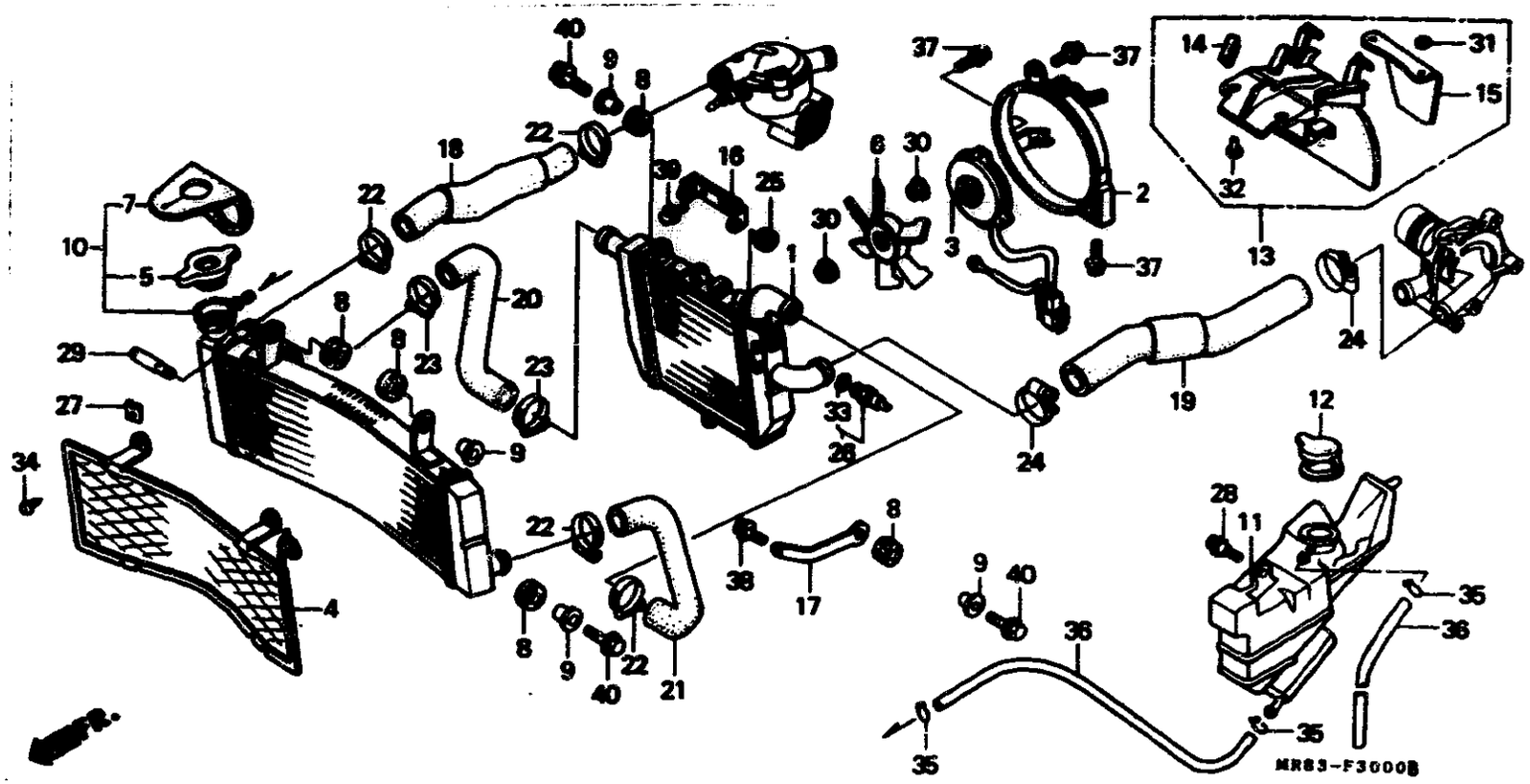


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR(USR) JL	JM	Serial No.	Area code
		1	77251-342-000	BAG, SERVICE BOOK.....	1	1		
		2	89010-MR8-000	TOOL SET.....	1	1		
		3	89102-538-000	SHAFT, SCREW DRIVER.....	1	1		
		4	89103-538-000	GRIP.....	1	1		
		5	89201-MR8-000	SPANNER, PIN.....	1	1		
		6	89211-KJ2-000	WRENCH, BOX, 8MM.....	1	1		
		7	89216-MR8-000	WRENCH, PLUG (13).....	1	1		
		8	89217-MR8-000	HANDLE, PLUG WRENCH.....	1	1		
		9	89227-461-000	WRENCH, EYE, 10X12.....	1	1		
		10	89228-MR8-000	WRENCH, EYE, 14X17.....	1	1		
		11	99001-10120	SPANNER, 10X12.....	1	1		
		12	99002-13500	PLIERS, 135.....	1	1		
		13	99003-20000	DRIVER 2, PLUS SCREW (NO.3)...	1	1		
		14	99006-12000	HANDLE, EYE WRENCH, 120MM.....	1	1		
		15	99006-24000	WRENCH, EYE, 24MM.....	1	1		
		16	99008-02000	BAG, TOOL, 200MM.....	1	1		

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Radiator



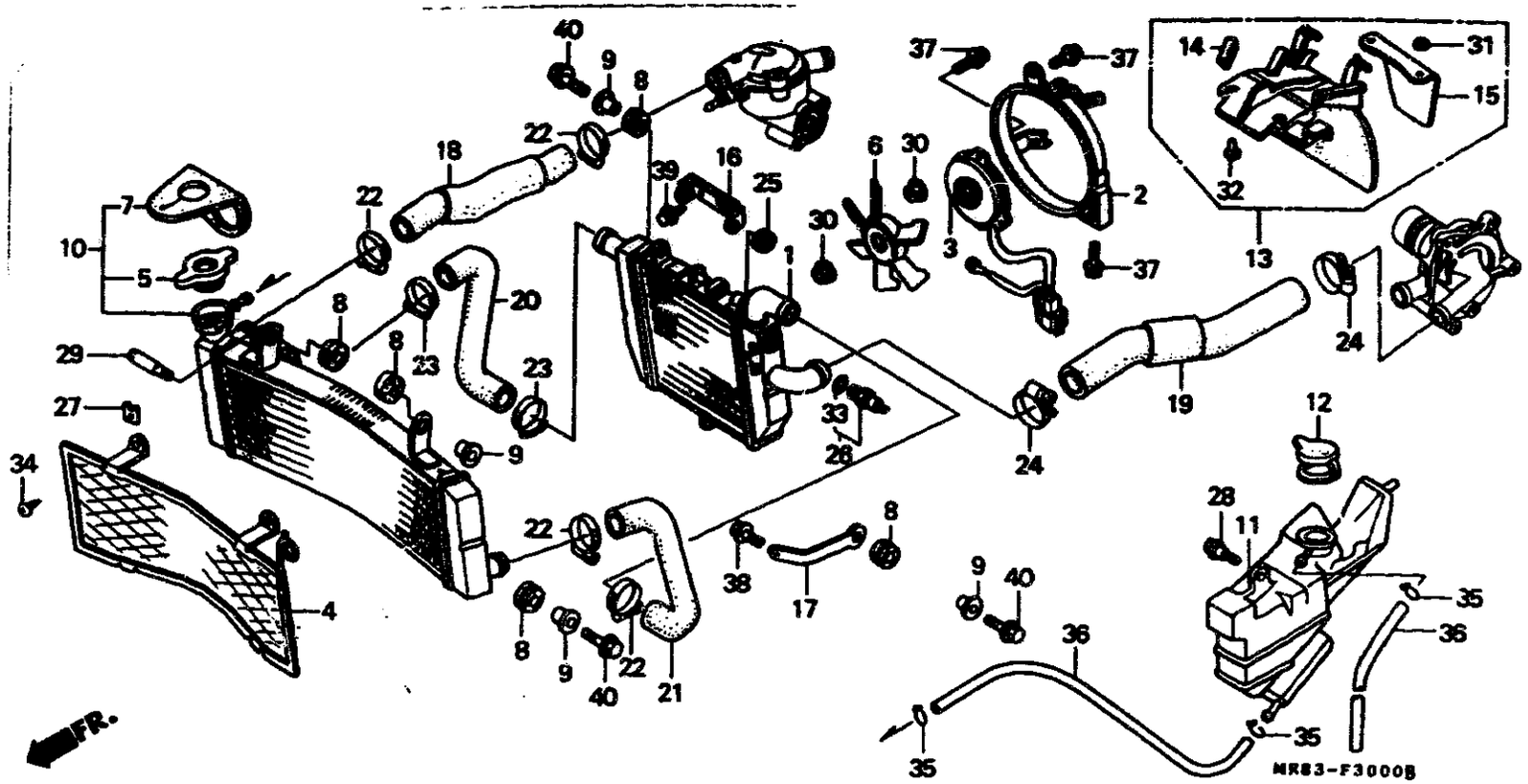
Service item	F.R.T.
RADIATOR COMP.....	0.9
SHROUD COMP.....	0.7
.FAN, COOLING MOTOR ASSY., FAN.....	0.8
.RADIATOR ASSY., UPPER .THERMOSWITCH ASSY.	
TANK, RESERVE.....	0.3
HOSE, UPPER RADIATOR.....	0.6
.HOSE, LOWER RADIATOR .HOSE, R. RADIATOR .HOSE, L. RADIATOR	

Ref. No.	Part No.	Description	Reqd. No. VFR110R JL	JN	Serial No.	Area code
1	19010-MR8-003	RADIATOR COMP.....	1	1		
2	19015-MR8-003	SHROUD COMP.....	1	1		
3	19030-MR8-013	MOTOR ASSY., FAN.....	1	1		
4	19032-MR8-000	GRILLE, RADIATOR UPPER.....	1	1		
5	19037-KV3-003	CAP COMP.....	1	1		
6	19040-MF5-751	FAN, COOLING.....	1	1		
7	19040-MR8-000	RUBBER, RADIATOR CAP GUARD....	1	1		
8	19051-KA3-830	RUBBER, RADIATOR MOUNTING.....	5	5		
9	19052-KA3-830	COLLAR, RADIATOR MOUNTING.....	4	-		
	19052-KV3-830	COLLAR, RADIATOR MOUNTING.....	-	4		
10	19100-MR8-003	RADIATOR ASSY., UPPER (TOYO)..	1	1		
11	19101-MR8-780	TANK, RESERVE.....	1	1		
12	19104-MB0-700	CAP, RESERVE TANK.....	1	1		
13	19130-MR8-000	GUARD COMP., HEAT.....	1	1		
14	19131-MR8-300	RUBBER A, HEAT GUARD.....	2	2		
15	19132-MR8-300	RUBBER B, HEAT GUARD.....	1	1		
16	19134-MR8-000	STAY, RADIATOR UNDER (A).....	1	1		
17	19135-MR8-600	STAY, UNDER RADIATOR.....	1	1		
18	19500-MR8-000	HOSE, UPPER RADIATOR.....	1	1		
19	19501-MR8-000	HOSE, LOWER RADIATOR.....	1	1		
20	19502-MR8-000	HOSE, R. RADIATOR (B).....	1	1		
21	19503-MR8-000	HOSE, L. RADIATOR (B).....	1	1		
22	19505-ML3-770	CLAMPER, WATER HOSE.....	4	4		
23	19506-KS6-700	CLAMP, WATER HOSE (B).....	2	2		
24	19516-ML7-700	CLAMP, HOSE.....	2	2		

