Owner's manual 2025

ES 350F

Item no.: 3215228en



GASGAS

Dear GASGAS customer

Congratulations on your decision to purchase a GASGAS motorcycle. You are now the owner of a state-of-the-art sports vehicle which, with proper care, will bring you pleasure for a long time to come.

We hope you enjoy your bike and have a safe journey at all times!

You can enter the serial numbers of your vehicle below to find the serial numbers more quickly if required:

Vehicle identification number	Dealer stamp
Engine number (p. 20)	

The owner's manual contained the latest information for this model series at the time of publication. Slight deviations resulting from continuing development and design of the motorcycles cannot, however, be completely excluded.
All specifications are non-binding. GASGAS GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. Some of the models shown partly contain special equipment that does not belong to the standard scope of delivery.

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This document is valid for the following models:

ES 350 US (F0375Y8)

3215228en

13/12/2024

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1.1 Conventions

1.1.1 Icons

✓	Indicates a desired result (e.g. of a work step or a function).
✗	Indicates an undesired result (e.g. of a work step or a function).
	All work marked with this symbol requires specialist knowledge and technical understanding. Make sure that this work is carried out or supervised by trained personnel from an authorized GASGAS workshop with any special tools required.
	Indicates a page reference.
	Indicates information with more details.
	Indicates a tip, e.g. to simplify work.
»	Indicates the result from a test step.
◀	Indicates the end of an activity, including any rework.

1.1.2 Formatting

Proprietary name	Indicates a proprietary name.
Name ®	Indicates a protected name.
Brand ™	Indicates a brand available on the open market.
Underlined terms	Refer to technical details of the vehicle or indicate technical terms that are explained in the glossary.

1.1.3 Abbreviations

2-pc.	Two-piece
Part no.	Part number
or	respectively
approx.	circa
etc.	et cetera
poss.	possibly/possible
if necessary	if necessary
cmpl.	complete
min.	at least
no.	number
no fig.	no figure
s.	see
among others	among others/not limited to
and the like	and the like
etc.	et cetera
cf.	compare
e.g.	for example

2.1 Safety instructions

Function of the safety instruction

Safety instruction brings attention to dangers when handling the product. Hazards are classified, named, described, and supplemented with information on how to avoid them.

- If there is a safety instruction before a list of instructions, the danger exists throughout the entire activity.
- If there is a safety instruction immediately before an instruction, the next step presents a danger.

Safety instruction layout

All safety instructions are identified by a signal word and a warning symbol. The combination of signal word and warning symbol determines the degree of danger.



DANGER
Indicates an imminent danger that leads to serious injury or death.



WARNING
Indicates a potentially imminent danger that could lead to serious injury or death.



CAUTION
Indicates a potentially imminent danger that can lead to minor or slight injuries.



NOTE
Indicates a situation that can lead to damage to the product or the product environment.



NOTE
Indicates a situation that can lead to environmental damage.

2.2 Reporting safety defects

If you believe that your vehicle has a defect which could cause an accident resulting in injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying GASGAS North America, Inc.

If the NHTSA receives multiple similar complaints, it may open an investigation. and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or GASGAS North America, Inc.

You can contact the NHTSA via the toll-free “Auto Safety Hotline” on 1–888–327–4236, visit the www.nhtsa.dot.gov website, or write to: NHTSA Headquarters, 1200 New Jersey Avenue, SE, West Building, Washington, DC 20590, USA. You can also obtain other information about motor vehicle safety from the hotline.

2.3 Noise emission warranty

GASGAS warrants that this exhaust system, at the time of sale, meets all applicable U.S. EPA Federal noise standards.

This manufacturer’s warranty extends to the first person who purchases this exhaust system for purposes other than resale, and to all subsequent buyers.

Warranty claims should be directed to:

GASGAS North America, Inc., Customer Support, 1119 Milan Ave., Amherst, OH 44001, USA

Phone: (440) 985–3553

www.gasgas.com

GASGAS Canada, Inc., Customer Support, 8701 Rue Samuel-Hatt, Chambly, QC J3L 6V4, Canada

Phone: (450) 441–4451

www.gasgas.com

2.4 Operating noise warning

This product should be checked for necessary repair or replacement parts if the motorcycle noise has increased significantly through use. Otherwise, the owner may become subject to penalties under the applicable ordinances.

2.5 Manufacturer warranty for the exhaust monitoring system

GASGAS North America, Inc. guarantees that, at the time of sale, the exhaust monitoring system complies with all the standards of the US Environmental Protection Agency (EPA) and the California Air Resources Board (CARB).

This manufacturer warranty applies in respect of the first owner of the motorcycle and all subsequent owners.

Your exhaust monitoring system may include parts, such as the fuel injection system, ignition, catalytic converter, control units, hoses, connectors and other emission related assemblies, fuel tank, crankcase breather, fuel tank lid for vehicles with fuel evaporation monitoring, oil filler cap, pressure control valve, fuel/vapor separator, canister, ignition coils, ignition wire, capacitors and spark plugs, if a fault occurs before the first scheduled replacement; it may also include the hoses, fittings, and pipes that are used directly in these components.

If the warranty conditions are met, GASGAS will repair your motorcycle for you free of charge, including diagnosis, parts and labor.

As the owner of the motorcycle, you are responsible for the required maintenance specified in the Owner's Manual.

Please note that GASGAS is entitled to reject warranty claims if your motorcycle or a part fails due to misuse, negligence, an accident, participation in racing or similar events, improper service work, or unauthorized modifications.

Scope of the manufacturer's warranty

- Five (5) years or 30,000 kilometers (18,641 miles), whichever occurs first.

If you have any questions regarding the manufacturer warranty for the exhaust monitoring system, please address these to:

GASGAS North America, Inc. Customer Support, 1119 Milan Ave., Amherst, OH 44001, USA

Phone: (888) 985-6090

U.S. Environmental Protection Agency, 2000 Traverwood Drive, Ann Arbor, MI 48105, USA

California Air Resources Board, 1001 "I" Street, Sacramento, CA 95814, USA

2.6 Consumer rights

Warranty claims should be submitted to a GASGAS workshop. If you are not satisfied, please contact:

GASGAS North America, Inc., Customer Support, 1119 Milan Ave., Amherst, OH 44001, USA

Phone: (440) 985–3553

www.gasgas.com

GASGAS Canada, Inc., Customer Support, 8701 Rue Samuel-Hatt, Chambly, QC J3L 6V4, Canada

Phone: (450) 441–4451

www.gasgas.com

Different rights may apply, according to national or regional legislation.

2.7 Warning against tampering with the machine

Tampering with the noise control system is prohibited. Federal law prohibits the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of servicing, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
2. the use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below:

1. Removing or drilling through rear mufflers, baffle plates, manifolds, or other components that conduct exhaust gases.
2. Removing or puncturing parts of the intake system.
3. Lack of proper maintenance.
4. Replacing moving parts of the vehicle, or parts of the exhaust system or intake system, with parts other than those specified by the manufacturer.

An add-on or modified part must be compliant with applicable ARB evaporative emission control standards. A violation of this requirement is punishable by civil and/or criminal punishment.

2.8 Safe use

DANGER
Danger of accidents A rider who is not fit to ride poses a danger to themself and to others.
– Do not operate the vehicle if you are not fit to ride due to alcohol, drugs, or medication.
– Do not operate the vehicle if you are physically or mentally incapable of doing so.

DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

WARNING
Danger of burns Some vehicle components become hot when the vehicle is operated.
– Do not touch any parts such as the exhaust system, radiator, engine, damper, or brake system before the vehicle parts have cooled down.
– Allow the vehicle parts to cool down before performing any work on the vehicle.

The vehicle should only be used when it is in perfect technical condition, for its intended purpose, and in a safe and environmentally-friendly manner.
An appropriate driver's license is needed to drive the vehicle on public roads.
Have malfunctions that impair safety promptly rectified by an authorized GASGAS workshop.
Observe the information and warning stickers on the vehicle.

2.9 Protective clothing

WARNING
Risk of injury Missing or inadequate protective clothing increases the risk of injury.
– Wear appropriate protective clothing such as helmet, boots, gloves as well as pants and a jacket with protectors on all rides.
– Always wear protective clothing that is in good condition and meets the legal regulations.

2.10 Work rules

Unless specified otherwise, the ignition must be switched off during all work (models with ignition lock, models with transponder key) or the engine must be at a standstill (models without ignition lock or transponder key).
Special tools are required for some work. The tools are not part of the vehicle, but can be ordered using the number in parentheses. Example: bearing puller (15112017000)
Unless otherwise noted, normal conditions apply to all tasks and descriptions.

Ambient temperature	20 °C
Ambient air pressure	1,013 mbar
Relative air humidity	60 ±5 %

During assembly, use new parts to replace parts which cannot be reused (e.g. self-locking screws and nuts, expansion screws, seals, sealing rings, O-rings, pins, and lock washers).
A thread lock (e.g. **Loctite®**) is required for some screw connections. Observe the manufacturer's specific instructions for use.
If thread lock (e.g. **Precote®**) has already been applied to a new part, do not apply any additional thread lock.
After disassembly, clean the parts that are to be reused and check them for damage and wear. Replace damaged or worn parts.
After completing a repair or service, check the operating safety of the vehicle.

2.11 Environment

Handling the vehicle responsibly reduces the risk of conflict with other road users and the surrounding area. The future of motorcycling also depends on using motorcycles legally, being environmentally conscious and respecting the rights of others.

When disposing of used oil, other operating and auxiliary fluids, and used components, the laws and regulations of the respective country must be observed.

As motorcycles are not subject to the EU regulations governing the disposal of end-of-life vehicles, there are no legal regulations that pertain to the disposal of an end-of-life motorcycle. More information is available from authorized GASGAS dealers.

2.12 Owner's manual

Read this owner's manual carefully and in full before riding off for the first time. The owner's manual contains information and tips on how to operate, handle, and service your vehicle, as well as advice on optimum tuning and how to avoid injuries.

Tip

Save this owner's manual on your smartphone, for example, so that you can access it at any time.

An authorized GASGAS dealer will be happy to assist you if you are unsure.

The owner's manual is an important component of the vehicle. If the vehicle is sold, the owner's manual must be downloaded again by the new owner.

The owner's manual can be downloaded multiple times using the QR code or the link on the delivery certificate.

The owner's manual is also available for download from your authorized GASGAS dealer and on the GASGAS website. A printed copy can also be ordered from your authorized GASGAS dealer.

International GASGAS website: https://www.gasgas.com/

2.13 Use definition – intended use

This vehicle has been designed and built to withstand the normal stresses and strains of offroad leisure use. Additionally, it fulfills the **CARB (California Air Resources Board)** guidelines of the **Green Sticker** program.

Note

This vehicle is not approved for use on public roads.

No homologation-relevant components may be removed or modified.

This vehicle is not designed for use in racing on closed circuits or for Motocross use.

2.14 Improper use

The vehicle may only be used as intended.

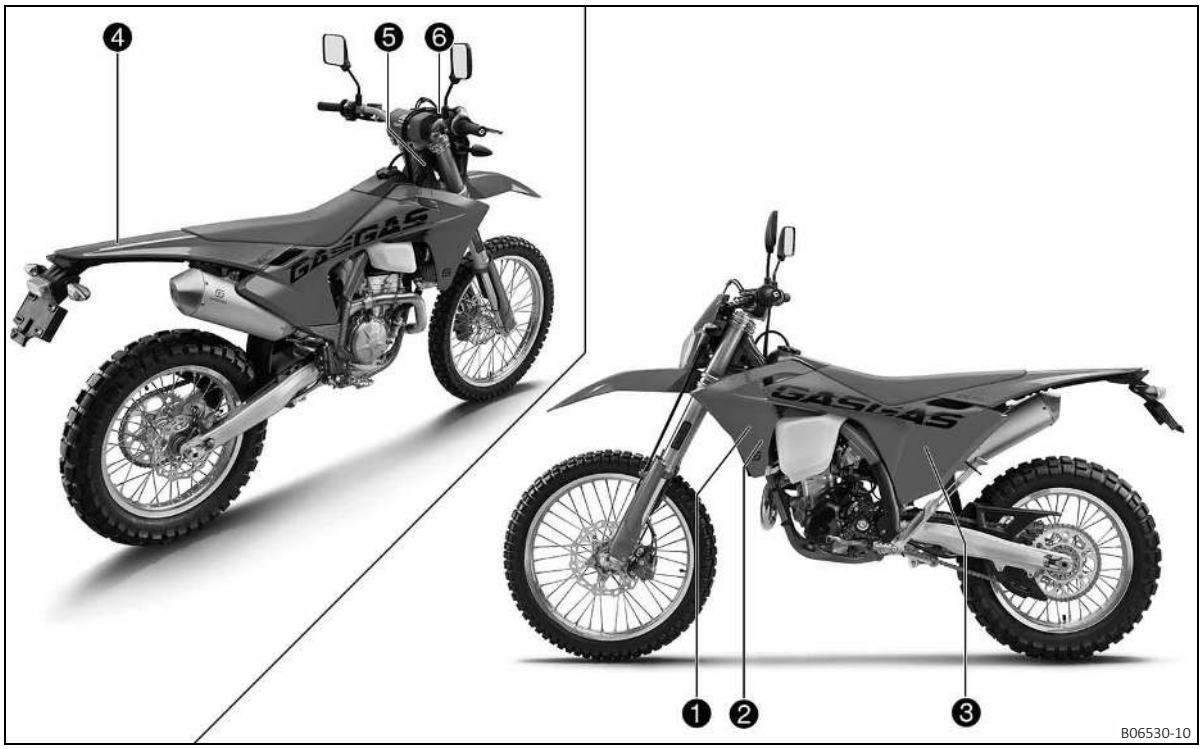
Improper use can result in danger to people, property and the environment.

Any use of the vehicle beyond the intended and defined use constitutes misuse.

Improper use includes the use of operating and auxiliary materials that do not meet the required specifications for the respective use.

2.15 Safety markings on the motorcycle

2.15.1 Overview of labels



1. Type label for Canada
2. Type label for USA
3. Information on chain tension
4. Information on preparations for use
5. Information on emissions control
6. Information on noise emissions

2.15.2 Label in detail

MANUFACTURED BY/FABRIQUÉ PAR:			KTM AG			
GVPR/PNBV:	335	KG	DATE:	10/24		
V.I.N./N.I.V.:	DUMMY*					
TYPE:	MC					
GAWR/PNBE			TIRE/PNEU-DIMENSION-RIM/JANTE		COLD INFL. PRESS PRESS. DE GONFL. À FROID PSI/LPC	KPA
1st	145	KG	90/90-21	1.6-21	26	180
2nd	190	KG	140/80-18	2.15-18	26	180

THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE - CE VÉHICULE EST CONFORME À TOUTES LES NORMES QUI LUI SONT APPLICABLES ES VERTU DU RÉGLEMENT SUR LA SÉCURITÉ DES VÉHICLES AUTOMOBILES DU CANADA EN VIGUEUR À LA DATE DE SA FABRICATION B06531-10

Type label for Canada

GASGAS MFD. BY KTM AG AUSTRIA
MOTORCYCLE DATE 10/24

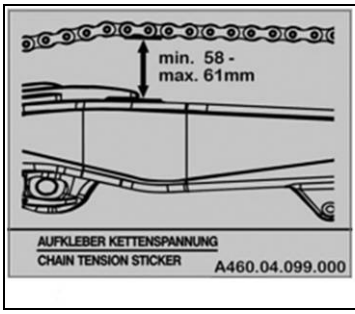
GVWR	739 lbs	335 kg				
GAWR FRONT	320 lbs	145 kg	WITH	90/90-21	TIRE,	54S TYPE,
	1.6-21 RIM, AT	26 psi	1.8 bar COLD			
GAWR REAR	419 lbs	190 kg	WITH	140/80-18	TIRE,	70R TYPE,
	2.15-18 RIM, AT	26 psi	1.8 bar COLD			

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURER SHOWN ABOVE.

DUMMY*

B06532-10

Type label for USA



W00405-10

Information on chain tension



W00404-10

Information on preparations for use

VEHICLE EMISSION CONTROL INFORMATION

GASGAS MANUFACTURER: KTM AG, Mattighofen, Austria
IMPORTER: KTM NORTH AMERICA, INC.

ENGINE DISPLACEMENT	350 cc	ENGINE EXHAUST EMISSION CONTROL SYSTEM:	
ENGINE FAMILY	SKTXC.350ESF		TBI, HO2S
EVAPORATIVE FAMILY	SKTXU0014SLE		
PERMEATION FAMILY	SKTXPP504RP7	MODEL NAME	ES 350

THIS VEHICLE CONFORMS WITH US EPA AND CALIFORNIA REGULATIONS APPLICABLE TO 2025 MODEL YEAR NEW MOTORCYCLES AND IS CERTIFIED TO 0.8 G/KM HC+NOX, 12 G/KM CO EXHAUST EMISSON STANDARDS IN CALIFORNIA.

ENGINE TUNEUP SPECIFICATIONS:

IGNITION TIMING:	NON ADJUSTABLE
IDLE SPEED:	2000 +/- 50 RPM IN NEUTRAL
IDLE MIXTURE:	NON ADJUSTABLE
VALVE CLEARANCE:	0.08 - 0.15 mm INTAKE 0.12 - 0.19 mm EXHAUST
SPARK PLUG:	NGK LMAR9AI-10
SPARK PLUG GAP:	1.0 mm
FUEL:	UNLEADED GASOLINE ONLY - 91 (R+M)/2 OCTANE OR HIGHER
OIL:	SAE 10 W 50

B06533-10

Information on emissions control

MOTORCYCLE NOISE EMISSION CONTROL INFORMATION
KTM AG, AUSTRIA

THIS 2025 KTM4700350 MOTORCYCLE, A590.05.182.000 MEETS EPA NOISE EMISSION REQUIREMENTS OF 80 dBA AT 7200 RPM BY THE FEDERAL TEST PROCEDURE. MODIFICATIONS WHICH CAUSE THIS MOTORCYCLE TO EXCEED FEDERAL NOISE STANDARDS ARE PROHIBITED BY U.S. FEDERAL LAW. SEE OWNER'S MANUAL.

Motorcycle Type : ES 350

B06534-10

Information on noise emissions

3 Important notes

3.1 Manufacturer's warranty, implied warranty

The work specified in the service schedule must only be carried out in an authorized GASGAS workshop and confirmed in the electronic proof of service, as otherwise all warranty claims will be void. Damage or secondary damage caused by tampering with and/or conversions on the vehicle are not covered by the manufacturer's warranty.

3.2 Auxiliary material, operating material

Use operating materials and auxiliary materials in accordance with the operating instructions and specifications.

3.3 Spare parts, accessories

For safety reasons, only spare parts and accessories approved by GASGAS may be used. Installation must be carried out in an authorized GASGAS workshop. GASGAS accepts no liability for other products and any resulting damage or loss.

Certain spare parts and accessory products are specified in parentheses in the descriptions. Authorized GASGAS dealers will be happy to help.

The current accessories for your vehicle are available from your authorized GASGAS dealer and on the GASGAS website.

International GASGAS website: https://www.gasgas.com/

3.4 Service

A prerequisite for perfect operation and prevention of premature wear is that the service, care, and tuning work on the engine and chassis is properly carried out as described in the owner's manual. An incorrect suspension setting can lead to damage and breakage of chassis components.

Use of the vehicle under arduous conditions, such as on sand or on wet, dusty and muddy surfaces, can result in significantly increased wear of components, such as the powertrain, brake system, air filter, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service interval.

Please adhere to the prescribed run-in times and service intervals at all times. Strictly adhering to this will ensure a much longer service life for your motorcycle.

The relevant mileage or time interval is whichever occurs first.

3.5 Figures

Some of the figures in this document contain optional extras.

For clarity, some components may be shown disassembled or may not be shown at all. Disassembly is not always absolutely necessary in order to carry out the activities described. The textual information takes precedence.

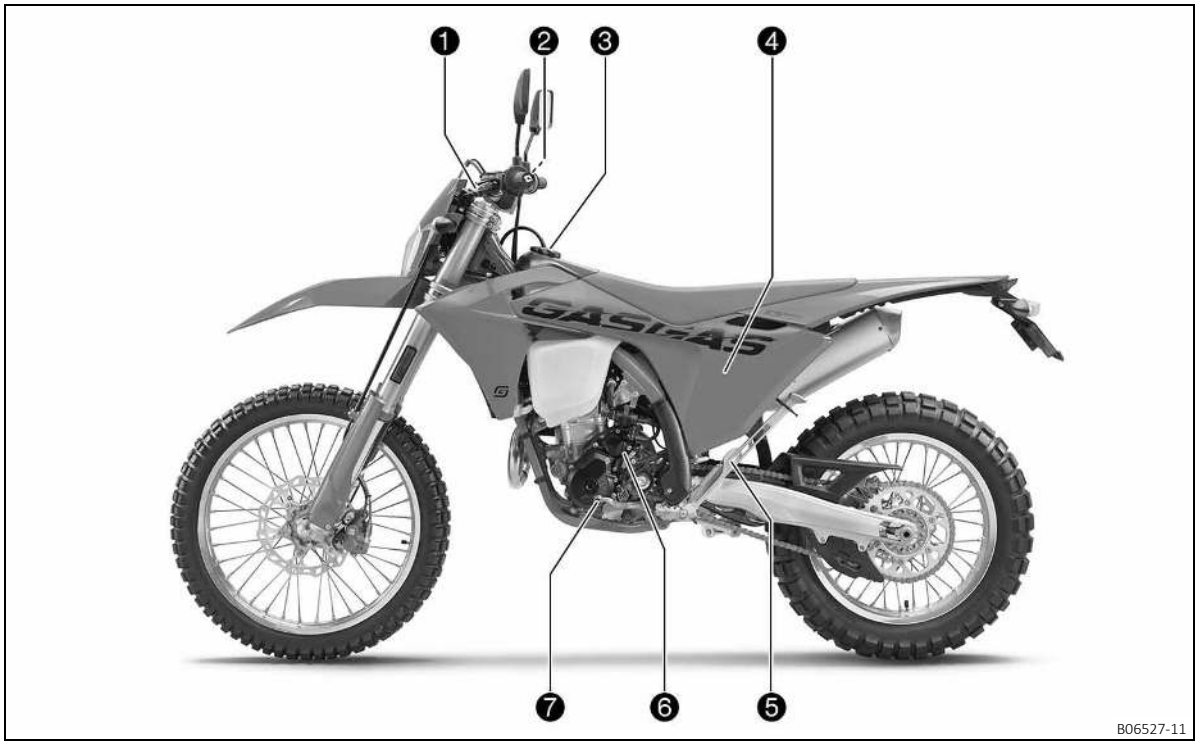
3.6 Customer service

Authorized GASGAS dealers will be happy to answer questions about the vehicle and GASGAS.

A list of authorized GASGAS dealers can be found on the GASGAS website.

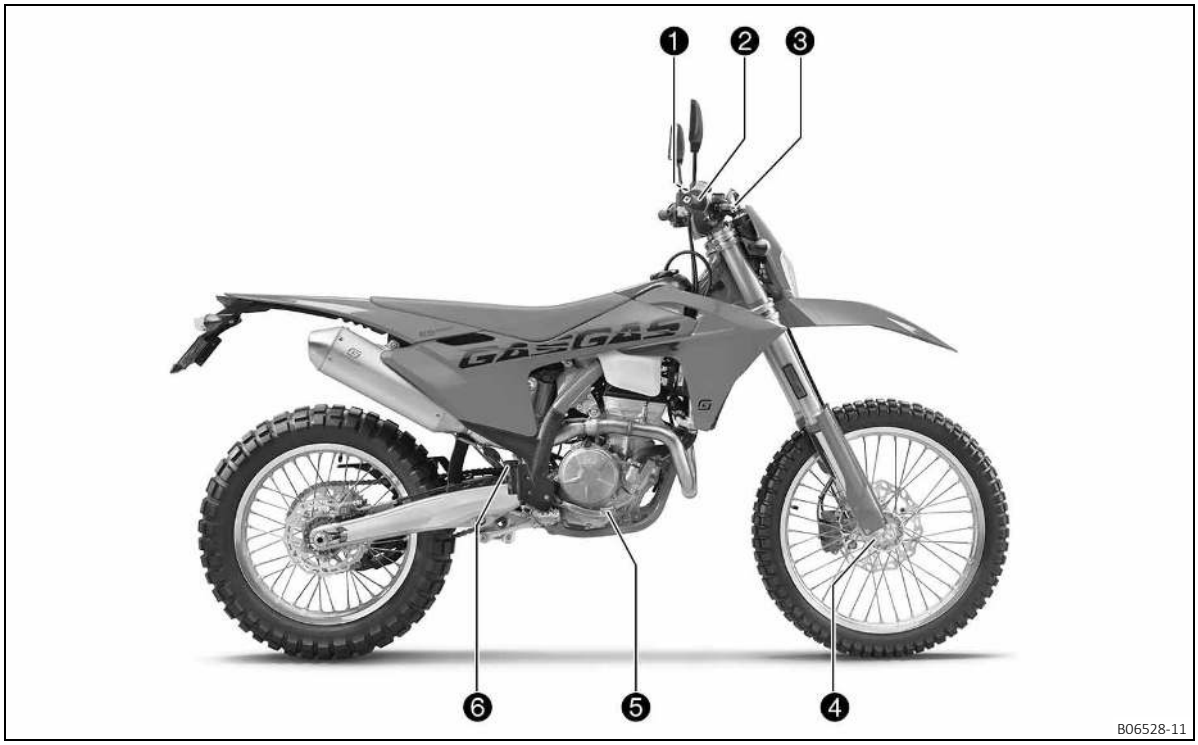
International GASGAS website: https://www.gasgas.com/

4.1 View of vehicle, left side (example)



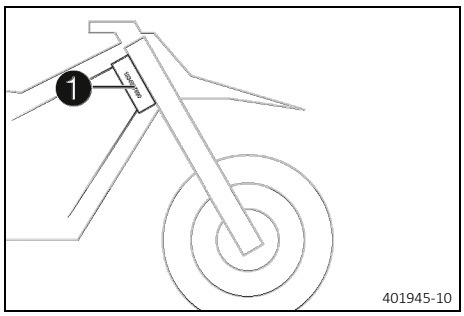
1. Clutch lever (p. 21)
2. Horn button (p. 21)
2. Turn signal switch (p. 22)
2. Light switch (p. 22)
3. Fuel tank cap
4. Air filter box cover
5. Side stand (p. 26)
6. Engine number (p. 20)
7. Gear shift lever (p. 26)

4.2 View of vehicle, right side (example)



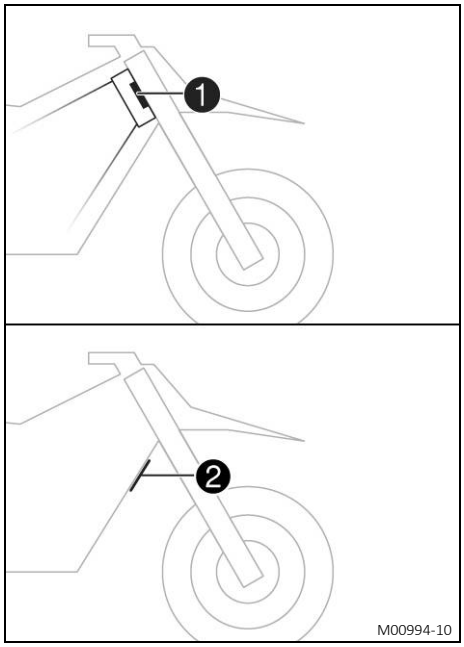
1. Electric starter (p. 22)
2. Throttle grip (p. 21)
3. Handbrake lever (p. 21)
4. Fork part number (p. 20)
5. Brake pedal (p. 26)
6. Level viewer for brake fluid, rear

5.1 Vehicle identification number



The vehicle identification number ❶ is stamped on the right-hand side of the steering head.

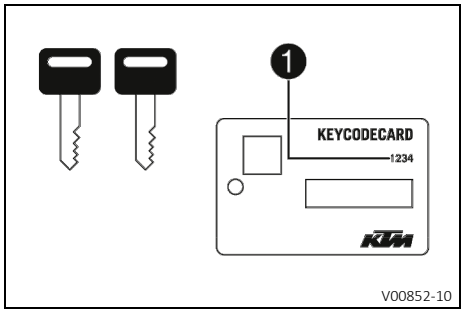
5.2 Type approval label



The type approval label ❶ is fixed to the front of the steering head.

The additional type label for Canada ❷ is fixed to the front of the chest tube.

5.3 Key number

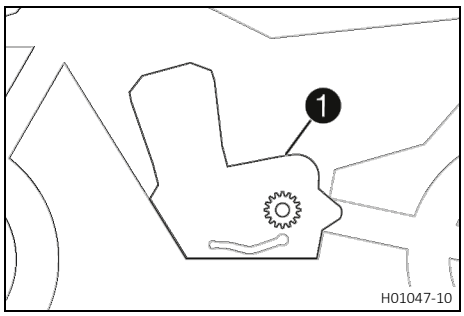


Key number ❶ for the ignition and steering lock is indicated on the key card.

Note

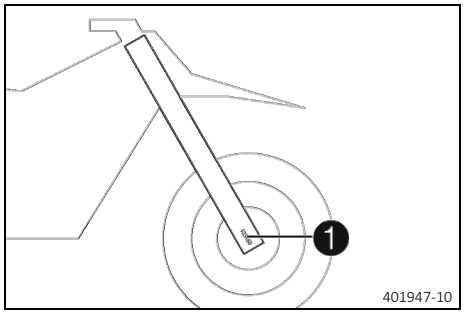
The key number is required to order a spare key and should therefore be kept in a safe place.

5.4 Engine number



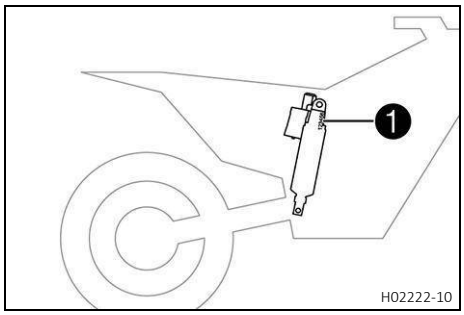
The engine number ❶ is stamped on the left side of the engine above the front sprocket.

5.5 Fork part number



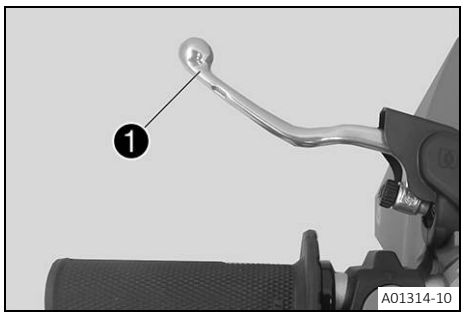
Fork part number ❶ is stamped on the inside of the fork shoe.

5.6 Shock absorber part number



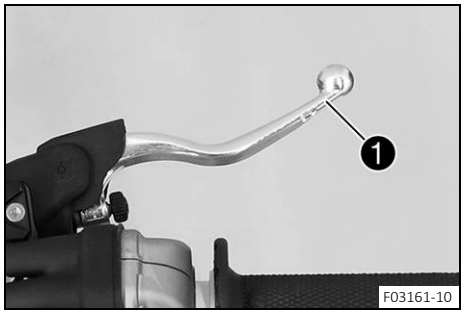
Shock absorber part number ❶ is stamped on the top right of the shock absorber.

6.1 Clutch lever



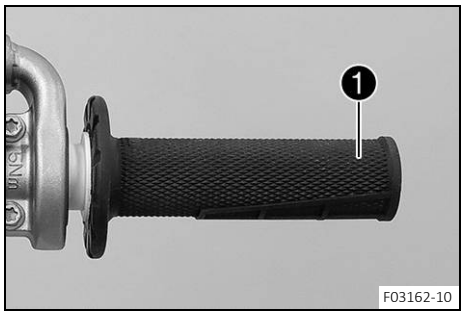
Clutch lever ❶ is fitted on the left side of the handlebar.
The clutch is activated hydraulically and adjusts itself automatically.

6.2 Handbrake lever



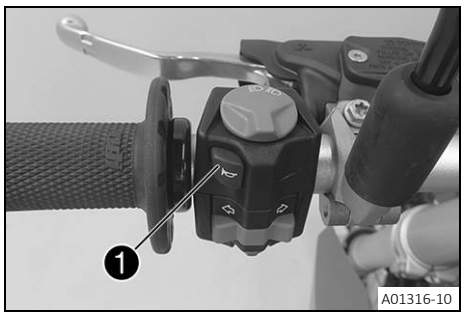
Hand brake lever ❶ is fitted on the right side of the handlebar.
The front brake is engaged using the hand brake lever.

6.3 Throttle grip



The throttle twist grip ❶ is fitted on the right side of the handlebar.

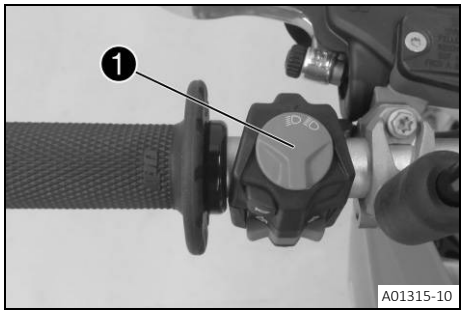
6.4 Horn button



Horn button ❶ is fitted on the left side of the handlebar.

Condition	Meaning
Horn buttons in the basic position	No function
Horn buttons pressed	The horn is operated in this position.

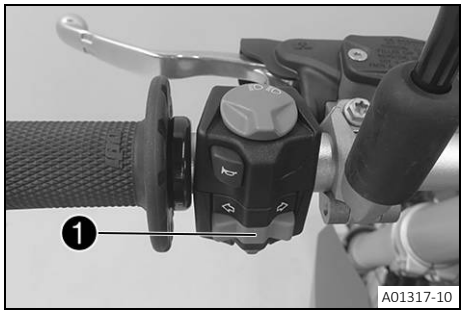
6.5 Light switch



Light switch ❶ is fitted on the left side of the handlebar.

Condition		Meaning
	Low beam on – Light switch is in the central position.	In this position, the low beam and tail light are switched on.
	High beam on – The light switch is turned counterclockwise.	In this position, the high beam and the tail light are switched on.

6.6 Turn signal switch



Turn signal switch ❶ is fitted on the left side of the handlebar.

Condition		Meaning
	Turn signal switch pressed to the left	Left turn signal, on
	Turn signal switch pressed to the right	Right turn signal, on

6.7 Electric starter



Electric starter ❶ is fitted on the right side of the handlebar.

Condition	Meaning
Electric starter ⚡ in the basic position	No function
Electric starter ⚡ pressed	In this position, the starter motor is actuated.

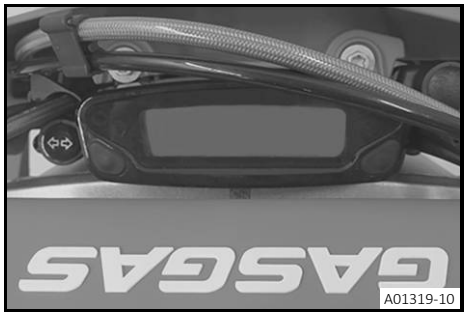
6.8 Kill switch



Kill switch ❶ is fitted on the right side of the handlebar.

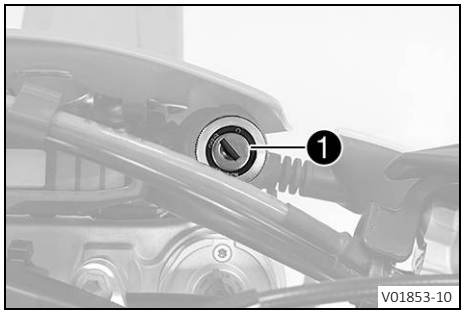
Condition	Meaning
The kill switch is not pressed.	In this position, the ignition circuit is closed, and the engine can be started.
The kill switch is pressed and held.	In this position, the ignition circuit is interrupted, a running engine stops, and an engine at standstill will not start.

6.9 Overview of indicator lights



Condition		Meaning
	The high beam indicator lamp lights up blue	The high beam is switched on.
	Malfunction indicator lamp lights up/flashes yellow	The **OBD** has detected an error in the vehicle electronics. Come safely to a halt, and contact an authorized GASGAS workshop.
	The fuel level warning lamp lights up yellow	The fuel level has reached the reserve mark.
	Turn signal indicator lamp flashes green	The turn signal is switched on.

6.10 Ignition lock



Ignition lock ❶ is located to the right of the combination instrument.

6.11 Opening the fuel tank cap

DANGER

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames, glowing, or smoldering objects.
- Make sure that nobody smokes in the vicinity of the vehicle during the refueling process.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it up immediately.
- Do not overfill the fuel tank.

WARNING

Danger of poisoning Fuel is harmful to health.

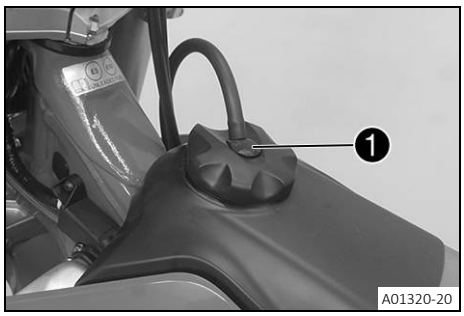
- Do not allow fuel to come into contact with skin, eyes, or clothing.
- Consult a doctor immediately if fuel has been ingested.
- Do not inhale fuel vapors.

– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
– If fuel spills on to your clothing, change the clothing.
– Store fuel properly in a suitable container and keep out of the reach of children.