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Radiator

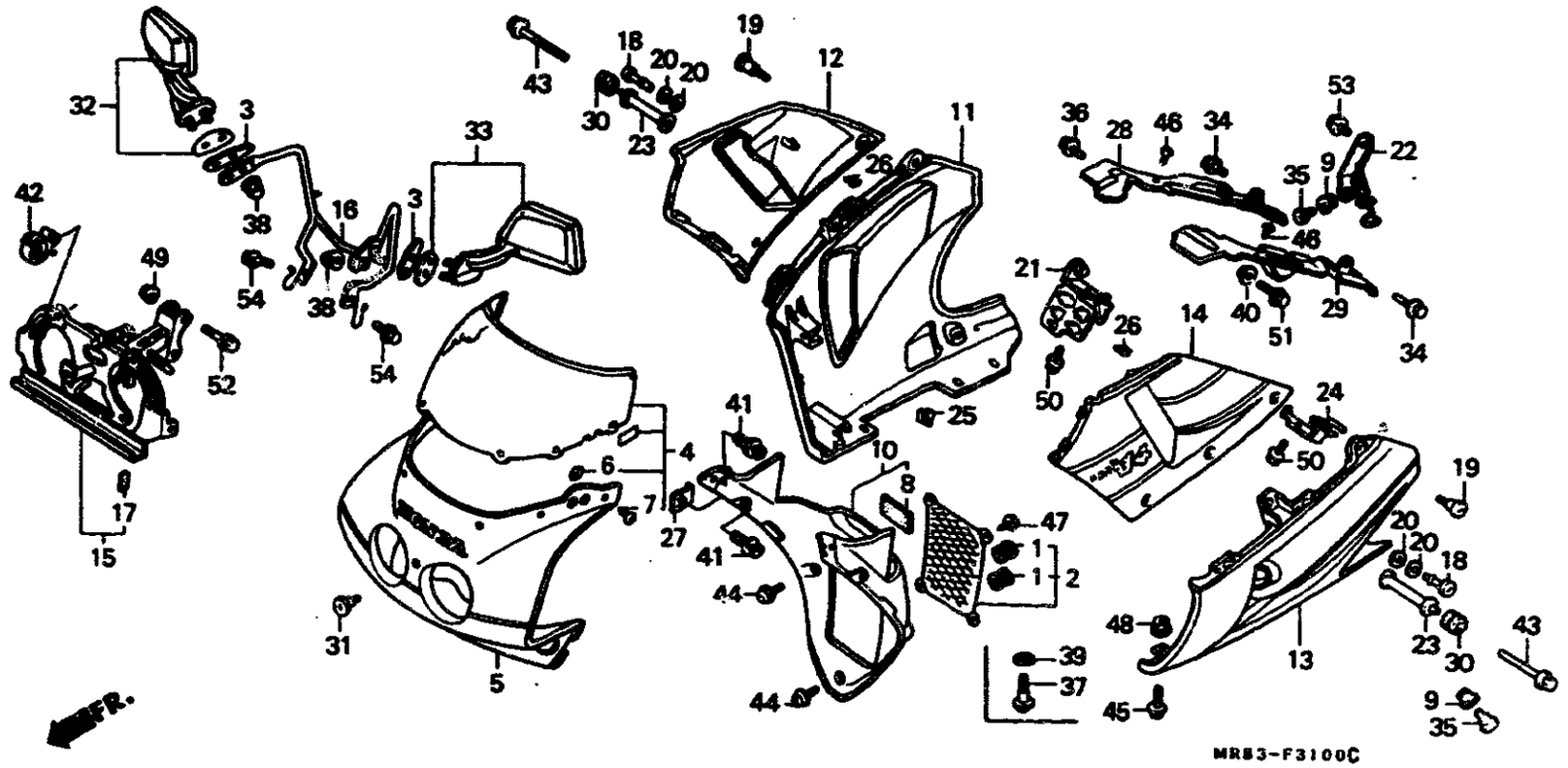


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR800R 3L	3M	Serial No.	Area code
		25	36043-657-000	GROMMET, WIRE HARNESS.....	1	1		
		26	37760-MR1-003	THERMOSWITCH ASSY.....	1	1		
		27	66871-KY2-700	NUT, UPPER COWL.....	4	4		
		28	90111-ZB5-000	BOLT, FLANGE, 6MM.....	1	1		
		29	90119-ML7-000	BOLT, SPECIAL, 6X22.....	1	1		
		30	90315-MK3-003	NUT, SERRATE, 5MM.....	4	4		
		31	90407-952-300	WASHER, SPECIAL, 6MM.....	2	2		
		32	90899-422-610	PLUG, CONE TYPE.....	2	2		
		33	91307-611-000	O-RING, 13.5X1.4.....	1	1		
		34	93903-24180	SCREW, TAPPING, 4X8.....	4	4		
		35	95002-50000	CLIP C9, TUBE.....	3	3		
		36	95005-50870-30	TUBE, 5X870.....	2	2		
		37	96001-06010-00	BOLT, FLANGE, 6X10.....	3	3		
		38	96001-06012-00	BOLT, FLANGE, 6X12.....	1	1		
		39	96001-06014-00	BOLT, FLANGE, 6X14.....	1	1		
		40	96001-06022-00	BOLT, FLANGE, 6X22.....	3	3		

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Cowl



Service item	F.R.T.
SCREEN SET, WIND.....	0.5
.STAY COMP., UPPER COWL MAIN	
COWL ASSY., FR. UPPER.....	0.6
COWL, INNER HALF.....	0.3
COWL ASSY., LOWER.....	0.4
(ONE OR ALL)	
LID ASSY., COWL SIDE.....	0.1
(ONE OR ALL)	
.SUB STAY, UPPER COWL	

Color chart for FR. upper cowl assy. (VFR400R)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Victoria blue	NH196K

(VFR400R)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Fighting red	NH196H

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	3N
1	16613-883-610	GROMMET, CHOKE ROD.....	2	2
2	19031-MR8-010	GRILLE COMP., LOWER RADIATOR..	1	1
3	61312-MR8-010	RUBBER, BACK MIRROR MOUNTING..	2	2
4	64110-MR8-600	SCREEN SET, WIND (WL).....	1	-
	64110-MR8-740	SCREEN SET, WIND (WL).....	-	1
5	64202-MR8-600ZA	COWL ASSY., FR. UPPER *NH196/TYPE1*	1	-
	64202-MR8-740ZA	COWL ASSY., FR. UPPER (WL) *NH196/R134/TYPE4*	-	1
6	64206-MJ0-000	NUT, SPEED, 4MM.....	6	6
7	64206-ML0-700	PIN, SCREEN SETTING.....	6	6
8	64233-MR7-300	PROTECTOR, HOSE.....	1	1
9	64246-MJ4-670	RUBBER, FAIRING MOUNTING.....	2	2
10	64270-MR8-000ZA	COWL, INNER HALF *NH196*.....ROSS WHITE	1	1
11	64351-MR8-600ZA	COWL ASSY., R. LOWER (WL) *NH196/TYPE1*	1	-
	64351-MR8-740ZA	COWL ASSY., R. LOWER (WL) *NH196/PB200/TYPE4*	-	1
12	64356-MR8-600ZA	LID ASSY., R. COWL SIDE (WL) *NH196*.....ROSS WHITE	1	-
	64356-MR8-740ZA	LID ASSY., R. COWL SIDE (WL) *NH196/PB200/TYPE4*	-	1
13	64361-MR8-600ZA	COWL ASSY., L. LOWER (WL) *NH196/TYPE1*	1	-
	64361-MR8-740ZA	COWL ASSY., L. LOWER (WL) *NH196/PB200/TYPE4*	-	1

Serial No. Area code

Color chart for lower cowl assy. (VFR400R)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Fighting red	NH196K

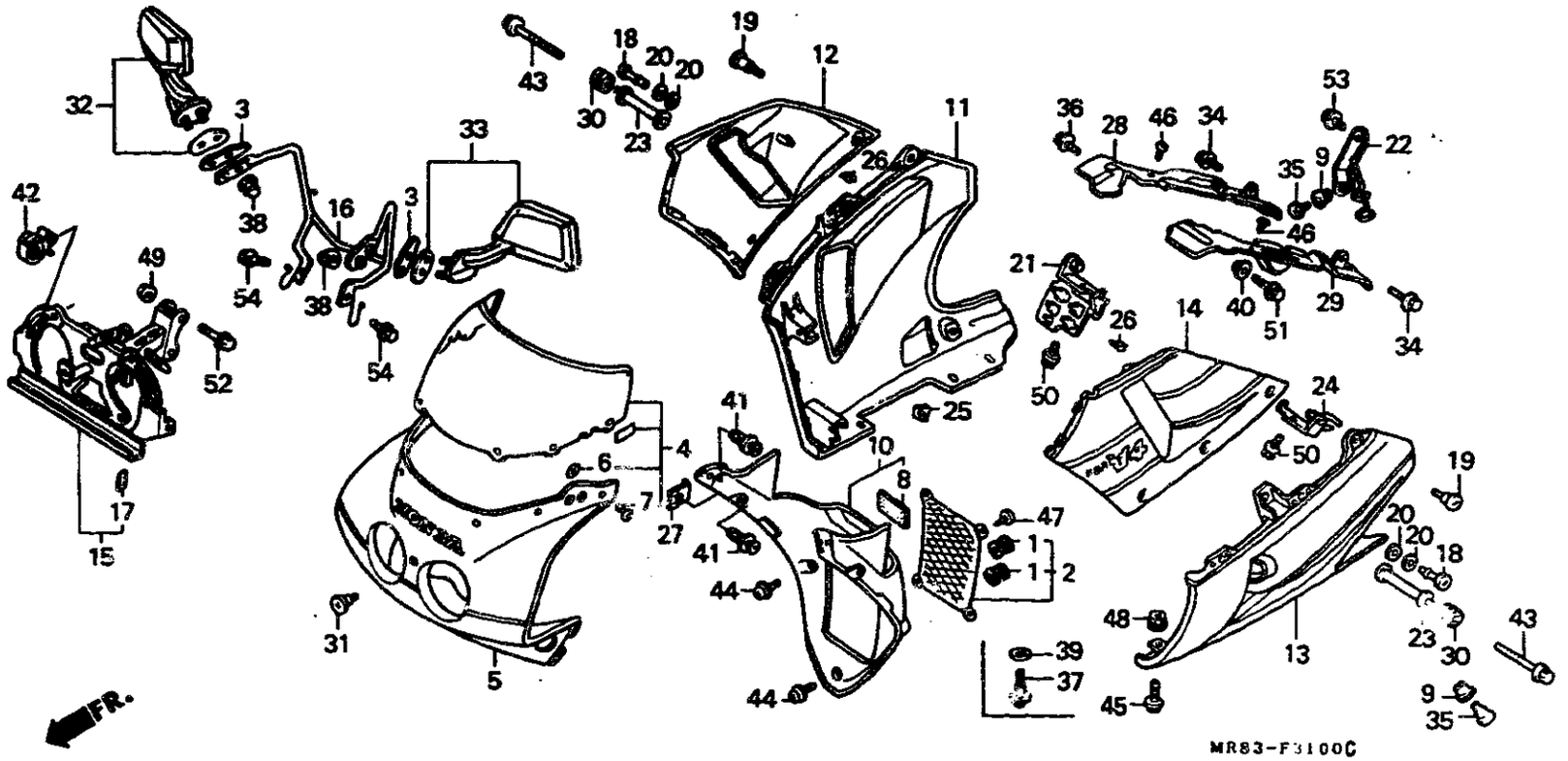
(VFR400R)

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Dakar blue	NH196H

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Cowl



Service item	F.R.T.

Color chart for cowl side lid assy. (VFR400R(L))

	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 1	Ross white	Ross white/ Wisteria blue/ Fighting red	NH196K

(VFR400R(M))

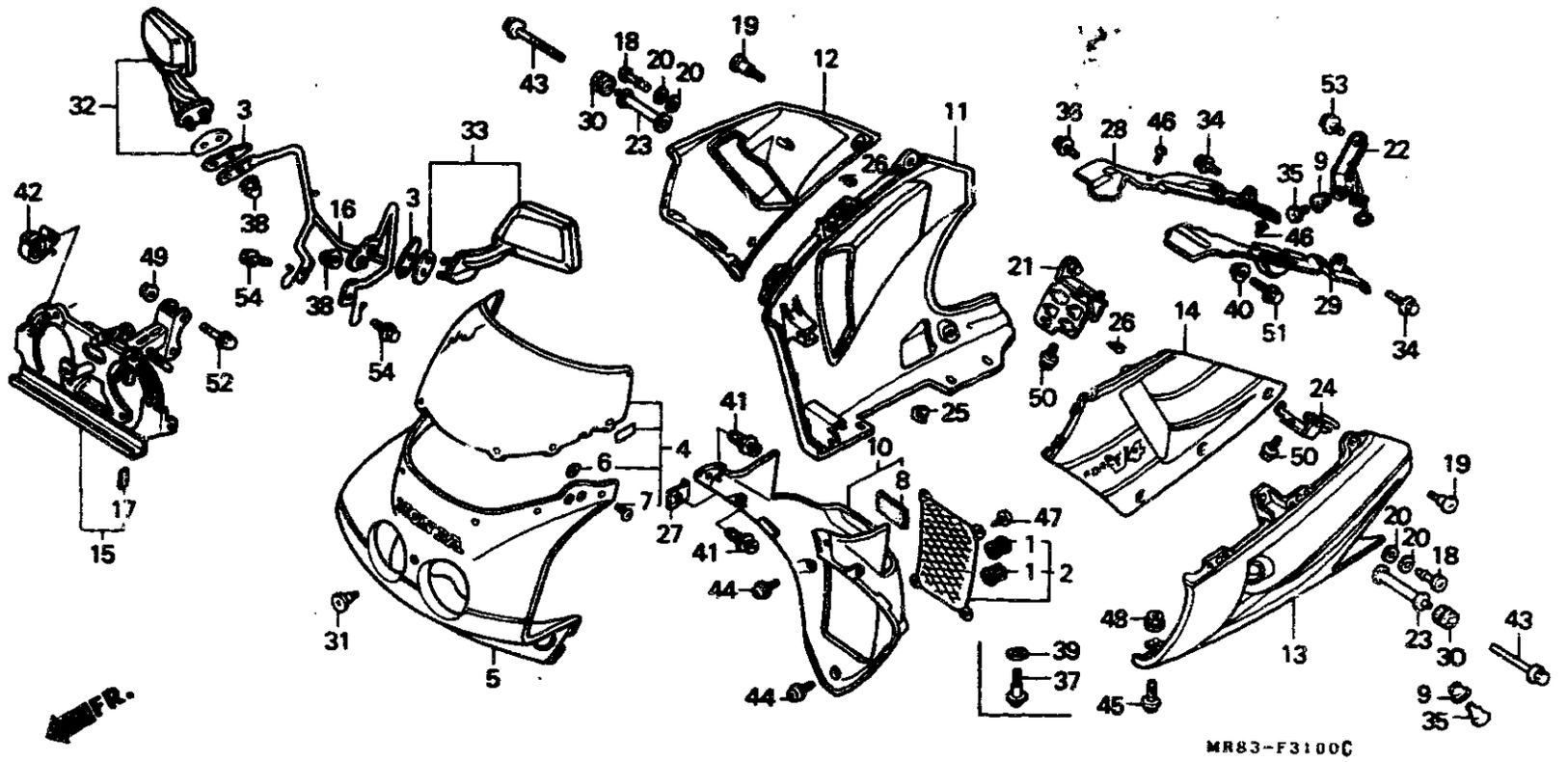
	MAIN BODY COLOR	PART COLOR	COLOR LABEL CODE
TYPE 4	Ross white	Ross white/ Dakar blue	NH196H

Ref. No.	Part No.	Description	Reqd. No. VFR400R 1L	1M	Serial No.	Area code
14	64366-MR8-600ZA	LID ASSY., L. COWL SIDE (WL) *NH196*.....ROSS WHITE	1	-		
	64366-MR8-740ZA	LID ASSY., L. COWL SIDE (WL) *NH196/PB200/TYPE4*	-	1		
15	64501-MR8-600	STAY COMP., UPPER COWL MAIN...	1	1		
16	64505-MR8-000	SUB STAY, UPPER COWL.....	1	1		
17	64505-MT4-300	RUBBER, OIL COOLER MOUNTING...	2	2		
18	64508-ML7-920	STUD, 6X14.....	4	-		
	64507-MN4-000	STUD, 6X14.....	-	4		
19	64508-MR8-000	BOLT, COWL SETTING.....	2	2		
20	64509-KE8-700	RETAINER, 6MM.....	8	8		
21	64510-MR8-000	STAY, R. COWL SIDE.....	1	1		
22	64515-MR8-000	STAY COMP., R. RR. LOWER COWL.	1	1		
23	64517-MR8-000	COLLAR, COWL SETTING.....	2	2		
24	64520-MR8-000	STAY, L. COWL SIDE.....	1	1		
25	64527-KY2-700	NUT, CLIP, 4MM.....	3	3		
26	64527-MR8-780	NUT, PLATE, 4MM.....	2	2		
27	64528-MR8-780	PLATE, 6MM.....	2	2		
28	64590-MR8-000	PANEL, R. INNER.....	1	1		
29	64595-MR8-000	PANEL, L. INNER.....	1	1		
30	66101-HA7-670	GROMMET, FR. FENDER SETTING...	2	2		
31	83641-MR8-000	BOLT, COWL SETTING (A).....	1	1		
32	88110-MR8-600ZA	MIRROR, R. BACK *NH1*.....BLACK	1	1		