NOTE

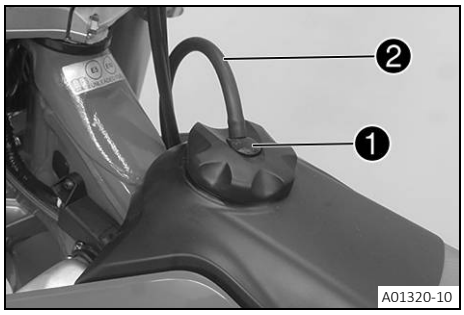
Environmental hazard Improper handling of fuel is dangerous to the environment.

– Do not allow fuel to enter the groundwater, the soil, or the sewage system.



– Press release button ❶, turn the fuel tank cap counterclockwise, and lift it off.

6.12 Closing the fuel tank cap



– Mount the fuel tank filler cap and turn it clockwise until release button ❶ engages.

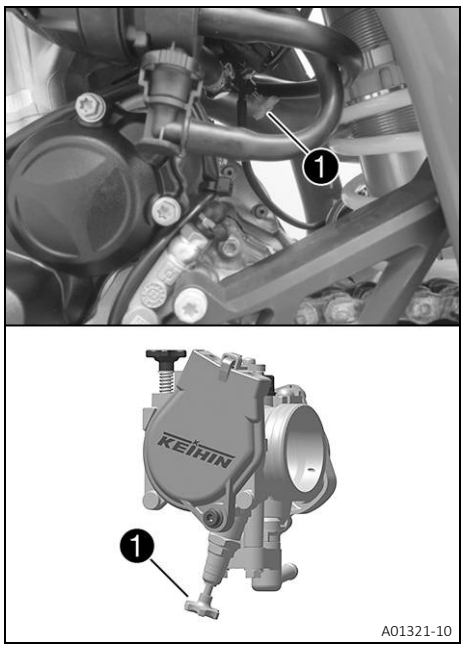
Route hose of fuel tank vent ❷ without kinks.

6.13 Cold start button

The electronic fuel injection extends the injection time when the engine is cold and the ambient temperature is low. To help the engine burn the increased amount of fuel, it must be supplied with additional oxygen by pushing the cold start button. After briefly opening up the throttle and then releasing the throttle grip again, or turning the throttle grip towards the front, the cold start button returns to its original position.

Note

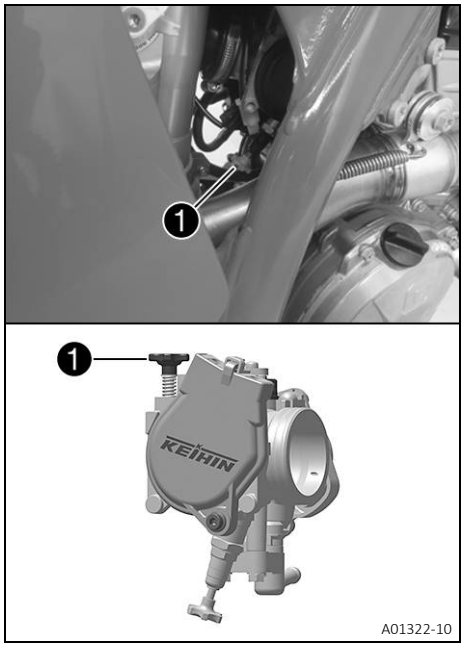
Check whether the cold start button has returned to its basic position.



Cold start button ❶ is fitted to the bottom of the throttle body.

Condition	Meaning
Cold start button activated	The cold start button is pushed in all the way to the stop.
Cold start button deactivated	Cold start button is in the basic position.

6.14 Idle speed adjustment screw



The idle setting of the throttle body substantially influences the vehicle's starting behavior, a stable idle speed, and the vehicle's response when the throttle is opened.

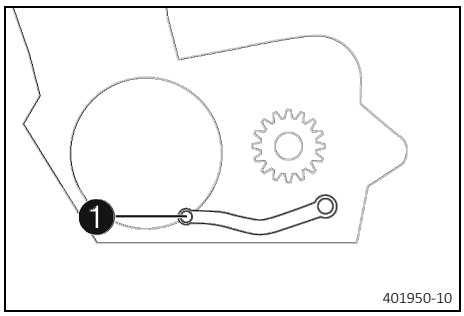
An engine with a correctly set idle speed is easier to start than an engine with the idle speed set incorrectly.

The idle speed is adjusted using idle speed adjusting screw ❶.

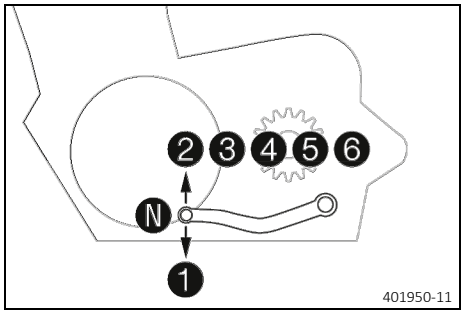
Increase the idle speed by turning the idle speed adjustment screw clockwise.

Decrease the idle speed by turning the idle speed adjustment screw counterclockwise.

6.15 Gear shift lever

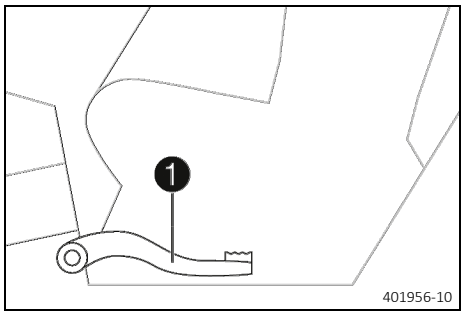


Gear shift lever ❶ is mounted on the left of the engine.



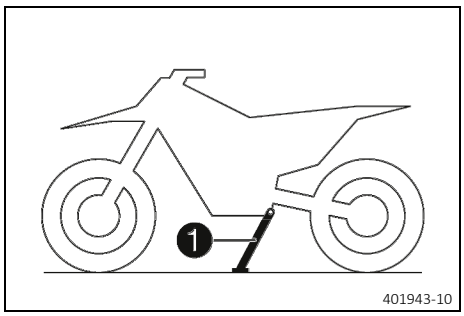
The gear positions can be seen in the figure.
The neutral or idle position is between the first and second gears.

6.16 Brake pedal

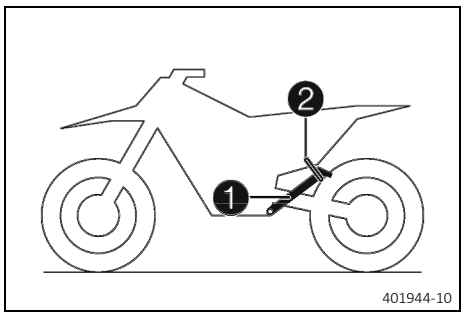


Brake pedal ❶ is located in front of the right footpeg.
The rear brake is operated with the brake pedal.

6.17 Side stand



The side stand ❶ is attached to the left side of the vehicle.

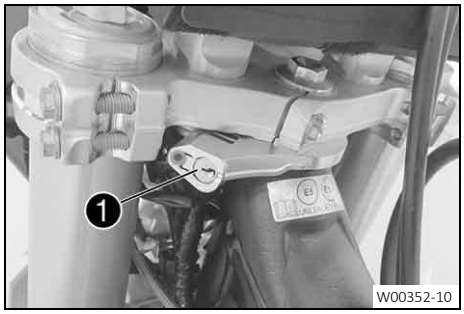


The side stand is used for parking the motorcycle.

Note

When you are riding, side stand ❶ must be folded up and secured with rubber band ❷.

6.18 Steering lock



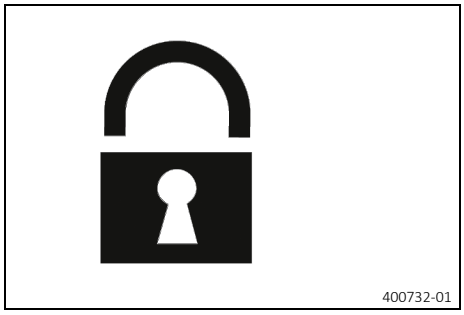
Steering lock ❶ is fitted on the left side of the steering head.
The steering lock is used to lock the steering. Steering and riding is then no longer possible.

6.19 Locking the steering

NOTE

Material damage The vehicle may be damaged if parked incorrectly.
Damage can occur if the vehicle rolls away or falls over.
The components for parking the vehicle are designed only for the weight of the vehicle.

- Park the vehicle on a firm and level surface.
- Make sure that nobody sits on the vehicle when it is parked on a stand.



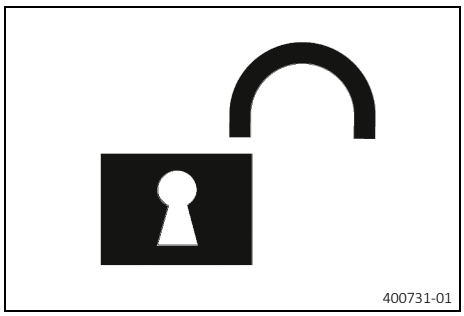
- Park the vehicle.
- Turn handlebar as far as possible to the right.
- Lubricate the steering lock regularly.

Universal oil spray (p. 155)

- Insert the key for the steering lock into the steering lock (p. 27), turn it to the left, press it in, turn it to the right and remove.

Never leave the key for the steering lock in the steering lock.

6.20 Unlocking the steering

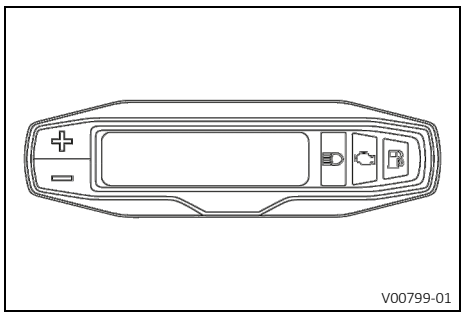


– Insert the key for the steering lock into the steering lock (p. 27), turn it to the left, pull it out, turn it to the right and remove.

Never leave the key for the steering lock in the steering lock.

✓ The handlebar can now be moved again.

7.1 Combination instrument overview

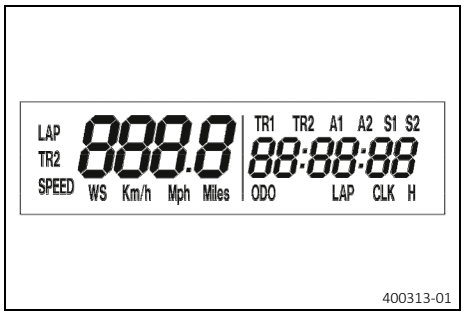


- Press **button** + to control different functions.
- Press **button** — to control different functions.

Note
When the vehicle is delivered, only the **SPEED/H** and **SPEED/ODO** display modes are activated.

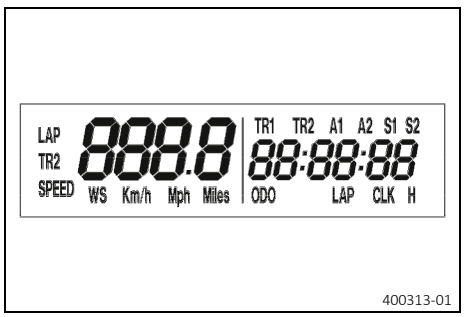
7.2 activation and testing

7.2.1 Activating combination instrument



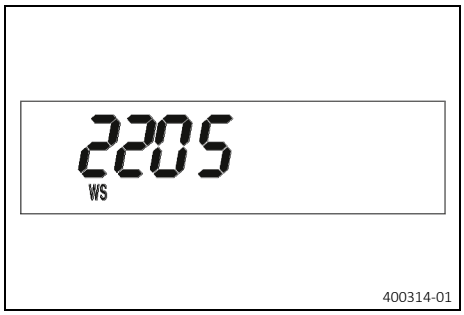
The combination instrument is activated when one of the buttons is pressed or an impulse comes from the wheel speed sensor.

7.2.2 Display test



To enable you to check that the display is functioning properly, all display segments light up briefly.

7.2.3 WS (wheel size)



After the display function check, the wheel circumference **WS** is displayed briefly.

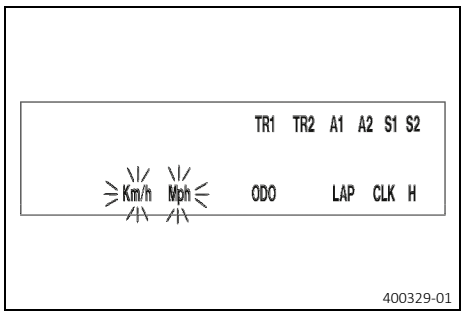
Note
The number 2205 equals the circumference of the 21" front wheel with standard tires.

The indicator then changes to the last selected mode.

7.3 Setting kilometers or miles

Note
If the unit is changed, value **ODO** is retained and converted accordingly.
The values **TR1**, **TR2**, **A1**, **A2** and **S1** are cleared when the unit of measure is changed.

Condition: Motorcycle is stationary



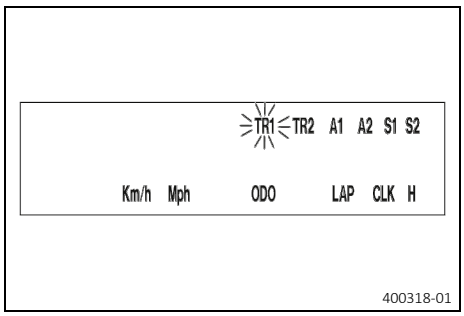
– Press button + briefly until indicator **H** appears in the bottom right of the display.
– Press button + for 2–3 seconds.
  ✓ The Setup menu is displayed and the active functions are shown.
– Press button + briefly until indicator **Km/h** / **Mph** flashes.
– Select one of the following alternatives.
  Adjusting the Km/h
  – Press button +.
  Adjusting the Mph
  – Press button –.
– Wait 3–5 seconds.
  ✓ The settings are stored.

Note
When a pulse is received from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

7.4 Setting the combination instrument

Note
When the vehicle is delivered, only the **SPEED/H** and **SPEED/ODO** display modes are activated.

Condition: Motorcycle is stationary



– Press button + briefly until indicator **H** appears in the bottom right of the display.
– Press button + for 2–3 seconds.
  ✓ The Setup menu is displayed and the active functions are shown.

Note
When a pulse is received from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

– Press button + briefly until the desired function flashes.
  ✓ The selected function flashes.
– Select one of the following alternatives.

Activating the function

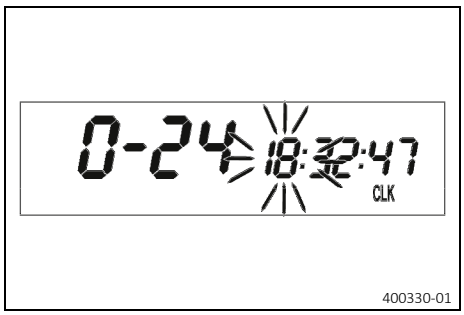
– Press button +.
  ✓ The symbol continues to appear in the display and the next function appears.

Deactivating a function

– Press button —.
  ✓ The symbol disappears in the display and the next function appears.

7.5 Setting the clock

Condition: Motorcycle is stationary



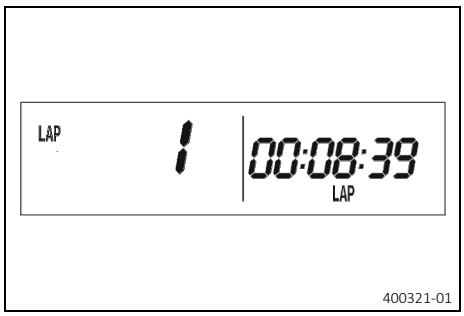
– Press button + briefly until indicator **CLK** appears in the bottom right of the display.
– Press button + for 2–3 seconds.
  ✓ The hour display flashes.
– Adjust the hour display with the **button** + or **button** —.
– Wait 3–5 seconds.
  ✓ The next segment of the display flashes and can be set.
– You can set the following segments in the same way as the hours by pressing the **button** + and **button** —.

Note
The seconds can only be set to zero.
When a pulse is received from the wheel speed sensor, the settings are automatically saved and the setup menu is closed.

7.6 Viewing the lap time

Note
This function can only be opened if lap times have actually been timed.

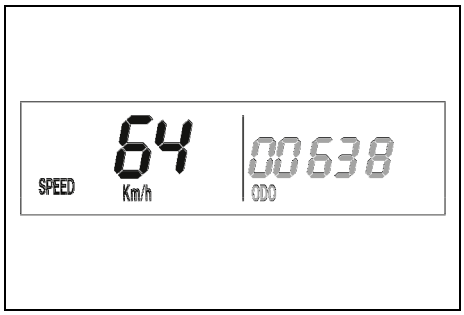
Condition: Motorcycle is stationary



– Press button + briefly until indicator **LAP** appears in the bottom right of the display.
– Press button + briefly.
  ✓ **LAP 1** appears on the left side of the display.
– You can use the **button** — to view laps 1–10.
– Press and hold the **button** + for 3–5 seconds.
  ✓ The lap times are deleted.
– Press button + briefly.
  ✓ Next display mode

Note
When an impulse is received from the wheel speed sensor, the left side of the display changes back to the **SPEED** mode.

7.7 Display mode SPEED (speed)

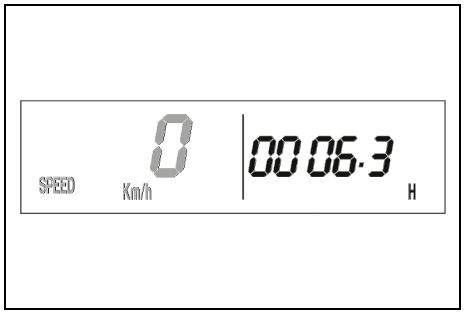


– Press button + briefly until indicator **SPEED** appears in the left of the display.

The current speed is displayed in the **SPEED** display mode.
The current speed can be displayed in **Km/h** or **Mph**.

Note
Make the setting according to the country.
When an impulse comes from the front wheel, the left side of the display changes to the **SPEED** mode and the current speed is shown.

7.8 Display mode SPEED/H (operating hours)



Condition: Motorcycle is stationary

– Press button + briefly until indicator **H** appears in the bottom right of the display.

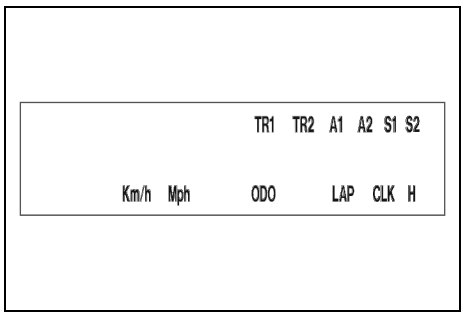
In display mode **H**, the operating hours of the engine are displayed.
The operating hour counter stores the total traveling time.

Note
The operating hour counter is necessary for ensuring that service work is carried out at the right intervals.
If the combination instrument is in **H** display mode when starting off, it automatically changes to the **ODO** display mode.
The **H** display mode is suppressed during the journey.

– Press button + for 2–3 seconds.	The display changes to the functions setup menu.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function

– Press button — briefly.	No function

7.9 Setup menu



Condition: Motorcycle is stationary

– Press button + briefly until indicator **H** appears in the bottom right of the display.
– Press button + for 2–3 seconds.

The Setup menu displays the active functions.

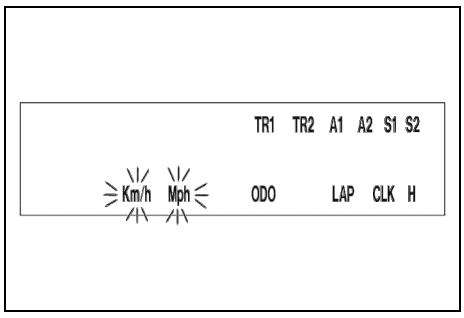
Note

Repeatedly press the **button** + briefly until the desired function is reached.

If no button is pressed for 20 seconds, the settings are automatically saved.

– Press button + briefly.	Activates the flashing display and changes to the next display
– Press button + for 2–3 seconds.	No function
– Press button — briefly.	Deactivates the flashing display and changes to the next display
– Press button — for 2–3 seconds.	No function
– Wait 3–5 seconds.	Changes to the next display without changes
– Wait 10–12 seconds.	Setup menu starts, stores the settings, and changes to **H** or **ODO**.

7.10 Adjusting the unit of measurement



Condition: Motorcycle is stationary

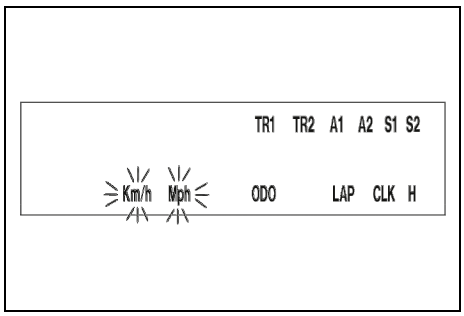
– Press button + for 2–3 seconds.
– Press button + briefly until indicator **H** appears in the bottom right of the display.
– Press button + briefly until indicator **Km/h** / **Mph** flashes.

In measurement unit mode, you can change the unit of measurement.

Note

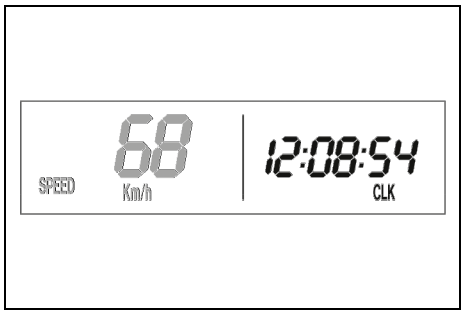
If no button is pressed for 5 seconds, the settings are automatically saved.

– Press button + briefly.	Starts selection, activates **Km/h** display



– Press button + for 2–3 seconds.	No function
– Press button — briefly.	Activates **Mph** display
– Press button — for 2–3 seconds.	No function
– Wait 3–5 seconds.	Changes to the next display, changes from selection to the Setup menu
– Wait 10–12 seconds.	Stores and closes the Setup menu.

7.11 Display mode SPEED/CLK (time)

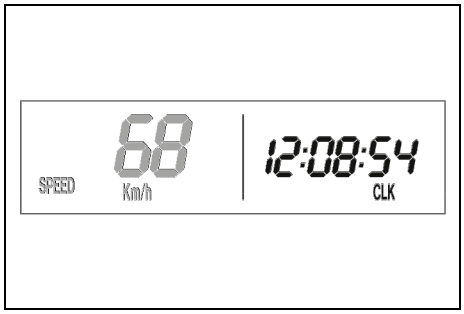


– Press button + briefly until indicator **CLK** appears in the bottom right of the display.

The time is shown in display mode **CLK**.

– Press button + for 2–3 seconds.	The display changes to the Setup menu of the clock.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function
– Press button — briefly.	No function

7.12 Setting the clock



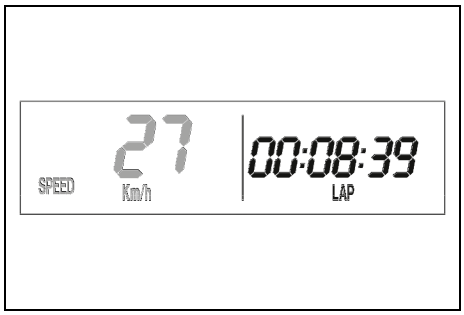
Condition: Motorcycle is stationary

– Press button + briefly until indicator **CLK** appears in the bottom right of the display.
– Press button + for 2–3 seconds.

– Press button + for 2–3 seconds.	Increases the value
– Press button + briefly.	Increases the value
– Press button — for 2–3 seconds.	Reduces the value

– Press button — briefly.	Reduces the value
– Wait 3–5 seconds.	Changes to the next value
– Wait 10–12 seconds.	Exit the Setup menu

7.13 Display mode SPEED/LAP (lap time)



– Press button + briefly until indicator **LAP** appears in the bottom right of the display.

In the **LAP** display mode, up to 10 lap times can be timed with the stop watch.

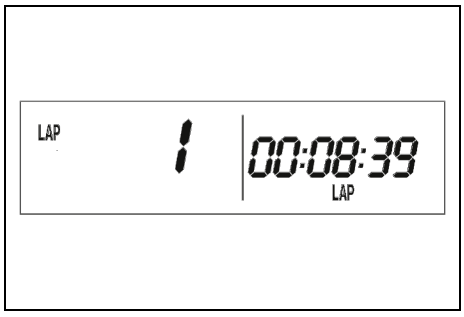
Note

If the lap time continues running after the **button**— is pressed, 9 memory locations are filled.

Lap 10 must be timed with the **button**+.

– Press button + for 2–3 seconds.	The stop watch and the lap time are reset.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	Stops the stop watch
– Press button — briefly.	Starts the stop watch or stops the current lap time measurement, stores it and the stop watch starts the next lap.

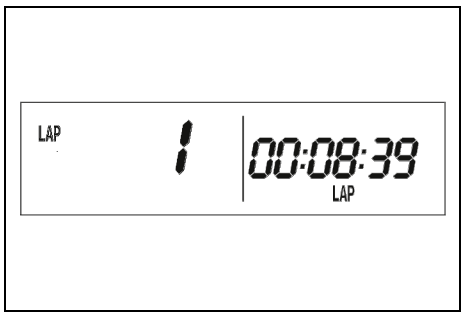
7.14 Viewing the lap time



Condition: Motorcycle is stationary

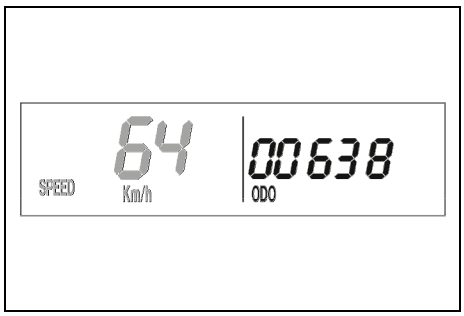
– Press button + briefly until indicator **LAP** appears in the bottom right of the display.
– Press button + briefly.

– Press button + for 2–3 seconds.	The stop watch and the lap time are reset.
– Press button + briefly.	Select a lap from 1 – 10
– Press button — for 2–3 seconds.	No function



– Press button — briefly.	View the next lap time

7.15 Display mode SPEED/ODO (odometer)

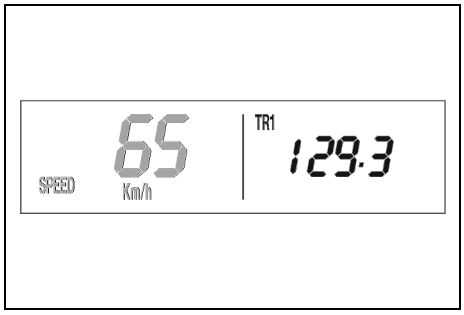


– Press button + briefly until indicator **ODO** appears in the bottom right of the display.

The total traveled distance is shown in display mode **ODO**.

– Press button + for 2–3 seconds.	No function
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function
– Press button — briefly.	No function

7.16 Display mode SPEED/TR1 (trip master 1)



– Press button + briefly until indicator **TR1** appears in the top right of the display.

TR1 (trip master 1) runs constantly and counts up to 999.9.

You can use it to measure trips or the distance between refueling stops.

TR1 is coupled with **A1** (average speed 1) and **S1** (stop watch 1).

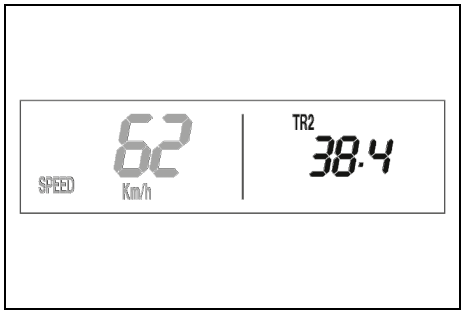
Note

If 999.9 is exceeded, the values of **TR1**, **A1** and **S1** are automatically reset to 0.0.

– Press button + for 2–3 seconds.	Displays of **TR1**, **A1** and **S1** are reset to 0.0.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function

– Press button — briefly.	No function

7.17 Display mode SPEED/TR2 (trip master 2)

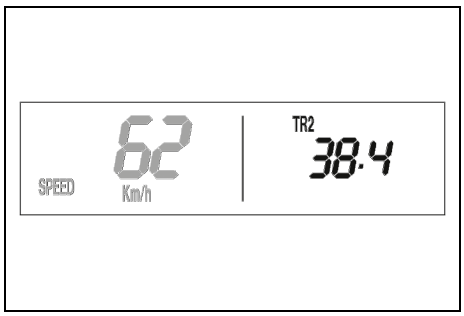


– Press button + briefly until indicator **TR2** appears in the top right of the display.

It **TR2** (trip master 2) runs constantly and counts up to 999.9.

– Press button + for 2–3 seconds.	Clears the values **TR2** and **A2**
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	Reduces value **TR2**
– Press button — briefly.	Reduces value **TR2**

7.18 Adjusting TR2 (trip master 2)



Condition: Motorcycle is stationary

– Press button + briefly until indicator **TR2** appears in the top right of the display.

– Press the **button** — for 2–3 seconds until **TR2** flashes.

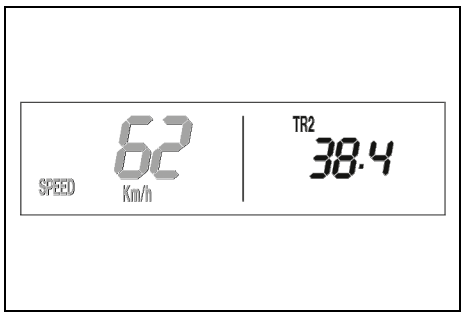
The displayed value can be set manually with the **button** + and **button** —. This is a very practical function when riding using the road book.

Note

The value of **TR2** can also be corrected manually during the journey with **button** + and **button** —.

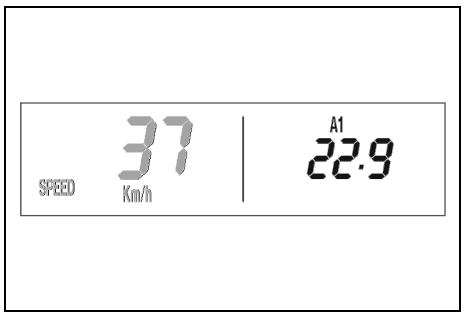
If 999.9 is exceeded, the value of **TR2** is automatically reset to 0.0.

– Press button + for 2–3 seconds.	Increases value **TR2**
– Press button + briefly.	Increases value **TR2**
– Press button — for 2–3 seconds.	Reduces value **TR2**
– Press button — briefly.	Reduces value **TR2**



– Wait 10–12 seconds.	Stores and closes the Setup menu.

7.19 Display mode SPEED/A1 (average speed 1)



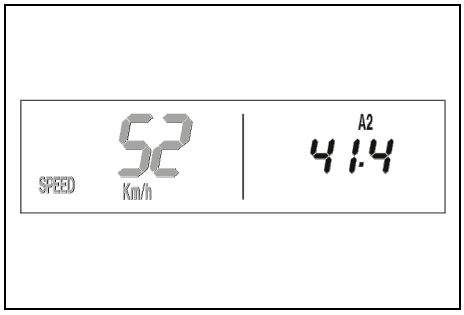
– Press button + briefly until indicator **A1** appears in the top right of the display.

A1 (average speed 1) shows the average speed calculated using **TR1** (trip master 1) and **S1** (stop watch 1).

The calculation of this value is activated by the first impulse of the wheel speed sensor and ends 3 seconds after the last impulse.

– Press button + for 2–3 seconds.	Displays of **TR1**, **A1** and **S1** are reset to 0.0.
– Press button + briefly.	Next display mode
– Press button – for 2–3 seconds.	No function
– Press button – briefly.	No function

7.20 Display mode SPEED/A2 (average speed 2)



– Press button + briefly until indicator **A2** appears in the top right of the display.

A2 (average speed 2) shows the average speed on the basis of the current speed if the stop watch **S2** (stop watch 2) is running.

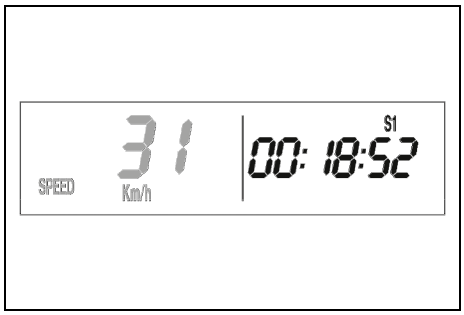
Note

The displayed value can differ from the actual average speed if **S2** was not stopped after the ride.

– Press button + briefly.	Next display mode
– Press button + for 2–3 seconds.	No function

– Press button — for 2–3 seconds.	No function
– Press button — briefly.	No function

7.21 Display mode SPEED/S1 (stop watch 1)

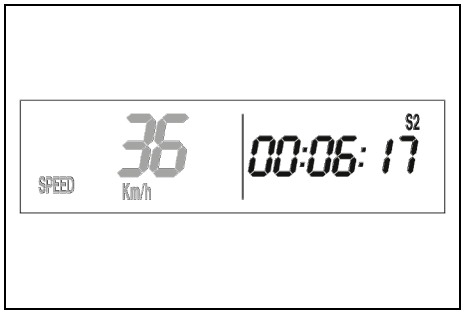


– Press button + briefly until indicator **S1** appears in the top right of the display.

S1 (Stop watch 1) shows the riding time based on **TR1** and continues running as soon as an impulse arrives from the wheel speed sensor.
The calculation of this value starts with the first impulse from the wheel speed sensor and ends 3 seconds after the last impulse.

– Press button + for 2–3 seconds.	Displays of **TR1**, **A1** and **S1** are reset to 0.0.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function
– Press button — briefly.	No function

7.22 Display mode SPEED/S2 (stop watch 2)



– Press button + briefly until indicator **S2** appears in the top right of the display.

S2 (Stop watch 2) is a manual stop watch.
If **S2** is running in the background, the display **S2** flashes.

– Press button + for 2–3 seconds.	The displays of **S2** and **A2** are set to 0,0.
– Press button + briefly.	Next display mode
– Press button — for 2–3 seconds.	No function
– Press button — briefly.	Starts or stops **S2**

8.1 Notes on preparing for first use

DANGER
Danger of accidents A rider who is not fit to ride poses a danger to themself and to others.
– Do not operate the vehicle if you are not fit to ride due to alcohol, drugs, or medication.
– Do not operate the vehicle if you are physically or mentally incapable of doing so.

WARNING
Risk of injury Missing or inadequate protective clothing increases the risk of injury.
– Wear appropriate protective clothing such as helmet, boots, gloves as well as pants and a jacket with protectors on all rides.
– Always wear protective clothing that is in good condition and meets the legal regulations.

WARNING
Danger of accidents Different tire profiles on the front and rear wheels can make it more difficult to control the vehicle.
– Make sure that only tires of the same tread type are mounted to the front and rear wheel.

WARNING
Danger of accidents Not adapting the riding style constitutes a major risk.
– Adapt the vehicle speed to the road conditions and your riding ability.

WARNING
Danger of accidents The vehicle is not designed to carry passengers.
– Do not ride with a passenger.

WARNING
Danger of accidents The brake system fails in the event of overheating.
If the brake pedal is not released, the brake pads grind continuously.
– Take your foot off the brake pedal when you are not braking.

WARNING
Danger of accidents Total weight and axle loads influence the handling characteristic.
– Do not exceed the maximum permissible total weight or the axle loads.

WARNING
Risk of injury People who act without authorization endanger themselves and others.
– Never leave the vehicle unattended while the engine is running.
– Secure the vehicle against unauthorized access.

Note
When using the motorcycle, remember that others may be disturbed by excessive noise.

– Ensure that the pre-delivery inspection work has been carried out by an authorized GASGAS workshop.
  ✓ The delivery certificate is transferred upon vehicle handover.
– Read the entire owner's manual before riding for the first time.
– Get to know the controls.
– Adjust the basic position of the clutch lever. (p. 92)
– Adjust the basic position of the hand brake lever. (p. 95)
– Adjust the basic position of the brake pedal. (p. 100)
– Adjust the basic position of the gear shift lever. (p. 131)
– Get used to the handling characteristics of the motorcycle on suitable terrain before undertaking a more challenging ride.

Note
When off-road, it is recommended that you be accompanied by another person with another vehicle so that you can help each other.

– Also, ride as slowly as possible and in a standing position to get a better feel for the motorcycle.
– Do not make any off-road trips that exceed your ability and experience.
– Hold the handlebar firmly with both hands and keep your feet on the footpegs when riding.
– If luggage is carried, ensure it is fixed firmly as close as possible to the center of the vehicle and ensure even weight distribution between the front and rear wheels.

Note
Motorcycles react sensitively to any changes of weight distribution.

– The maximum permissible total weight and the maximum permissible axle loads must not be exceeded.

Maximum permissible total weight	335 kg
Maximum permissible front axle load	145 kg
Maximum permissible rear axle load	190 kg

– Check the spoke tension. (p. 111)

Note
The spoke tension must be checked after half an hour of operation.

– Run in the engine. (p. 41)

8.2 Running in the engine

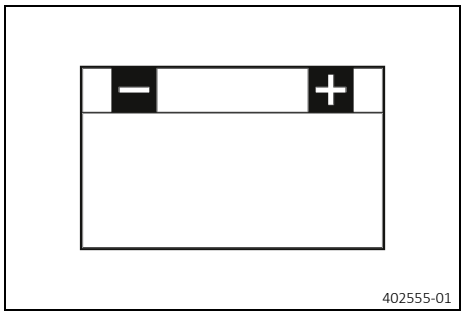
– Do not exceed the specified engine speed and load during the running-in time.

Maximum engine speed	
During the first operating hour	7,000 rpm

Maximum engine power	
during the first 3 operating hours	≤ 75 %

– Avoid fully opening the throttle.

8.3 Starting performance of lithium-ion batteries at low temperatures



Lithium-ion batteries are far lighter than lead batteries, have a low self-discharge rate, and have more starting power at temperatures over 6 °C (43 °F).

Several attempts to start may be required. Press the start button for 5 seconds, and wait 15 seconds between attempts. At low temperatures, wait for 30 seconds. The pauses are necessary so that the heat created can be distributed through the lithium-ion battery without damaging the lithium-ion battery.

The starting power increases as the battery warms up.

Always make sure the lithium-ion battery is charged to that there is enough power to spare for starting at low temperatures.

After 6 unsuccessful starting attempts, do not try again, and check the vehicle for other faults instead.

8.4 Preparing the vehicle for difficult operating conditions

Note
Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can result in significantly increased wear of components, such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service interval.

– Clean the air filter and air filter box. (p. 78)

Check the air filter approx. every 30 minutes.

– Check the connector for humidity and corrosion and to ensure it is firmly seated.
  » If moisture, corrosion, or damage is found:
    – Clean and dry the socket connector, or change it if necessary.
– Riding on dry sand. (p. 42)
– Riding on wet sand. (p. 43)
– Rides on wet and muddy surfaces. (p. 43)
– Riding at high temperatures or slow speed. (p. 44)
– Riding at low temperatures and in snow. (p. 44)

8.5 Preparing the vehicle for rides on dry sand



– Mount the air filter dust protection.

Read the accompanying mounting instructions.
Air filter dust protection cover (A46009620000)



– Mount the air filter sand protection.

Read the accompanying mounting instructions.
Air filter sand protection (A46006922000)



– Clean the chain.

Chain cleaner (p. 157)

– Mount the steel sprocket.
– Grease the chain.

Universal oil spray (p. 155)

– Clean the radiator fins.
– Straighten the bent radiator fins carefully.

8.6 Preparing the vehicle for rides on wet sand



102137-01

– Mount the air filter water protection.

Read the accompanying mounting instructions.

Air filter water protection (A46006921000)


600868-01

– Clean the chain.

Chain cleaner (p. 157)

– Mount the steel sprocket.
– Grease the chain.

Universal oil spray (p. 155)

– Clean the radiator fins.
– Straighten the bent radiator fins carefully.

8.7 Preparing for rides on wet and muddy surfaces



102137-01

– Mount the air filter water protection.

Read the accompanying mounting instructions.

Air filter water protection (A46006921000)


600868-01

– Mount the steel sprocket.
– Clean the motorcycle. (p. 137)
– Straighten the bent radiator fins carefully.

8.8 Preparing vehicle for rides at high temperature or slow speed


600868-01

– Adjust the secondary transmission to the road conditions.

Note
The engine oil heats up quickly when the clutch is operated frequently due to an excessively high secondary ratio.

– Clean the chain.

Chain cleaner (p. 157)

– Clean the radiator fins.
– Straighten the bent radiator fins carefully.
– Check the coolant level. (p. 123)

8.9 Preparing the vehicle for low temperatures or snow



102137-01

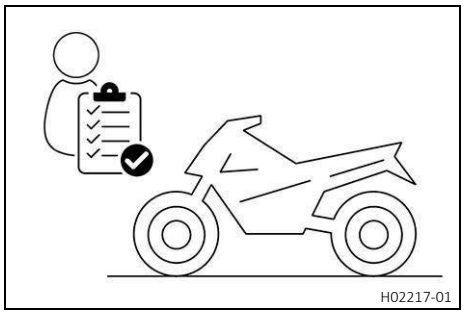
– Mount the air filter water protection.

Read the accompanying mounting instructions.

Air filter water protection (A46006921000)

9.1 Checks and maintenance measures when preparing for use

Note
Before every trip, check the condition of the vehicle and ensure that it is safe to operate.
The vehicle must be in perfect technical condition when it is being operated.


H02217-01

- Check the engine oil level. (p. 133)
- Check the electrical system.
- Check the brake fluid level for the front brake. (p. 95)
- Check the brake fluid level for the rear brake. (p. 101)
- Check that the brake pads of the front brake are secured. (p. 97)
- Check that the brake pads of the rear brake are secured. (p. 103)
- Check that the brake system is functioning properly.
- Check the coolant level. (p. 123)
- Check the chain for dirt. (p. 85)
- Check the chain, rear sprocket, engine sprocket, and chain guide. (p. 88)
- Check the chain tension. (p. 86)
- Check the tire condition. (p. 109)
- Check the tire pressure. (p. 110)

Condition: Offroad use

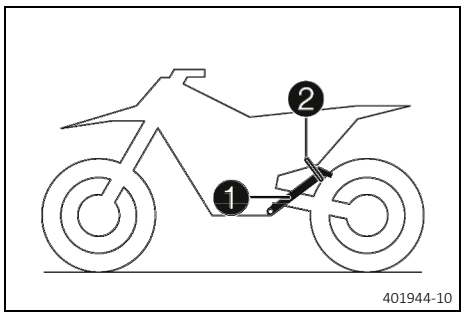
- Make sure that the rim locks are installed.
- Check the spoke tension. (p. 111)

  The spoke tension must be checked regularly as incorrect spoke tension will severely impair riding safety.
- Clean the dust boots of the fork legs. (p. 62)
- Bleed the fork legs. (p. 61)
- Check the air filter.
- Check the settings of all controls and ensure that they can be operated smoothly.
- Check all screws, nuts, and hose clamps regularly for tightness.
- Check the fuel level.

9.2 Starting the vehicle

DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always ensure that there is sufficient ventilation when running the engine.
- Use suitable exhaust extraction when starting or running the engine in an enclosed space.

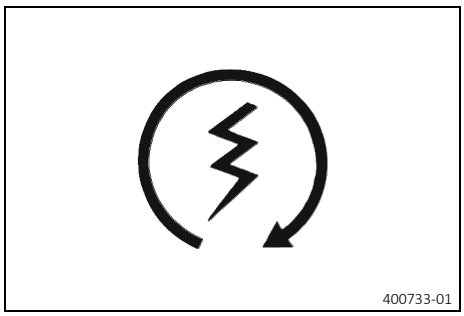
NOTE
Engine failure Running a cold engine at high engine speeds negatively impacts the service life of the engine.
- Always warm up the engine at low engine speeds.



– Take the motorcycle off side stand ❶ and secure the side stand with rubber band ❷.
– Shift the transmission into the neutral position.
– Turn the ignition key in the ignition lock to position ◯.

Condition: Ambient temperature: < 20 °C

– Press the cold start button in all the way to the stop.



– Press the electric starter.

Note

Press the electric starter for a maximum of 5 seconds. Wait for 15 seconds before making another attempt at starting.

At low temperatures, wait for 30 seconds.

At temperatures below 6 °C (43 °F), several attempts at starting may be necessary to warm-up the lithium-ion battery and thereby increase the starting power.

After 6 unsuccessful starting attempts, do not try again, and check the vehicle for other faults instead.

The malfunction indicator light lights up during the starting process.

9.3 Starting off

Note

When you are riding, the side stand must be folded up and secured with the rubber band.

– Pull the clutch lever, shift into first gear, release the clutch lever slowly and at the same time carefully open the throttle.

9.4 Shifting, riding

WARNING

Danger of accidents If you downshift at high engine speed, the rear wheel blocks and the engine races.

– Do not downshift to a lower gear at high engine speeds.

Note

If unusual noises occur while driving, stop immediately, turn off the engine and contact an authorized GASGAS workshop.

First gear is used for starting off or for steep inclines.

– Shift into a higher gear when conditions allow (incline, riding situation, etc.). To do so, release the throttle while simultaneously pulling the clutch lever, shift into the next gear, release the clutch lever and open the throttle.
– After reaching maximum speed by fully opening the throttle twist grip, turn the throttle back so that it is ¾ open. This will reduce the speed slightly, but the fuel consumption will be considerably lower.
– Only open the throttle as much as the engine can handle. Abruptly opening the throttle increases fuel consumption.
– To shift down, apply the brakes and close the throttle at the same time.
– Pull the clutch lever and shift into a lower gear, release the clutch lever slowly, and either open the throttle or shift again.

– Switch off the engine if you are likely to be running at idle speed or stationary for a long time.

≥ 2 min

– Avoid frequent and lengthy slipping of the clutch. This causes the engine oil, engine and cooling system to heat up.
– Ride at a low engine speed instead of at a high engine speed when riding the clutch.

9.5 Braking

WARNING
Danger of accidents Braking with excessive force locks the wheels.
– Adapt your braking to the riding situation and the road conditions.

WARNING
Danger of accidents A spongy pressure point on the front or rear brake reduces the brake action.
– Do not drive the vehicle if the brake system has a spongy pressure point.

WARNING
Danger of accidents Moisture and dirt impair the brake system.
– Brake carefully several times to dry out and remove dirt from the brake pads and the brake discs.

– On sandy, wet, or slippery surfaces, use the rear brake.
– Always finish braking before you go into a bend. Shift into a lower gear that suits the speed.
– Use the brake action of the engine on long downhill stretches. To do so, shift back one or two gears, but do not overrev the engine. This means that significantly less braking is required and means the brake system does not overheat.

9.6 Stop, park

WARNING
Risk of injury People who act without authorization endanger themselves and others.
– Never leave the vehicle unattended while the engine is running.
– Secure the vehicle against unauthorized access.

NOTE
Fire hazard Hot vehicle components pose a fire hazard and explosion risk.
– Do not park the vehicle near materials which are highly flammable or explosive.
– Allow the vehicle to cool down before covering it.

WARNING
Danger of burns Some vehicle components become hot when the vehicle is operated.
– Do not touch any parts such as the exhaust system, radiator, engine, damper, or brake system before the vehicle parts have cooled down.
– Allow the vehicle parts to cool down before performing any work on the vehicle.

NOTE
Material damage The vehicle may be damaged if parked incorrectly.
Damage can occur if the vehicle rolls away or falls over.
The components for parking the vehicle are designed only for the weight of the vehicle.
– Park the vehicle on a firm and level surface.
– Make sure that nobody sits on the vehicle when it is parked on a stand.

– Brake the motorcycle.
– Shift the transmission into the neutral position.
– Press kill switch ⊗ when the engine is at idle speed until the engine stops.

– Park the motorcycle on firm ground.

9.7 Transportation

NOTE

Material damage The vehicle may be damaged if parked incorrectly.

Damage can occur if the vehicle rolls away or falls over.

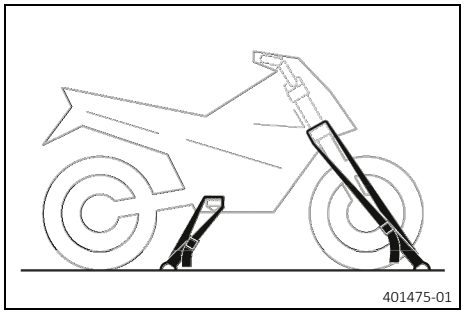
The components for parking the vehicle are designed only for the weight of the vehicle.

– Park the vehicle on a firm and level surface.
– Make sure that nobody sits on the vehicle when it is parked on a stand.

NOTE

Fire hazard Hot vehicle components pose a fire hazard and explosion risk.

– Do not park the vehicle near materials which are highly flammable or explosive.
– Allow the vehicle to cool down before covering it.



– Switch off the engine.
– Use tension belts or other suitable devices to secure the motorcycle against falling over or rolling away.

9.8 Refueling

DANGER

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

– Do not refuel the vehicle in the vicinity of open flames, glowing, or smoldering objects.
– Make sure that nobody smokes in the vicinity of the vehicle during the refueling process.
– Switch off the engine for refueling.
– Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
– If any fuel is spilled, wipe it up immediately.
– Do not overfill the fuel tank.

WARNING

Danger of poisoning Fuel is harmful to health.

– Do not allow fuel to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if fuel has been ingested.
– Do not inhale fuel vapors.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
– If fuel spills on to your clothing, change the clothing.
– Store fuel properly in a suitable container and keep out of the reach of children.

NOTE

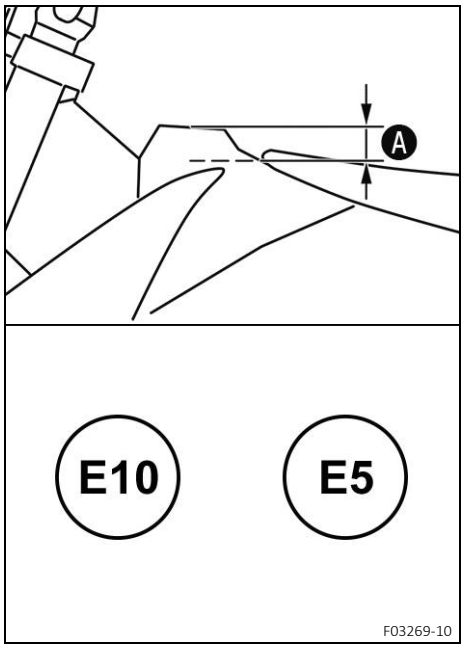
Environmental hazard Improper handling of fuel is dangerous to the environment.

– Do not allow fuel to enter the groundwater, the soil, or the sewage system.

NOTE

Material damage Inadequate fuel quality can lead to losses in performance and consequential damage.

– Refuel only with clean fuel that meets the specified standards.



– Switch off the engine.
– Open the fuel tank cap. (p. 23)
– Fill the fuel tank with fuel no higher than A.

Level A	35 mm

Total fuel tank capacity, approx.	
Super unleaded (ROZ 95) (p. 154)	9 l

– Close the fuel tank cap. (p. 24)

10.1 Service schedule

Any further work that results from the service work must be ordered separately and invoiced separately.

Different service intervals may apply in your country, depending on the local operating conditions.

Individual service intervals and scopes may change in the course of technical developments. The most up-to-date service schedule is available for authorized dealers for the electronic proof of service. Your authorized dealer will be happy to advise you.

** For California residents only: Inspection and adjustment is free until 5 years or 30,000 km, whichever comes first.

	After 70 km	Every 1,000 km	Every 3,000 km	Every 6,000 km	Every 24 months
Read out the fault memory using the diagnostics tool.	○	●	●	●	●
Program the gear position sensor.		●	●	●	
Check that the electrical equipment is functioning properly.	○	●	●	●	
Check and charge the 12 V battery.		●	●	●	●
Check that the brake pads of the front brake are secured. (p. 97)		●	●	●	●
Check that the brake pads of the rear brake are secured. (p. 103)		●	●	●	●
Check the brake discs. (p. 95)		●	●	●	●
Check the brake lines for damage and tightness.		●	●	●	●
Check the brake fluid level for the front brake. (p. 95)		●	●		
Change the brake fluid for the front brake.				●	●
Check the brake fluid level for the rear brake. (p. 101)		●	●		
Change the brake fluid for the rear brake.				●	●
Check/correct the fluid level of the hydraulic clutch. (p. 92)			●		
Change the hydraulic clutch fluid. (p. 93)				●	●
Check the free travel on the hand brake lever.	○	●	●	●	●
Check the free travel of the brake pedal. (p. 100)		●	●	●	●
Check idle speed. **	○	●	●	●	●
Change the engine oil and the oil filter, clean the oil screens. (p. 133)	○	●	●	●	●
Check all hoses (e.g. fuel, cooling, bleeder, drainage, etc.) and boots for cracking, leaks, and correct routing.	○	●	●	●	●
Check the cables for damage and that there are no kinks in the routing.		●	●	●	●
Check that the clutch cables are undamaged, routed without kinks, and set correctly.		●	●	●	
Check the frame. (p. 90)		●	●	●	
Check the swingarm. (p. 90)		●	●	●	
Check the swingarm bearing for play.			●	●	
Check the heim joint on the shock absorber for play.			●	●	
Check the shock absorber linkage.		●	●	●	
Check the tire condition. (p. 109)		●	●	●	●
Check the tire pressure. (p. 110)		●	●	●	●
Check the wheel bearing for play.		●	●	●	

	After 70 km	Every 1,000 km	Every 3,000 km	Every 6,000 km	Every 24 months
Check the hubs.		●	●	●	
Check the rim run-out.	○	●	●	●	
Check the spoke tension. (p. 111)	○	●	●	●	
Check the chain, rear sprocket, engine sprocket, and chain guide. (p. 88)	○	●	●	●	
Check the chain tension. (p. 86)	○	●	●	●	●
Grease all moving parts (e.g. side stand, hand lever, chain, etc.) and check for smooth operation.	○	●	●	●	●
Check valve clearance. **	○		●	●	
Change the fuel filter.				●	●
Check the clutch.			●	●	
Clean the air filter and air filter box. (p. 78)		●	●	●	●
Check the inlet membrane.			●	●	
Change the glass fiber filling of the muffler. (p. 81)			●	●	
Carry out fork service.			●	●	
Service the shock absorber.			●	●	
Check all screws, nuts, and hose clamps for a tight fit.	○	●	●	●	●
Change the fuel screen. (p. 132)	○	●	●	●	●
Check the fuel pressure.	○		●	●	●
Check the frost protection and coolant level. (p. 122)			●	●	
Check the coolant level. (p. 123)	○	●			
Change the coolant. (p. 125)					●
Check that the radiator fan is functioning properly.	○	●	●	●	
Check the steering head bearing play. (p. 68)	○	●			
Lubricate the steering head bearing. (p. 70)			●	●	●
Check the headlight setting. (p. 118)		●	●	●	
Clean spark arrestor. (p. 80)				●	●
Perform engine service including removing and installing the engine. (Change the spark plug and spark plug connector. Change the piston. Check/measure the cylinder. Check the cylinder head. Change the valves, valve springs, valve spring retainers and valve spring seats. Check the camshaft and cam lever. Change the connecting rod, conrod bearing and crank pin. Check the transmission and shift mechanism. Check the oil pressure control valve. Change the suction pump. Check the force pump and lubrication system. Check the timing assembly. Change the timing chain. Change all engine bearings and all gaskets. Change the freewheel.)				●	
Read out the fault memory after the test ride using the diagnostics tool.	○	●	●	●	●
Final check: Check the vehicle is roadworthy and take a test ride.	○	●	●	●	●
Enter electronic proof of service.	○	●	●	●	●

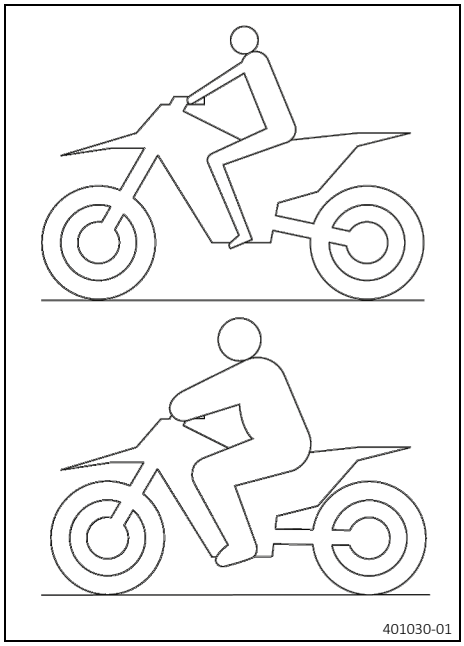
○ One-time interval

● Periodic interval

11 Tuning the chassis

11.1 Checking the basic chassis setting with the rider's weight

Note
When adjusting the basic chassis setting, first adjust the shock absorber and then the fork.



- For optimal motorcycle riding characteristics and to avoid damage to forks, shock absorbers, swingarm, and frame, the basic settings of the suspension components must match the rider's weight.
- As delivered, GASGAS offroad motorcycles are adjusted for an average rider's weight (with full protective clothing).

Standard rider weight	75 kg ... 85 kg

- If the rider's weight is above or below this range, the basic setting of the suspension components must be adjusted accordingly.
- Small weight differences can be compensated for by adjusting the preload, but in the case of large weight differences, the springs must be replaced.

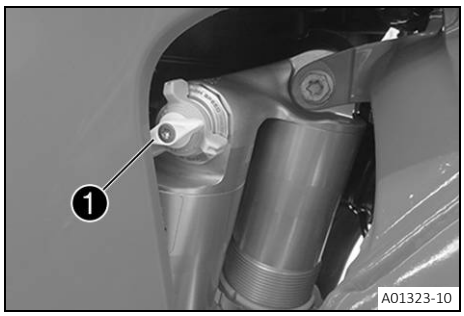
11.2 Compression damping of the shock absorber

The compression damping of the shock absorber is divided into two ranges: high-speed and low-speed.
High-speed and low-speed refer to the compression speed of the rear wheel suspension and not to the vehicle speed.
The high-speed compression has an effect, for example, when landing after a jump: the rear wheel suspension compresses quickly.
The low-speed compression has an effect, for example, when riding over long bumps: the rear wheel suspension compresses slowly.
These two ranges can be adjusted separately, although the transition between high-speed and low-speed is floating. As a result, changes in the high-speed range affect the compression damping in the low-speed range and vice versa.

11.3 Adjusting the low-speed compression damping of the shock absorber

CAUTION
Risk of injury Parts of the shock absorber will move erratically if the shock absorber is detached incorrectly.
The shock absorber is filled with highly compressed nitrogen.
- Please follow the description provided.

Note
The effect of the low-speed compression adjustment can be seen in slow to normal compression of the shock absorber.



– Turn adjusting screw 1 clockwise up to the last perceptible click.
– Turn counterclockwise by the number of clicks corresponding to the shock absorber type.

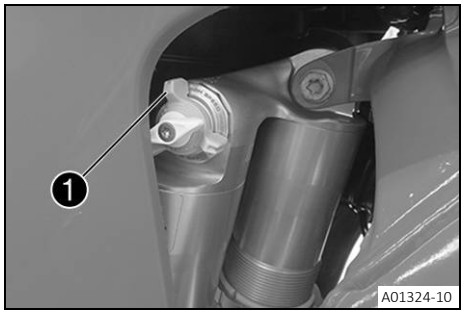
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks

Note
Turning clockwise increases damping; turning counterclockwise reduces damping during compression.

11.4 Adjusting the high-speed compression damping of the shock absorber

CAUTION
Risk of injury Parts of the shock absorber will move erratically if the shock absorber is detached incorrectly.
The shock absorber is filled with highly compressed nitrogen.
– Please follow the description provided.

Note
The effect of the high-speed compression adjustment can be seen in the fast compression of the shock absorber.



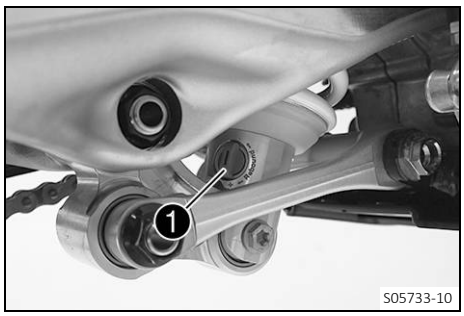
– Turn adjusting screw 1 clockwise all the way.
– Turn counterclockwise by the number of turns corresponding to the shock absorber type.

Comfort	2.5 turns
Standard	2 turns
Sport	1.5 turns

Note
Turning clockwise increases damping; turning counterclockwise reduces damping during compression.

11.5 Adjusting the rebound damping of the shock absorber

CAUTION
Risk of injury Parts of the shock absorber will move erratically if the shock absorber is detached incorrectly.
The shock absorber is filled with highly compressed nitrogen.
– Please follow the description provided.



– Turn adjusting screw ❶ clockwise up to the last perceptible click.
– Turn counterclockwise by the number of clicks corresponding to the shock absorber type.

Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks

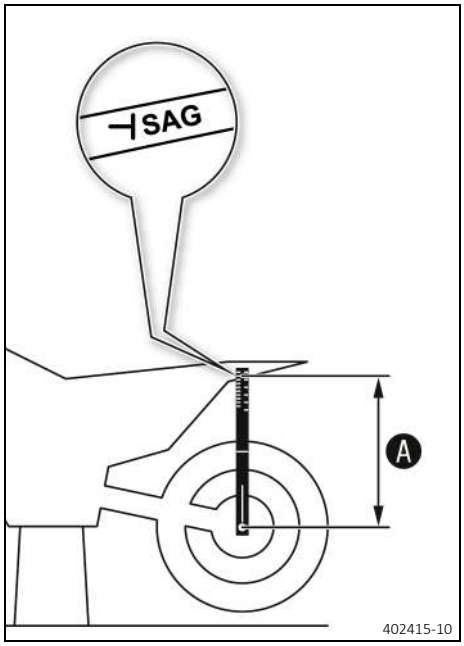
Note
Turning clockwise increases damping; turning anticlockwise reduces damping on rebound.

11.6 Measuring the dimension of the unloaded rear wheel

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

Control process



– Position the sag gage in the rear axle and measure the distance to marking **SAG** on the rear fender.

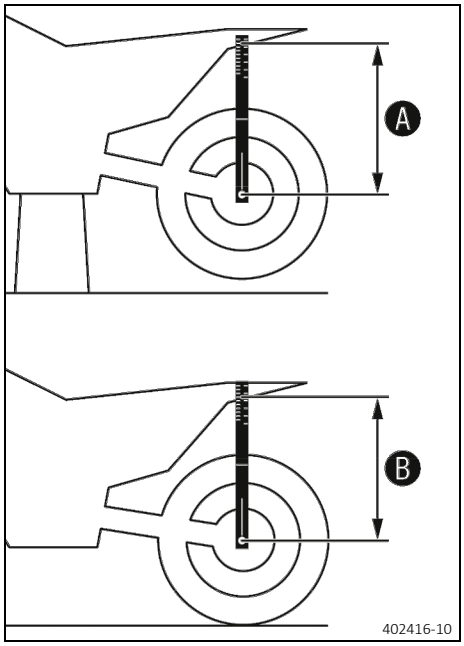
Sag scale (00029090200)

– Note the value as dimension Ⓐ.

Reworking

– Remove the motorcycle from the lift stand. (p. 61)

11.7 Checking the static sag of the shock absorber



– Measure the dimension of the unloaded rear wheel. (p. 54)
– Hold the motorcycle upright with aid of an assistant.
– Measure the distance again between the rear axle and marking **SAG** on the rear fender using the sag scale.
– Note the value as dimension B.

Note

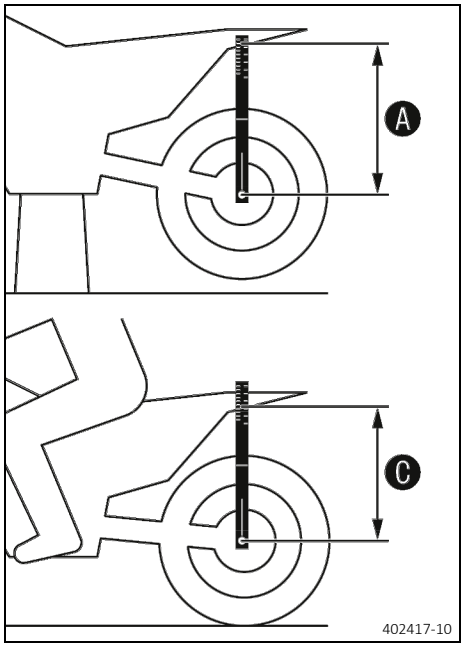
The static sag is the difference between measurements A and B.

– Check the static sag.

Static sag	40 mm

» If the static sag is more or less than the specified value:
– Adjust the preload for the shock absorber. (p. 56)

11.8 Checking the rider sag of the shock absorber



– Measure the dimension of the unloaded rear wheel. (p. 54)
– With another person holding the motorcycle, the rider, wearing full protective clothing, sits on the seat in a normal seating position (feet on footpegs) and bounces up and down a few times.
✓ The rear wheel suspension levels out.
– Another person again measures the distance between the rear axle and marking **SAG** on the rear fender using the sag gage.
– Note the value as dimension C.

Note

The rider sag is the difference between measurements A and C.

– Check the rider sag.

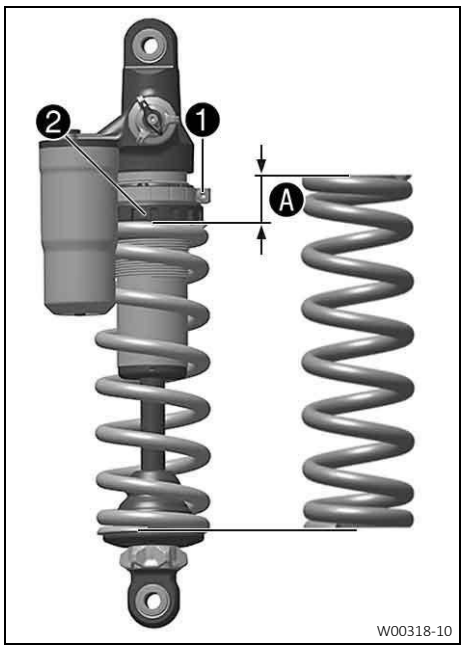
Rider sag	110 mm

» If the rider sag differs from the specified measurement:
– Adjust the rider sag. (p. 57)

11.9 Adjusting the preload for the shock absorber

CAUTION
Risk of injury Parts of the shock absorber will move erratically if the shock absorber is detached incorrectly. The shock absorber is filled with highly compressed nitrogen.
– Please follow the description provided.

Note
Before changing the preload, make a note of the present setting, e.g., by measuring the spring length.



Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)
– Remove the frame protector. (p. 63)
– Remove the shock absorber. (p. 71)
– After removing the shock absorber, clean it thoroughly.

Adjustment procedure

– Loosen screw 1.
– Turn adjusting ring 2 until the spring is no longer under tension.

Hook wrench (90129051000)

Note
If the spring cannot be fully released, the spring must be removed to accurately measure the spring length.

– Measure the total spring length while the spring is not under tension.
– Tension the spring by turning adjusting ring 2 to the specified degree A.

Preload	7 mm

Note
Depending on the static sag and/or the riding sag, it may be necessary to increase or decrease the spring preload.

– Tighten screw 1.

Screw, shock absorber adjusting ring	
M5	5 Nm

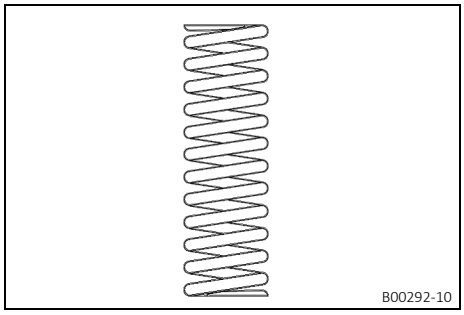
Reworking

- Install the shock absorber. (p. 73)
- Check the free travel of the brake pedal. (p. 100)
- Install the frame protector. (p. 64)
- Remove the motorcycle from the lift stand. (p. 61)

11.10 Adjusting the rider sag

Preparatory work

- Raise the motorcycle with a lift stand. (p. 61)
- Remove the frame protector. (p. 63)
- Remove the shock absorber. (p. 71)
- After removing the shock absorber, clean it thoroughly.



Adjustment procedure

- Select and mount a suitable spring.

Weight of rider: 65 kg ... 75 kg	42 N/mm
Weight of rider: 75 kg ... 85 kg	45 N/mm
Weight of rider: 85 kg ... 95 kg	48 N/mm

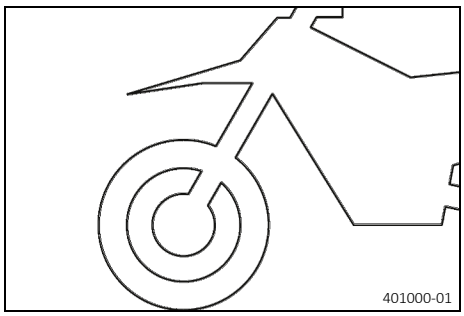
Note
The spring rate is shown on the outside of the spring.
Smaller weight differences can be compensated by changing the spring preload.

Reworking

- Install the shock absorber. (p. 73)
- Check the free travel of the brake pedal. (p. 100)
- Install the frame protector. (p. 64)
- Remove the motorcycle from the lift stand. (p. 61)
- Check the static sag of the shock absorber. (p. 55)
- Check the rider sag of the shock absorber. (p. 55)
- Adjust the rebound damping of the shock absorber. (p. 53)

11.11 Checking the basic setting of the fork

Note
For various reasons, no exact rider sag can be determined for the fork.



– As with the shock absorber, smaller differences in the rider's weight can be compensated by the spring preload.
– However, if the fork frequently bottoms out (hard end stop on compression), harder springs must be fitted to avoid damage to the fork and frame.
– If the fork feels unusually hard after extended periods of operation, the fork legs need to be bled.

11.12 Adjusting the compression damping of the fork

Note
The hydraulic compression damping determines the fork suspension behavior.



– Turn white adjuster ❶ clockwise as far as it will go.

Note
Adjuster ❶ **COMP** is located at the top end of the fork legs.

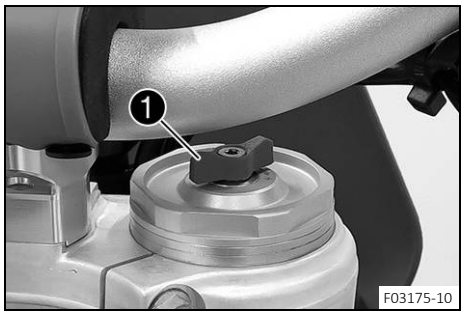
– Turn clockwise by the number of clicks corresponding to the fork type.

Compression damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks

Note
Turning clockwise increases damping; turning counterclockwise reduces damping during compression.

11.13 Adjusting the rebound damping of the fork

Note
The hydraulic rebound damping determines the fork suspension behavior.



– Turn red adjuster ❶ clockwise as far as it will go.

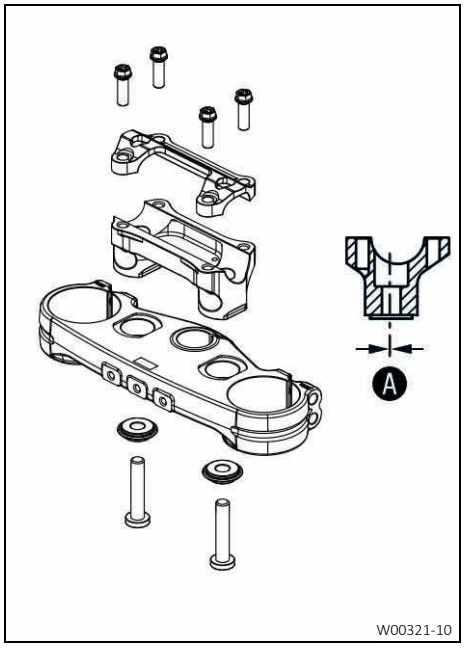
Note
Adjuster ❶ **REB** is located at the top end of the fork legs.

– Turn clockwise by the number of clicks corresponding to the fork type.

Rebound damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks

Note
Turning clockwise increases damping; turning anticlockwise reduces damping on rebound.

11.14 Handlebar position



The holes on the handlebar support are placed at a distance of Ⓐ from the center.

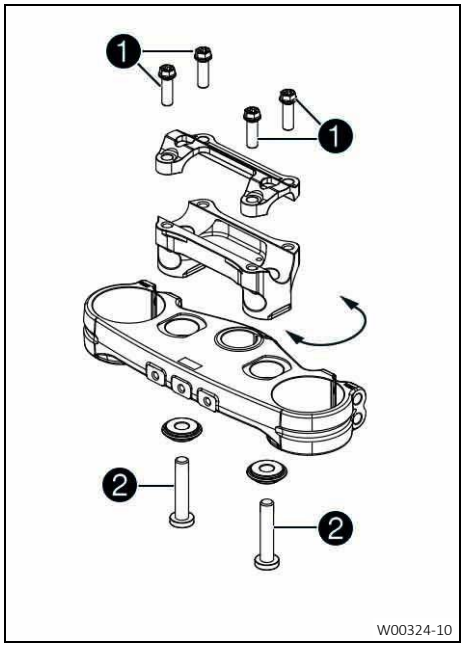
Hole distance Ⓐ	3.5 mm

The handlebar support can be mounted in two different positions.

11.15 Adjusting the handlebar position

WARNING
Danger of accidents A repaired handlebar poses a safety risk.
If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.
– Change the handlebar if the handlebar is damaged or bent.

Preparatory work
– Remove the handlebar pad.



Adjustment procedure

– Remove ❶ screws. Take off the handlebar clamp. Remove the handlebar and lay it to one side.

Protect the components against damage by covering them.
Do not kink the cables or lines.

– Remove ❷ screws. Take off the handlebar support.

– Place the handlebar mount in the required position. Mount and tighten screws ❷.

Screw, handlebar mount	
M10	40 Nm **Loctite® 243**

Position the handlebar support so that it is even.

– Position the handlebar.

Make sure the cables and wiring are positioned correctly.

– Position the handlebar clamp. Mount screws ❶ and tighten evenly.

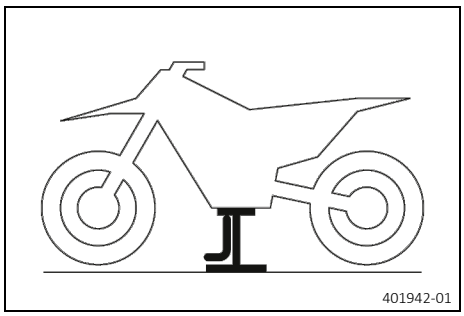
Handlebar clamp screw	
M8	20 Nm

Make sure the installed gap widths are even.

Reworking

– Mount the handlebar pad.

12.1 Raising the motorcycle with a lift stand



NOTE

Material damage The vehicle may be damaged if parked incorrectly.

Damage can occur if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

– Park the vehicle on a firm and level surface.
– Make sure that nobody sits on the vehicle when it is parked on a stand.

– Raise the motorcycle at the frame underneath the engine.

Lift stand (78129955100)

✓ Neither wheel is in contact with the ground.

– Secure the motorcycle against falling over.

12.2 Removing the motorcycle from the lift stand

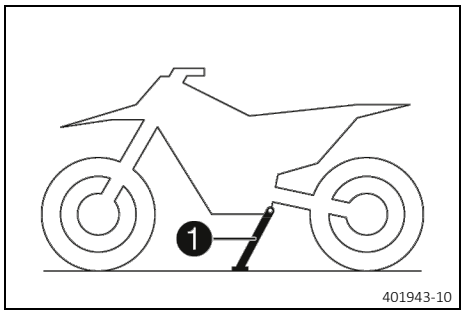
NOTE

Material damage The vehicle may be damaged if parked incorrectly.