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Cowl

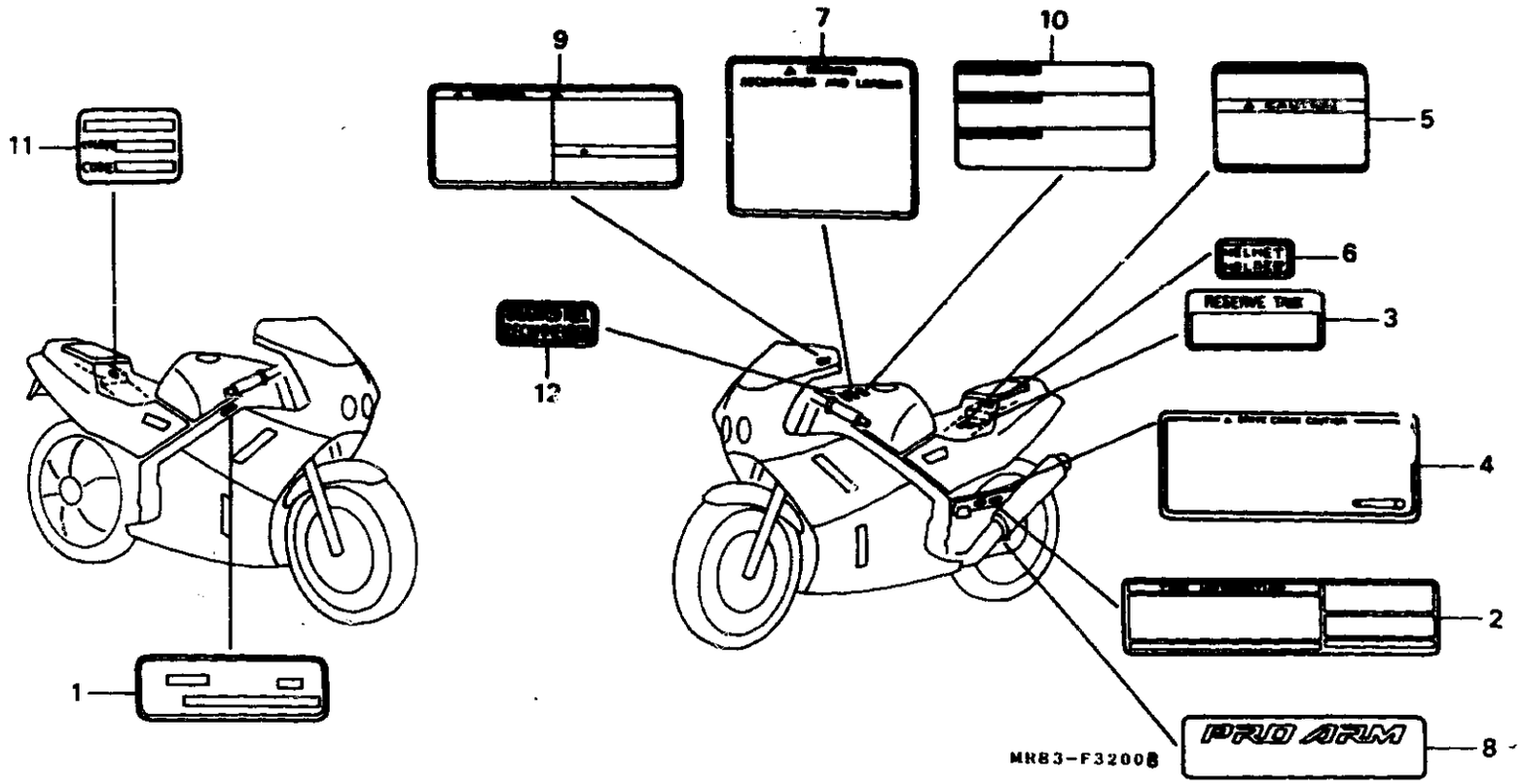


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		33	88120-MR8-600ZA	MIRROR, L. BACK *NH1*.....BLACK	1	1		
		34	90111-187-000	BOLT, FLANGE, 6MM.....	2	2		
		35	90112-ML7-920	SCREW, FAIRING SETTING.....	2	2		
		* 36	90113-GE4-000	BOLT, FLANGE, 6MM (BLACK).....	1	1		
		38	90201-428-900	NUT, CAP, 6MM.....	4	4		
		40	90522-170-700	COLLAR, GEARSHIFT LEVER SETTING	1	1		
		41	90683-GR1-003	CLIP, BODY COVER.....	4	4		
		43	93404-06060-07	BOLT-WASHER, 6X60.....	2	2		
		44	93891-04014-07	SCREW-WASHER, 4X14.....	3	3		
		45	93894-05012-10	SCREW-WASHER, 5X12.....	4	4		
		46	93903-24280	SCREW, TAPPING, 4X10.....	2	2		
		47	93903-24380	SCREW, TAPPING, 4X12.....	4	4		
		48	94050-05000	NUT, FLANGE, 5MM.....	4	4		
		49	94050-08070	NUT, FLANGE, 8MM.....	2	2		
		50	95701-06016-00	BOLT, FLANGE, 6X16.....	2	2		
		51	95701-06032-00	BOLT, FLANGE, 6X32.....	1	1		
		52	96400-08030-07	BOLT, FLANGE, 8X30.....	2	2		
		53	96500-06012-07	BOLT, FLANGE, 6X12.....	1	1		
		54	96500-06016-07	BOLT, FLANGE, 6X16.....	2	2		

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Caution label

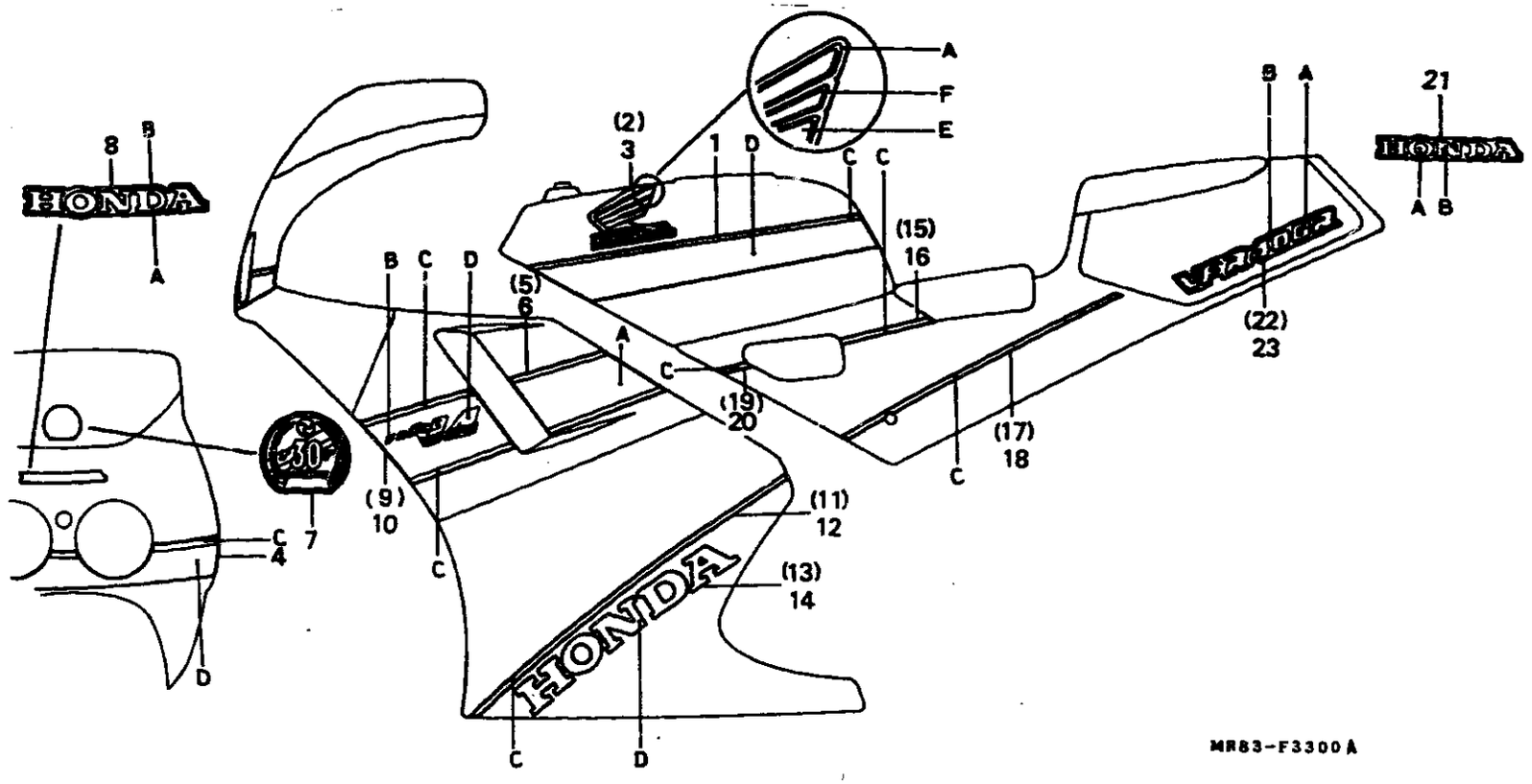


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	Reqd. No. VFR400R 3M	Serial No.	Area code
		* 1	8750[illegible]-MR8-601	PLATE, REGISTERED NUMBER.....	1	1		
		2	87505-MR8-600	LABEL, TIRE.....	1	1		
		3	87507-MB4-670	LABEL, RESERVE TANK.....	1	1		
		4	87507-MR8-600	MARK, DRIVE CHAIN CAUTION.....	1	1		
		5	87508-MT2-300	LABEL, RADIATOR.....	1	1		
		6	87511-KR3-600	LABEL, HELMET HOLDER.....	1	1		
		7	87512-MR8-600	LABEL, ACCESSORIES & LOADING..	1	1		
		8	87521-ML0-731	LABEL, SWING ARM.....	1	1		
		9	87522-MT2-300	LABEL, WINDSHIELD.....	1	1		
		10	87560-ME9-670ZA	MARK, DRIVE CAUTION *TYPEG*...	1	1		
		11	87565-MR8-600ZA	LABEL, COLOR *TYPE1* (NH196K).	1	-		
			87565-MR8-740ZA	LABEL, COLOR *TYPE1* (NH196)..	-	1		
		12	87586-MR6-670ZA	LABEL, FUEL *TYPEG*.....	1	1		

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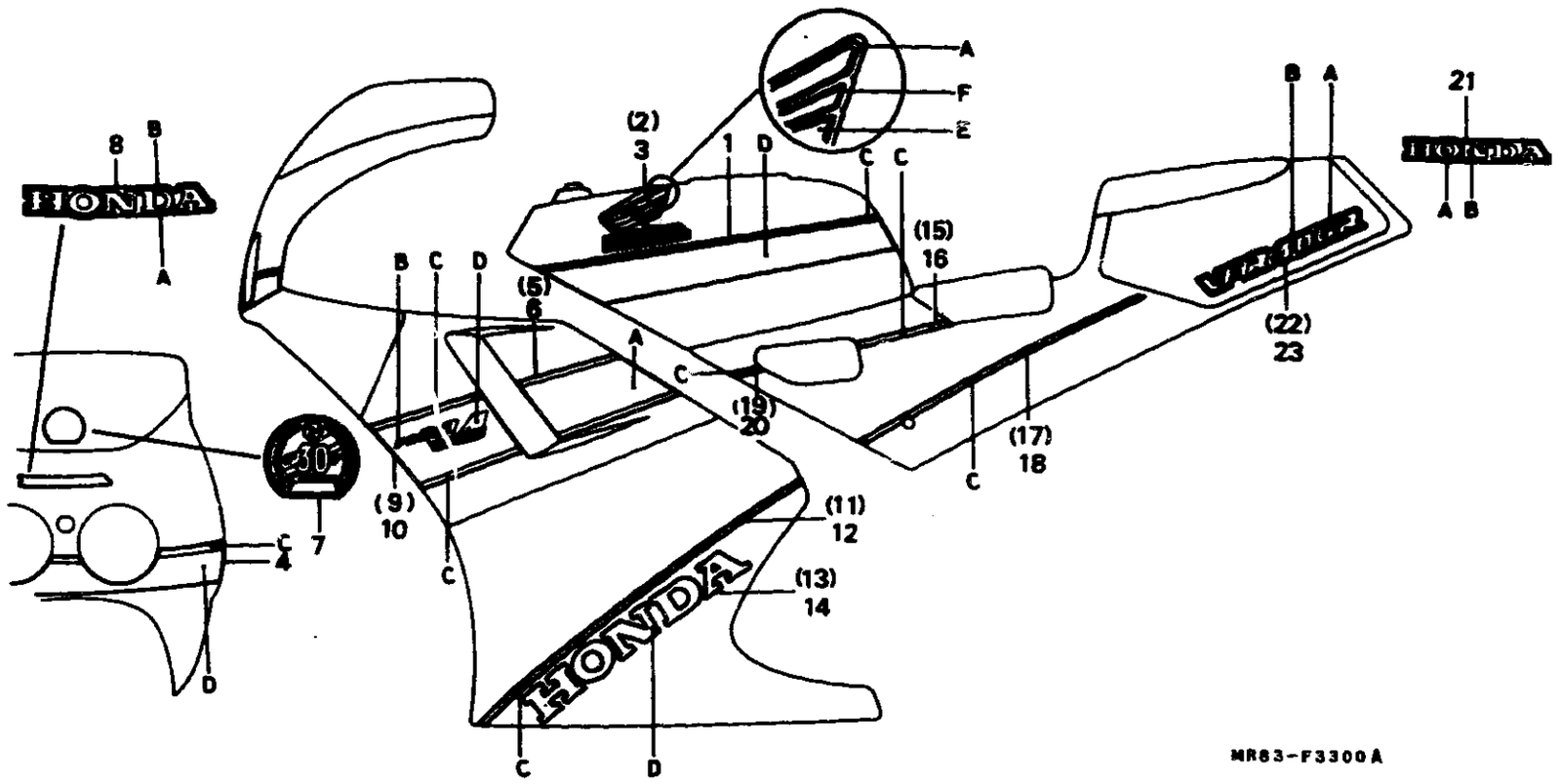
Stripe·Mark
(VFR400R3L)



Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
1	17508-MR8-300ZA	STRIPE, FUEL TANK *TYPE1*.....	1	-		
2	17531-MR8-300ZA	MARK, R. FUEL TANK *TYPE1*....	1	-		
3	17532-MR8-300ZA	MARK, L. FUEL TANK *TYPE1*....	1	-		
4	64217-MR8-300	STRIPE, UPPER COWL.....	1	-		
5	64221-MR8-300	STRIPE, R. COWL LID (B).....	1	-		
6	64222-MR8-300	STRIPE, L. COWL LID (B).....	1	-		
7	64224-KY4-660	MARK, THIRTIETH ANNIVERSARY...	1	-		
8	64226-MR8-300ZA	MARK A, UPPER COWL *TYPE1*....	1	-		
9	64228-MR8-300	STRIPE, R. COWL LID (A).....	1	-		
10	64229-MR8-300	STRIPE, L. COWL LID (A).....	1	-		
11	64271-MR8-300ZA	STRIPE, R. LOWER COWL *TYPE1*.	1	-		
12	64272-MR8-300ZA	STRIPE, L. LOWER COWL *TYPE1*.	1	-		
13	64273-MR8-300ZA	MARK, R. LOWER COWL *TYPE1*...	1	-		
14	64274-MR8-300ZA	MARK, L. LOWER COWL *TYPE1*...	1	-		
15	77216-MR8-300ZA	STRIPE, R. SIDE COWL (A) *TYPE1*	1	-		
16	77217-MR8-300ZA	STRIPE, L. SIDE COWL (A) *TYPE1*	1	-		
17	77219-MR8-300	STRIPE, R. SIDE COWL (B).....	1	-		
18	77220-MR8-300	STRIPE, L. SIDE COWL (B).....	1	-		
19	77221-MR8-300ZA	STRIPE, R. SIDE COWL (D) *TYPE1*	1	-		
20	77222-MR8-300ZA	STRIPE, L. SIDE COWL (D) *TYPE1*	1	-		
21	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	1	-		

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Stripe·Mark
(VFR400R3L)



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		22	77230-MR8-300ZA	MARK, R. SIDE COWL *TYPE1*....	1	-		
		23	77231-MR8-300ZA	MARK, L. SIDE COWL *TYPE1*....	1	-		

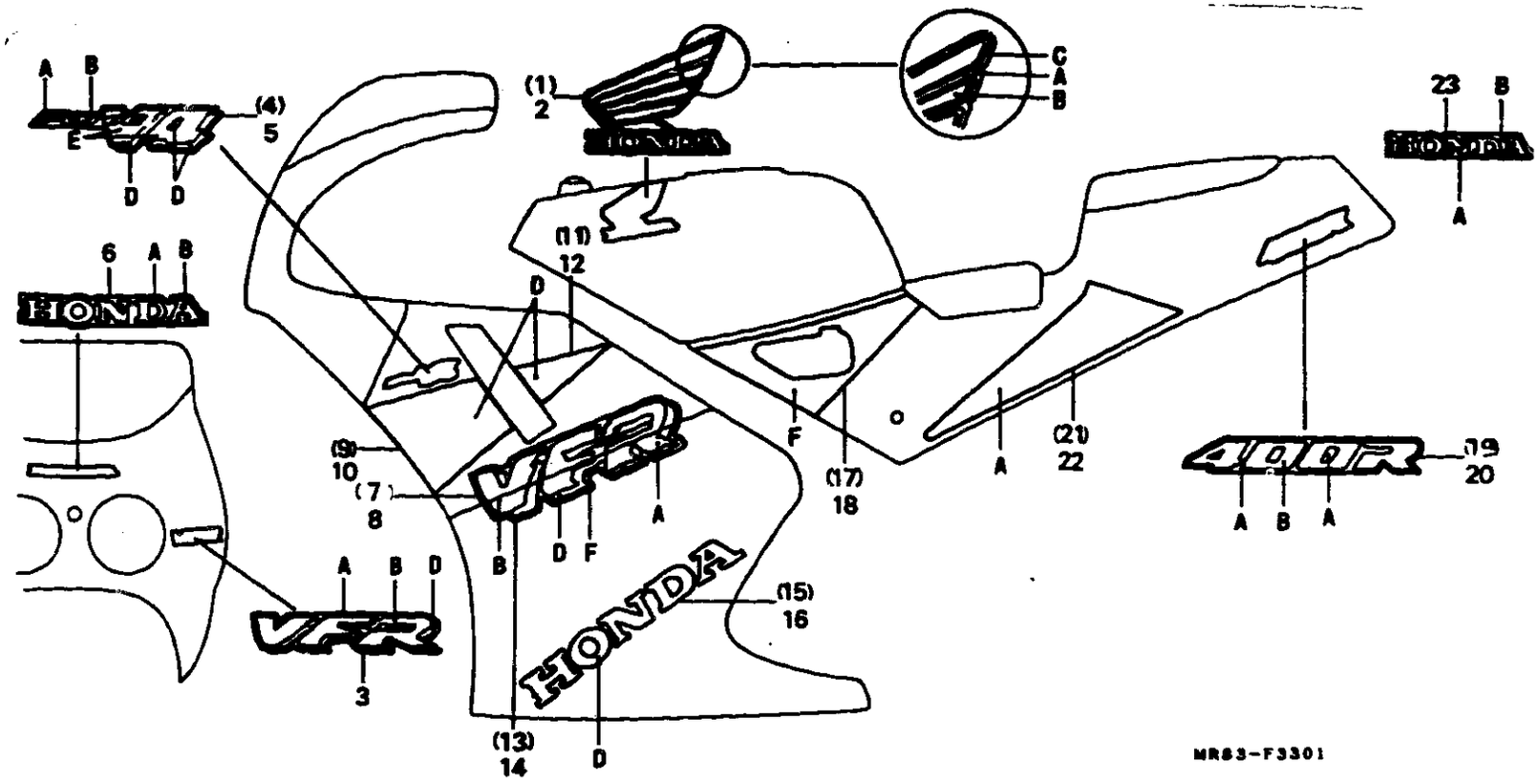
Color chart for mark and stripe (VFR400R3L)

Type \ Position	Main color	A	B	C	D	E	F
Type 1	Ross white (NH196)	Ross white	Fighting red	Gold	Dark blue	Red	Gold M

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Stripe·Mark
(VFR400R3M)