Damage can occur if the vehicle rolls away or falls over.

The components for parking the vehicle are designed only for the weight of the vehicle.

– Park the vehicle on a firm and level surface.
– Make sure that nobody sits on the vehicle when it is parked on a stand.



– Remove the motorcycle from the lift stand.
– Remove the lift stand.
– To park the motorcycle, press side stand ❶ to the ground with your foot and lean the motorcycle on it.

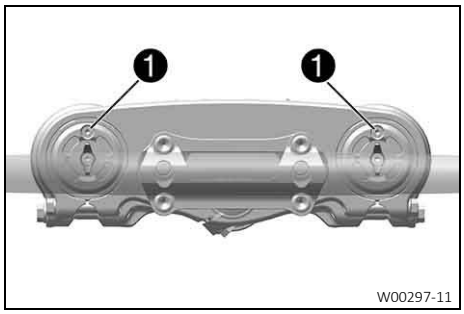
Note

When you are riding, the side stand must be folded up and secured with the rubber band.

12.3 Bleeding the fork legs

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)



Operating procedure

– Loosen bleeder screw 1.
  ✓ Any excess pressure escapes from the inner fork.
– Tighten the bleeder screw.

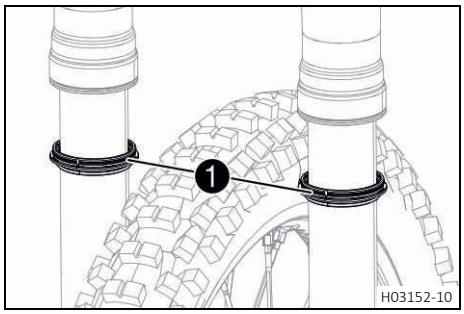
Reworking

– Remove the motorcycle from the lift stand. (p. 61)

12.4 Cleaning the dust boots of the fork legs

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)
– Remove the fork protector. (p. 63)



Cleaning process

– Push dust boot 1 downward on both fork legs.

Note
The dust boots should remove dust and coarse dirt particles from the inner fork tubes. Over time, dirt can accumulate behind the dust boots. If this dirt is not removed, the oil seals behind can start to leak.

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

– Clean and oil the dust boots and the inner fork tube of both fork legs.

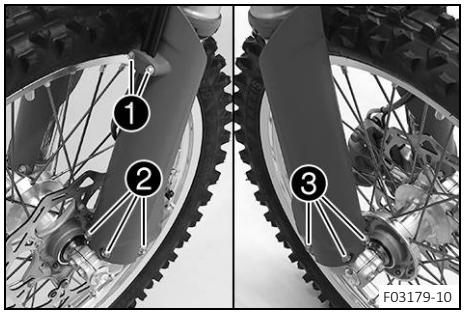
Universal oil spray (p. 155)

– Press the dust boots back into their installation position.
– Remove excess oil.

Reworking

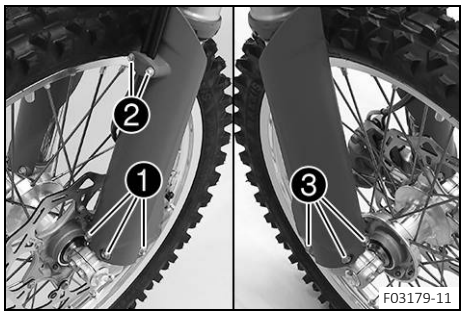
– Install the fork protector. (p. 63)
– Remove the motorcycle from the lift stand. (p. 61)

12.5 Removing the fork protector



– Remove screw ❶ and take off the clamp.
– Remove screws ❷ on the left fork leg and take off the left fork protector.
– Remove screws ❸ on the right fork leg and take off the right fork protector.

12.6 Installing the fork protector



– Position the fork protector on the left fork leg. Mount and tighten screws ❶.

Remaining screws on chassis	
M6	10 Nm

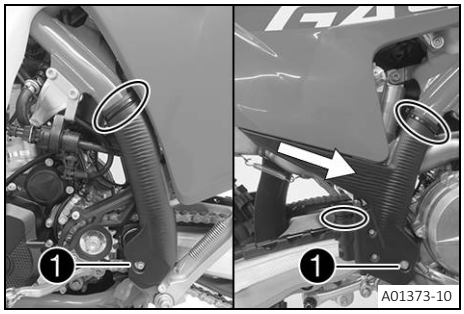
– Position the brake line, the wiring harness, and the clamp. Mount and tighten screws ❷.

Remaining screws on chassis	
EJOT PT® – K60×25 – Z	2 Nm

– Position the fork protector on the right fork leg. Mount and tighten screws ❸.

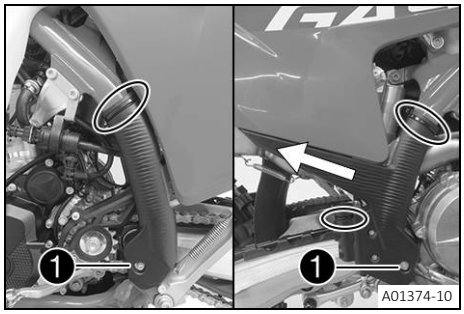
Remaining screws on chassis	
M6	10 Nm

12.7 Removing the frame protector



– Remove the cable ties.
– Remove screws ❶ and bushings.
– Take off the left frame protector.
– Push the right frame protector to the front and take off at the bottom.

12.8 Installing the frame protector



– Position the left frame protector.
– Insert the right frame protector from below and push it to the rear.
– Mount screw ❶ and bushing and tighten.

Screw, frame protector	
M5	3 Nm

– Secure the frame protector with cable ties.

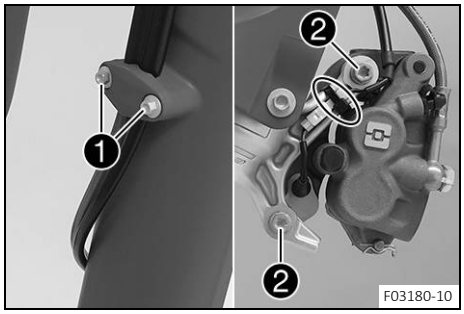
Turn the head of the cable tie so far back that it does not touch any other components.

12.9 Removing the fork legs

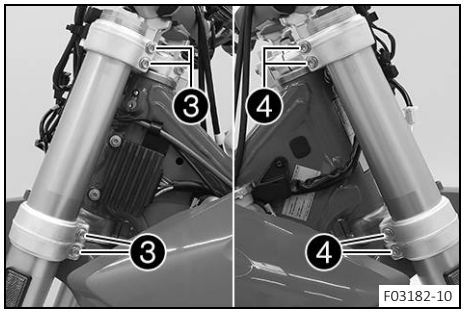
Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)
– Remove the front wheel. (p. 106)

Removal process

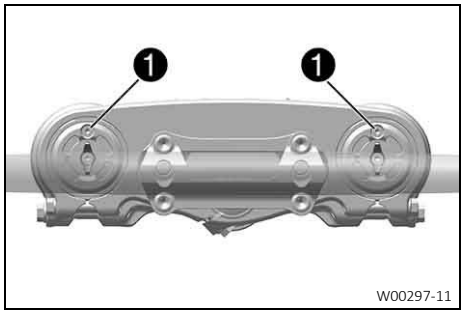


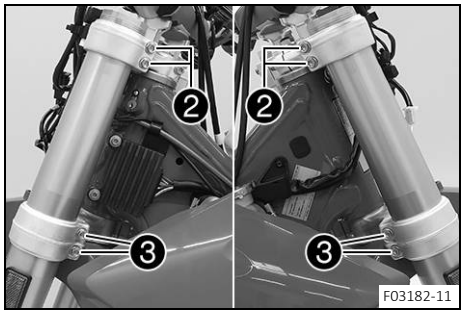
– Remove screw ❶ and take off the clamp.
– Remove the cable ties.
– Remove screws ❷ and take off the brake caliper.
– Allow the brake caliper and the brake line to hang loosely to the side.

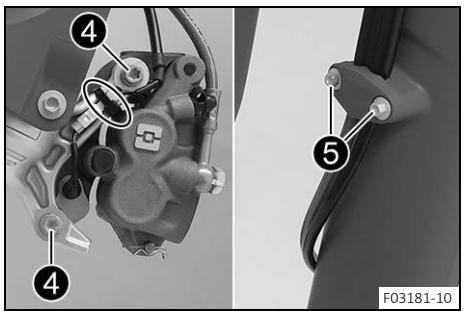


– Loosen screws ❸. Remove the left fork leg.
– Loosen screws ❹. Remove the right fork leg.

12.10 Installing the fork legs







Installation procedure

– Position the fork legs.

✓ Bleeder screws ❶ are positioned toward the front.

Note

Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.

The pressure and rebound damping is located in the left and right fork leg.

– Tighten screws ❷.

Screw, top triple clamp	
M8	20 Nm

– Tighten screws ❸.

Screw, bottom triple clamp	
M8	15 Nm

– Position the brake caliper, and mount and tighten screws ❹.

Screw, front brake caliper	
M8	25 Nm **Loctite® 243**

– Mount cable ties.

– Position the brake line, the wiring harness, and the clamp. Mount and tighten screws ❺.

Remaining screws on chassis	
EJOT PT® – K60×25 – Z	2 Nm

Reworking

– Install the front wheel. (p. 107)

12.11 Removing the lower triple clamp

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

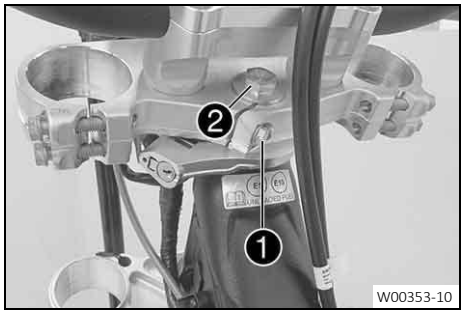
– Remove the front wheel. (p. 106)

– Remove the fork legs. (p. 64)

– Remove the headlight mask with the headlight. (p. 116)

– Remove the front top fender. (p. 70)

– Remove the handlebar pad.



Removal process

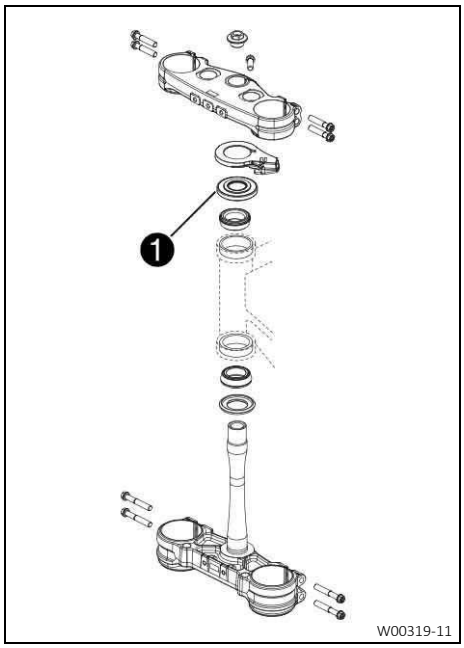
– Loosen screw ❶.
– Remove screw ❷.
– Take off the upper triple clamp with the handlebar and hang them to the side.

Protect the components against damage by covering them.
Do not kink the cables or lines.



– Remove protective ring ❸.
– Take off the lower triple clamp with the steering stem.
– Remove the upper steering head bearing.

12.12 Installing the lower triple clamp

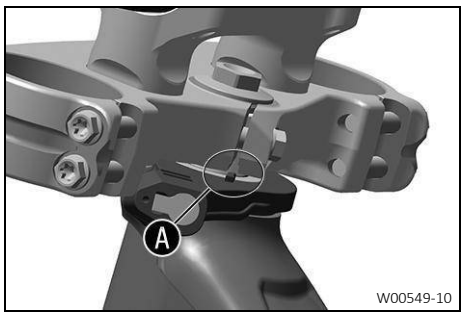


Installation procedure

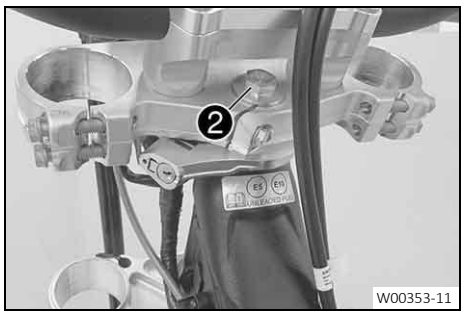
– Clean the bearing and sealing elements, check for damage, and grease.

High viscosity grease (p. 156)

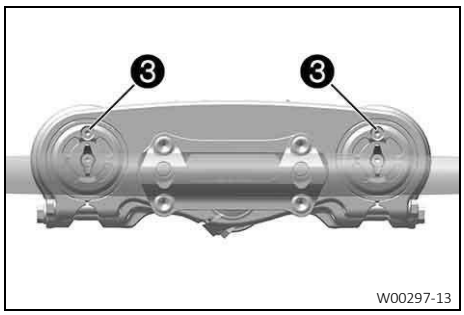
– Insert the lower triple clamp with the steering stem. Mount the upper steering head bearing.
– Push on protective ring ❶.



– Make sure the steering lock in area Ⓐ is positioned correctly.
  ✓ The catch on the steering lock engages in the notch on the triple clamp.



– Position the upper triple clamp and handlebar.
– Mount screw ❷, but do not tighten yet.

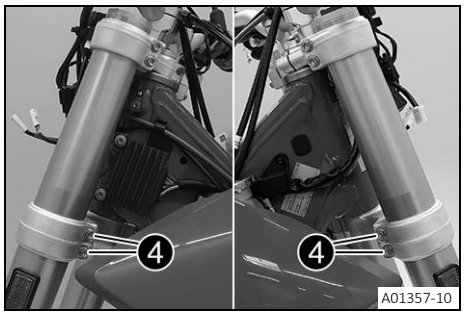


– Position the fork legs.
  ✓ Bleeder screws ❸ are positioned toward the front.

Note

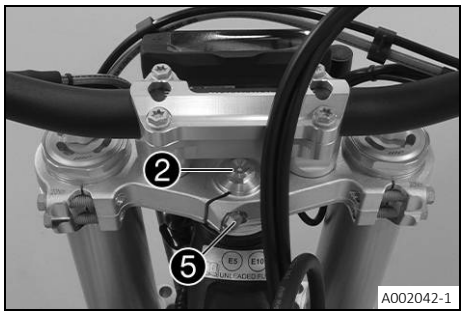
Grooves are milled into the side of the upper end of the fork legs. The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.

The pressure and rebound damping is located in the left and right fork leg.



– Tighten screws ❹.

Screw, bottom triple clamp	
M8	15 Nm

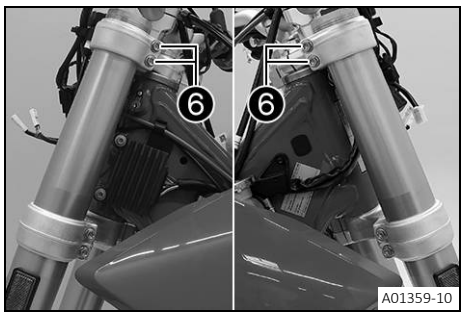


– Tighten screw ❷.

Screw, top steering head	
M20×1.5	12 Nm

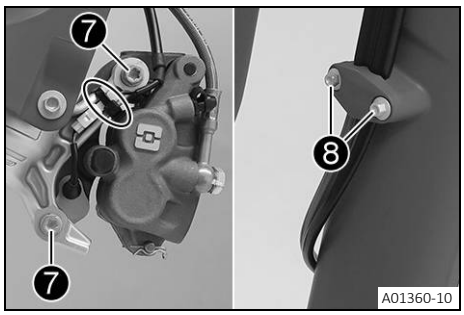
– Tighten screw ❺.

Screw, upper steering stem	
M8	20 Nm **Loctite® 243**



– Tighten screws ❻.

Screw, top triple clamp	
M8	20 Nm



– Position the brake caliper, and mount and tighten screws ❼.

Screw, front brake caliper	
M8	25 Nm **Loctite® 243**

– Mount the cable tie.
– Position the brake line, the wiring harness, and the clamp. Mount and tighten screws ❽.

Reworking

– Mount the handlebar pad.
– Install the front top fender. 📖 (p. 71)
– Install the front wheel. 🔧 📖 (p. 107)
– Install the headlight mask with the headlight. 📖 (p. 117)
– Check the wiring harness, cables, and brake and clutch lines for freedom of movement and correct routing.
– Check the steering head bearing play. 📖 (p. 68)
– Remove the motorcycle from the lift stand. 📖 (p. 61)
– Check the headlight setting. 📖 (p. 118)

12.13 Checking the steering head bearing play

WARNING

Danger of accidents Incorrect steering head bearing play can impair the handling characteristic and damage components.

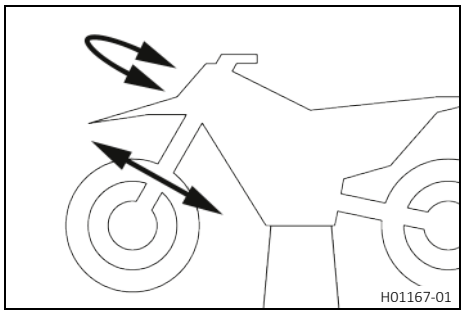
– Correct incorrect steering head bearing play immediately.

Note

If the vehicle is operated for a lengthy period with play in the steering head bearing, the bearings and the bearing seats in the frame can become damaged.

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)



Control process

– Move the handlebar to the straight-ahead position. Move the fork legs to and fro in the direction of travel.

Play should not be detectable on the steering head bearing.

» If there is detectable play:

– Adjust the steering head bearing play. (p. 69)

– Move the handlebar back and forth over the entire steering range.

It must be possible to move the handlebar easily over the entire steering range. There should be no detectable detent positions.

» If detent positions are detected:

– Adjust the steering head bearing play. (p. 69)

– Check the steering head bearing and replace if necessary.

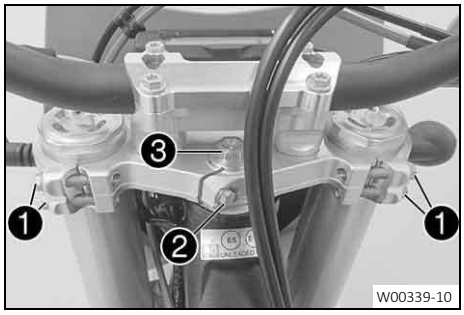
Reworking

– Remove the motorcycle from the lift stand. (p. 61)

12.14 Adjusting the steering head bearing play

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)



Adjustment procedure

– Loosen screws ❶ and ❷.

– Loosen and retighten screw ❸.

Screw, top steering head	
M20×1.5	12 Nm

– Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.

– Tighten screws ❶.

Screw, top triple clamp	
M8	20 Nm

– Remove screw ❷.

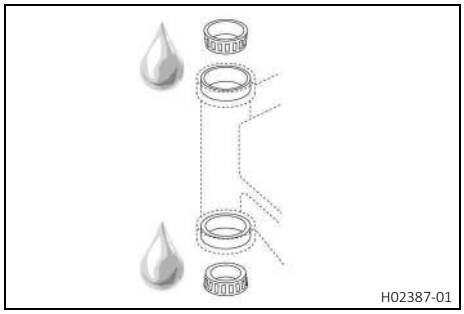
– Mount and tighten screw ❷.

Screw, upper steering stem	
M8	20 Nm **Loctite® 243**

Reworking

– Check the steering head bearing play. (p. 68)
– Remove the motorcycle from the lift stand. (p. 61)

12.15 Lubricating the steering head bearing


H02387-01

– Remove the lower triple clamp. (p. 65)
– Install the lower triple clamp. (p. 66)

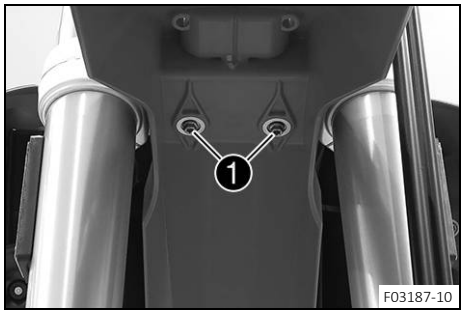
Note
The steering head bearing is cleaned and lubricated in the course of removal and installation of the lower triple clamp.

12.16 Removing the front top fender

Preparatory work

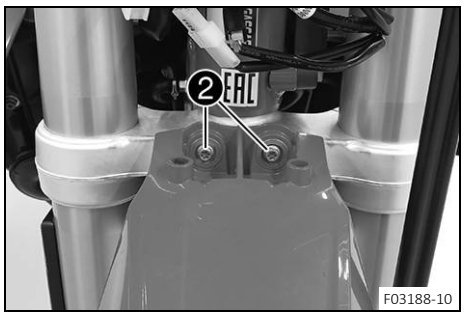
– Remove the headlight mask with the headlight. (p. 116)

Removal process



F03187-10

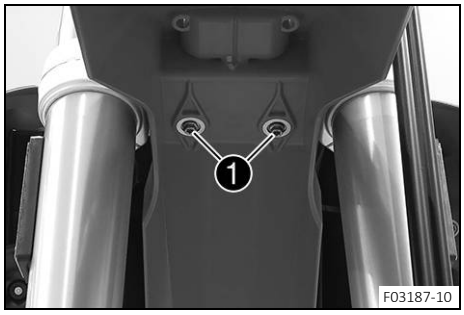
– Remove ❶ screws.



F03188-10

– Remove screws ❷ and take off the fender at the front.

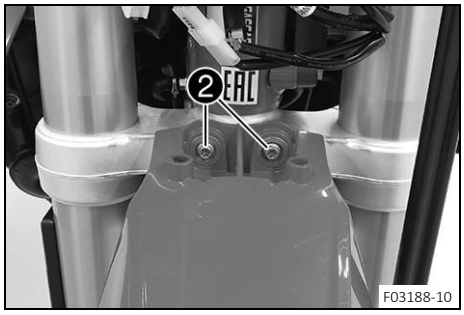
12.17 Installing the front top fender



Installation procedure

– Position the front fender, install screws ❶ and tighten.

Remaining screws on chassis	
M6	10 Nm



– Mount and tighten screws ❷.

Remaining screws on chassis	
M6	10 Nm

Reworking

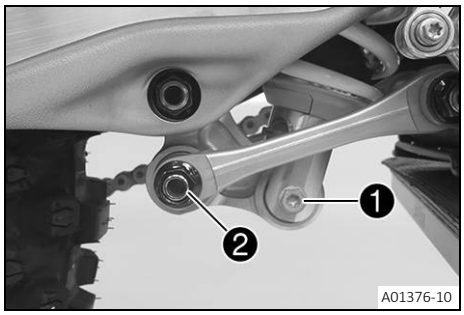
– Install the headlight mask with the headlight. (p. 117)
– Check the headlight setting. (p. 118)

12.18 Removing the shock absorber

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)
– Remove the frame protector. (p. 63)

Removal process

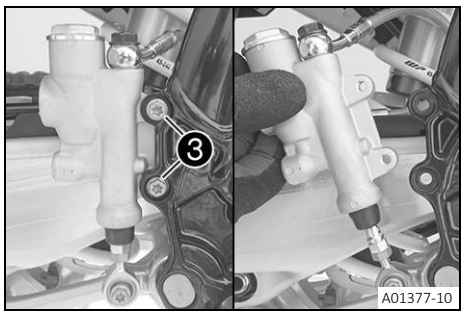


– Remove ❶ screws.
– Remove screw connection ❷.

Tip
Raise the link fork slightly to be able to remove the screws more easily.



– Disconnect the plug-in connector of the brake light switch.



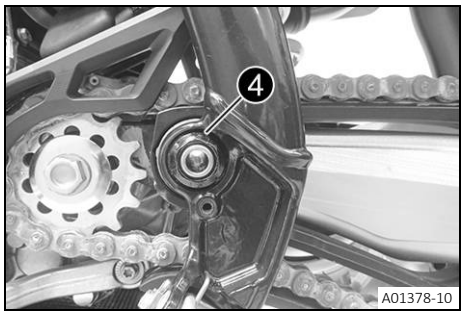
– Remove ❸ screws.
– Pull off rear brake cylinder from the push rod.



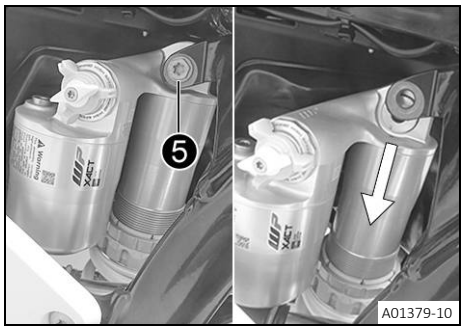
– Remove the connecting link on the chain.

Protect the components against damage by covering them.

– Take off the chain.

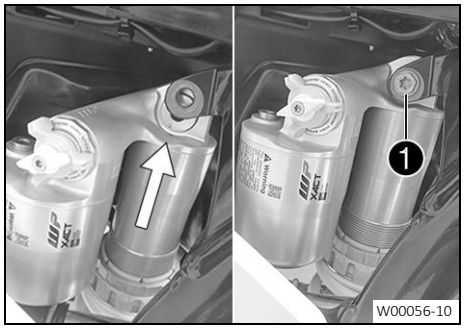


– Remove nut ❹ and pull out the swingarm pivot.
– Push the swingarm back and secure it against falling over.



– Hold the shock absorber and remove screw ❺.
– Remove the shock absorber carefully at the bottom.

12.19 Installing the shock absorber

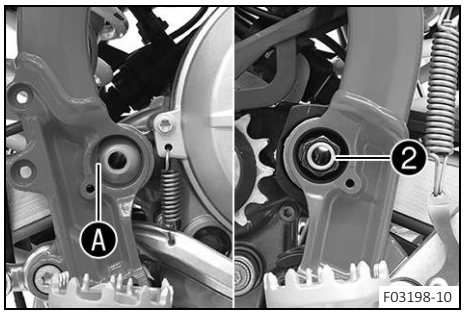


Installation procedure

– Carefully position the shock absorber into the vehicle from the bottom.

– Mount and tighten screw ❶.

Top shock absorber screw	
M10	60 Nm **Loctite® 2701**

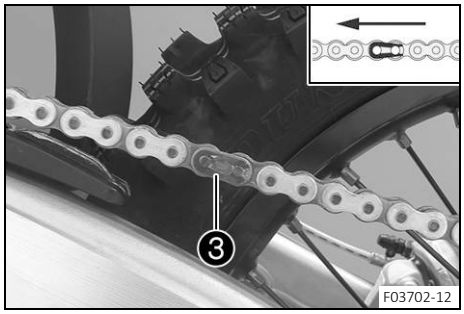


– Position the swingarm and fit the swingarm pivot.

Pay attention to flat area Ⓐ.

– Mount and tighten nut ❷.

Nut, swingarm pivot	
M16×1.5	100 Nm



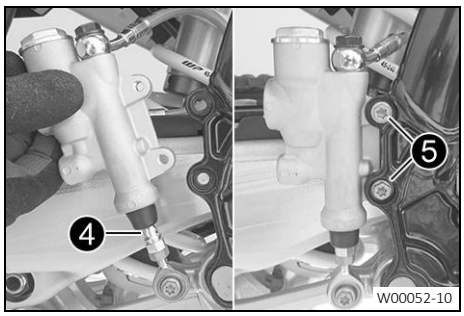
– Mount the chain.

– Connect the chain with connecting link ❸.

The closed side of the master link clip must face in the direction of travel.

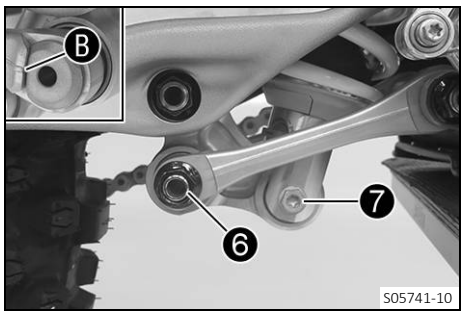


– Join plug-in connector of the brake light switch.



– Position the rear brake cylinder.
  ✓ Push rod ❹ engages in the rear brake cylinder.
  ✓ The dust boot is correctly positioned.
– Mount and tighten screws ❺.

Remaining screws on chassis	
M6	10 Nm



– Position the power valve control lever and linkage lever.
– Mount and tighten screw connection ❻.

Nut, linkage lever on angle lever	
M14x1,5	60 Nm

Pay attention to flat area Ⓑ.

– Mount and tighten screw ❼.

Bottom shock absorber screw	
M10	60 Nm **Loctite® 2701**

Tip
Raise the link fork slightly to be able to mount the screw more easily.

Reworking

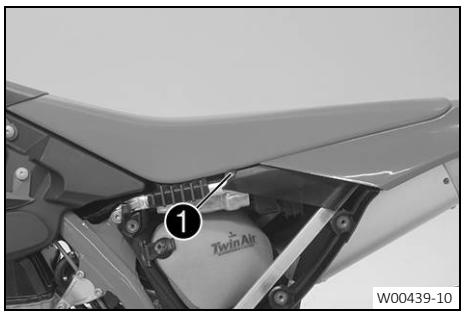
– Check the free travel of the brake pedal. 📖 (p. 100)
– Install the frame protector. 📖 (p. 64)
– Remove the motorcycle from the lift stand. 📖 (p. 61)

12.20 Removing the seat

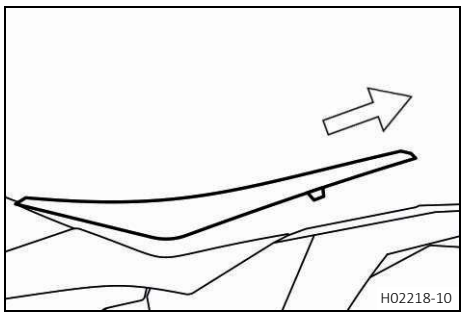
Preparatory work

– Remove air filter box cover. 📖 (p. 75)

Removal process



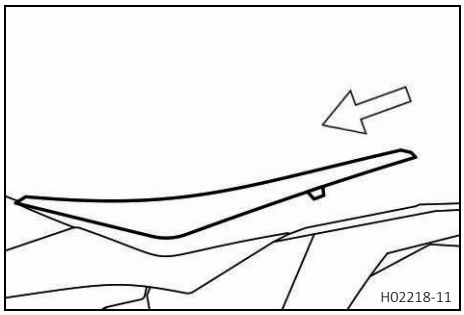
– Remove screw ❶ with the pair of wedge lock washers.



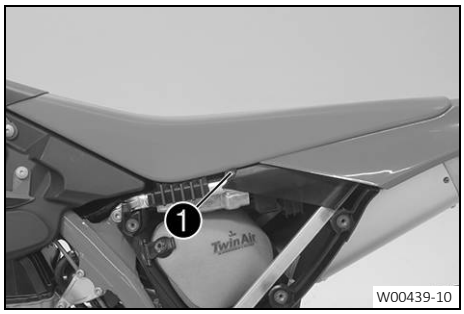
– Raise the rear of the seat, pull the seat back and lift it off.

12.21 Mounting the seat

Installation procedure



– Mount the front of the seat on the collar bushings of the fuel tank, lower the seat at the rear, and push the seat to the rear.
  ✓ The holding lugs engage in the recesses at the back.
– Make sure the seat is latched in place correctly.



– Mount and tighten the screw and the pair of wedge lock washers 1.

Remaining screws on chassis	
M6	10 Nm

Reworking

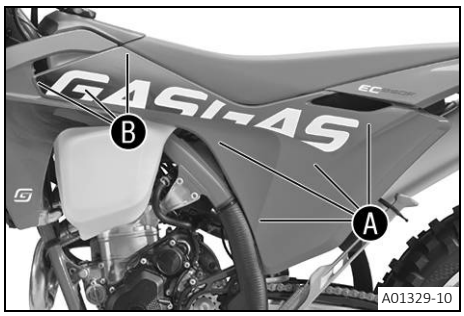
– Install the air filter box cover. (p. 76)

12.22 Removing air filter box cover

Condition: Air filter box cover secured

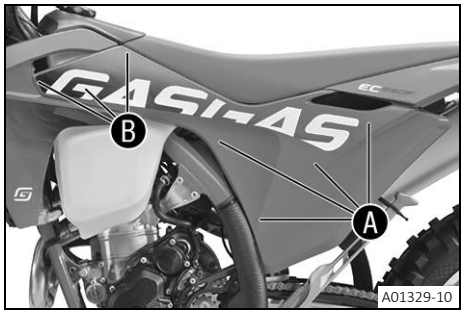


– Remove screw 1.



– Detach air filter box cover in area Ⓐ and slide it in area Ⓑ to the rear.
– Take off the air filter box cover.

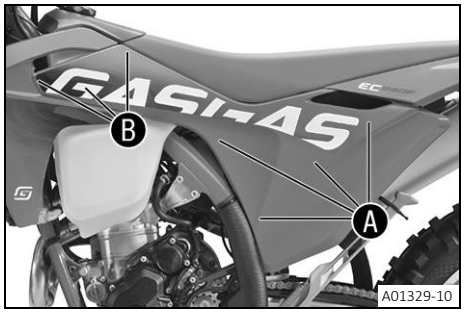
Condition: Air filter box cover not secured



– Detach the air filter box cover in area Ⓐ and slide it in area Ⓑ to the rear.
– Take off the air filter box cover.

12.23 Installing air filter box cover

Condition: Air filter box cover secured



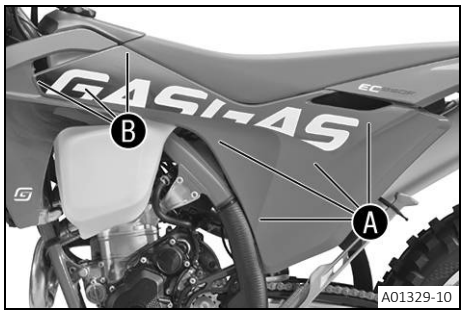
– Attach air filter box cover in area Ⓑ and engage it in area Ⓐ.



– Mount and tighten screw ❶.

Screw, air filter box cover	
EJOT PT® – MK60×20 – Z	3 Nm

Condition: Air filter box cover not secured



– Attach air filter box cover in area B and engage it in area A.

12.24 Removing the air filter

NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

NOTE

Engine failure Unfiltered intake air has a negative effect on the service life of the engine.

Dust and dirt can enter the engine if there is no air filter or if the air filter is mounted incorrectly.

– Only operate the vehicle if an air filter is correctly fitted.

Preparatory work

– Remove air filter box cover. (p. 75)

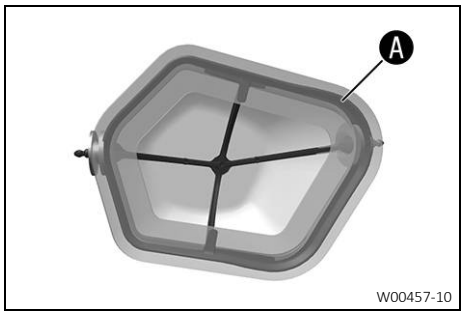
Removal process



– Detach tab 1.
– Remove air filter with air filter support.
– Remove the air filter with the air filter support.

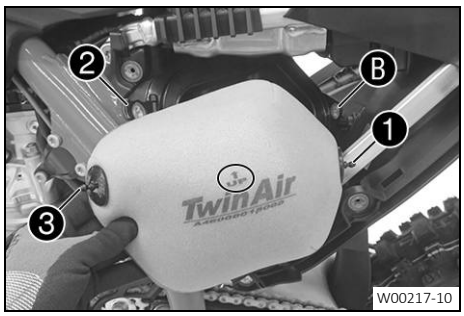
12.25 Installing the air filter

Installation procedure



– Mount the clean air filter on the air filter support.
– Grease the air filter in area A.

Long-life grease (p. 155)



– Insert air filter and position retaining pin ❶ in bushing Ⓑ.
  ✓ The air filter is correctly positioned.
– Attach tab ❷.
  ✓ Retaining pin ❸ is secured by retaining tab ❷.

Reworking

– Install the air filter box cover. (p. 76)

12.26 Cleaning the air filter and air filter box

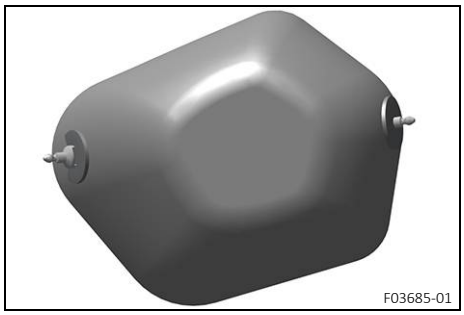
NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Preparatory work

– Remove air filter box cover. (p. 75)
– Remove the air filter. (p. 77)



Cleaning process

– Wash the air filter thoroughly in special cleaning liquid and allow it to dry properly.

Do not clean the air filter with fuel or petroleum as these substances will damage the foam rubber.
Only press the air filter to dry it, do not wring it out.

Air filter cleaning agent (p. 157)

– Oil the dry air filter with a high-grade air filter oil.

Oil for foam air filter (p. 156)

– Clean the air filter box.
– Check intake flange for damage and looseness.

Reworking

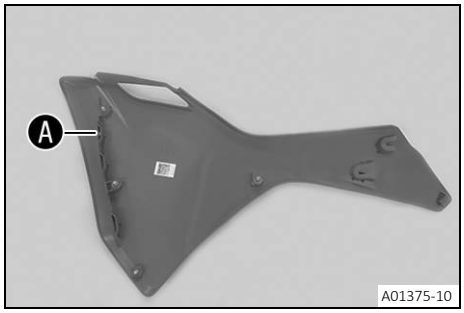
– Install the air filter. (p. 77)
– Install the air filter box cover. (p. 76)

12.27 Preparing the air filter box cover for securing

Preparatory work

– Remove air filter box cover. (p. 75)

Installation procedure



– Drill a hole at marking A.

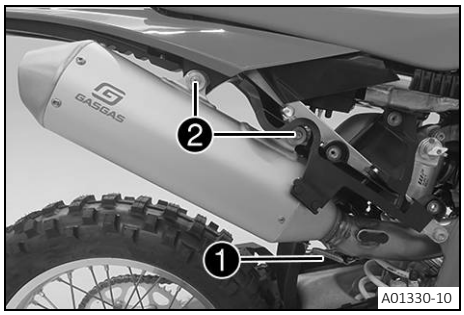
Diameter	6 mm

Reworking

– Install the air filter box cover. (p. 76)

12.28 Removing the muffler

WARNING
Danger of burns The exhaust system gets hot when the vehicle is driven.
– Allow the exhaust system to cool down before performing any work on the vehicle.



– Detach spring 1.

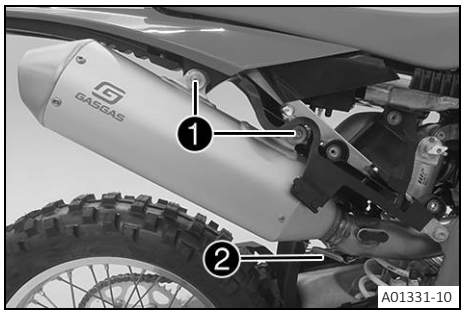
Spring hook (50305017000C1)

– Remove screws 2 with washers and take off main silencer with catalytic converter.
– Detach spring 1.

Spring hook (50305017000C1)

– Remove screws 2 and take off the main silencer.

12.29 Installing muffler



– Position the main silencer. Mount screws 1 with washers, but do not tighten yet.
– Attach spring 2.

Spring hook (50305017000C1)

– Tighten screws 1.

Remaining screws on chassis	
M6	10 Nm

12.30 clean spark arrestor

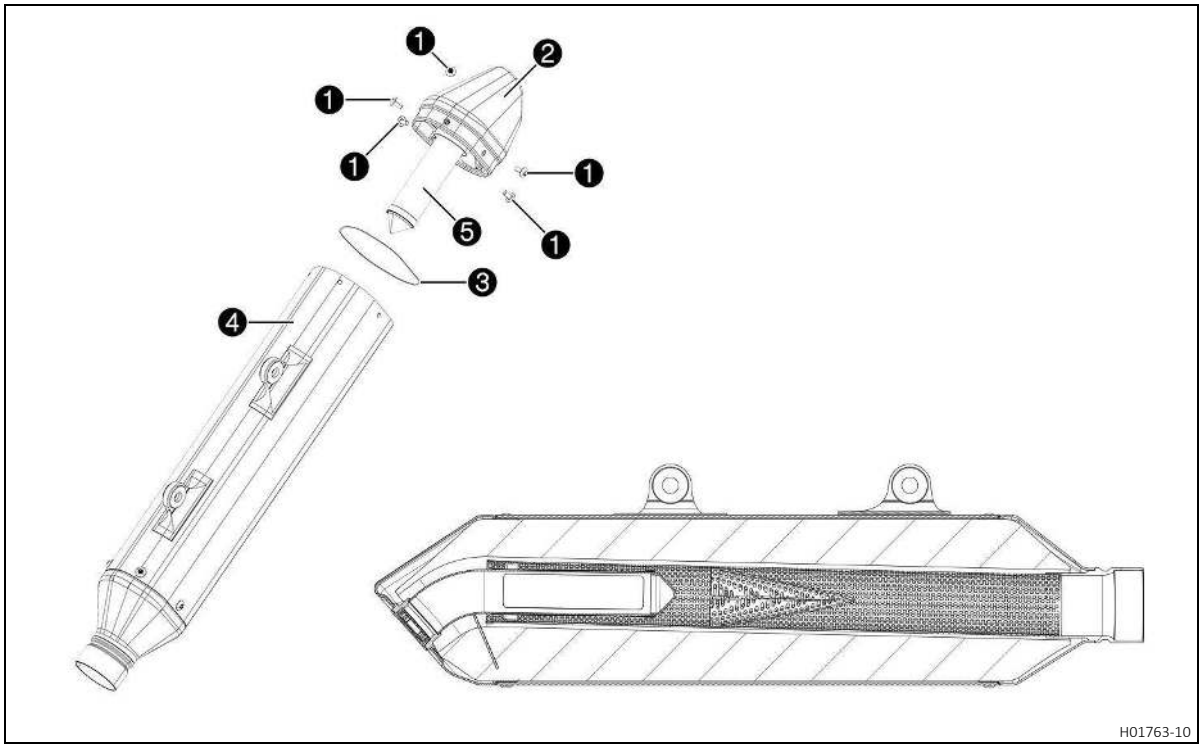
WARNING
Danger of burns The exhaust system gets hot when the vehicle is driven.
– Allow the exhaust system to cool down before performing any work on the vehicle.

Note
Soot particles accumulate on the screen of the spark arrestor over time.
This changes the performance characteristics.

Preparatory work

– Remove the muffler. (p. 79)

Cleaning process



– Remove screws ❶ and take off silencer cap ❷ with O-ring ❸.
– Do not remove the glass fiber filling.

CAUTION
Health hazard Soot particles irritate the eyes and mucuous membranes.
– Wear suitable breathing and eye protection when cleaning the main silencer and carbon screen.

– Clean main silencer sleeve ❹ and screen ❺ of the spark arrestor with compressed air.
– Mount new O-ring ❸ on silencer cap ❷.
– Position silencer cap ❷. Mount and tighten screws ❶.

Screws on muffler	
M5	7 Nm

Reworking

– Install the muffler. (p. 79)

12.31 Changing the glass fiber filling of the muffler

WARNING

Danger of burns The exhaust system gets hot when the vehicle is driven.

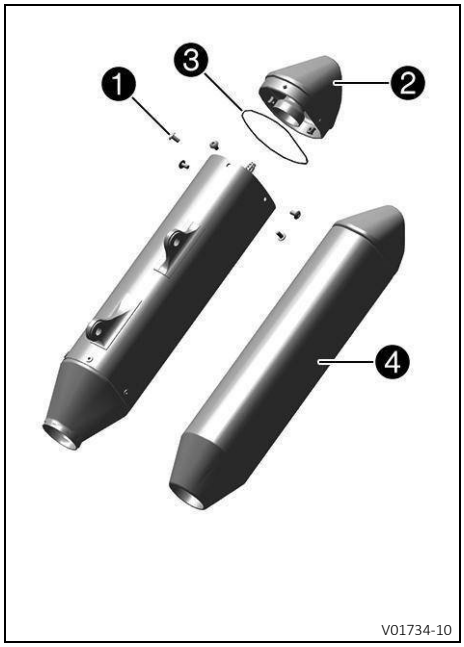
– Allow the exhaust system to cool down before performing any work on the vehicle.

Note

Over time, the fibers of the glass fiber yarn filling escape and the damper "burns" out.
Not only does this make the noise level higher, but the performance characteristics also change.

Preparatory work

– Remove the muffler. (p. 79)



Replacement process

– Remove ❶ screws.
– Take off silencer cap ❷ with O-ring ❸.
– Remove the old glass fiber filling.
– Clean the parts that need to be reinstalled and check for damage.
– Insert new glass fiber filling ❹ in the muffler.
– Mount the O-ring on the silencer cap.
– Position the silencer cap.
– Mount and tighten the screws.

Screws on muffler	
M5	7 Nm

Reworking

– Install the muffler. (p. 79)

12.32 Removing the fuel tank

DANGER

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames, glowing, or smoldering objects.
- Make sure that nobody smokes in the vicinity of the vehicle during the refueling process.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it up immediately.
- Do not overfill the fuel tank.

WARNING

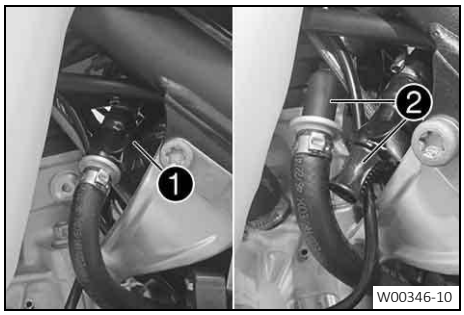
Danger of poisoning Fuel is harmful to health.

- Do not allow fuel to come into contact with skin, eyes, or clothing.
- Consult a doctor immediately if fuel has been ingested.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
- If fuel spills on to your clothing, change the clothing.
- Store fuel properly in a suitable container and keep out of the reach of children.

Preparatory work

- Remove air filter box cover. (p. 75)
- Remove the seat. (p. 74)

Removal process



- Clean quick-lock coupling ❶ thoroughly with compressed air.

  Dirt must not enter into the fuel line.

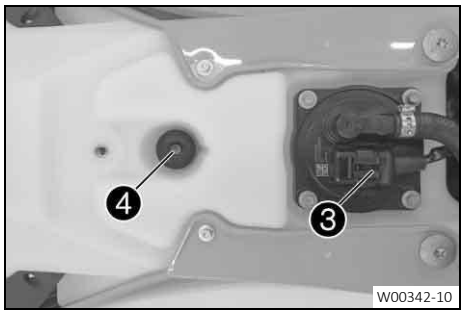
  Note
  Dirt in the fuel line clogs the injector!

- Disconnect the quick-lock coupling.

  Note
  Remaining fuel may flow out of the fuel line.

- Mount wash cap set ❷.

  Wash cap set (81212016100)



- Unplug socket connector ❸ of the fuel pump.
- Remove screws ❹ with rubber bushing.
- Remove the hose from the fuel tank breather.



– Remove 5 screws.
– Hang the horn and horn bracket to one side.



– Pull both spoilers laterally off the radiator and lift off the fuel tank.

12.33 Installing the fuel tank

DANGER

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

– Do not refuel the vehicle in the vicinity of open flames, glowing, or smoldering objects.
– Make sure that nobody smokes in the vicinity of the vehicle during the refueling process.
– Switch off the engine for refueling.
– Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
– If any fuel is spilled, wipe it up immediately.
– Do not overfill the fuel tank.

WARNING

Danger of poisoning Fuel is harmful to health.

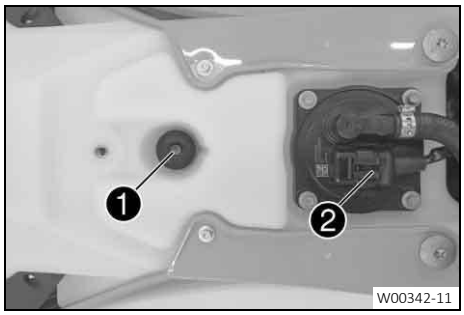
– Do not allow fuel to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if fuel has been ingested.
– Do not inhale fuel vapors.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
– If fuel spills on to your clothing, change the clothing.
– Store fuel properly in a suitable container and keep out of the reach of children.

Installation procedure

– Check the throttle cable routing. (p. 90)



– Position the fuel tank and fit the two spoilers to the sides in front of the radiator bracket.
– Make sure that no wires or cables are trapped or damaged.



– Attach the fuel tank breather hose.
– Mount and tighten screw ❶ with the rubber bushing.

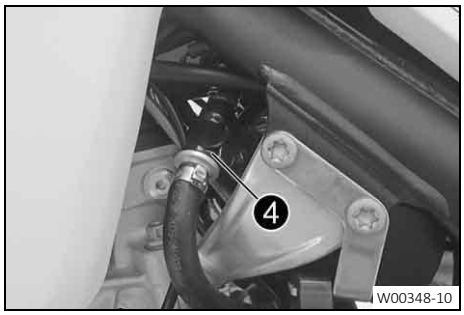
Remaining screws on chassis	
M6	10 Nm

– Plug in fuel pump socket connector ❷.



– Position the horn with the horn bracket.
– Mount and tighten screws ❸.

Remaining screws on chassis	
M6	10 Nm



– Remove the wash cap set.
– Clean the quick release coupling thoroughly with compressed air.

Dirt must not enter into the fuel line. Dirt in the fuel line clogs the injector!

– Spray silicone spray onto a lint-free cleaning cloth and lightly lubricate the O-ring of the quick-lock coupling.

Silicone spray (p. 156)

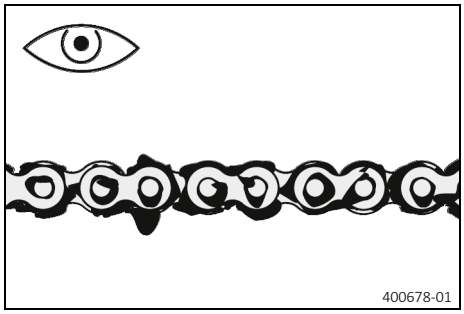
– Join quick release coupling ❹.

Note
Route the wire and fuel line at a safe distance from the exhaust system.

Reworking

– Mount the seat. (p. 75)
– Install the air filter box cover. (p. 76)

12.34 Checking the chain for dirt



– Check the chain for coarse dirt accumulation.
  » If the chain is very dirty:
    – Clean the chain. (p. 85)

12.35 Cleaning the chain

WARNING
Danger of accidents Lubricants on the tires reduces the road grip.
– Remove lubricants from the tires using a suitable cleaning agent.

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

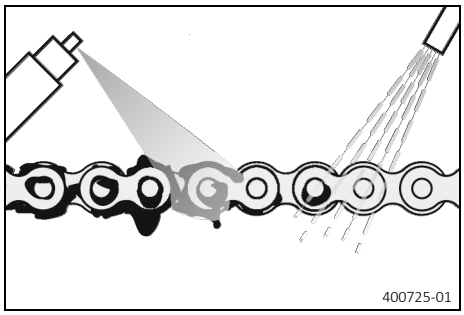
NOTE
Environmental hazard Hazardous substances cause environmental damage.
– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note
The service life of the chain depends largely on its maintenance.

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

Cleaning process



– Rinse off the loose dirt with a gentle jet of water.
– Remove old grease residues with a chain cleaner.

Chain cleaner (p. 157)

– After drying, apply chain spray.

Off-road chain spray (p. 155)

Reworking

– Remove the motorcycle from the lift stand. (p. 61)

12.36 Checking the chain tension

WARNING

Danger of accidents Incorrect chain tension can damage components and result in an accident.

If the chain is tension is too high, the chain, front sprocket, rear sprocket, transmission, and rear wheel bearings wear more quickly. Some components may break if overloaded.

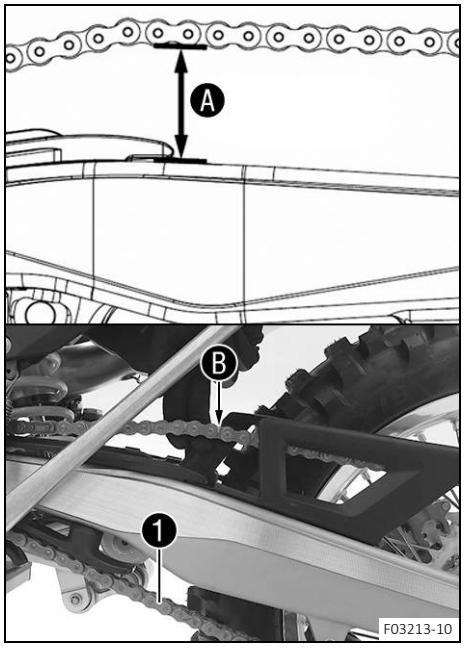
If the chain is too loose, the chain may fall off the front sprocket or the rear sprocket. This can damage the rear wheel or the engine.

– Check the chain tension regularly.
– Set the chain tension in accordance with the specification.

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

Control process



– Pull the chain at the end of the chain slider upward to measure chain tension A.

Chain tension	58 mm … 61 mm
Lower chain section 1 must be taut.	
When the chain guard is mounted, it must be possible to pull up the chain at least to the point where it makes contact with chain guard B.	
Repeat this measurement at different chain positions.	

Note

Chains do not always wear evenly.

» If the chain tension does not meet the specification:
– Adjust the chain tension. (p. 87)

Reworking

– Remove the motorcycle from the lift stand. (p. 61)

12.37 Adjusting the chain tension

WARNING

Danger of accidents Incorrect chain tension can damage components and result in an accident.

If the chain is tension is too high, the chain, front sprocket, rear sprocket, transmission, and rear wheel bearings wear more quickly. Some components may break if overloaded.

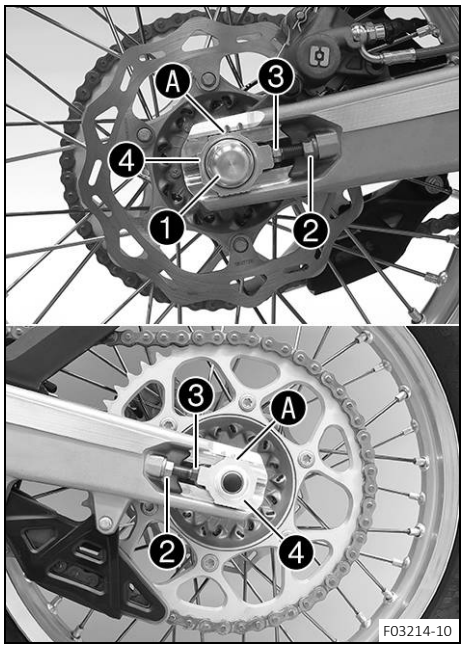
If the chain is too loose, the chain may fall off the front sprocket or the rear sprocket. This can damage the rear wheel or the engine.

– Check the chain tension regularly.
– Set the chain tension in accordance with the specification.

Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)
– Check the chain tension. (p. 86)

Adjustment procedure



– Loosen nut ❶.
– Loosen nuts ❷.
– Adjust the chain tension by turning adjusting screws ❸ on the left and right.

Chain tension	58 mm … 61 mm
Turn adjusting screws ❸ on the left and right so that the markings on the left and right chain tension adjusters are in the same position relative to reference marks Ⓐ. The rear wheel is then correctly aligned.	

– Tighten nuts ❷.
– Make sure that chain tension adjusters ❹ are fitted correctly on adjusting screws ❸.
– Tighten nut ❶.

Nut, wheel spindle, rear	
M22	80 Nm

Note

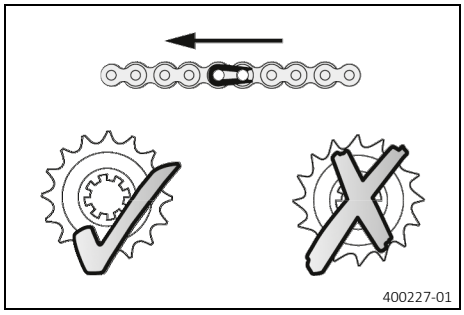
The wide range of adjustment of the chain tension adjusters (32 mm) enables different secondary transmissions with the same chain length.

Chain tension adjusters ❹ can be turned by 180°.

Reworking

– Check the chain tension. (p. 86)
– Remove the motorcycle from the lift stand. (p. 61)

12.38 Checking the chain, rear sprocket, front sprocket, and chain guide


400227-01

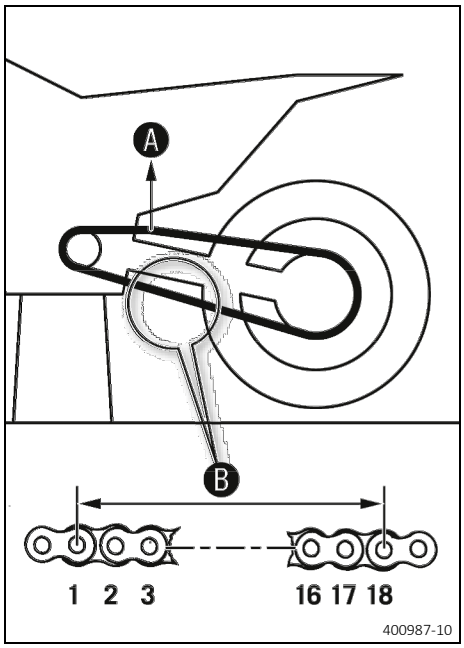
Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

Control process

– Shift the transmission into the neutral position.
– Check the chain, rear sprocket, and front sprocket for wear.
  » If the chain, rear sprocket, or front sprocket is worn:
    – Change the drivetrain kit.

The front sprocket, rear sprocket, and chain should always be replaced together.



400987-10

– Pull on the top section of the chain with the specified weight A.

Weight, chain wear measurement	10 kg … 15 kg

– Measure distance B of chain rollers in the lower chain section.

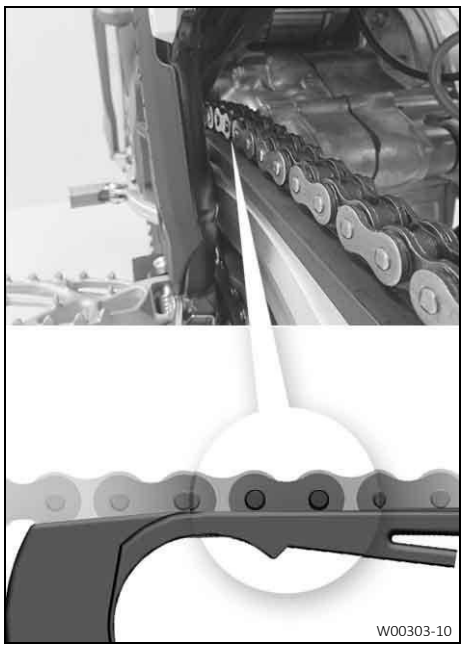
Maximum distance B of chain rollers at the longest chain section	272 mm
Repeat this measurement at different chain positions.	

Note
Chains do not always wear evenly.

  » If distance B is greater than the specified measurement:
    – Change the drivetrain kit.

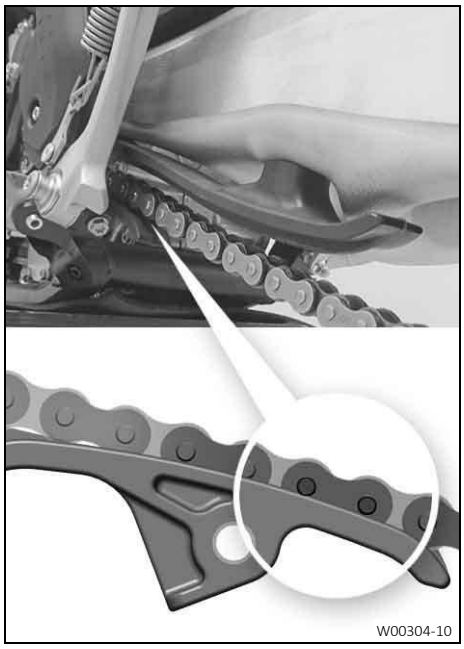
When a new chain is fitted, the rear sprocket and front sprocket should also be replaced.

Note
New chains wear out faster on old, worn sprockets.



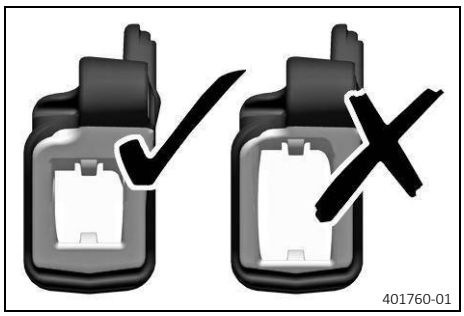
– Check the chain slider at the top for wear.
  » If the lower edge of the chain pins is in line with, or below, the chain slider:
    – Change the chain slider.
– Check that the chain slider is firmly seated.
  » If the chain slider is loose:
    – Tighten the screws of the chain slider.

Screw, chain slider guard	
M6	6 Nm **Loctite® 243**



– Check the chain slider for wear.
  » If the lower edge of the chain pins is in line with or below the chain slider:
    – Change the chain slider.
– Check that the chain slider is firmly seated.
  » If the chain slider is loose:
    – Tighten the screw of the chain sliding piece.

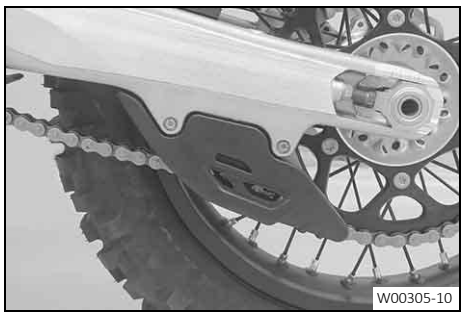
Screw, chain slider	
M8	15 Nm



– Check the chain guide for wear.

Note
Wear can be seen on the front of the chain guide.

  » If the light part of the chain guide is worn:
    – Change the chain guide.



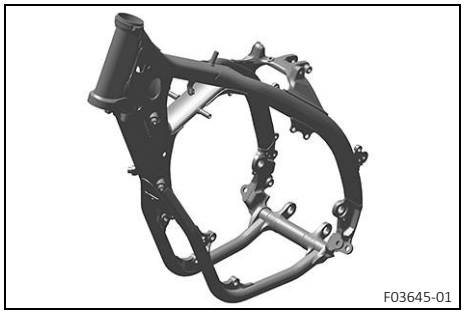
– Check that the chain guide is firmly seated.
  » If the chain guide is loose:
    – Tighten the screws on the chain guide.

Remaining screws on chassis	
M6	10 Nm
Remaining nuts on chassis	
M6	10 Nm

Reworking

– Remove the motorcycle from the lift stand. (p. 61)

12.39 Checking the frame



– Check the frame for damage, cracks, and deformation.
  » If the frame shows signs of damage, cracks, or deformation:
    – Change the frame.

Repairs on the frame are not permitted.

12.40 Checking the swingarm



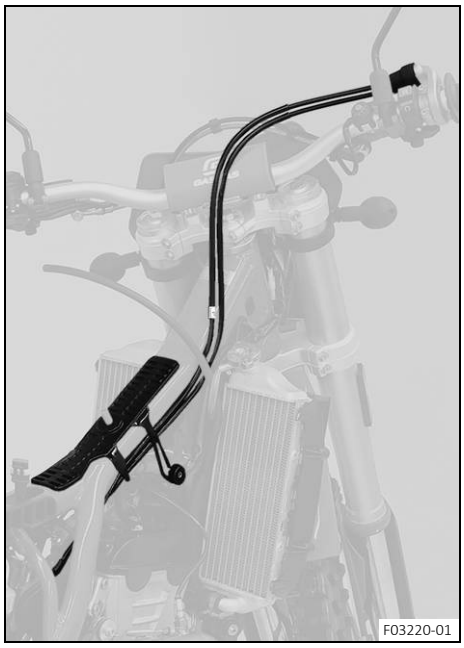
– Check the swingarm for damage, cracks, and deformation.
  » If the swingarm shows signs of damage, cracks, or deformation:
    – Change the swingarm.

Always replace a damaged link fork.
Repairing the swingarm is not authorized by GASGAS.

12.41 Checking the throttle cable routing

Preparatory work

– Remove air filter box cover. (p. 75)
– Remove the seat. (p. 74)
– Remove the fuel tank. (p. 82)



Control process

– Check the throttle cable routing.

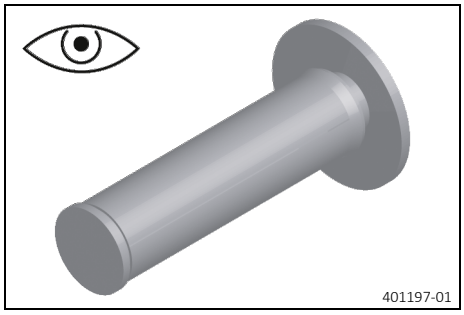
Both throttle cables must be routed, side by side, on the back of the handlebars and above the fuel tank bracket, to the throttle valve body. Both throttle cables must be secured behind the rubber strap of the fuel tank support.

» If the throttle cable routing is not as specified:
  – Correct the throttle cable routing.

Reworking

– Install the fuel tank. (p. 83)
– Mount the seat. (p. 75)
– Install the air filter box cover. (p. 76)

12.42 Checking the hand grip



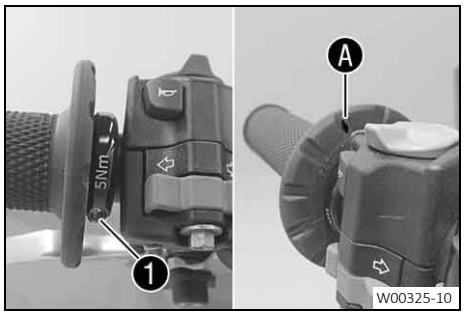
– Check the hand grips on the handlebar for damage, wear, and that they are firmly seated.

Note

The hand grips are vulcanized onto a sleeve on the left and onto the grip tube of the throttle grip on the right. The left sleeve is clamped onto the handlebar.

The hand grip can only be replaced with the sleeve or the gas pipe.

» If a rubber grip is damaged, worn, or loose:
  – Replace the hand grip.

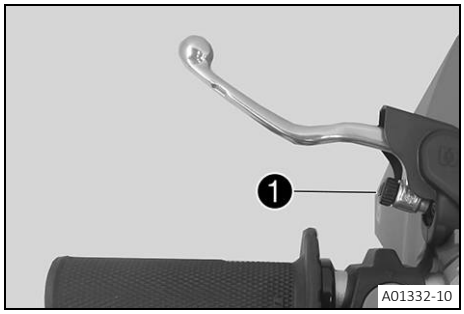


– Check that screw 1 is firmly seated.

Screw, fixed grip	
M4	5 Nm **Loctite® 243**

Diamond A must be located at the top.

12.43 Adjusting the basic position of the clutch lever



– Adjust the basic position of the clutch lever to your hand size by turning adjusting screw 1.

Only turn the adjusting screw by hand, and do not use force.
Do not make any adjustments while riding.

Note

When the adjusting screw is turned clockwise, the clutch lever moves away from the handlebar.

When the adjusting screw is turned counterclockwise, the clutch lever moves closer to the handlebar.

The range of adjustment is limited.

12.44 Checking/correcting the fluid level of hydraulic clutch

WARNING

Health hazard Brake fluid is a harmful substance.

– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
– Consult a doctor immediately if brake fluid has been ingested.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

NOTE

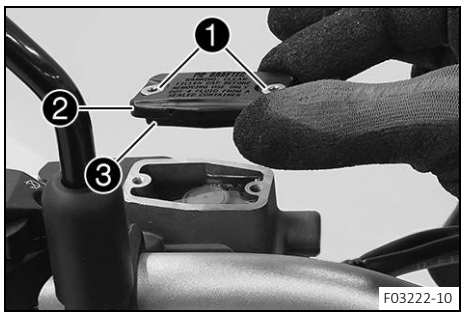
Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note

The fluid level rises with increasing wear of the friction plates.

Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.



– Move the hydraulic clutch fluid reservoir mounted on the handlebar into a horizontal position.
– Remove 1 screws.
– Take off cover 2 with diaphragm 3.
– Check the fluid level.

Fluid level below reservoir rim	4 mm

» If the fluid level does not meet the specifications:
– Correct the fluid level of the hydraulic clutch.

Brake fluid DOT 4 / DOT 5.1 (p. 156)

– Position the cover with diaphragm.
– Mount and tighten the screws.

Immediately clean up any brake fluid that has overflowed or spilled with water.

12.45 Changing the hydraulic clutch fluid

WARNING

Health hazard Brake fluid is a harmful substance.

- Keep brake fluid out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
- Consult a doctor immediately if brake fluid has been ingested.
- Rinse the affected area with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
- If brake fluid spills on to your clothing, change the clothing.

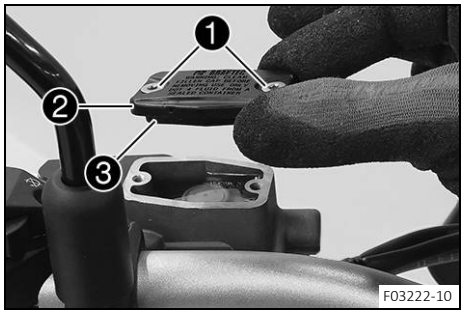
NOTE

Environmental hazard Hazardous substances cause environmental damage.

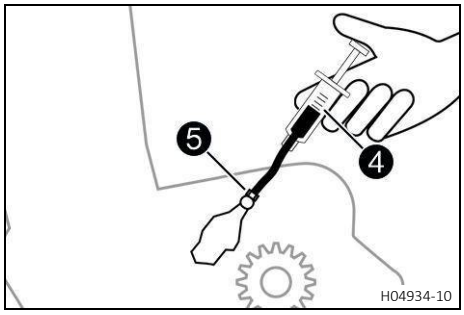
- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note

Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.



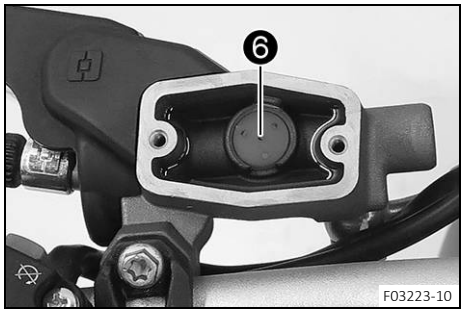
- Move the hydraulic clutch fluid reservoir mounted on the handlebar into a horizontal position.
- Remove ❶ screws.
- Take off cover ❷ with diaphragm ❸.



- Fill bleeding syringe ❹ with the appropriate hydraulic fluid.

Syringe (50329050000)
Brake fluid DOT 4 / DOT 5.1 (p. 156)

- On the clutch slave cylinder, remove the protection cap, remove bleeder screw ❺ and mount bleeding syringe ❹.



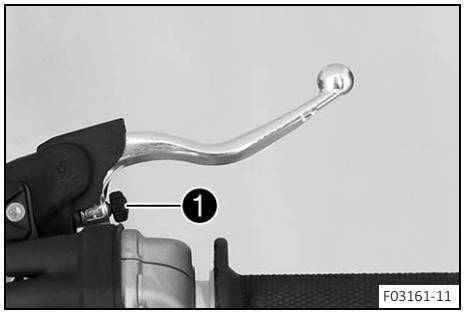
- Keep pumping the fluid into the system until it comes out of openings ❻ of the master cylinder without bubbles.
- Occasionally extract the fluid from the master cylinder reservoir to prevent overflowing.
- Remove the bleeding syringe.
- Mount and tighten the bleeder screw.
- Mount the protection cap.
- Correct the fluid level of the hydraulic clutch.

Fluid level below reservoir rim	4 mm

- Position the cover with diaphragm.
- Mount and tighten the screws.

Immediately clean up any brake fluid that has overflowed or spilled with water.

13.1 Adjusting the basic position of the hand brake lever



– Adjust the basic position of the hand brake lever to your hand size by turning adjusting screw 1.

The range of adjustment is limited.
Only turn the adjusting screw by hand, and do not use force.
Do not make any adjustments while riding.

Note

Turn the adjusting screw clockwise to increase the distance between the hand brake lever and the handlebar.

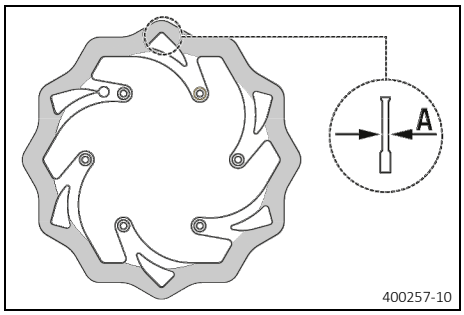
Turn the adjusting screw counterclockwise to decrease the distance between the hand brake lever and the handlebar.

13.2 Checking the brake discs

WARNING

Danger of accidents Worn-out brake discs reduce the braking action.

– Make sure that worn-out brake discs are replaced immediately.



– Check the brake disc thickness of the front and rear brake disc at several places on the disc to see if they conform to measurement A.

Brake disc wear limit	
front	2.5 mm
rear	3.5 mm

Note

Wear reduces the thickness of the brake discs at the contact surface of the brake pads.

» If the brake disc thickness is less than the specified value:

– Change the brake discs of the front brake.

– Change the brake discs on the rear brake.

– Check the front and rear brake discs for damage, cracks, and deformation.

» If the brake disc shows signs of damage, cracks, or deformation:

– Change the brake discs of the front brake.

– Change the brake discs on the rear brake.

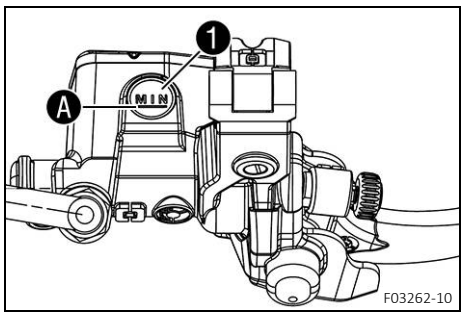
13.3 Checking the brake fluid level for the front brake

WARNING

Danger of accidents An insufficient brake fluid level will cause the brake system to fail.

If the brake fluid level drops below the specified marking or the specified value, the brake system has a leak or the brake pads are worn down.

– Have the brake system checked and make sure that the problem has been eliminated before the vehicle is used again.



– Move the brake reservoir mounted on the handlebar to a horizontal position.
– Check the brake fluid level in sight glass 1.
  » If the brake fluid level has fallen below marking A:
    – Add brake fluid for the front brake. (p. 96)

13.4 Adding brake fluid for the front brake

WARNING
Danger of accidents An insufficient brake fluid level will cause the brake system to fail.
If the brake fluid level drops below the specified marking or the specified value, the brake system has a leak or the brake pads are worn down.
– Have the brake system checked and make sure that the problem has been eliminated before the vehicle is used again.

WARNING
Health hazard Brake fluid is a harmful substance.
– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
– Consult a doctor immediately if brake fluid has been ingested.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

WARNING
Danger of accidents Brake fluid which is too old or of the wrong type impairs the function of the brake system.
– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.
– Make sure that only clean, approved brake fluid from a tightly sealed container is used.