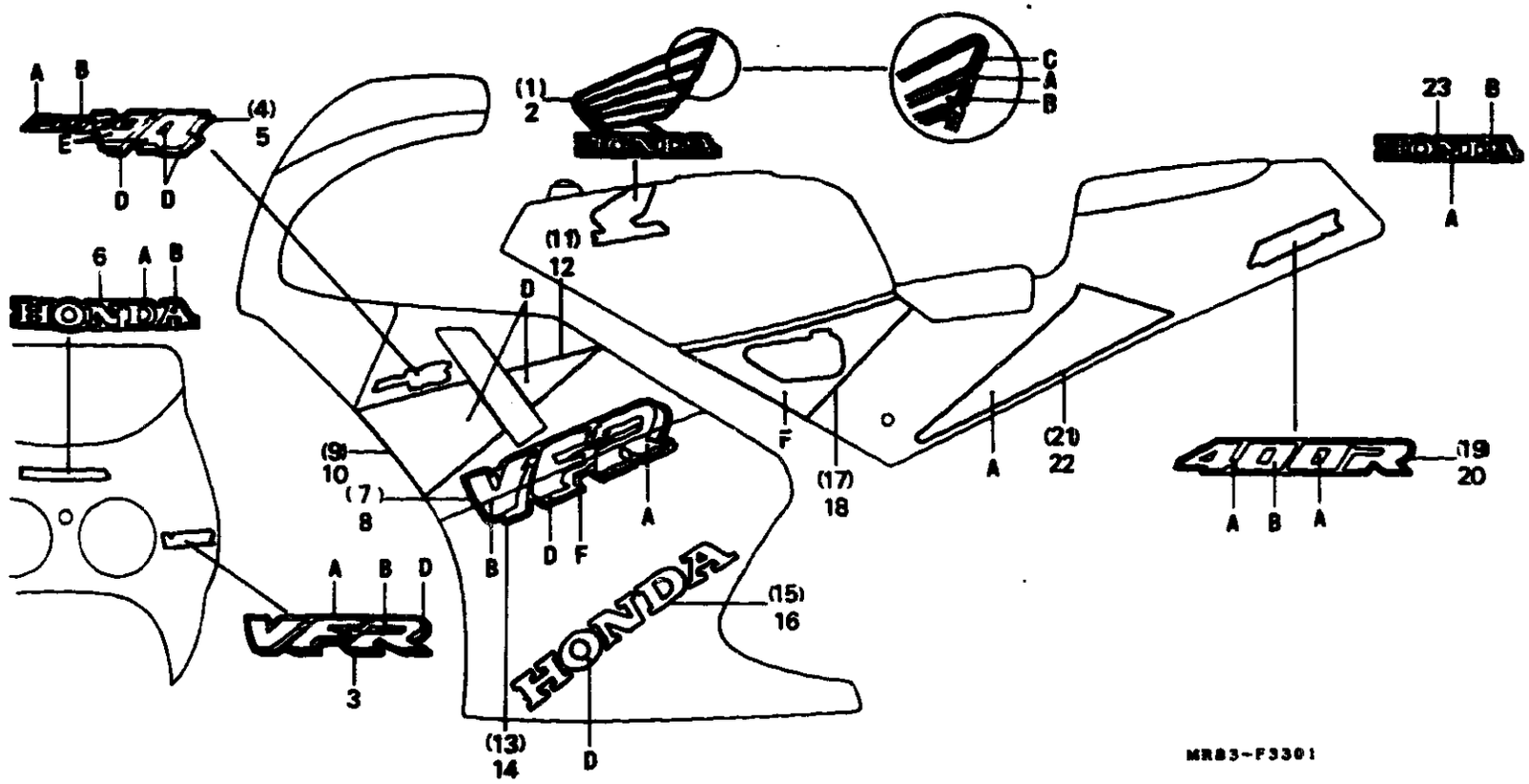


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	3M	Serial No.	Area code
		1	17531-MR8-780ZA	MARK, R. FUEL TANK *TYPE4*....	-	1		
		2	17532-MR8-780ZA	MARK, L. FUEL TANK *TYPE4*....	-	1		
		3	64217-MR8-780ZA	MARK B, UPPER COWL *TYPE4*....	-	1		
		4	64221-MR8-780ZA	MARK, R. COWL LID (A) *TYPE4*.	-	1		
		5	64222-MR8-780ZA	MARK, L. COWL LID (A) *TYPE4*.	-	1		
		6	64226-MR8-780ZA	MARK A, UPPER COWL *TYPE4*....	-	1		
		7	64228-MR8-780ZA	MARK, R. COWL LID (B) *TYPE4*.	-	1		
		8	64229-MR8-780ZA	MARK, L. COWL LID (B) *TYPE4*.	-	1		
		9	64230-MR8-780ZA	STRIPE, R. COWL LID (A) *TYPE4*	-	1		
		10	64231-MR8-780ZA	STRIPE, L. COWL LID (A) *TYPE4*	-	1		
		11	64232-MR8-780ZA	STRIPE, R. COWL LID (B) *TYPE4*	-	1		
		12	64233-MR8-780ZA	STRIPE, L. COWL LID (B) *TYPE4*	-	1		
		13	64271-MR8-780ZA	MARK, R. LOWER COWL (A) *TYPE4*	-	1		
		14	64272-MR8-780ZA	MARK, L. LOWER COWL (A) *TYPE4*	-	1		
		15	64273-MR8-780ZA	MARK, R. LOWER COWL (B) *TYPE4*	-	1		
		16	64274-MR8-780ZA	MARK, L. LOWER COWL (B) *TYPE4*	-	1		
		17	77216-MR8-780ZA	STRIPE, R. SIDE COVER (A) *TYPE4*	-	1		

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Stripe·Mark
(VFR400R3M)



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. VFR400R 3L	Reqd. No. VFR400R 3M	Serial No.	Area code
		18	77217-MR8-780ZA	STRIPE, L. SIDE COVER (A) *TYPE4*	-	1		
		19	77219-MR8-780ZA	MARK, R. SIDE COVER *TYPE4*...	-	1		
		20	77220-MR8-780ZA	MARK, L. SIDE COVER *TYPE4*...	-	1		
		21	77221-MR8-780ZA	STRIPE, R. SIDE COVER (B) *TYPE4*	-	1		
		22	77222-MR8-780ZA	STRIPE, L. SIDE COVER (B) *TYPE4*	-	1		
		23	77226-MR8-300ZA	MARK B, RR. COWL *TYPE1*.....	-	1		

Color chart for mark and stripe (VFR400R3M)

Type \ Position	Main color	A	B	C	D	E	F
Type 4	Ross white (NH198)	Fighting red	Ross white	Gold metallic	Seychell night blue	Seed silver metallic	Dakar blue

PART NO." INDEX

Part No.	Address No.
06000	
061A1-MR8-600	F1
061B1-MR8-000	F2
11000	
11000-MR8-600	E5
11210-ML0-721	E3
11315-ML0-000	E3
	F2
11331-MR8-000	D12
11332-ML7-000	D12
11340-MR8-600	D16
11394-ML0-000	D12
	F2
11631-MR8-000	D16
11632-ML7-000	D16
	F2
11636-ML0-000	D15
	F2
11641-MR8-300	D15
12000	
12011-MR8-305	D2
	D4
12012-MR8-305	D2
	D4
12204-ML0-305	D2
	D4
12205-MR8-300	D2
	D4
12206-ML0-305	D2
	D4
12208-ML0-721	D6
	F1
12209-ML0-722	D6
	F1
12210-MR8-000	D2
12220-MR8-000	D4
12251-MR8-601	D2
	D4
	F1
12311-MR8-000	D1
12321-MR8-000	D1
12331-MR8-000	D1
12332-ML0-721	D1
12332-ML0-721	F1
12391-MR8-000	D1
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13000	
13011-MR8-000	E6
13101-MR8-010	E6
13111-MR8-000	E6
13111-122-000	D14
13112-ML0-720	E6
13210-ML0-020	E6
13213-ML0-000	E6
13215-KM3-000	E6
13220-ML0-020	E6
13224-ML0-003	E6
13225-ML0-003	E6
13226-ML0-003	E6
13234-ML0-003	E6
13235-ML0-003	E6
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13310-MR8-000	E6
13314-KE7-013	E6
13315-KE7-013	E6
13316-KE7-013	E6
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13324-ML0-721	E6
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14420-MR8-000	D6
14446-MR8-300	D6
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14448-MR8-003	D6
14451-MR8-000	D6
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14642-MR8-000	D6
14711-MR8-000	D6
14721-MR8-000	D6
14751-MR8-003	D6
14751-MR8-004	D6
14761-MR8-003	D6
14761-MR8-004	D6
14771-MR8-000	D6
14775-MR8-000	D6
14777-MR8-000	D6
14781-ML0-720	D6
14901-KT7-000	D6
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BOLT, FLANGE, 10X139	H2	28
BOLT, FLANGE, 10X25	I10	41
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BOLT, FLANGE, 10X35	I9	20
BOLT, FLANGE, 10X40	I10	21
BOLT, FLANGE, 10X50	I10	22
BOLT, FLANGE, 10X57	H16	20
BOLT, FLANGE, 10X60	I10	23
BOLT, FLANGE, 10X80	E5	22
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	I2	15
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BOLT, FLANGE, 6X110	E1	30
BOLT, FLANGE, 6X12	D15	10
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	E10	32
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	H8	30
	H13	32
	H15	24
	I2	26
	I6	15
	I8	23
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	G9	18
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	I10	40
	I16	50
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BOLT, FLANGE, 6X20	H11	12
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BOLT, FLANGE, 6X22	D11	29
	E11	19
	G5	32
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BOLT, FLANGE, 6X25	D1	11
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	E2	12
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	I2	28
	I8	24
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	D4	24
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BOLT, FLANGE, 6X70	E1	28
BOLT, FLANGE, 6X77	D2	15
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BOLT, FLANGE, 6X80	E1	29
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	E5	18
BOLT, FLANGE, 8X14	D14	14
BOLT, FLANGE, 8X18	H2	26
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BOLT, FLANGE, 8X25	G14	21
BOLT, FLANGE, 8X28	H6	30
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CARBURETOR ASSY. 3	E12	22
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COVER, RR. CYLINDER HEAD	D1	2
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[F]		
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FORK, R. GEARSHIFT	E9	1
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GASKET, CONNECTING CAP	E11	13
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GROMMET, CHOKE ROD	I14	1
GROMMET, FR. FENDER SETTING	I15	30
GROMMET, FUEL TANK	H5	10
GROMMET, SIDE COVER	G8	1
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HEAD COMP., RR. CYLINDER	D4	6
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HEADLIGHT ASSY., R.	G1	1
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HOLDER, SPARK UNIT COUPLER	I2	1
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JOINT	E12	5
JOINT SET, FUEL	E12	10
JOINT, BOOST	D4	11
JOINT, BRAKE HOSE	G16	10
JOINT, BRAKE ROD	G16	16
JOINT, LEVER	G7	25
JOINT, PIPE	H16	10
JOINT, SPEEDOMETER	G2	23
JOINT, WATER	E11	8
[K]		
KEY SET	G8	3
KEY, BLANK	G8	7
KNOB, TRIP METER	G2	16
KNOCKER, MASTER CYLINDER	G7	22
[L]		
LABEL	H16	18
LABEL B	G11	17
LABEL, ACCESSORIES & LOADING	J1	7
LABEL, COLOR	J1	11
LABEL, FUEL	J1	12
LABEL, FUSE	I7	13
LABEL, HELMET HOLDER	J1	6
LABEL, RADIATOR	J1	5
LABEL, RESERVE TANK	J1	3
LABEL, RR. DAMPER WARNING	H16	19
LABEL, SWING ARM	J1	8
LABEL, TIRE	J1	2
LABEL, WINDSHIELD	J1	9
LENS COMP., WINKER	I3	5
LENS, LICENSE	I5	9
LEVER ASSY., R. HANDLE	G6	21
LEVER COMP., CLUTCH	D16	7
LEVER COMP., L. HANDLE	G4	19
LEVER SET, LINK	E12	1
LEVER SET, R. HANDLE	G7	28
LEVER, CHOKE	G4	4
LEVER, FUEL COCK	H5	8
LEVER, STARTER	E13	25
LID ASSY., L. COWL SIDE	I15	14
LID ASSY., R. COWL SIDE	I14	12
LIGHT ASSY., LICENSE	I5	6
LINK SET A, STARTER	E12	2
LINK SET B, STARTER	E12	8
LINK, TORQUE	H1	12
LOCK ASSY., SEAT	H7	11
[M]		
MAINSHAFT	E7	1
MARK A, UPPER COWL	J2	8
	J4	6
MARK B, RR. COWL	J2	21
	J5	23
MARK B, UPPER COWL	J4	3
MARK, DRIVE CAUTION	J1	10
MARK, DRIVE CHAIN CAUTION	J1	4
MARK, L. COWL LID	J4	5
MARK, L. FUEL TANK	J2	3
	J4	2
MARK, L. LOWER COWL	J2	14
	J4	14
MARK, L. SIDE COVER	J5	20
MARK, L. SIDE COWL	J3	23
MARK, R. COWL LID	J4	4
MARK, R. FUEL TANK	J2	2
	J4	1
MARK, R. LOWER COWL	J2	13
	J4	13
MARK, R. SIDE COVER	J5	19
MARK, R. SIDE COWL	J3	22
MARK, THIRTIETH ANNIVERSARY	J2	7
MAT, L. SIDE COVER	H8	20
MAT, R. SIDE COVER	H8	19
METER ASSY., COMBINATION	G2	2
METER ASSY., TEMPERATURE	G2	21
MIRROR, L. BACK	I16	33
MIRROR, R. BACK	I15	32
MOTOR ASSY., FAN	I12	3
MOTOR ASSY., STARTER	E2	1
MUFFLER COMP., EX.	H10	4
[N]		
NEEDLE COMP., JET	E15	13
NUT-WASHER, 6MM	E2	8
	H8	29
NUT, BEAM ADJUSTING	G1	7
NUT, CAP, 10MM	H14	17
NUT, CAP, 4MM	I5	19
NUT, CAP, 6MM	G7	32
	H15	15
	I16	38
NUT, CLIP	H9	11
NUT, CLIP, 4MM	H7	2
	I15	25
NUT, CONNECTING ROD	E6	7
NUT, FIXING	G4	22
NUT, FLANGE, 10MM	H2	29
NUT, FLANGE, 12MM	I10	24
NUT, FLANGE, 18MM	H15	16
NUT, FLANGE, 5MM	I2	21
	I16	48
NUT, FLANGE, 6MM	I2	22
	I4	26
NUT, FLANGE, 8MM	H3	19
	H10	19
	H12	25
	I16	49
NUT, GOVERNOR ARM FIXING	H11	15
NUT, HEX., 5MM	G3	31
NUT, HEX., 6MM	G5	30
	H11	16
	I6	13
NUT, HEX., 8MM	G16	22
NUT, LOCK, 20MM	D13	18
NUT, LOCK, 22X2.0	I10	25
NUT, LOCK, 38MM	H3	18
NUT, PLATE, 4MM	I15	26
NUT, RR. AXLE	H4	21
NUT, RR. FORK PIVOT	H15	17
NUT, SERRATE, 5MM	I13	30
NUT, SPECIAL	I3	7
NUT, SPECIAL, 6MM	H10	20
NUT, SPEED, 4MM	I14	6
NUT, STEERING STEM FLANGE	G8	17
NUT, U, 10MM	H16	25
NUT, U, 6MM	G7	33
NUT, UPPER COWL	I13	27
[O]		
O-RING	E2	11
	G12	26
	G14	23

Description	Address No.	Ref. No.
O-RING	H5	5
O-RING B	H5	17
O-RING, 13.5X1.4	I13	33
O-RING, 13.8X2.4	G12	25
O-RING, 14.6X3.7	E3	18
	F2	14
O-RING, 14.7X2.2	E3	21
	F2	17
O-RING, 14.8X2.4	G7	36
	G16	20
O-RING, 17X3	E11	16
	F1	10
O-RING, 18.3X2.3	E11	14
	F2	11
O-RING, 18.5X2.4	E3	20
	F2	16
O-RING, 18X3	D12	8
	F2	12
O-RING, 21.2X2.4	E11	17
	F1	11
O-RING, 24.4X3.1	E2	10
	F2	15
O-RING, 32.95X2.62	D16	19
	F2	13
O-RING, 47.5X2	E11	15
	F1	9
O-RING, 48.1X3.6	D12	7
	F2	10
O-RING, 7.8X2.2	E3	22
	F2	18
O-RING, 9.6X2.6	E3	19
	I10	32
OIL SEAL, 12X20X6	D16	16
OIL SEAL, 13X22X5	D16	17
OIL SEAL, 17X27X5	I1	28
OIL SEAL, 34X52X13	E8	35
OIL SEAL, 8X25X8	E5	8
OUTER COMP., CLUTCH	D13	2
OUTER COMP., STARTER CLUTCH	D14	4

[P]

Description	Address No.	Ref. No.
PACKING, FR. FORK DRAIN COCK	G12	22
PACKING, LENS	I5	12
PACKING, LICENSE LIGHT	I5	8
PACKING, MUFFLER	H10	11
PAD COMP.	G13	8
PAD COMP. A	H1	3
PAD COMP. B	H1	4
PAN, OIL	E3	1
PANEL, L. INNER	I15	29
PANEL, R. INNER	I15	28
PAWL A, RATCHET	E9	10
PAWL B, RATCHET	E9	11
PEDAL COMP., GEAR CHANGE	H11	2
PEDAL, GEAR CHANGE	H11	1
PEDAL, RR. BRAKE	H11	9
PIECE, CLUTCH JOINT	D13	12
PIECE, CLUTCH LIFTER ROD	D16	9
PIECE, OIL LOCK	G11	13
PIN B, DOWEL, 8X14	E5	10
PIN C, PILLION STEP	H13	30
PIN COMP., BRAKE ROD	G16	15
PIN, DOWEL, 10X10	D2	18
	D4	19
PIN, DOWEL, 10X16	D2	23
	D4	23
PIN, DOWEL, 3X5	D11	27
PIN, DOWEL, 8X14	D12	9
	D16	13
	E4	26
	E5	9
PIN, DOWEL, 8X31.5	E10	20
PIN, DRIVE	H3	15
PIN, GEARSHIFT FORK GUIDE	E7	19
PIN, HANGER	G14	20
	H1	25
PIN, KNOCK	E15	17
PIN, KNOCK, 8X8	E3	17
PIN, MAIN STEP BAR JOINT	H12	3
PIN, PISTON	E6	3
PIN, PISTON, 10X33	D14	1
PIN, SCREEN SETTING	I14	7
PIN, SHIFT RETURN SPRING	E9	21
PIN, SHIFTER	E9	7
PIN, SPLIT, 1.6X12	H13	28
PIN, SPLIT, 2.0X15	G16	23
	H13	29
PIN, SPLIT, 2.0X18	H2	30
PIN, SPLIT, 2.0X25	E4	25
PIN, SPLIT, 2.5	H4	31
PIN, SPRING, 4X12	D14	13
PIPE B, OIL	E3	12
PIPE B, WATER	E11	7
PIPE C, OIL	E3	13
PIPE COMP., FR. FORK	G11	6
PIPE COMP., L. OIL HOSE	I9	3
PIPE COMP., L. STEERING HANDLE	G8	10
PIPE COMP., OIL	E3	11
PIPE COMP., OIL PATH	D2	8
	D4	8
PIPE COMP., R. OIL HOSE	I9	2
PIPE COMP., R. STEERING HANDLE	G8	8
PIPE COMP., RR. EX.	H10	7
PIPE, DRAIN	H16	4
PIPE, L. FR. EX.	H10	12
PIPE, OIL STRAINER	E3	6
PIPE, R. FR. EX.	H10	6
PIPE, THREE WAY JOINT	H5	6
PIPE, THROTTLE GRIP	G4	13
PISTON	E6	2
	G13	13
	H1	17
PISTON A	G13	12
PISTON COMP., VACUUM	E15	12
PISTON SET, MASTER CYLINDER	G16	8
PLATE SET, STAY	E12	9
PLATE SET, VALVE	E15	7
PLATE, BEARING SETTING	E7	2
PLATE, CLIP	E13	32
PLATE, CLUTCH	D13	9
PLATE, CLUTCH LIFTER	D13	11
PLATE, CLUTCH PRESSURE	D13	10
PLATE, COCK LEVER GUARD	H5	4
PLATE, DIAPHRAGM	G6	16
	G16	13
PLATE, GUIDE	E9	13
PLATE, HELMET WIRE	H7	12
PLATE, OIL PATH PIPE	D2	9
	D4	9
PLATE, PILLION STEP CLICK	H12	15
PLATE, REGISTERED NUMBER	J1	1
PLATE, SHIFT DRUM BEARING SETTING	E9	22
PLATE, SIDE COVER	H7	14
PLATE, SPRING SETTING	D13	7
PLATE, STAND SPRING	H14	9
PLATE, 6MM	I15	27
PLIERS, 135	I11	12
PLUG, CONE TYPE	I13	32
PLUG, PIN	G14	17
	H1	23
PLUG, SEALING SPECIAL	D2	4
	D4	4
PLUG, SPARK	D3	26
	D5	26
PLUNGER, PAWL	E9	12
PROTECTOR, HOSE	I14	8
PROTECTOR, MUFFLER	H10	5
PUMP ASSY., OIL	E3	3
PUMP COMP., WATER	D16	4

[R]

Description	Address No.	Ref. No.
RADIATOR ASSY., UPPER	I12	10
RADIATOR COMP.	I12	1
RAIL COMP., SEAT	I9	10
RECEIVER, CLUTCH CABLE	D15	3
RECTIFIER ASSY., REGULATE	I7	9
RECTIFIER ASSY., SILICON	I7	10

PART NAME INDEX

Description	Address No.	Ref. No.
REFLECTOR, REFLEX	I2	3
RELAY COMP., STARTER	I7	16
RELAY COMP., WINKER	I7	14
RETAINER	H1	8
RETAINER, VALVE SPRING	D6	19
RETAINER, 6MM	I15	20
RING	E2	7
RING SET, PISTON	E6	1
RING, BACK UP	G11	7
RING, OIL SEAL STOPPER	G11	14
RING, SET, 52MM	E8	30
RING, SNAP	G10	6
RING, STOPPER	G11	5
	H16	9
ROD ASSY., CUSHION CONNECTING	H16	11
ROD ASSY., FR. CONNECTING	E6	5
ROD ASSY., RR. CONNECTING	E6	8
ROD COMP., CLUTCH LIFTER	D13	16
ROD COMP., PUSH	G16	9
ROD SET, STARTER LINK	E12	3
ROLLER, 10.2X11.5	D14	12
ROLLER, 3X8.5	D11	30
ROLLER, 4X8	E10	34
RUBBER B, HEAT GUARD	I12	15
RUBBER C, STOPPER	H9	9
RUBBER, BACK MIRROR MOUNTING	I14	3
RUBBER, CHAIN CASE	H15	11
RUBBER, CHANGE PEDAL	H11	3
RUBBER, FAIRING MOUNTING	I14	9
RUBBER, FR. FENDER MOUNTING	I2	5
RUBBER, FR. WINKER	I4	22
RUBBER, GEAR CHANGE PEDAL	H11	4
RUBBER, HEAT GUARD	I12	14
RUBBER, L. FUEL TANK SIDE	H5	19
RUBBER, L. HEAT GUARD	H8	25
RUBBER, MOUNTING	D1	8
RUBBER, MUFFLER MOUNTING	H10	13
RUBBER, OIL COOLER MOUNTING	I15	17
RUBBER, OIL CUP MOUNTING	G6	2
RUBBER, PROTECTOR	H10	3
RUBBER, R. FUEL TANK SIDE	H5	18
RUBBER, R. HEAT GUARD	H8	21
RUBBER, RADIATOR CAP GUARD	I12	7
RUBBER, RADIATOR MOUNTING	I9	6
	I12	8
RUBBER, SEAL	H9	5
RUBBER, SHIELD	G1	4
RUBBER, SHOCK	I6	12
RUBBER, SPEEDOMETER MOUNTING	I5	15
RUBBER, SPEEDOMETER SETTING	G2	6
RUBBER, STAND	H14	10