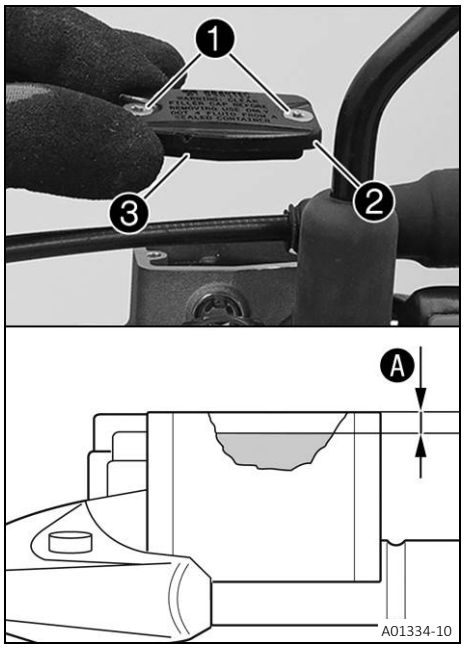
NOTE
Environmental hazard Hazardous substances cause environmental damage.
– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note
Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.

Preparatory work

– Check that the brake pads of the front brake are secured.
(p. 97)

Filling procedure



– Move the brake reservoir mounted on the handlebar to a horizontal position.
– Remove 1 screws.
– Take off cover 2 with diaphragm 3.
– Add brake fluid up to level A.

Level A (brake fluid level below reservoir rim)	5 mm

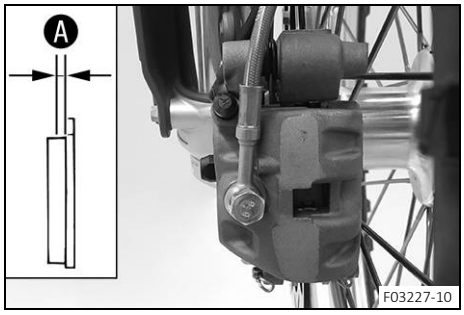
Brake fluid DOT 4 / DOT 5.1 (p. 156)

– Position the cover with diaphragm.
– Mount and tighten the screws.

Immediately clean up any brake fluid that has overflowed or spilled with water.

13.5 Checking that the brake pads of the front brake are secured

WARNING
Danger of accidents Worn brake pads reduce the brake action.
– Make sure that worn brake pads are replaced immediately.



– Check all brake pads on both brake calipers for their lining thickness A.

Minimum pad thickness A	≥ 1 mm

» If it is less than the minimum thickness:
– Change the front brake pads. (p. 98)
– Check the brake linings for damage and cracking.
» If there is damage or cracking:
– Change the front brake pads. (p. 98)
– Check that the brake pads are secured.
» If the brake pads are not secured correctly:
– Secure brake pads, replace with new parts if necessary.

13.6 Changing the brake pads of the front brake

WARNING
Danger of accidents Incorrect servicing will cause the brake system to fail.
– Ensure that service work and repairs are performed professionally.

WARNING
Health hazard Brake fluid is a harmful substance.
– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
– Consult a doctor immediately if brake fluid has been ingested.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

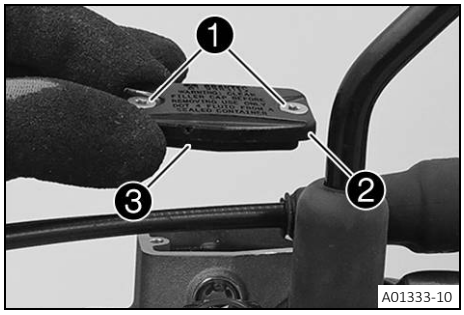
WARNING
Danger of accidents Brake fluid which is too old or of the wrong type impairs the function of the brake system.
– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.
– Make sure that only clean, approved brake fluid from a tightly sealed container is used.

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

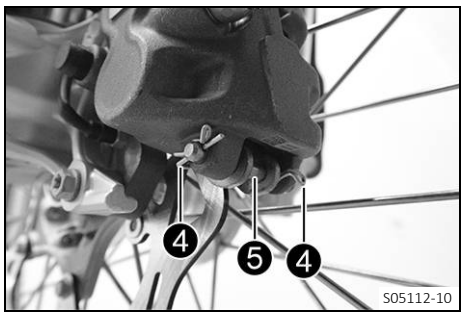
WARNING
Danger of accidents Brake pads which have not been approved alter the braking action.
– Only use brake pads approved and recommended by the vehicle manufacturer.

NOTE
Environmental hazard Hazardous substances cause environmental damage.
– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

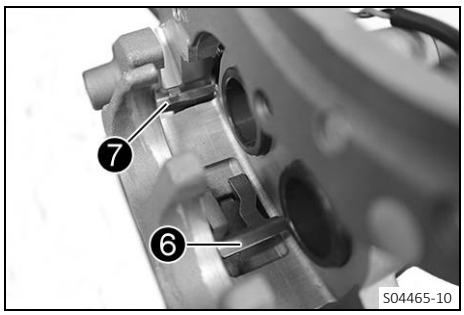
Note
Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.



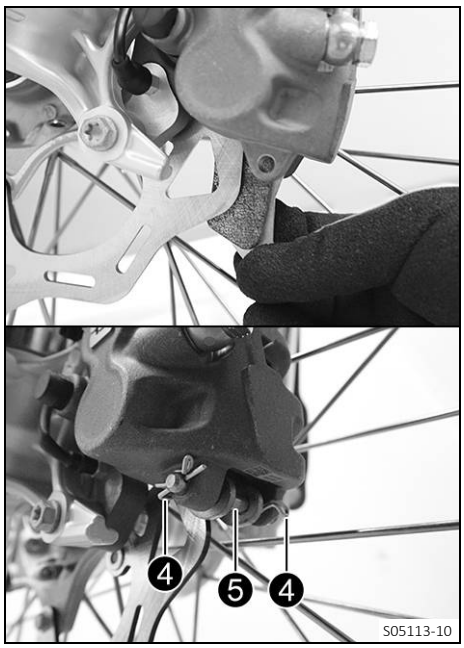
– Move the brake reservoir mounted on the handlebar to a horizontal position.
– Remove ❶ screws.
– Take off cover ❷ with diaphragm ❸.



- Manually press the brake caliper toward the brake disc to push back the brake pistons. Ensure that brake fluid does not flow out of the brake fluid reservoir; extract some if necessary.
- Remove cotter pin ❹, pull out pin ❺, and remove the brake linings.
- Clean brake caliper and brake caliper support.



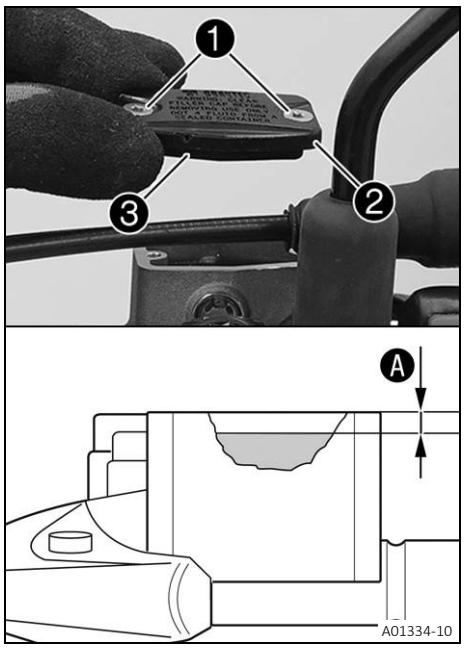
- Check that spring steel clip ❻ in the brake caliper and brake pad guide plate ❼ in the brake caliper support are properly seated.



- Insert the new brake linings, insert pin ❺, and mount cotter pin ❹.

Note
Always replace brake pads in sets.

- Operate the hand brake lever repeatedly until the brake pads are in contact with the brake disc and a pressure point is reached.



– Correct the brake fluid level to level A.

Level A (brake fluid level below reservoir rim)	5 mm

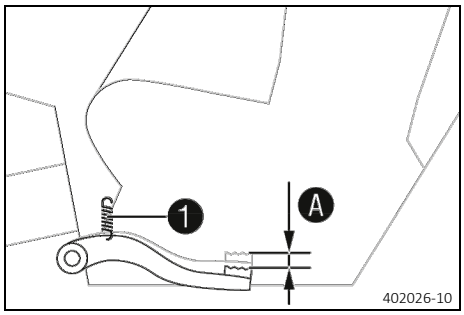
Brake fluid DOT 4 / DOT 5.1 (p. 156)

– Position cover 2 with diaphragm 3. Mount and tighten screws 1.

Immediately clean up any brake fluid that has overflowed or spilled with water.

13.7 Checking the free travel of the brake pedal

WARNING
Danger of accidents The brake system fails in the event of overheating.
If there is no free travel on the brake lever, pressure builds up in the brake system.
– Set the free travel on the brake lever as specified.



– Detach spring 1.
– Move the brake pedal back and forth between the end stop and the brake pedal cylinder piston actuation and check free travel A.

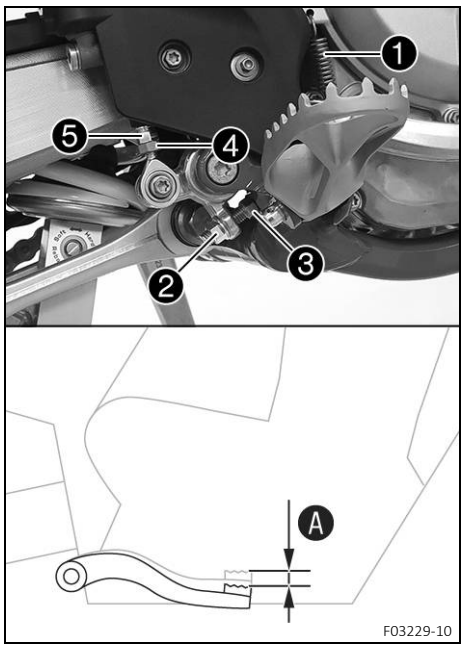
Free travel of brake pedal	3 mm ... 5 mm

» If the free travel does not meet the specifications:
– Adjust the basic position of the brake pedal. (p. 100)

– Attach spring 1.

13.8 Adjusting the basic position of the brake pedal

WARNING
Danger of accidents The brake system fails in the event of overheating.
If there is no free travel on the brake lever, pressure builds up in the brake system.
– Set the free travel on the brake lever as specified.



– Detach spring ❶.
– Loosen nut ❹ and unscrew it with push rod ❺ until you have maximum free travel.
– To adjust the basic position of the brake pedal to individual requirements, loosen nut ❷ and turn screw ❸ accordingly.

Note
The range of adjustment is limited.

– Turn push rod ❺ accordingly until you have free travel Ⓐ. If necessary, adjust the basic position of the brake pedal.

Free travel of brake pedal	3 mm … 5 mm

– Hold screw ❸ and tighten nut ❷.

Nut, rear brake pedal stop	
M10	45 Nm

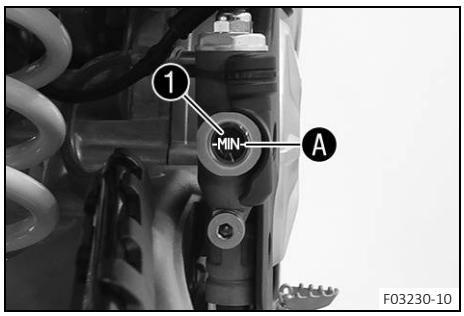
– Hold push rod ❺ and tighten nut ❹.

Remaining nuts on chassis	
M6	10 Nm

– Attach spring ❶.

13.9 Checking the brake fluid level for the rear brake

WARNING
Danger of accidents An insufficient brake fluid level will cause the brake system to fail.
If the brake fluid level drops below the specified marking or the specified value, the brake system has a leak or the brake pads are worn down.
– Have the brake system checked and make sure that the problem has been eliminated before the vehicle is used again.



– Stand the vehicle upright.
– Check the brake fluid level in sight glass ❶.
  » If the brake fluid level has fallen below marking Ⓐ:
    – Add brake fluid for the rear brake. (p. 101)

13.10 Adding brake fluid for the rear brake

WARNING
Danger of accidents An insufficient brake fluid level will cause the brake system to fail.
If the brake fluid level drops below the specified marking or the specified value, the brake system has a leak or the brake pads are worn down.
– Have the brake system checked and make sure that the problem has been eliminated before the vehicle is used again.

WARNING

Health hazard Brake fluid is a harmful substance.

– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
– Consult a doctor immediately if brake fluid has been ingested.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

WARNING

Danger of accidents Brake fluid which is too old or of the wrong type impairs the function of the brake system.

– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.
– Make sure that only clean, approved brake fluid from a tightly sealed container is used.

NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

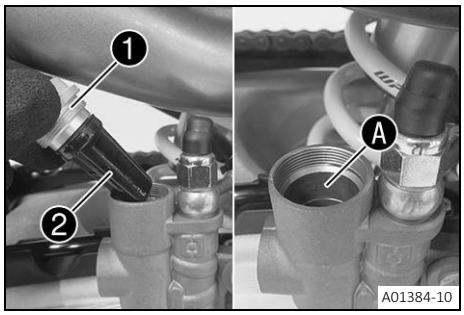
Note

Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.

Preparatory work

– Check that the brake pads of the rear brake are secured. (p. 103)
– Remove the frame protector. (p. 63)

Filling procedure



– Stand the vehicle upright.
– Remove screw cap 1 with diaphragm 2 and the O-ring.
– Add brake fluid to mark A.

Brake fluid DOT 4 / DOT 5.1 (p. 156)

– Mount and tighten screw cap 1 with diaphragm 2 and the O-ring.

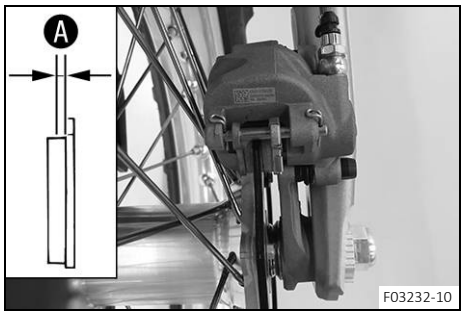
Immediately clean up any brake fluid that has overflowed or spilled using water.

Reworking

– Install the frame protector. (p. 64)

13.11 Checking that the brake pads of the rear brake are secured

WARNING
Danger of accidents Worn brake pads reduce the brake action.
– Make sure that worn brake pads are replaced immediately.



– Check all brake pads on both brake calipers for their lining thickness A.

Minimum pad thickness A	≥ 1 mm

» If it is less than the minimum thickness:
– Change the rear brake pads. (p. 103)
– Check the brake linings for damage and cracking.
» If there is damage or cracking:
– Change the rear brake pads. (p. 103)
– Check that the brake pads are secured.
» If the brake pads are not secured correctly:
– Secure brake pads, replace with new parts if necessary.

13.12 Changing the rear brake pads

WARNING
Danger of accidents Incorrect servicing will cause the brake system to fail.
– Ensure that service work and repairs are performed professionally.

WARNING
Health hazard Brake fluid is a harmful substance.
– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes, or clothing.
– Consult a doctor immediately if brake fluid has been ingested.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

WARNING
Danger of accidents Brake fluid which is too old or of the wrong type impairs the function of the brake system.
– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.
– Make sure that only clean, approved brake fluid from a tightly sealed container is used.

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

WARNING
Danger of accidents Brake pads which have not been approved alter the braking action.
– Only use brake pads approved and recommended by the vehicle manufacturer.

NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

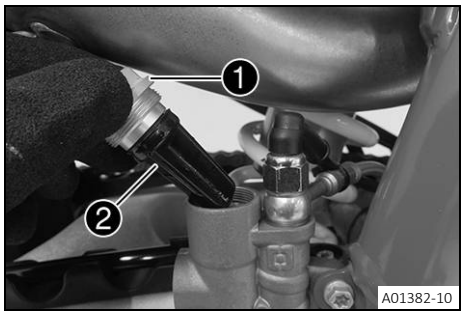
Note

Avoid contact between brake fluid and painted parts. Brake fluid corrodes paint.

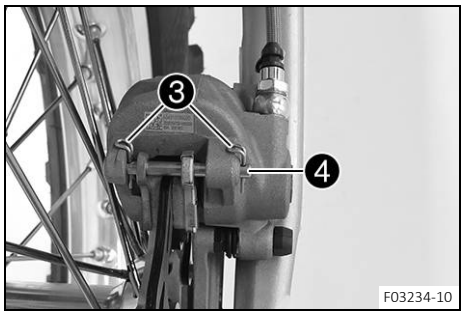
Preparatory work

– Remove the frame protector. (p. 63)

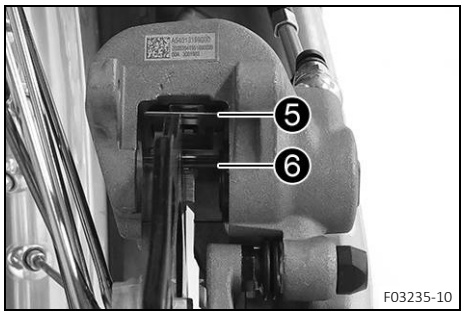
Replacement process



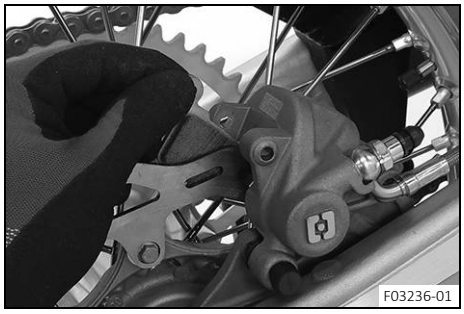
– Cover the painted parts.
– Remove screw cap ❶ with the membrane and the O-ring.
– Press the brake piston back to its basic position and make sure that no brake fluid overflows from the brake reservoir, extract some brake fluid if necessary.



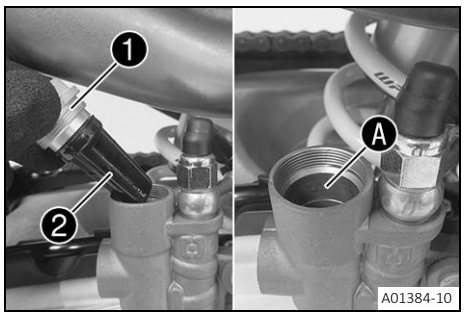
– Remove cotter pin ❷, pull out pin ❸, and remove the brake linings.
– Clean brake caliper and brake caliper support.



– Check that spring steel clip ❹ in the brake caliper and brake pad guide plate ❺ in the brake caliper support are properly seated.



– Insert the new brake linings, insert the pin, and mount the cotter pins.
– Actuate the brake disc repeatedly until the brake pads are in contact with the brake disc and a pressure point is achieved.



– Correct the brake fluid level to mark A.

Brake fluid DOT 4 / DOT 5.1 (p. 156)

– Mount and tighten screw cap 1 with the membrane and O-ring.

Immediately clean up any brake fluid that has overflowed or spilled with water.

Reworking

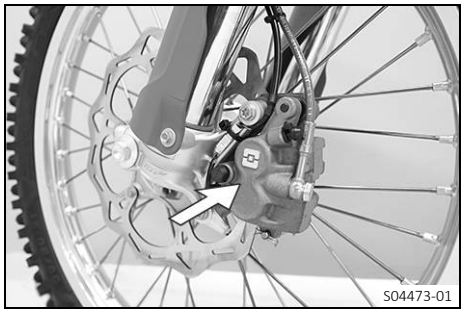
– Install the frame protector. (p. 64)

14.1 Removing the front wheel

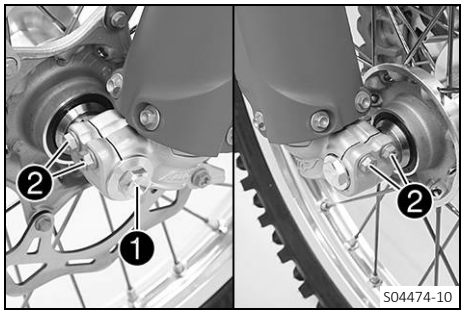
Preparatory work

– Raise the motorcycle with a lift stand. (p. 61)

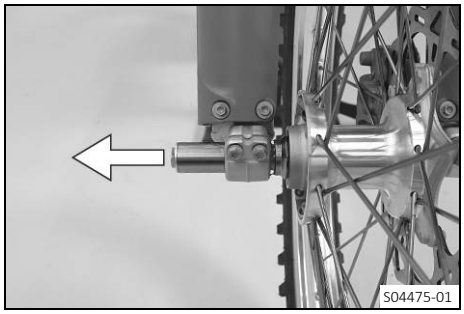
Removal process



– Manually press the brake caliper toward the brake disc to push back the brake pistons.



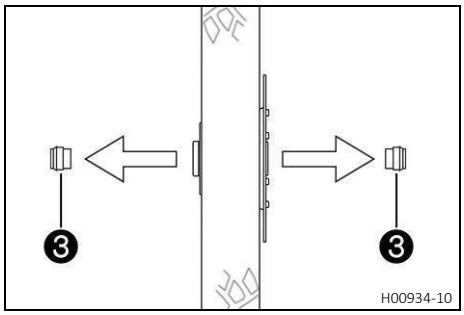
– Loosen screw 1 by four turns.
– Loosen screws 2.
– Press on screw 1 to push the wheel spindle out of the fork shoe.
– Remove screw 1.



WARNING
Danger of accidents Damaged brake discs reduce the braking action.
– Always lay the wheel down in such a way that the brake disc is not damaged.

– Hold front wheel and remove wheel spindle. Take the front wheel out of the fork.

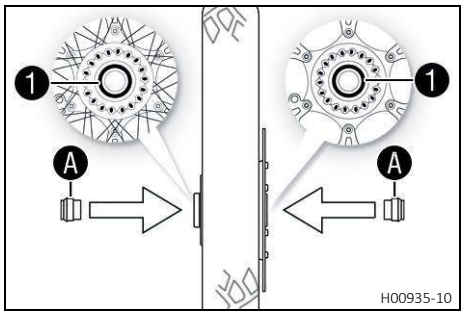
Do not actuate the hand brake lever when the front wheel is removed.



– Remove spacers 3.

14.2 Installing the front wheel

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.



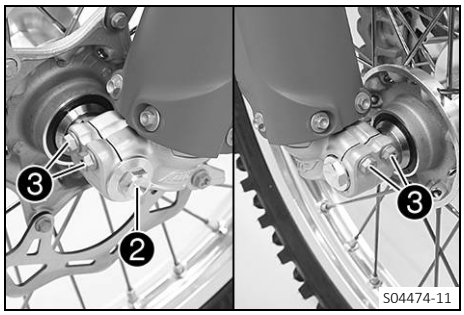
– Check the wheel bearing for damage and wear.
  » If the wheel bearing is damaged or worn:
    – Change the front wheel bearing.
– Clean and grease radial shaft seal 1 and contact surfaces A on the spacers.

Long-life grease (p. 155)

– Insert spacers.
– Clean and lightly grease the wheel spindle.

Long-life grease (p. 155)

– Position the front wheel and insert the wheel spindle.
  ✓ The brake pads are positioned correctly.



– Mount and tighten screw 2.

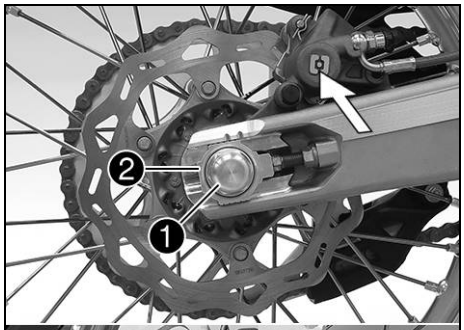
Screw, wheel spindle, front	
M20×1.5	35 Nm

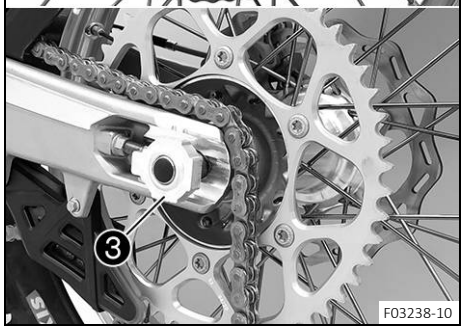
– Operate the hand brake lever several times until the brake pads are in contact with the brake disc.
– Remove the motorcycle from the lift stand. (p. 61)
– Operate the hand brake lever and compress the fork a few times firmly.
  ✓ The fork legs straighten.
– Tighten screws 3.

Screw, fork shoe	
M8	15 Nm

14.3 Removing the rear wheel

Preparatory work
– Raise the motorcycle with a lift stand. (p. 61)





Removal process

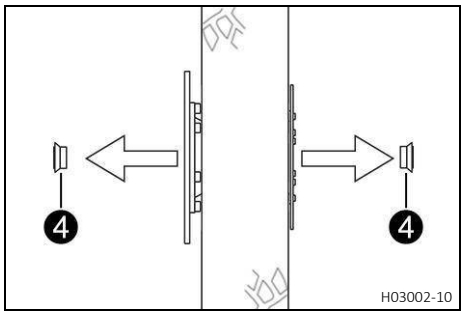
– Manually press the brake caliper toward the brake disc to push back the brake pistons.
– Remove nut ❶.
– Remove chain tension adjuster ❷. Pull out wheel spindle ❸ far enough to allow the rear wheel to be pushed forward.
– Push the rear wheel forward as far as possible. Remove the chain from the rear sprocket.

Protect the components against damage by covering them.

WARNING
Danger of accidents Damaged brake discs reduce the braking action.
– Always lay the wheel down in such a way that the brake disc is not damaged.

– Hold the rear wheel and remove wheel spindle. Take the rear wheel out of the swingarm.

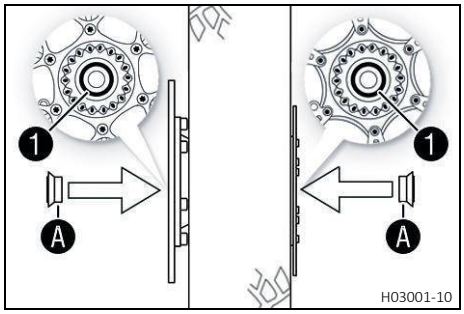
Do not actuate the brake pedal when the rear wheel is removed.



– Remove spacers ❹.

14.4 Installing the rear wheel

WARNING
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.
– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

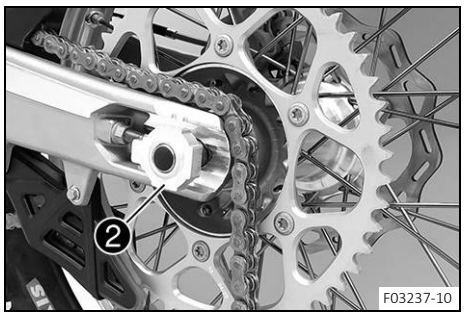


Installation procedure

– Check the wheel bearing for damage and wear.
  » If the wheel bearing is damaged or worn:
    – Change the rear wheel bearing.
– Clean and grease radial shaft seal ❶ and contact surfaces Ⓐ on the spacers.

Long-life grease (p. 155)

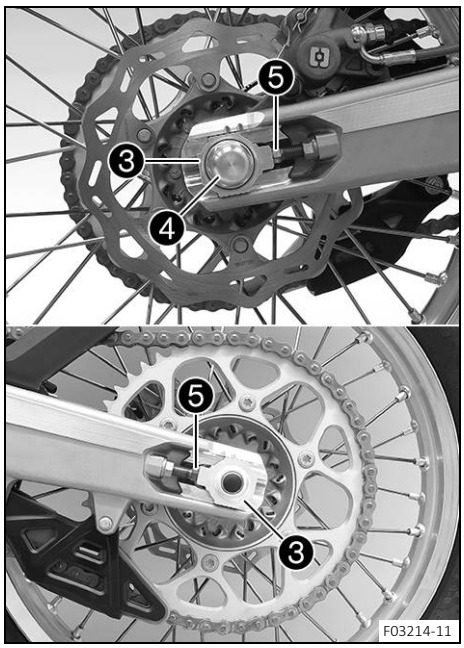
– Insert spacers.



– Clean and lightly grease the wheel spindle.

Long-life grease (p. 155)

– Position the rear wheel and insert wheel spindle ❷.
  ✓ The brake pads are positioned correctly.
– Attach the chain.



– Position chain tension adjuster ❸. Mount nut ❹ but do not tighten yet.
– Make sure that chain tension adjusters ❸ are fitted correctly on adjusting screws ❺.
– Check the chain tension. (p. 86)
– Tighten nut ❹.

Nut, wheel spindle, rear	
M22	80 Nm

Note
The wide adjustment range of the chain adjusters enables different secondary ratios with the same chain length.
Chain tension adjusters ❸ can be turned by 180°.

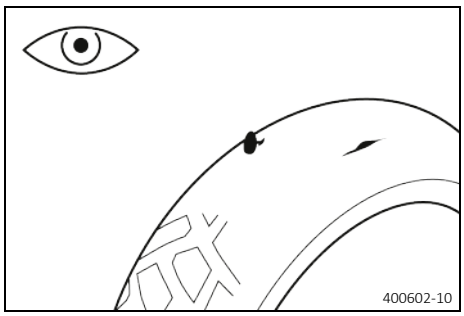
– Actuate the brake disc repeatedly until the brake pads are in contact with the brake disc and a pressure point is achieved.

Reworking

– Remove the motorcycle from the lift stand. (p. 61)

14.5 Checking the tire condition

Note
Only fit tires approved and/or recommended by GASGAS.
Other tires could have a negative effect on handling characteristics.
The type, condition, and pressure of the tires all have a major impact on the handling of the motorcycle.
The tires mounted on the front and rear wheels must have a similar profile.
Worn tires have a negative effect on handling characteristics, especially on wet surfaces.

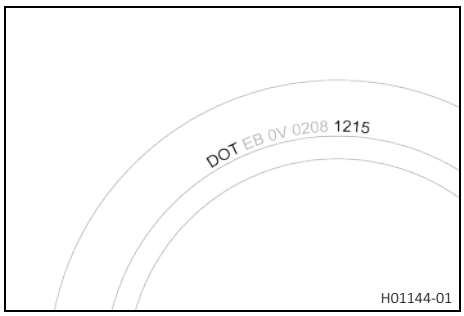


– Check the front and rear tires for cuts, embedded objects, and other damage.
  » If the tires have cuts, run-in objects, or other damage:
    – Change the tires.
– Check the tread depth.

Minimum tread depth	≥ 2 mm

Note
Adhere to the legally required minimum tread depth specific to the country concerned.

  » If the tread depth is less than the minimum tread depth:
    – Change the tires.



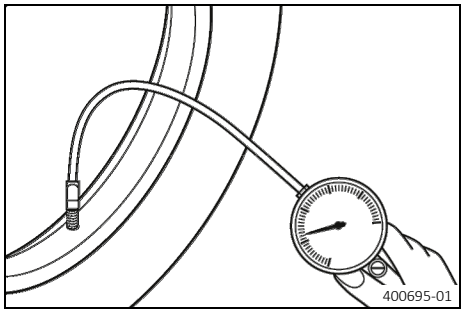
– Check the tire age.

Note
The tire date of manufacture is usually contained in the tire label and is indicated by the last four digits of the **DOT** number. The first two digits indicate the week of manufacture and the last two digits the year of manufacture.
GASGAS recommends that the tires be changed after five years at the latest, regardless of the actual wear.

  » If the tires are older than five years:
    – Change the tires.

14.6 Checking the tire pressure

Note
Low tire pressure leads to abnormal wear and the tire overheating.
Correct tire pressure ensures optimal riding comfort and maximum tire service life.



– Remove the protection cap.
– Check the tire pressure when the tires are cold.

Off-road tire pressure	
front	1.0 bar
rear	1.0 bar

Street tire pressure	
front	2.0 bar
rear	2.0 bar

  » If the tire pressure does not meet specifications:
    – Correct the tire air pressure.
– Mount the protection cap.

14.7 Checking the spoke tension

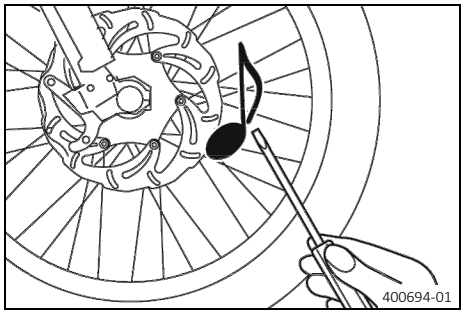
WARNING

Danger of accidents Incorrectly tensioned spokes impair the handling characteristic and can result in secondary damage.

If the spokes are too tight, they can break due to being overloaded.

Loose spokes can cause lateral or radial run-out in the wheel and other spokes will loosen as a result.

– Check the spoke tension regularly, especially on a new vehicle.



– Briefly tap each spoke with a screwdriver.

You should hear a high-pitched sound.

Note

The frequency of the sound depends on the spoke length and spoke diameter.

If you hear different pitches on different spokes of equal length and diameter, this is an indication of different spoke tensions.

» If the spoke tension differs:

– Correct the spoke tension.

– Check the spoke torque.

Spoke nipple, front wheel	
M4,5	6 Nm
Spoke nipple, rear wheel	
M4,5	6 Nm

Torque wrench kit (58429094000)

15.1 Removing the 12 V battery

NOTE

Environmental hazard 12-V batteries contain environmentally-hazardous materials.

- Do not dispose of 12-V batteries as household waste.
- Dispose of 12-V batteries at a collection point for used batteries.

NOTE

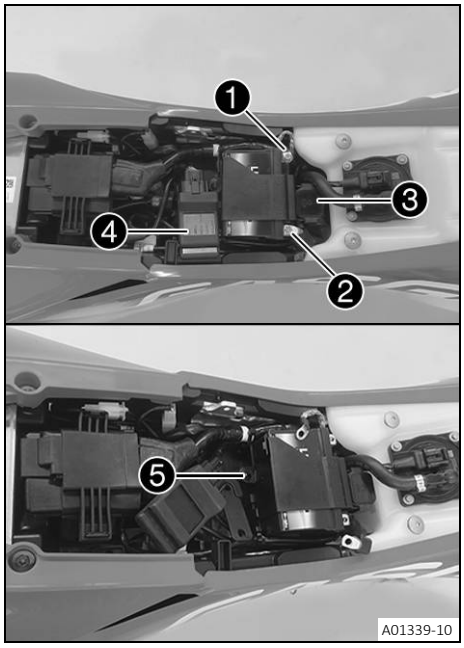
Environmental hazard Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Preparatory work

- Remove air filter box cover. (p. 75)
- Remove the seat. (p. 74)

Removal process



WARNING

Risk of injury 12-V batteries contain harmful substances.

- Keep 12-V batteries out of the reach of children.
- Keep the battery away from sparks or open flames.
- Only charge batteries in well-ventilated rooms.
- Maintain a minimum distance from flammable materials when charging 12-V batteries.

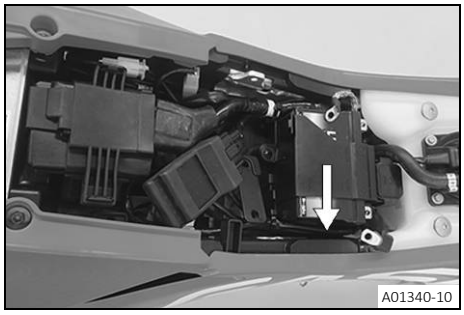
Minimum distance	1 m

- Do not charge deeply discharged 12- V batteries if the charge is already below the minimum voltage.

Minimum voltage before starting charging	9 V

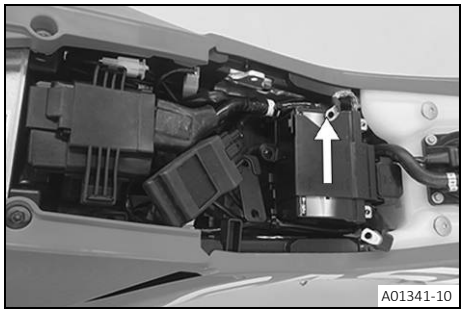
- Dispose of 12 V batteries correctly if they have less than the minimum voltage.

- Disconnect negative cable ❶ from the 12 V battery.
- Pull back positive terminal cover and disconnect positive cable ❷ from the 12 V battery.
- Pull off starter relay ❸ and OCU ❹ and hang to the side.
- Unscrew battery holding bracket screw ❺.



- Push battery holding bracket to the side and detach.
- Lift out the 12-V battery.

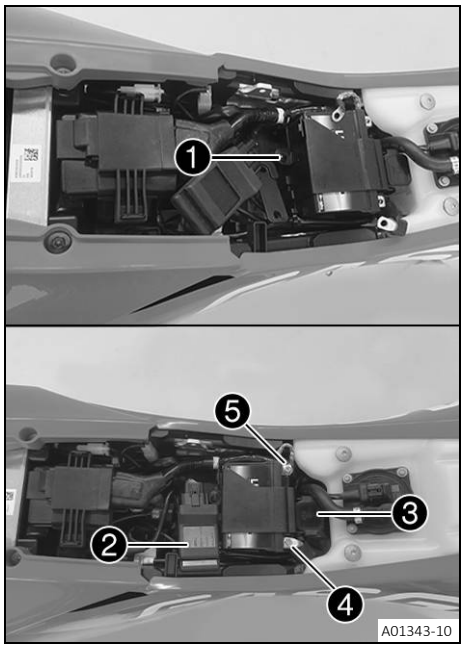
15.2 Installing the 12 V battery



Installation procedure

– Insert the 12 V battery into the battery compartment with the terminals facing forward and secure with holding bracket.

12-V battery (HJTZ5S-FP-C)



– Screw battery holding bracket screw ❶ tight.
– Attach the OCU ❷ and the starter relay ❸ to the holding bracket.
– Connect positive cable ❹ to the 12 V battery.

Screw, battery terminal	
M5	2.5 Nm

– Connect negative cable ❺ to the 12 V battery.

Screw, battery terminal	
M5	2.5 Nm

Reworking

– Mount the seat. (p. 75)
– Install the air filter box cover. (p. 76)

15.3 Charging the 12 V battery

NOTE

Environmental hazard 12-V batteries contain environmentally-hazardous materials.

– Do not dispose of 12-V batteries as household waste.
– Dispose of 12-V batteries at a collection point for used batteries.

NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note

Even when there is no load on the 12 V battery, it discharges steadily each day.

The state of charge and the method of charging are very important for the service life of the 12 V battery.

Rapid recharging with a high charging current shortens the service life of the battery.

If the charging current, charging voltage, or charging time is exceeded, the 12 V battery will be destroyed.

If the 12 V battery is depleted from starting the vehicle repeatedly, the battery must be charged immediately.

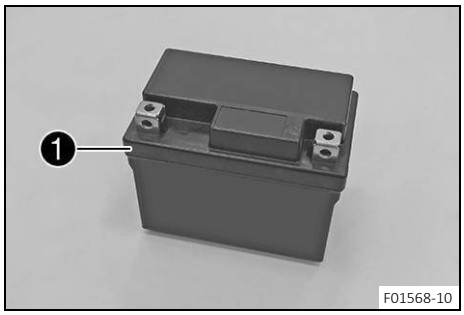
If the 12 V battery is left in a discharged state for an extended period, it will become deeply discharged and suffer a loss of capacity, destroying the battery.

Preparatory work

– Remove air filter box cover. (p. 75)
– Remove the seat. (p. 74)
– Remove the 12 V battery. (p. 112)

Filling procedure

– Do not open the cover 1.



WARNING

Risk of injury 12-V batteries contain harmful substances.

– Keep 12-V batteries out of the reach of children.
– Keep the battery away from sparks or open flames.
– Only charge batteries in well-ventilated rooms.
– Maintain a minimum distance from flammable materials when charging 12-V batteries.

Minimum distance	1 m

– Do not charge deeply discharged 12- V batteries if the charge is already below the minimum voltage.

Minimum voltage before starting charging	9 V

– Dispose of 12 V batteries correctly if they have less than the minimum voltage.

– Check the battery voltage.
  » Battery voltage:
    • < 9 V
    – Do not charge the 12 V battery.
    – Replace the 12 V battery and dispose of the old 12 V battery properly.
  » If the specifications have been met:
    Battery voltage:
    • ≥ 9 V
    – Connect a charger to the 12 V battery. Switch the charger on.

Read the accompanying instructions.	
Maximum charging voltage	14.4 V
Minimum charging voltage	3.0 A
Maximum charging time	12 h
Recharge the 12 V battery regularly when the motorcycle is not being used.	6 months

Ideal charging and storage temperature of the lithium-ion battery	10 °C … 20 °C

Battery charger (79629974000)

Note
This battery charger tests whether the 12 V battery retains its voltage. It is also impossible to overcharge the 12 V battery with this battery charger. The charging time may be longer at low temperatures.

Note
This battery charger is only suitable for lithium iron phosphate batteries.

– Switch off the charger after charging and disconnect from the 12 V battery.

Reworking

– Install the 12 V battery. (p. 113)
– Mount the seat. (p. 75)
– Install the air filter box cover. (p. 76)

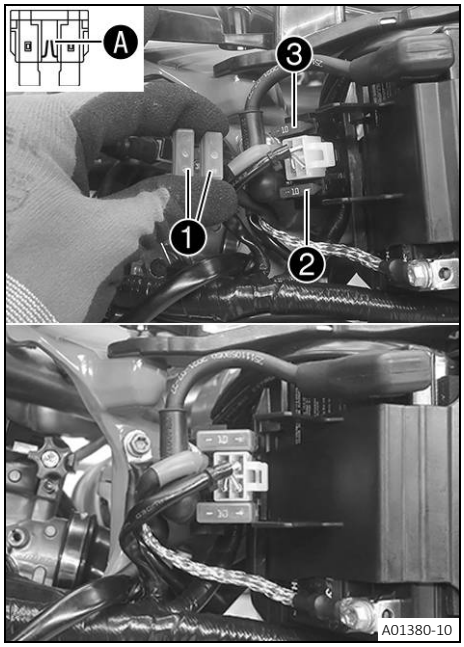
15.4 Changing the main fuse

WARNING
Fire hazard Incorrect fuses overload the electrical system.
– Use only fuses with the prescribed amperage.
– Do not bypass or repair fuses.

Note
The main fuse protects all electrical power loads of the vehicle. It is located in the starter relay housing under the seat.

Preparatory work

– Remove air filter box cover. (p. 75)
– Remove the seat. (p. 74)
– Remove the fuel tank. (p. 82)



Replacement process

– Remove protection caps ❶.
– Remove faulty main fuse ❷.

Note
A faulty fuse has a burned-out fuse wire Ⓐ.
A spare fuse ❸ is located in the starter relay.

– Insert the main fuse.

Fuse (58011109120)

– Check that the electrical equipment is functioning properly.

Tip
Insert a new spare fuse so that it is available if needed.

– Mount the protection caps.
– Mount the starter relay onto the holder and route the cable.

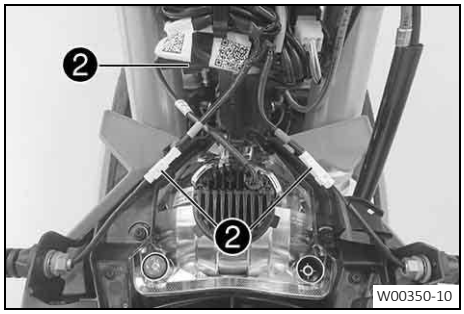
Reworking

– Install the fuel tank. (p. 83)
– Mount the seat. (p. 75)
– Install the air filter box cover. (p. 76)

15.5 Removing the headlight mask with the headlight

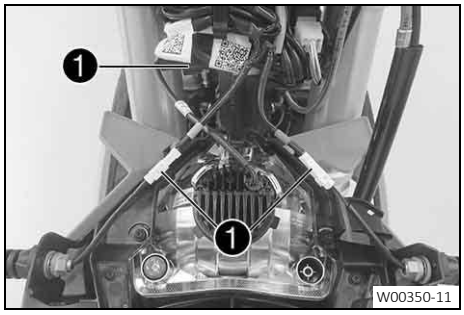


– Loosen screws ❶.
– Slide the headlight mask up and swing it forward.
– Detach the brake line and wiring harness from the headlight mask.



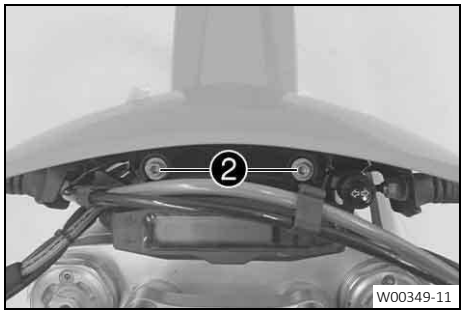
– Detach plug-in connectors ❷ and take off the headlight mask with the headlight.

15.6 Installing the headlight mask with the headlight



Installation procedure

– Join plug-in connectors ❶.



– Position the brake line and wiring harness in the brake line guide.
– Position the headlight mask.
  ✓ The holding lugs engage in the fender.
– Mount and tighten screws ❷.

Remaining screws on chassis	
M6	10 Nm

Reworking

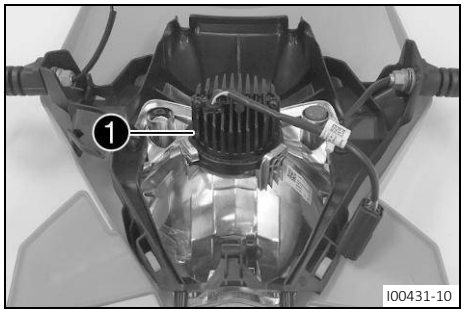
– Check the headlight setting. (p. 118)

15.7 Changing the headlight bulb

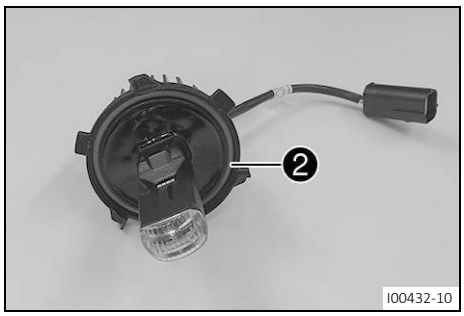
Preparatory work

– Remove the headlight mask with the headlight. (p. 116)

Replacement process



– Turn LED unit ❶ counterclockwise all the way and take it out of the reflector.



– Insert the LED unit into the reflector and turn it clockwise all the way.

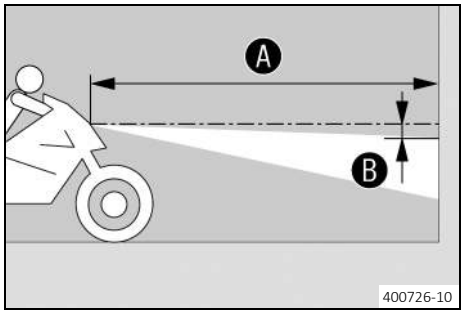
Ensure that O-ring ❷ is seated properly.

Low beam (LED)

Reworking

– Install the headlight mask with the headlight. (p. 117)
– Check the headlight setting. (p. 118)

15.8 Checking the headlight setting



– Park the vehicle on a horizontal surface in front of a light-colored wall and make a mark at the height of the center of the low beam headlight.
– Make another mark at a distance Ⓑ under the first marking.

Distance Ⓑ	5 cm

– Position the vehicle vertically at a distance Ⓐ away from the wall.

Distance Ⓐ	5 m

– Sit on the motorcycle.
– Switch on the low beam.
– Check the headlight setting.

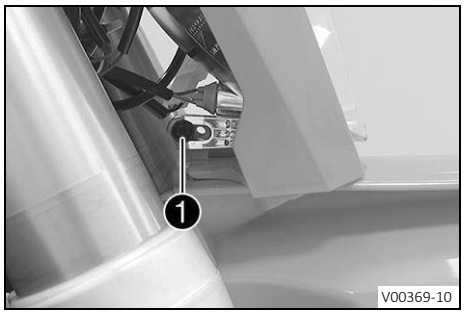
The boundary between light and dark must be exactly on the lower mark for a motorcycle with rider.

» If the boundary between light and dark does not meet specifications:
  – Adjust headlight range. (p. 118)
» If the boundary between light and dark does not meet specifications:
  – Adjust headlight range. (p. 118)

15.9 Adjusting the headlight range

Preparatory work

– Check the headlight setting. (p. 118)



Adjustment procedure

– Loosen screw 1.
– Adjust the headlight range by pivoting the headlight.

The boundary between light and dark must be exactly on the lower mark for a motorcycle with rider (instructions on how to apply the mark: Checking the headlight setting).

Note
A change in weight may require a correction of the headlight range.

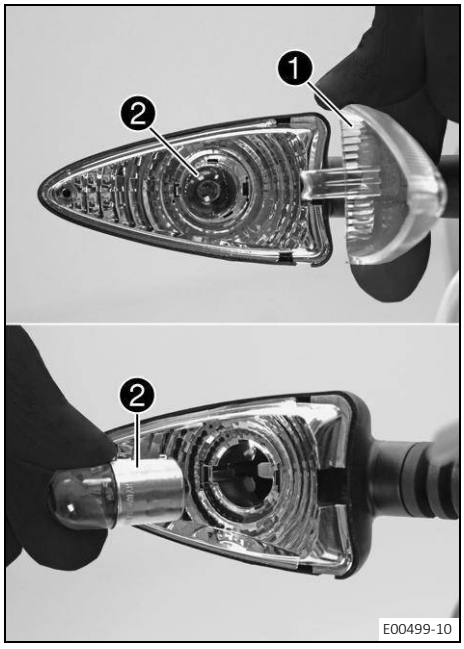
– Tighten screw 1.

Reworking

– Check the headlight setting. (p. 118)

15.10 Changing the turn signal bulb

NOTE
Impairments to reflectors and lamps Grease on the reflector reduces the emitted light.
Grease on the bulb will evaporate due to the heat and be deposited on the reflector.
Grease residue on the bulb reduces heat dissipation and increases the heat of the bulb, thus reducing its service life.
– Clean and degrease the bulbs before mounting.
– Do not touch the bulbs with your bare hands.



Replacement process

– Remove the screw on the rear of the turn signal housing.
– Carefully remove turn signal glass 1.
– Lightly squeeze orange cap 2 in the area of the holding lugs and take it off.
– Press the turn signal bulb lightly into the socket, turn it counter-clockwise by about 30°, and pull it out of the socket.
– Press the new turn signal bulb carefully into the socket and turn it clockwise until it stops.

Turn signal (RY10W / Sockel BAU15s)

– Mount the orange cap.
– Position the turn signal glass.
– Insert the screw and first turn counterclockwise until it engages in the thread with a small jerk. Tighten the screw lightly.

Reworking

– Check that the turn signal system is functioning properly.

15.11 combination instrument battery, changing

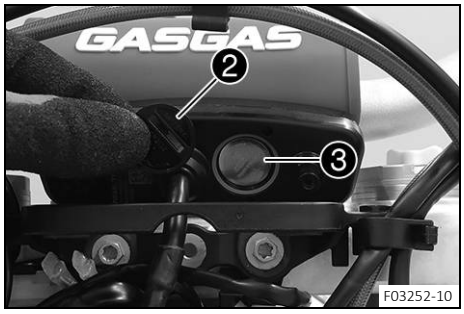
Preparatory work

– Remove the headlight mask with the headlight. (p. 116)

Replacement process



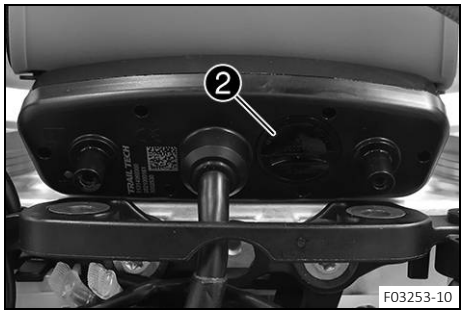
– Remove screws ❶ with the washers.
– Pull the combination instrument upward out of the holder.



– Using a coin, turn protection cap ❷ all the way counterclockwise and take it off.
– Remove combination instrument battery ❸.
– Insert the combination instrument with the label facing upward.

Button cell (CR 2430)

– Check the O-ring of the protection cap for correct seating.

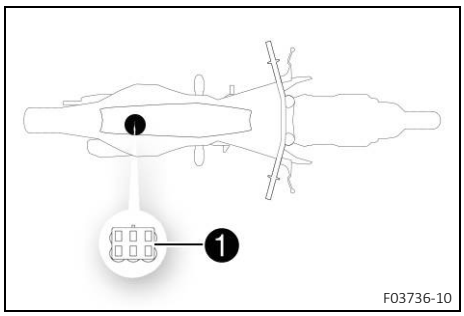


– Position protection cap ❷ and turn all the way clockwise using a coin.
– Press any button on the combination instrument.
  ✓ The combination instrument is activated.
– Position the combination instrument in the holder.
– Mount and tighten the screws with washers.

Reworking

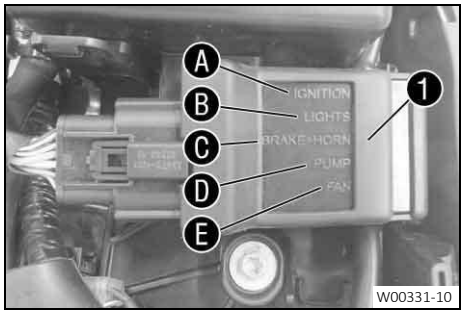
– Install the headlight mask with the headlight. (p. 117)
– Check the headlight setting. (p. 118)
– Set to kilometers or miles. (p. 30)
– Set the combination instrument. (p. 30)
– Set the clock. (p. 31)

15.12 Diagnostic connector



Diagnostics connector ❶ is located under the seat.

15.13 OCU



OCU ❶ is located under the seat.

The OCU replaces the electronic fuses and relays.

All outputs are switched independently of the signals of the voltage regulator and ECU.

The outputs are deactivated individually in the event of overcurrent.

This enables easy error detection because the status of each output is indicated via LED lights.

The OCU monitors the electronics system completely independently.

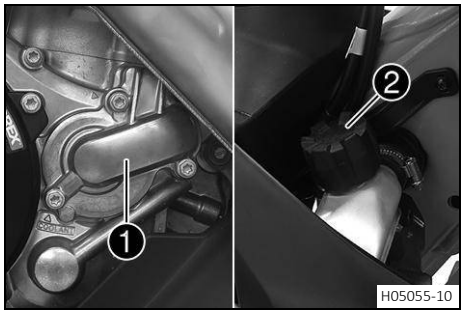
As soon as an indicated error is rectified, the status light of the OCU changes from red to green.

overview (p. 121)

overview

A	Ignition
B	Light
C	Brake light + horn
D	Fuel pump
E	Radiator fan

16.1 Cooling system



Water pump ❶ in the engine circulates the coolant.

The pressure resulting from the warming of the cooling system is regulated by a valve in radiator cap ❷. This ensures that operating the vehicle at the specified coolant temperature will not result in a risk of malfunctions.

120 °C

The coolant is cooled by the air stream.

The lower the vehicle speed, the lower the cooling effect. Dirty cooling fins also reduce the cooling effect.

Additional cooling is provided by the radiator fan, which is activated at high temperature.

16.2 Checking the frost protection and coolant level

WARNING

Danger of scalding The coolant heats up and is under high pressure when the vehicle is operated.

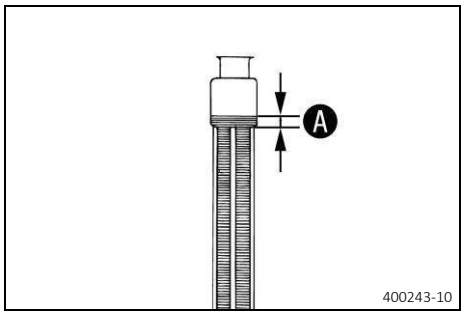
- Do not open the radiator, the radiator hoses, or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses, or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.

WARNING

Health hazard Coolant is harmful to health.

- Keep coolant out of the reach of children.
- Do not allow coolant to come into contact with skin, eyes, or clothing.
- Consult a doctor immediately if coolant has been ingested.
- Rinse the affected area immediately with plenty of water in the event of contact with skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if coolant comes into contact with eyes.
- If coolant spills on to your clothing, change the clothing.
- Store coolant properly in a suitable container and keep out of the reach of children.

Condition: The engine is cold



- Stand the motorcycle upright on a level surface.
- Take off the radiator cap.
- Check the frost protection in the coolant.

−45 °C … −25 °C

» If the frost protection in the coolant does not match the specified value:
  - Correct the frost protection in the coolant.

- Check the coolant level in the radiator.

Coolant level Ⓐ above the radiator fins	10 mm

» If the coolant level does not meet the specifications:
  - Correct the coolant level.

coolant	
Coolant (p. 156) Antifreeze protection to at least: −25 °C	0.95 l

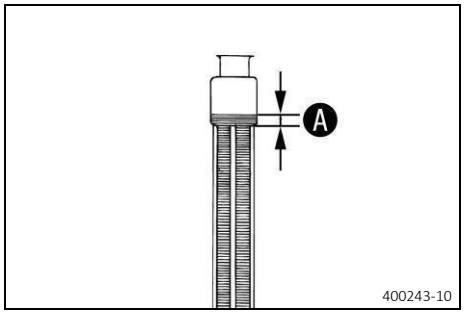
– Mount the radiator cap.

16.3 Checking the coolant level

WARNING
Danger of scalding The coolant heats up and is under high pressure when the vehicle is operated.
– Do not open the radiator, the radiator hoses, or other cooling system components if the engine or the cooling system are at operating temperature.
– Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses, or other components of the cooling system.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

WARNING
Health hazard Coolant is harmful to health.
– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if coolant has been ingested.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant comes into contact with eyes.
– If coolant spills on to your clothing, change the clothing.
– Store coolant properly in a suitable container and keep out of the reach of children.

Condition: The engine is cold



– Stand the motorcycle upright on a level surface.
– Take off the radiator cap.
– Check the coolant level in the radiator.

Coolant level A above the radiator fins	10 mm

» If the coolant level does not meet the specifications:
– Correct the coolant level.

coolant	
Coolant (p. 156) Antifreeze protection to at least: −25 °C	0.95 l

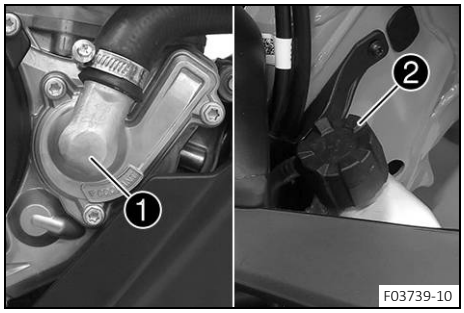
– Mount the radiator cap.

16.4 Draining the coolant

WARNING
Danger of scalding The coolant heats up and is under high pressure when the vehicle is operated.
– Do not open the radiator, the radiator hoses, or other cooling system components if the engine or the cooling system are at operating temperature.
– Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses, or other components of the cooling system.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

WARNING
Health hazard Coolant is harmful to health.
– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if coolant has been ingested.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant comes into contact with eyes.
– If coolant spills on to your clothing, change the clothing.
– Store coolant properly in a suitable container and keep out of the reach of children.

Condition: The engine is cold

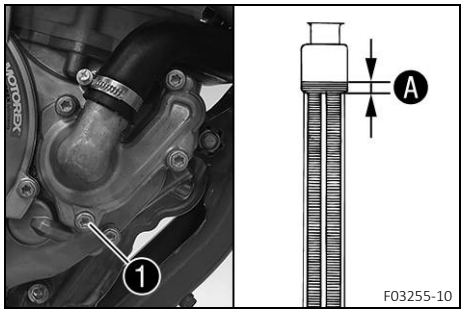


Emptying process
– Stand the motorcycle upright.
– Place an appropriate container under the water pump cover.
– Remove screw 1 and take off radiator cap 2.
– Completely drain the coolant.
– Mount screw 1 with the new sealing ring and tighten.

Screw, water pump cover	
M6	10 Nm

16.5 Refilling the coolant

WARNING
Health hazard Coolant is harmful to health.
– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if coolant has been ingested.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant comes into contact with eyes.
– If coolant spills on to your clothing, change the clothing.
– Store coolant properly in a suitable container and keep out of the reach of children.



Filling procedure
– Make sure that screw 1 is tightened.
– Stand the motorcycle upright.
– Pour coolant in up to level A above the radiator fins.

10 mm	

coolant	
Coolant (p. 156) Antifreeze protection to at least: −25 °C	0.95 l

– Mount the radiator cap.

Reworking

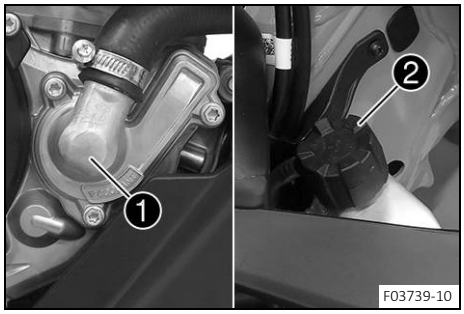
– Go for a short test ride.
– Check the coolant level. (p. 123)

16.6 Changing the coolant

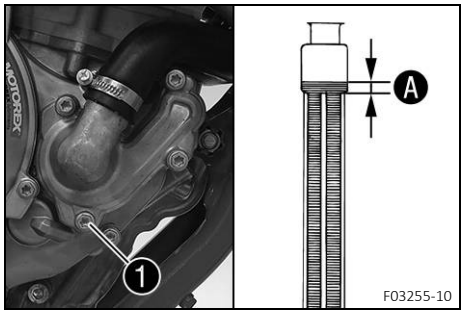
WARNING
Danger of scalding The coolant heats up and is under high pressure when the vehicle is operated.
– Do not open the radiator, the radiator hoses, or other cooling system components if the engine or the cooling system are at operating temperature.
– Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses, or other components of the cooling system.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

WARNING
Health hazard Coolant is harmful to health.
– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with skin, eyes, or clothing.
– Consult a doctor immediately if coolant has been ingested.
– Rinse the affected area immediately with plenty of water in the event of contact with skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant comes into contact with eyes.
– If coolant spills on to your clothing, change the clothing.
– Store coolant properly in a suitable container and keep out of the reach of children.

Condition: The engine is cold



Replacement process
– Stand the motorcycle upright.
– Place an appropriate container under the water pump cover.
– Remove screw ❶ and take off radiator cap ❷.
– Completely drain the coolant.



– Mount screw ❶ with the new sealing ring and tighten.

Screw, water pump cover	
M6	10 Nm

– Pour coolant in up to level Ⓐ above the radiator fins.

10 mm	

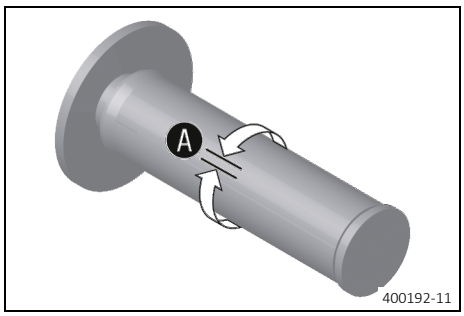
coolant	
Coolant (p. 156) Antifreeze protection to at least: −25 °C	0.95 l

– Mount radiator cap ❷.

Reworking

– Go for a short test ride.
– Check the coolant level. (p. 123)

17.1 Checking the play in the throttle cable



– Check the throttle grip for smooth operation.
– Move the handlebar to the straight-ahead position. Turn the throttle twist grip back and forth slightly and determine the play in throttle cable Ⓐ.

Throttle cable play	3 mm … 5 mm

» If the throttle cable play does not meet the specified value:
– Adjust the throttle cable play. (p. 127)

– Press the cold start button in all the way to the stop.

When the throttle twist grip is turned forward, the cold start button jumps back to the start position.

» If the cold start button does not return to its original position:
– Adjust the throttle cable play. (p. 127)

DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

– Start the engine and let it run at idle speed. Move the handlebar back and forth over the entire steering range.

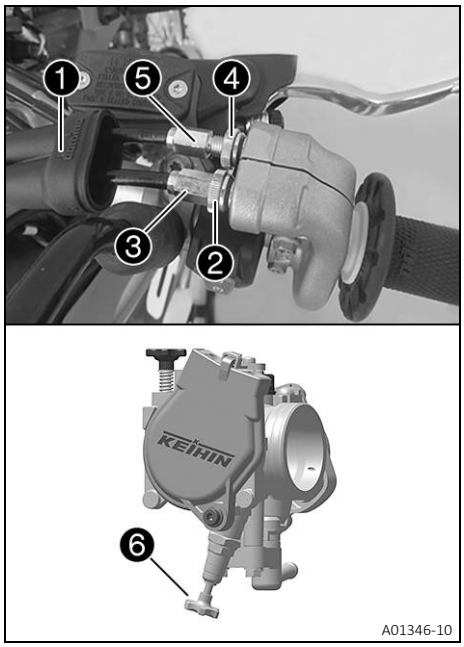
The idle speed must not change.

» If the idle speed changes:
– Adjust the throttle cable play. (p. 127)

17.2 Adjusting the throttle cable play

Note
If the correct routing of the throttle cables has already been secured, the fuel tank does not need to be removed.

Preparatory work
– Remove air filter box cover. (p. 75)
– Remove the seat. (p. 74)
– Remove the fuel tank. (p. 82)
– Check the throttle cable routing. (p. 90)



Adjustment procedure

– Move the handlebar to the straight-ahead position.
– Push back boot ❶.
– Loosen nut ❷.
– Screw adjusting screw ❸ in as far as possible.
– Loosen nut ❹.
– Press cold start button ❻ all the way to the stop.
– Turn adjusting screw ❺ so that the cold start button moves to the basic position when the throttle twist grip is turned forward.
– Tighten nut ❹.
– Turn adjusting screw ❸ so that there is play in the throttle cable at the throttle twist grip.

Throttle cable play	3 mm … 5 mm

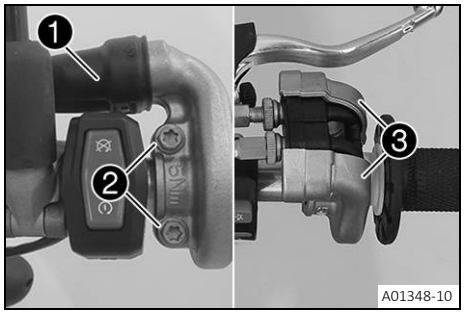
– Tighten nut ❷.
– Slide on boot ❶.
– Check the throttle grip for smooth operation.

Reworking

– Check the play in the throttle cable. (p. 127)

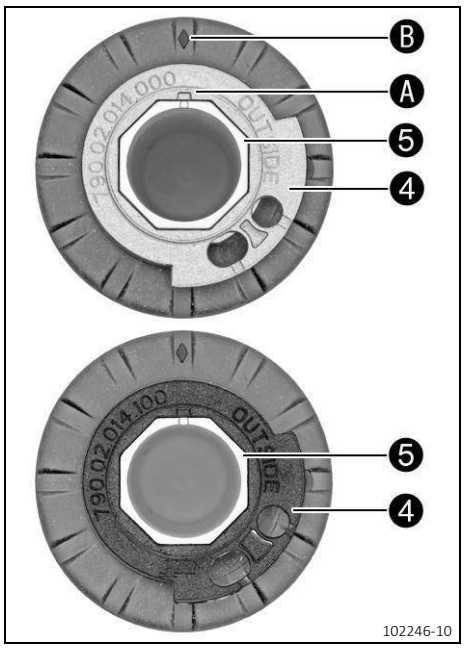
17.3 Adjusting the characteristic map of the throttle response

Note
On the throttle grip, the characteristic map of the throttle response is changed by changing the guide plate.
A guide plate with a different characteristic map is supplied.



Adjustment procedure

– Push back boot ❶.
– Remove screws ❷ and half-shells ❸.
– Detach the throttle cables and take off the grip tube.

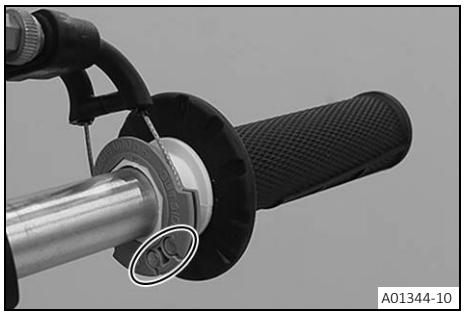


– Remove guide plate ❹ from handle tube ❺.
– Position the required guide plate on the grip tube.

The label **OUTSIDE** must be visible. Marking Ⓐ must be positioned at marking Ⓑ.

Gray guide plate (A48002014000)
Work material (Alternative 1 / 1)
Black guide plate (A46002014000)

Note
The gray guide plate opens the throttle valve more slowly.
The black guide plate opens the throttle valve more quickly.
The gray guide plate is mounted upon delivery.



– Clean the outside of the handlebar and the inside of the grip tube. Mount the grip tube on the handlebar.
– Attach the throttle cables to the guide plate and route correctly.
– Position half-shells ❸, mount and tighten screws ❷.

Screw, throttle twist grip	
M6	5 Nm

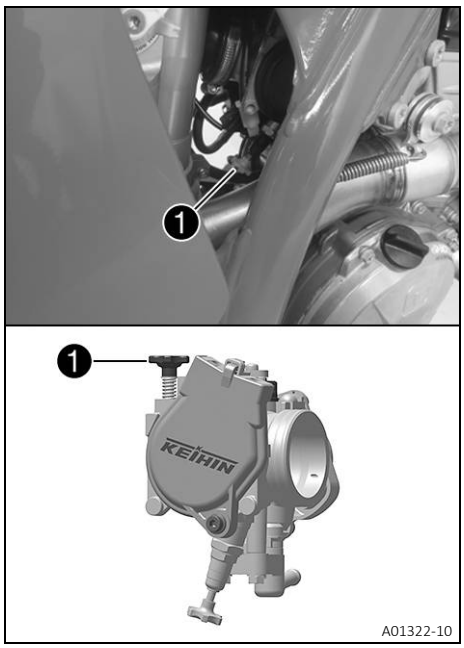
– Slide on sleeve ❶ and check the throttle grip for ease of movement.

Reworking

– Check the play in the throttle cable. (p. 127)

17.4 Adjusting the idle speed

WARNING
Danger of accidents The engine may suddenly come to a halt if the idle speed is set too low.
– Set the idle speed to the specified value.



– Run the engine until warm.
  ✓ Cold start button deactivated

DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

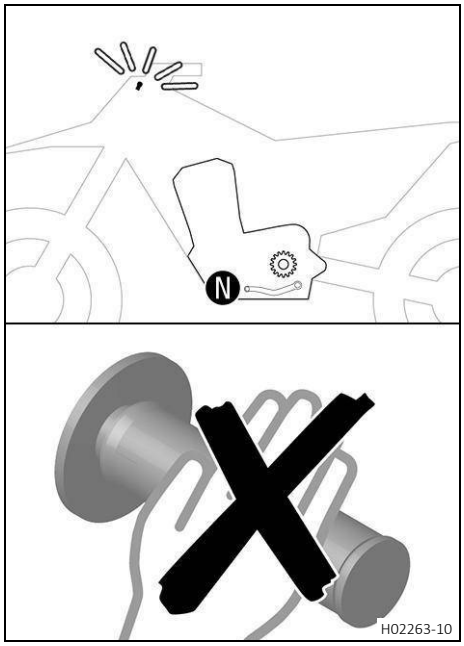
– Adjust the idle speed by turning idle speed adjusting screw 1.

Idle speed	1,950 rpm … 2,050 rpm
Service hour counter with revolution counter (A54012920100)	

Note
Turning counterclockwise lowers the idle speed.
Turning clockwise increases the idle speed.

17.5 Teaching the throttle valve position

Note
If the control unit detects that the throttle valve position at idle speed needs to be retaught, then the malfunction indicator lamp flashes 2x per second.



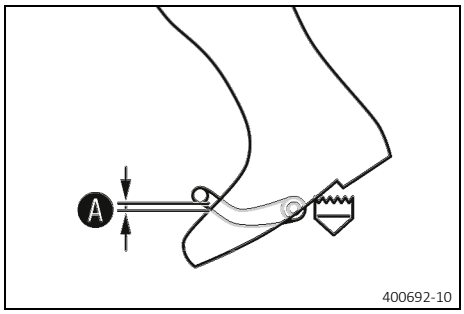
DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

– Allow the vehicle to run at idle speed.
  ✓ The malfunction indicator lamp stops flashing once teaching is completed.

Note
If the engine becomes too warm, perform a cool-down ride at medium speed.
Then do not switch off the engine after this, but leave it running at idle speed until teaching is completed.

17.6 Checking the basic position of the gear shift lever

Note
When driving, the gear shift lever must not touch the rider's boot when in the basic position.
When the gear shift lever keeps touching the boot, the transmission will be subject to an excessive load.

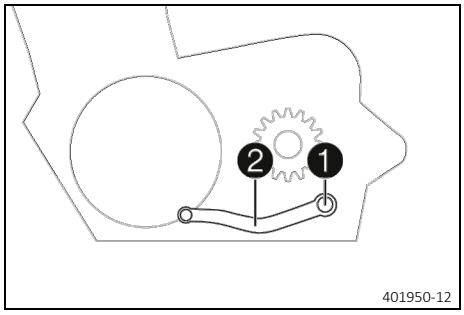


– Sit on the vehicle in the riding position and measure the distance Ⓐ between the upper edge of your boot and the shift lever.

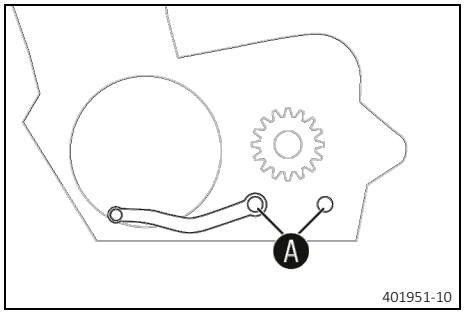
Distance between the gear shift lever and upper edge of boot	10 mm … 20 mm

» If the distance does not meet the specifications:
– Adjust the basic position of the gear shift lever. (p. 131)

17.7 Adjusting the basic position of the gear shift lever



– Remove screws ❶ with the washers and remove gear shift lever ❷.



– Clean toothing Ⓐ of the gear shift lever and shift shaft.
– Mount shift lever ❷ on the shift shaft in the required position and engage the gearing.

The gear shift lever must not come into contact with any other vehicle components during the shift procedure.

Note
The range of adjustment is limited.

– Mount and tighten screw ❶ with the washers.

Screw, shift lever	
M6	14 Nm **Loctite® 243**

18.1 Changing the fuel screen

DANGER

Fire hazard Fuel is highly flammable.

The fuel in the fuel tank expands when warm and can escape if overfilled.

- Do not refuel the vehicle in the vicinity of open flames, glowing, or smoldering objects.
- Make sure that nobody smokes in the vicinity of the vehicle during the refueling process.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it up immediately.
- Do not overfill the fuel tank.