Description	Address No.	Ref. No.
(S)		
SCREEN SET, WIND	I14	4
SCREW SET	E12	7
SCREW SET A	E15	6
SCREW SET C	E12	6
SCREW-WASHER, 3X10	G3	26
SCREW-WASHER, 3X22	G2	20
SCREW-WASHER, 4X12	G3	29
	G7	39
	G16	21
	H8	27
SCREW-WASHER, 4X14	I16	44
SCREW-WASHER, 4X16	E13	44
	E15	18
SCREW-WASHER, 4X8	E13	43
SCREW-WASHER, 5X10	I5	17
SCREW-WASHER, 5X12	E14	45
	I16	45
SCREW-WASHER, 5X18	H9	12
SCREW-WASHER, 5X20	G7	38
SCREW-WASHER, 5X25	G5	29
	I5	18
SCREW-WASHER, 6X12	G5	28
SCREW, BEAM ADJUSTING	G1	5
SCREW, BLEEDER	G13	1
	H1	10
SCREW, COCK LEVER SETTING	H6	22
SCREW, FAIRING SETTING	I16	35
SCREW, FLAT, 4X50	G7	37
SCREW, FLAT, 5X12	H15	14
SCREW, OVAL, 4X12	I4	25
SCREW, OVAL, 5X20	G3	28
SCREW, OVAL, 6X45	G8	16
SCREW, PAN	E12	15
SCREW, PAN, 2X6	G3	27
SCREW, PAN, 3X6	G4	24
SCREW, PAN, 4X10	E13	41
SCREW, PAN, 4X12	E13	42
SCREW, PAN, 4X19	H9	10
SCREW, PAN, 4X32	G5	25
SCREW, PAN, 4X45	G5	26
SCREW, PAN, 4X8	E13	40
SCREW, PAN, 5X10	E12	17
SCREW, PAN, 5X12	H8	26
SCREW, PAN, 5X20	D2	21
	G5	27
SCREW, PAN, 5X22	I5	16
SCREW, PAN, 5X25	D2	22
	D4	22
SCREW, PAN, 5X6	D2	20
	D4	21
SCREW, PAN, 6X16	G1	18
SCREW, RIVET, 1.5X5	I10	31

Description	Address No.	Ref. No.
SCREW, SPECIAL, 6X8	I4	23
SCREW, TAPPING, 3X12	G3	30
SCREW, TAPPING, 3X16	G8	20
SCREW, TAPPING, 4X10	H8	28
	I16	46
SCREW, TAPPING, 4X12	H8	28
	I16	47
SCREW, TAPPING, 4X16	G1	17
SCREW, TAPPING, 4X8	I13	34
SCREW, TAPPING, 5X16	I2	19
	I8	22
SEAL	G2	19
SEAL SET, FR. FORK	G11	16
SEAL, DUST	G12	24
SEAL, EX. VALVE STEM	D6	1
	F1	1
SEAL, JOINT	G13	6
SEAL, PACKING	I3	20
SEAL, PISTON	G14	18
	H1	24
SEAL, VALVE STEM	D6	2
	F1	2
SEAT COMP., MAIN	H7	3
SEAT COMP., PILLION	H7	4
SEAT SET, VALVE	E15	2
SEAT, CLUTCH SPRING	D13	15
SEAT, SPRING	G11	4
	H16	16
SEAT, VALVE SPRING INNER	D6	21
SEAT, VALVE SPRING OUTER	D6	20
SENDING UNIT, WATER TEMPERATURE	E11	12
SHAFT, GEARSHIFT FORK	E9	4
SHAFT, ROCKER ARM	D6	12
SHAFT, SCREW DRIVER	I11	3
SHAFT, STARTER LINK	E13	30
SHIFTER, DRUM	E9	8
SHIM, DRIVEN FLANGE	H4	26
SHIM, TAPPET	D9	23
SHROUD COMP.	I12	2
SLIDE, CHAIN	H15	9
SOCKET COMP., L. FR. WINKER	I3	12
SOCKET COMP., L. RR. WINKER	I3	18
SOCKET COMP., POSITION LIGHT	G1	12
SOCKET COMP., R. FR. WINKER	I3	4
SOCKET COMP., R. RR. WINKER	I3	16
SOCKET COMP., SPEEDOMETER	G2	11
SOCKET COMP., TACHOMETER	G2	18
SOCKET COMP., TAILLIGHT	I5	5
SPACER, CENTER LOCK	H3	7
SPACER, IGNITION COIL	I7	4
SPANNER, PIN	I11	5
SPANNER, 10X12	I11	11
SPARK UNIT	I7	1

Description	Address No.	Ref. No.
SPEEDOMETER COMP.	G2	13
SPINDLE COMP., GEARSHIFT	E9	19
SPRING	E12	12
SPRING SET, CLUTCH	D13	14
SPRING, BRAKE PEDAL RETURN	H11	11
SPRING, CAM GEAR	D6	10
SPRING, CAMSHAFT GEAR	D6	11
SPRING, CARBON BRUSH	E2	4
SPRING, CLUTCH LEVER	D16	8
SPRING, COIL	G1	8
SPRING, COMPRESSION COIL	E12	11
	E15	10
SPRING, DRUM STOPPER	E9	18
SPRING, FR. FORK	G11	2
SPRING, GEARSHIFT RETURN	E9	20
SPRING, HANDLE LEVER	G7	27
SPRING, KICK STARTER STOPPER	H12	1
SPRING, L. STEP RETURN	H12	9
SPRING, LOCK SETTING	H7	9
SPRING, PAD	G13	9
	H1	5
SPRING, PAWL PLUNGER	E9	14
SPRING, R. STEP RETURN	H12	6
SPRING, ROCKER ARM SIDE	D6	14
SPRING, RR. CUSHION	H16	3
SPRING, SIDE STAND	H14	4
SPRING, STARTING CLUTCH ROLLER	D14	5
SPRING, STOP SWITCH	H11	8
SPRING, VALVE INNER	D6	18
SPRING, VALVE OUTER	D6	17
SPROCKET, DRIVE	E7	18
SPROCKET, FINAL DRIVEN	H3	1
SPROCKET, OIL PUMP DRIVE	D13	1
SPROCKET, OIL PUMP DRIVEN	E3	4
STATOR COMP.	D15	6
STAY COMP., R. RR. LOWER COWL	I15	22
STAY COMP., RR. BRAKE	H1	7
STAY COMP., UPPER COWL MAIN	I15	15
STAY SET, RR.	H1	9
STAY, CHOKE LEVER	G4	7
STAY, DRIVE CHAIN CASE	H15	3
STAY, FR. MASTER CYLINDER	G6	19
STAY, HORN	G9	3
STAY, IGNITION COIL	I7	3
STAY, L. COWL SIDE	I15	24
STAY, L. FR. FENDER MOUNTING	G10	3
STAY, L. FR. WINKER	I3	9
STAY, MUFFLER	H10	8
STAY, R. COWL SIDE	I15	21
STAY, R. FR. FENDER MOUNTING	G10	2
STAY, R. FR. WINKER	I3	8
STAY, RADIATOR UNDER	I12	16
STAY, SUB TANK MOUNTING	I9	15
STAY, TAILLIGHT	H7	1
STAY, TAILLIGHT	I5	3
STAY, UNDER RADIATOR	I12	17
STAY, WINKER	I3	13
STAY, WIRE	E13	24
STEM COMP., STEERING	G9	7
STEP ASSY., L. MAIN	H12	8
STEP ASSY., R. MAIN	H12	7
STOPPER COMP., DRUM	E9	16
STRAINER COMP., OIL	E3	7
STRIPE, FUEL TANK	J2	1
STRIPE, L. COWL LID	J2	6
	J4	10
STRIPE, L. LOWER COWL	J2	12
STRIPE, L. SIDE COVER	J5	18
STRIPE, L. SIDE COWL	J2	16
STRIPE, R. COWL LID	J2	5
	J4	9
STRIPE, R. LOWER COWL	J2	11
STRIPE, R. SIDE COVER	J4	17
STRIPE, R. SIDE COWL	J2	15
STRIPE, UPPER COWL	J2	4
STUD, 6X14	I15	18
SUB STAY, UPPER COWL	I15	16
SUSPENSION, STARTER RELAY	I7	17
SUSPENSION, WINKER RELAY	I7	15
SWITCH ASSY., COMBINATION & LOCK	G8	4
SWITCH ASSY., FR. STOP	G6	1
SWITCH ASSY., NEUTRAL	E9	23
SWITCH ASSY., OIL PRESSURE	E5	2
SWITCH ASSY., RR. STOP	H11	7
SWITCH ASSY., STARTER KILL	G4	9
SWITCH ASSY., STARTER MAGNETIC	I6	9
SWITCH ASSY., WINKER	G4	10
SWITCH COMP., FR. LEVER	G4	11
SWITCH COMP., STARTER MAGNETIC	I6	10

(T)

Description	Address No.	Ref. No.
T-JOINT	E12	4
TACHOMETER ASSY.	G2	17
TAILLIGHT SUB ASSY.	I5	2
TAILLIGHT UNIT	I5	1
TANK ASSY., FUEL	H5	9
TANK, RESERVE	I12	11
TAPE	G9	8
	H7	16
THERMOSTAT ASSY.	E11	1
THERMOSWITCH ASSY.	I13	26
THREAD B, STEERING HEAD TOP	G9	13
THREAD, STEERING HEAD TOP	G9	11
TIRE ASSY., FR.	G15	8
TIRE ASSY., RR.	H3	11
TOOL SET	I11	2
TOP COMP.	E15	11
TUBE	E13	29
TUBE COMP.	E13	28
TUBE, AUTO COCK AIR	H5	7
TUBE, FUEL	H5	3
TUBE, FUEL TANK DRAIN	H5	11
TUBE, FUEL, 7.3X790	H9	13
TUBE, VINYL, 7X11X130	I10	36
TUBE, 14X115	H9	15
TUBE, 5.3X430	H6	28
TUBE, 5.3X700	H6	29
TUBE, 5X870	I13	36

(V)

Description	Address No.	Ref. No.
VALVE ASSY., CHECK	H5	15
VALVE ASSY., RELIEF	E3	9
VALVE SET B, STARTER	E15	9
VALVE SET, STARTER	E15	8
VALVE, EX.	D6	16
VALVE, IN.	D6	15
VALVE, RIM	G15	2
	H3	12

(W)

Description	Address No.	Ref. No.
WASHER, CHAIN SLIDER	I2	16
WASHER, CONICAL SPRING, 38	H4	23
WASHER, DRAIN PLUG, 12MM	E4	24
	F2	19
WASHER, LOCK	D13	20
WASHER, LOCK, 25MM	E8	29
WASHER, OIL BOLT	G7	34
	G16	19
WASHER, PLAIN, 10MM	I10	33
WASHER, PLAIN, 12MM	I10	26
WASHER, PLAIN, 14MM	H15	18
WASHER, PLAIN, 4MM	I5	20
WASHER, PLAIN, 5MM	G2	25
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(X)

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