WARNING

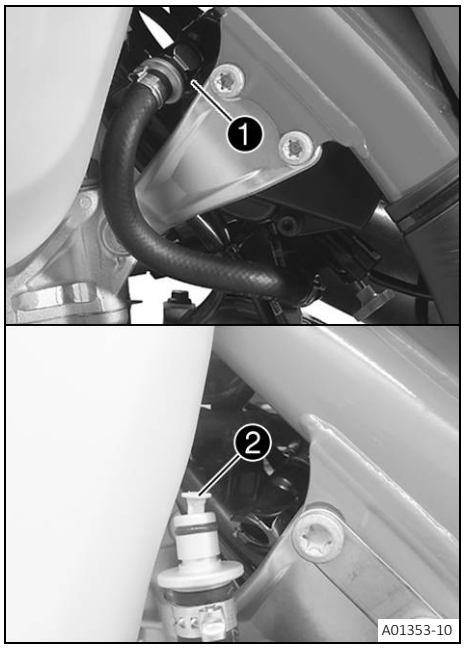
Danger of poisoning Fuel is harmful to health.

- Do not allow fuel to come into contact with skin, eyes, or clothing.
- Consult a doctor immediately if fuel has been ingested.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
- If fuel spills on to your clothing, change the clothing.
- Store fuel properly in a suitable container and keep out of the reach of children.

NOTE

Environmental hazard Improper handling of fuel is dangerous to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.



- Clean quick-lock coupling 1 thoroughly with compressed air.

  Under no circumstances should dirt enter into the fuel line. Dirt in the fuel line clogs the injector!

- Disconnect the quick-lock coupling.

Note

Remaining fuel may flow out of the fuel hose.

- Pull fuel screen 2 out of the connecting piece.
- Slide the new fuel screen all the way into the connecting piece.
- Spray silicone spray onto a lint-free cleaning cloth and lightly lubricate the O-ring of the quick-lock coupling.

  Silicone spray (p. 156)

- Join quick-lock couplings.

DANGER

Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.

- Always ensure that there is sufficient ventilation when running the engine.
- Use suitable exhaust extraction when starting or running the engine in an enclosed space.

- Start the engine and check the response.

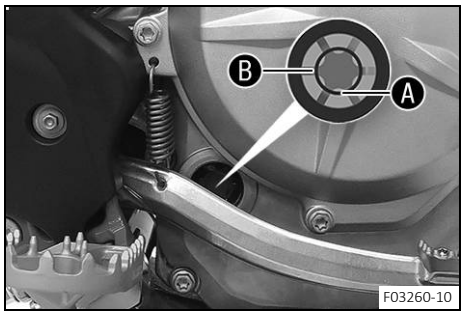
18.2 Checking the engine oil level

Preparatory work

– Stand the motorcycle upright on a level surface.

Control process

Condition: Engine is at operating temperature



– Check the engine oil level.

The engine oil is at a level between lower edge Ⓐ and the middle of level viewer Ⓑ.
After switching off the engine, wait one minute before checking the level.

» If the engine oil is not up to lower edge Ⓐ of the level viewer:

– Add engine oil. (p. 135)

18.3 Changing the engine oil and oil filter, cleaning the oil screens

WARNING

Danger of scalding Engine and gear oil heat up when the motorcycle is operated.

– Wear suitable protective clothing and safety gloves.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

NOTE

Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

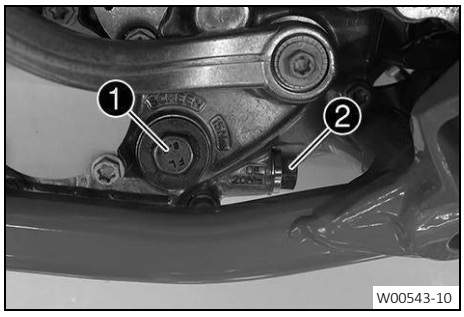
Note

Drain the engine oil with the engine at operating temperature.

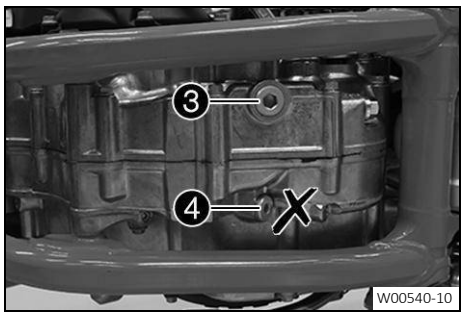
Preparatory work

– Park the motorcycle on a level surface.

Replacement process



– Position an appropriate container under the engine.
– Remove screw plug ❶ with oil screen and the O-rings.
– Remove oil drain plug ❷ with the magnet and seal ring.

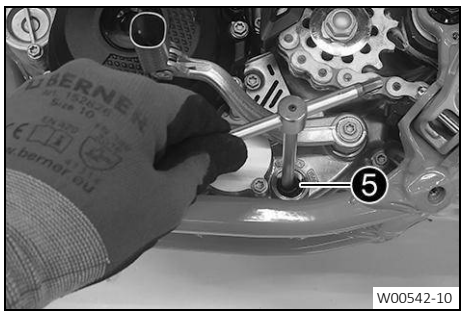


– Remove screw plug ❸ with O-ring.

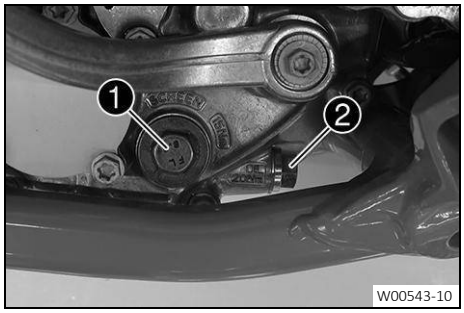
Do not remove screw ❹.

– Allow the engine oil to drain completely.
– Thoroughly clean the parts and the sealing surfaces.
– Mount and tighten screw plug ❸ with new O-ring.

Plug, oil screen	
M20×1.5	15 Nm



– Position oil screen ❺ with the O-rings on a pin wrench.
– Position the pin wrench through the drill hole of the screw plug in the opposite section of the engine case.
– Push the oil screen all the way into the engine case.

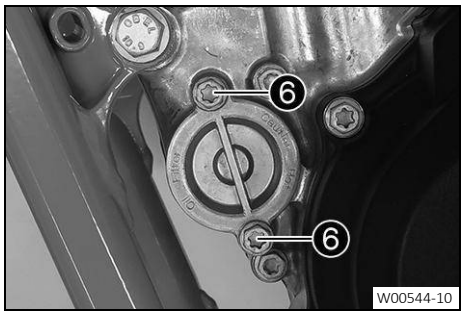


– Mount and tighten screw plug ❶ with O-ring.

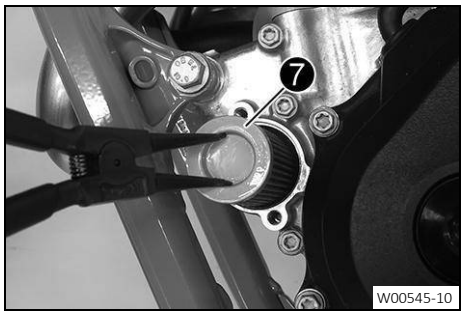
Plug, oil screen	
M20×1.5	15 Nm

– Mount and tighten oil drain plug ❷ with the magnet and a new seal ring.

Oil drain plug with magnet	
M12×1.5	20 Nm



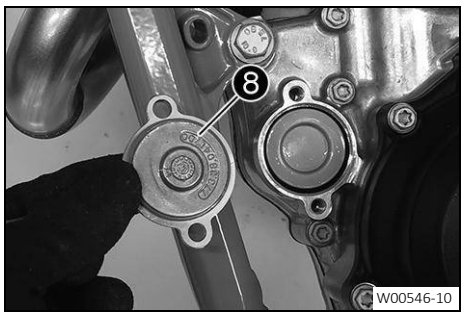
– Remove ❻ screws. Take off the oil filter cover with the O-ring.

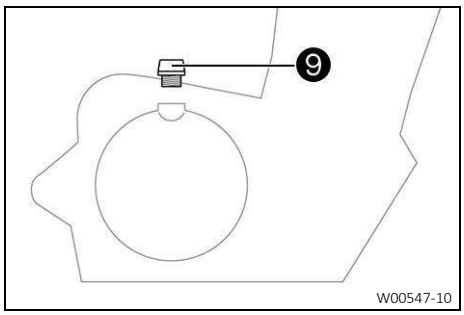


– Pull oil filter ❼ out of the oil filter housing.

Lock ring plier (51012011000)

– Allow the engine oil to drain completely.
– Thoroughly clean the parts and the sealing surface.





– Lay the motorcycle on its side and fill the oil filter housing to about ⅓ full with engine oil.
– Insert the new oil filter into the oil filter housing.
– Oil the O-ring of the oil filter cover and mount it together with oil filter cover 8.
– Mount and tighten the screws.

Screw, oil filter cover	
M6	10 Nm

– Stand the motorcycle upright.
– Remove filler plug 9 with the O-ring, and fill up with engine oil.

engine oil	
Engine oil (10W/50) (p. 155) fully synthetic	1.0 l

Note
Too little engine oil or poor-quality engine oil will result in premature wear of the engine.

– Mount and tighten the oil plug together with the O-ring.

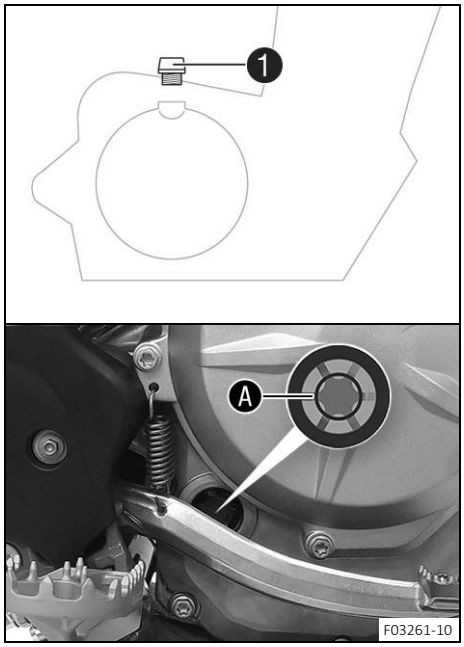
DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

– Start the engine and check it for leaks.

Reworking
– Check the engine oil level. (p. 133)

18.4 Adding engine oil

Note
Too little engine oil or poor-quality engine oil will result in premature wear of the engine.



Filling procedure

– Remove oil filler plug 1 with the O-ring from the clutch cover.
– Fill engine oil to the middle A of the level viewer.

engine oil	
Engine oil (10W/50) (p. 155) fully synthetic	1.0 l

Note
In order to achieve optimal engine oil performance, it is not advisable to mix different engine oils.
GASGAS recommends changing the engine oil, if necessary.

– Mount and tighten the oil plug together with the O-ring.

DANGER
Danger of poisoning Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
– Always ensure that there is sufficient ventilation when running the engine.
– Use suitable exhaust extraction when starting or running the engine in an enclosed space.

– Start the engine and check it for leaks.

Reworking

– Check the engine oil level. (p. 133)

19.1 Cleaning the motorcycle

NOTE

Material damage Components can be damaged or destroyed if a high-pressure cleaner is used incorrectly.

The high pressure forces water into the electrical components, socket connectors, clutch cables, and bearings, etc.

Too high a pressure can cause malfunctions and destroy components.

– Do not direct the water jet directly on to electrical components, socket connectors, clutch cables, or bearings.
– Maintain a minimum distance between the nozzle of the high-pressure cleaner and the component.

Minimum distance	60 cm

NOTE

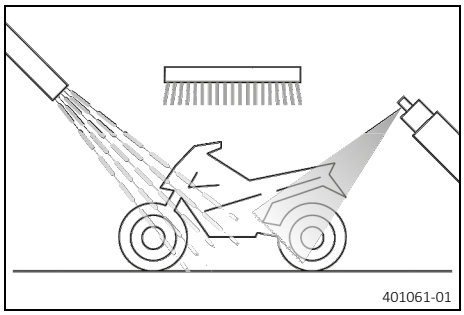
Environmental hazard Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc. correctly and in accordance with the applicable regulations.

Note

Clean the motorcycle regularly to maintain its value and appearance over a long period.

Avoid direct sunshine when cleaning the motorcycle.



– Close off the exhaust system to keep water from entering.
– Remove the coarse dirt particles with a gentle water jet.
– Spray the heavily soiled parts with a standard commercial motorcycle cleaner and clean using a brush.

Environmentally neutral universal cleaning agent (p. 157)

Note

Use warm water containing standard motorcycle cleaner and a soft sponge.

Never apply motorcycle cleaner to a dry vehicle; always rinse the vehicle with water first.

– Clean the motorcycle thoroughly with a soft water jet, then allow to dry.
– Remove the cover from the exhaust system.

WARNING

Danger of accidents Moisture and dirt impair the brake system.

– Brake carefully several times to dry out and remove dirt from the brake pads and the brake discs.

– After cleaning, ride the vehicle a short distance until the engine warms up.

Note

The heat produced causes water to evaporate at inaccessible locations in the engine and on the brake system.

– After the motorcycle has cooled off, lubricate all moving parts and pivot points.
– Clean the chain. (p. 85)
– Treat bare metal (except for brake discs and the exhaust system) with an anticorrosive.

Preserving materials (p. 157)

– Treat all plastic parts and powder-coated parts with a mild cleaning and care product.

Cleaning agents for plastics, glass, lacquers, metals, windshields and visors (p. 157)

– Lubricate the steering lock.

Universal oil spray (p. 155)

– Grease the ignition switch.

Universal oil spray (p. 155)

19.2 Checks and maintenance steps for winter operation

WARNING

Danger of accidents Salt on the roads impairs the brake system.

– Brake carefully several times to remove salt from the brake linings and the brake discs.

WARNING

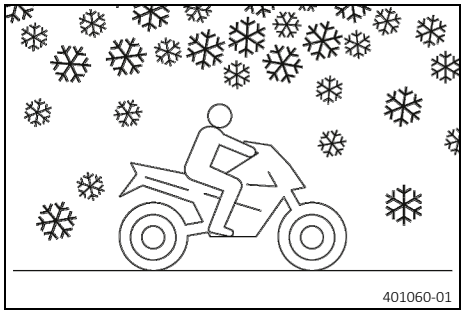
Danger of accidents Oil, grease or wax on the brake discs reduces the brake action.

– Always keep the brake discs free of oil, fat and wax.
– Clean the brake discs with brake cleaner when necessary.

Note

If you use the vehicle in winter, you must expect salt on the roads. You should therefore take precautions against aggressive road salt.

If the vehicle was operated in road salt, clean it with cold water after riding. Warm water enhances the corrosive effects of salt.



– Clean the motorcycle. (p. 137)
– Clean brake system.

Note

After every trip on salted roads, thoroughly wash the brake calipers and brake pads with cold water and dry carefully. This should be done after the parts are cooled down and while they are installed.

After riding on salted roads, thoroughly clean the vehicle with cold water and dry it well.

– Treat the engine, link fork, and all other bare or zinc-plated parts (except the brake discs) with a wax-based corrosion inhibitor.
– Clean the chain. (p. 85)

20.1 Storage

WARNING

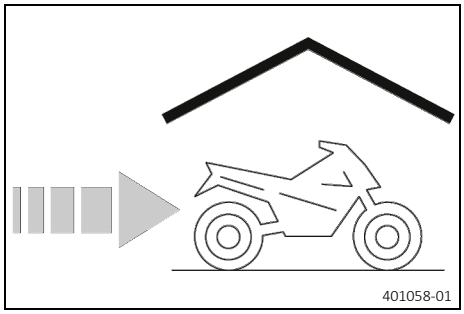
Danger of poisoning Fuel is harmful to health.

- Do not allow fuel to come into contact with skin, eyes, or clothing.
- Consult a doctor immediately if fuel has been ingested.
- Do not inhale fuel vapors.
- Rinse the affected area immediately with plenty of water in the event of contact with skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if fuel comes into contact with eyes.
- If fuel spills on to your clothing, change the clothing.
- Store fuel properly in a suitable container and keep out of the reach of children.

Note

If you plan to garage the motorcycle for a longer period, perform the following steps or have them performed.

Before storing the motorcycle, check all parts for function and wear. If service, repairs, or replacements are necessary, you should do this during the storage period (workshops less busy). In this way, you can avoid long workshop waiting times at the start of the new season.



- When refueling for the last time before taking the motorcycle out of service, add fuel additive.

Fuel additive (p. 154)

- Refuel. (p. 48)

Tip

Fill the fuel tank completely as specified, using fuel with the lowest possible ethanol content.

- Clean the motorcycle. (p. 137)
- Change the engine oil and the oil filter, clean the oil screens. (p. 133)
- Check the frost protection and coolant level. (p. 122)
- Check the tire pressure. (p. 110)
- Remove the 12 V battery. (p. 112)
- Charge the 12 V battery. (p. 113)

Storage temperature of the 12 V battery without direct sunlight	0 °C … 35 °C

- Store the vehicle in a dry location that is not subject to large fluctuations in temperature.

Note

GASGAS recommends putting the motorcycle on a stand or lift.

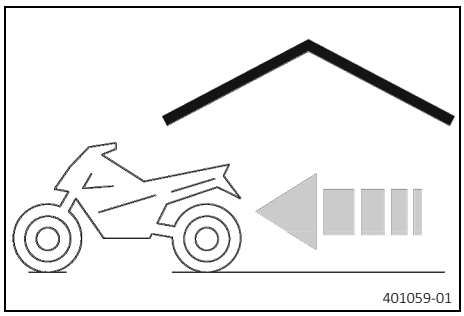
- Raise the motorcycle with a lift stand. (p. 61)

Preferably cover the motorcycle with a tarp or similar cover that is permeable to air. Do not use any non-porous materials, as moisture cannot escape and corrosion can occur.

Note

Avoid running the engine of a motorcycle in storage for a short time only. Since the engine cannot warm up properly, the water vapor produced during combustion condenses and causes valves and the exhaust system to rust.

20.2 Preparing for use after storage



- Remove the motorcycle from the lift stand. (p. 61)
- Install the 12 V battery. (p. 113)
- Perform checks and maintenance measures when preparing for use. (p. 45)
- Take a test ride.

21.1 troubleshooting

Cause	Finding	Remedy
The engine does not turn over (starter motor)	Operating error 12 V battery discharged Main fuse blown Starter relay defective Starter motor defective	– Carry out the starting procedure. (p. 45) – Charge the 12 V battery. (p. 113) – Check the charging voltage. – Check the open-circuit current. – Check the stator winding of the alternator. – Change the main fuse. (p. 115) – Check the starter relay. – Check the starter motor.
The engine turns but does not start	Operating error Quick-lock coupling not joined Error in the circuit, OCU LED **A** and **D** lights up. Idle speed is not set correctly Spark plug sooty or wet Plug gap of spark plug too wide Faulty ignition Short-circuit cable in wiring harness frayed, stop button or emergency OFF switch faulty Error in the electronic fuel injection	– Carry out the starting procedure. (p. 45) – Join quick-lock couplings. – Check the electrical system. – Adjust the idle speed. (p. 129) – Clean and dry the spark plug and spark plug connector, or change if necessary. – Adjust plug gap. Plug gap of spark plug: 1.0 mm – Check the ignition system. – Check the wiring harness. (Visual check). – Check the electrical system. – Read out the fault memory using the diagnostics tool.
Engine does not speed up	Error in the electronic fuel injection Faulty ignition	– Read out the fault memory using the diagnostics tool. – Ignition coil - check the secondary winding. – Check the spark plug connector. – Check the stator winding of the alternator.
Engine has too little power	Air filter is very dirty Fuel filter is very dirty Fuel screen is very dirty Error in the electronic fuel injection Exhaust system leaks, deformed or too little glass fiber filling in the silencer Valve clearance too little Faulty ignition	– Clean the air filter and air filter box. (p. 78) – Change the fuel filter. – Change the fuel screen. (p. 132) – Read out the fault memory using the diagnostics tool. – Check exhaust system for damage. – Change the glass fiber filling of the muffler. (p. 81) – Adjust the valve clearance. – Ignition coil - check the secondary winding. – Check the spark plug connector. – Check the stator winding of the alternator.

Cause	Finding	Remedy
The engine dies during the trip	Lack of fuel Error in the circuit, OCU LED **A** and **D** lights up.	– Refuel. (p. 48) – Check the electrical system.
Engine overheats	Too little coolant in cooling system Too little air stream Radiator fins very dirty Foam formation in the cooling system Bent radiator hose Thermostat defective Defect in the radiator fan system, OCU LED **E** lights up.	– Check the transmission and cooling system for leaks. – Check the coolant level. (p. 123) – Switch off the engine when standing. – Clean the radiator fins. – Drain the coolant. (p. 123) – Refill the coolant. (p. 124) – Change the radiator hose. – Check the thermostat. Opening temperature: 70 °C – Check the radiator fan. – Check the electrical system.
Malfunction indicator lamp lights up or flashes	Error in the electronic fuel injection	– Check wiring for damage and electrical plug-in connectors for corrosion and damage. – Read out the fault memory using the diagnostics tool.
High oil consumption	Engine vent hose bent The engine oil level is too high The engine oil is too thin (low viscosity) Piston and cylinder worn	– Route the vent hose without bends or change it if necessary. – Check the engine oil level. (p. 133) – Change the engine oil and the oil filter, clean the oil screens. (p. 133) – Measure the piston/cylinder mounting clearance.
12 V battery discharged	The 12-V battery is not being charged by the alternator unwanted electrical load	– Check the charging voltage. – Check the stator winding of the alternator. – Check the open-circuit current.
Values in combination instrument deleted (time, stop watch, lap times)	The combination instrument battery is empty	– Change combination instrument battery. (p. 120)
Fault with the lighting system or horn.	Error in the circuit, OCU LED **B** or **C** lights up.	– Check the electrical system.

22.1 Engine

22.1.1 Technical data - engine

Design	1-cylinder 4-stroke engine, water-cooled
Displacement	349.7 cm³
Stroke	57.5 mm
Bore	88 mm
Compression ratio	13.7:1
Control	DOHC, four valves controlled via cam lever, drive via timing chain
Valve diameter, intake	36.3 mm
Valve diameter, exhaust	29.1 mm
Valve clearance	
Intake at: 20 °C	0.08 mm … 0.15 mm
Exhaust at: 20 °C	0.12 mm … 0.19 mm
Crankshaft bearing	2-cylinder roller bearing
Big (bottom) end bearing	Plain bearing
Wrist pin bearing	Bearing bush
Piston	Forged light alloy
Piston rings	1 compression ring, 1 oil scraper ring
Engine lubrication	Pressure circulation lubrication with 2 trochoidal pumps
Primary transmission	24:72
Clutch	Multidisc clutch in oil bath/hydraulically activated/damped
Transmission	6 speed transmission, claw shift
Gear ratios	
1st gear	13:33
2nd Gear	16:30
3rd Gear	18:26
4th Gear	22:26
5th Gear	23:23
6th Gear	26:22
Alternator	• 14 V • 200 W
Ignition system	Contactless controlled fully electronic ignition with digital ignition adjustment
Spark plug	NGK LMAR9AI-10
Plug gap of spark plug	1.0 mm
Cooling	Liquid cooling, permanent circulation of coolant by water pump
Starting aid	Starter motor
Idle speed	1,950 rpm … 2,050 rpm

22.1.2 Capacities - engine

engine oil	
Engine oil (10W/50) (p. 155) fully synthetic	1.0 l

coolant	
Coolant (p. 156) Antifreeze protection to at least: −25 °C	0.95 l

22.2 Chassis

22.2.1 Technical data - chassis

Frame	Central tube frame made of chrome molybdenum steel tubing
Fork	**WP XPLOR**
Suspension travel:	
front	291.2 mm
rear	300 mm
Triple clamp offset	22 mm
Shock absorber	**WP XACT LDS**
Brake system	Disc brakes, floating brake calipers
Brake discs diameter	
front	260 mm
rear	220 mm
Brake disc wear limit	
front	2.5 mm
rear	3.5 mm
Street tire pressure	
front	2.0 bar
rear	2.0 bar
Final drive	14:48
Chain	5/8 x 1/4"
Rear sprockets available	• 46 teeth • 48 teeth
Steering head angle	63.9°
Wheelbase	1,489 ±10 mm
Seat Height unloaded	957 mm
Ground clearance unloaded	344 mm
Weight without fuel approx.	115.2 kg
Maximum permissible front axle load	145 kg
Maximum permissible rear axle load	190 kg
Maximum permissible total weight	335 kg

22.2.2 Technical data - tires

Tire front	Rear tire
90/90 - 21 M/C 54S M+S TT Continental TKC80	**120/90 - 18 M/C 65R M+S TT** Continental TKC80
The tires specified represent one of the possible series production tires. For alternative manufacturers, if any, contact an authorized dealer or qualified tire dealership. If local road approval regulations apply, these and the respective technical specifications must be observed.	

22.2.3 Capacities - vehicle

Total fuel tank capacity, approx.	
Super unleaded (ROZ 95) (p. 154)	9 l

22.3 Electrics

22.3.1 Battery

12-V battery	HJTZ5S-FP-C	Lithium-ion battery Battery voltage: 12 V Nominal capacity: 2.0 Ah Maintenance-free
Button cell	CR 2430	Battery voltage: 3 V

22.3.2 Fuses

Fuse	58011109120	20 A

22.3.3 Lamps

Dashboard illumination and indicator lights	LED	
Low beam	LED	
Parking light	LED	
high beam	LED	
Turn signal	RY10W / Sockel BAU15s	12 V 10 W
Brake light	LED	
Tail light	LED	
License plate lighting	LED	

22.4 Fork

22.4.1 Technical data - fork

Fork part number	A590C163X401000

Compression damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks
Rebound damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks
Spring length with preload spacer(s)	474 mm
Spring rate	
Weight of rider: 65 kg … 75 kg	4.4 N/mm
Weight of rider: 75 kg … 85 kg	4.6 N/mm
Weight of rider: 85 kg … 95 kg	4.8 N/mm

Fork length	940 mm

22.4.2 Capacities - fork

Fork oil per fork leg	
Fork oil (48601166S1) (SAE 4) (p. 155)	635 ±10 ml

22.5 Shock absorber

22.5.1 Technical data - shock absorber

Shock absorber part number	A390C463X408000

Low-speed compression damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks
High-speed compression damping	
Comfort	2.5 turns
Standard	2 turns
Sport	1.5 turns
Rebound damping	
Comfort	18 clicks
Standard	15 clicks
Sport	12 clicks
Preload	7 mm
Spring rate	
Weight of rider: 65 kg … 75 kg	42 N/mm
Weight of rider: 75 kg … 85 kg	45 N/mm
Weight of rider: 85 kg … 95 kg	48 N/mm
Spring length	240 mm
Gas assisted	10 bar
Static sag	40 mm
Rider sag	110 mm
Installation position	456.3 mm

22.5.2 Capacities - shock absorber

Oil capacity, shock absorber	
Shock absorber oil (50180751S1) (SAE 2.5) (p. 156)	Fill to the maximum mark

22.6 Tightening torque

22.6.1 engine tightening torques

Oil nozzle for main bearing lubrication	M4	2 Nm **Loctite® 243**
Oil nozzle for clutch lubrication	M4	2 Nm **Loctite® 243**
Screw, oil nozzle bent for piston cooling	M4	2.5 Nm **Loctite® 243**
Jet, crank chamber ventilation	M4	2 Nm **Loctite® 243**
Hose clip, intake flange	M4	3 Nm
Detent arm screw	M5	6 Nm **Loctite® 243**
Screw, gear position sensor	M5	5 Nm **Loctite® 243**
Screw, clutch spring	M5	6 Nm
Suction/pressure pump oil pump cover screw	M5	6 Nm **Loctite® 243**
Oil pump idler gear fuse screw	M5	6 Nm **Loctite® 243**
Oil nozzle for piston cooling	M5	2 Nm **Loctite® 243**
Screw, bearing retainer	M5	6 Nm **Loctite® 243**
Stator screw	M5	6 Nm **Loctite® 2701**
Alternator cover grub screw	M5	2 Nm **Loctite® 243**
Shift star screw	M6	10 Nm **Loctite® 243**
Exhaust flange screw	M6	10 Nm **Loctite® 243**
Screw, guide rail	M6	10 Nm **Loctite® 243**
Screw, timing chain failure protection	M6	10 Nm **Loctite® 243**
Screw, starter motor	M6	10 Nm
Fuel vapor retention system connection screw	M6	5 Nm **Loctite® 243**
Screw, fuel vapor retention system lock	M6	5 Nm **Loctite® 243**
Screw, outer clutch cover	M6	10 Nm
Screw, inner clutch cover	M6	10 Nm

Screw, clutch slave cylinder M6		10 Nm
Screw, engine case M6		10 Nm
Screw, oil filter cover M6		10 Nm
Screw, shift lever M6		14 Nm **Loctite® 243**
Screw, starter motor - intermediate gear M6		10 Nm **Loctite® 243**
Screw, valve cover M6		8 Nm
Stud, cylinder head M6		6 Nm **Loctite® 243**
Nut, cylinder head M6		10 Nm
Screw, water pump cover M6		10 Nm
Nut, water pump impeller M6		6 Nm **Loctite® 243**
Screw, ignition cover M6		10 Nm
Autodecompressor screw plug M7×1		15 Nm **Loctite® 243**
Screw, camshaft bearing bridge M7×1 Engine oil	1.	5 Nm
	2.	14 Nm
Slide rail screw M8		15 Nm **Loctite® 243**
Crankshaft clamp screw plug M8		10 Nm
Crankshaft fixing screw M8		8 Nm
Screw plug, cam lever shaft M10×1		10 Nm
Front sprocket screw M10		60 Nm **Loctite® 243**
Chain tension adjuster finger follower shaft plug M10×1		8 Nm
Screw, rotor M10×1		70 Nm Engine oil
Coolant temperature sensor M10×1.25		12 Nm
Oil channel screw plug M10×1		15 Nm **Loctite® 243**
Stud, cylinder head M10×1.25		20 Nm **Loctite® 243**
Nut, cylinder head M10×1.25 Engine oil	1.	10 Nm
	2.	30 Nm
	3.	180°

Spark plug M10×1	12 Nm
Oil drain plug with magnet M12×1.5	20 Nm
Pressure control valve plug M12×1.5	20 Nm
Oil drain plug M14×1.5	15 Nm
Nut, inner clutch hub M18×1.5	100 Nm
Nut, primary gear wheel M18LH×1.5	120 Nm **Loctite® 243**
Plug, oil screen M20×1.5	15 Nm
Screw plug, timing chain tensioner M24×1.5	40 Nm
Oil plug M24×3	hand-tight
Screw plug, alternator cover M24×1.5	18 Nm **Loctite® 243**

22.6.2 Chassis tightening torques

Hose connector, active carbon filter	3.8 Nm
Mushroom head screw for spoiler and seat	2.5 Nm
Screw, radiator hoses clip	2.4 Nm
Screw, fixed grip M4	5 Nm **Loctite® 243**
Screw, hose clamp, throttle body M4	5 Nm
Remaining nuts on chassis M5	5 Nm
Remaining screws on chassis M5	5 Nm
Screw, battery terminal M5	2.5 Nm
Screw, light switch M5	1 Nm
Screw, turn signal switch M5	1 Nm
Screw, intake air temperature sensor M5	2.7 Nm
Screw, frame protector M5	3 Nm
Screw, throttle body cover M5	2.6 Nm
Nut, starter motor M6	4 Nm

Remaining nuts on chassis M6	10 Nm
Remaining screws on chassis M6	10 Nm
Screw, throttle twist grip M6	5 Nm
Screw, rear brake disc M6	14 Nm **Loctite® 243**
Screw, front brake disc M6	14 Nm **Loctite® 243**
Screw, chain slider guard M6	6 Nm **Loctite® 243**
Screw, ball joint of push rod on brake cylinder M6	10 Nm **Loctite® 243**
Fender screw M6	12 Nm
Screw, seat installation M6	8 Nm
Brake line guide screw on swingarm M6	4.5 Nm **Loctite® 243**
Screw, connector support incl. dashboard M6	5 Nm
Screw, ground wire on frame M6	10 Nm
Screw, starter cable to starter relay M6	6 Nm
Screw, hand lever M6	5 Nm
Screw, battery holding bracket M6	6 Nm
Screw, fuel tank spoiler on radiator M6	6 Nm
Nut, throttle cable on throttle body M6	3 Nm
Screw, rear chain guide M6	10 Nm **Loctite® 243**
Screw, front chain guide M6	10 Nm
Nut, rear sprocket screw M8	35 Nm **Loctite® 2701**
Nut, rim lock M8	12 Nm
Remaining nuts on chassis M8	25 Nm
Remaining screws on chassis M8	25 Nm
Screw, front brake caliper M8	25 Nm **Loctite® 243**
Screw, top triple clamp M8	20 Nm

Screw, bottom triple clamp M8	15 Nm
Screw, fork shoe M8	15 Nm
Screw, upper steering stem M8	20 Nm **Loctite® 243**
Screw, manifold M8	15 Nm
Handlebar clamp screw M8	20 Nm
Screw, chain slider M8	15 Nm
Screw, engine brace on engine M8×20	25 Nm **Loctite® 243**
Screw, subframe, top M8	40 Nm **Loctite® 243**
Screw, side stand attachment M8	33 Nm **Loctite® 2701**
Screw, subframe, bottom M8	35 Nm **Loctite® 2701**
Screw, engine brace on frame M8×15	25 Nm **Loctite® 2701**
Screw, front sprocket cover M8	15 Nm
Nut, rear brake pedal stop M10	45 Nm
Screw, brake caliper on brake caliper bracket M10	45 Nm **Loctite® 243**
Engine bracket screw M10	60 Nm
Remaining nuts on chassis M10	45 Nm
Remaining screws on chassis M10	45 Nm
Screw, handlebar mount M10	40 Nm **Loctite® 243**
Top shock absorber screw M10	60 Nm **Loctite® 2701**
Bottom shock absorber screw M10	60 Nm **Loctite® 2701**
Screw, sprocket M10	60 Nm **Loctite® 2701**
Nut, swingarm pivot M16×1.5	100 Nm
Screw, top steering head M20×1.5	12 Nm
Screw, wheel spindle, front M20×1.5	35 Nm
Nut, wheel spindle, rear M22	80 Nm

Screw-in nozzle, cooling system M24×1.5	7.5 Nm **Loctite® 243**
Outer diaphragm fitting **EJOT PT®** – 35×25	0.8 Nm
Outer diaphragm fitting **EJOT PT®** – 35×25	0.8 Nm
Inner diaphragm fitting **EJOT PT®** – 35×25	1 Nm
Spoke nipple, front wheel M4,5	6 Nm
Spoke nipple, rear wheel M4,5	6 Nm
Screw, intake air temperature sensor **EJOT PT®** – 50×18	0.7 Nm
Screw, emergency OFF switch **EJOT PT®** – K50×18	2 Nm
Combination switch screw **EJOT PT®** – K50×18	2 Nm
Screw, pressure regulator **EJOT PT®** – K60×25 – Z	2.3 Nm
Screw, seat installation **EJOT EJOFORM®** – K60×23/18	2.5 Nm
Remaining screws on chassis **EJOT PT®** – K60×25 – Z	2 Nm
Screw, fuel pump **EJOT PT®** – M60×30	2.5 Nm
Screw, air filter box on subframe **EJOT PT®** – 60×20	5 Nm
Nut, linkage lever on angle lever M14x1,5	60 Nm

A Technical terms

OBD	On-board diagnosis	Vehicle system, which monitors the specified parameters of the vehicle electronics

B Fuels

Super unleaded

Standards

• ROZ 95	→ DIN EN 228

Fuel additive

Recommended supplier

MOTOREX®

- **FUEL STABILIZER**

C Operating supplies

Off-road chain spray

Recommended supplier

MOTOREX®

- **CHAINLUBE OFF ROAD**

Fork oil

Order details

- 48601166S1

Standards

- SAE 4 → SAE

Universal oil spray

Recommended supplier

MOTOREX®

- **JOKER 440 SYNTHETIC**

Long-life grease

Recommended supplier

MOTOREX®

- **2000**

Engine oil

Recommended supplier

MOTOREX®

- **CROSS POWER 4T**

Standards

→ JASO T903 MA2

- 10W/50 → SAE

Properties

- fully synthetic

Engine oil

Recommended supplier

MOTOREX®

- **TOP SPEED 4T**

Standards

→ JASO T903 MA2

- 15W/50 → SAE

Properties

- Partially synthetic

High viscosity grease

Recommended supplier

SKF®

- **LGHB 2**

Silicone spray

Recommended supplier

MOTOREX®

- **SILICONE SPRAY**

Shock absorber oil

Order details

- 50180751S1

Standards

- SAE 2.5 → SAE

Oil for foam air filter

Recommended supplier

MOTOREX®

- **RACING BIO AIR FILTER OIL**

Brake fluid DOT 4 / DOT 5.1

Recommended supplier

Castrol

- **REACT PERFORMANCE DOT 4**

MOTOREX®

- **BRAKE FLUID DOT 5.1**

Standards

→ DOT

Coolant

Recommended supplier

MOTOREX®

- **COOLANT M3.0**

Properties

- Antifreeze protection to at least −25 °C

D Cleaning agents

Chain cleaner

Recommended supplier

MOTOREX®

- **CHAIN CLEAN**

Preserving materials

Recommended supplier

MOTOREX®

- **MOTO PROTECT**

Air filter cleaning agent

Recommended supplier

MOTOREX®

- **RACING BIO AIR FILTER CLEANER**

Cleaning agents for plastics, glass, lacquers, metals, windshields and visors

Recommended supplier

MOTOREX®

- **QUICK CLEANER**

Environmentally neutral universal cleaning agent

Recommended supplier

MOTOREX®

- **MOTO CLEAN UNIVERSAL**

E Icons

E.1 Symbol colors

E.1.1 Yellow and orange symbols

Yellow and orange symbols indicate a malfunction status that requires prompt intervention. Active driving aids are also represented by yellow or orange symbols.

	Malfunction indicator lamp lights up/flashes yellow
	The fuel level warning lamp lights up yellow

E.1.2 Green and blue symbols

Green and blue symbols convey information.

	Turn signal indicator lamp flashes green
	The high beam indicator lamp lights up blue

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