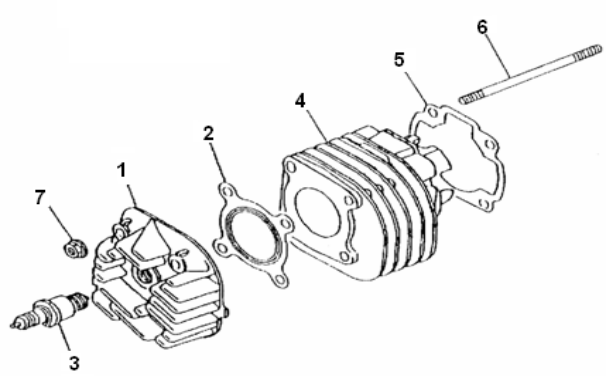
QJ1E40QMB-4 JCK-(Q07-01)-B08(双灯)-1A(1010208.01501)

目录		备注
1	气缸总成	仿欧II气缸盖，火花塞型号：E借用
2	曲轴箱分总成	左曲轴箱搭子不铣掉 ，外露零件镀铬
3	侧盖分总成	欧II款， 字样：光板，银白色漆，侧盖固定螺钉：欧II镀铬
4	活塞连杆曲轴分总成	欧I销孔加大(轴承TPI)）
5	机油泵分总成	带拉线50CC（打502标记）进油管长度：360±5，出油管长度：280±5
6	导风罩分总成	含防尘盖,光板，外露件镀铬
7	起动分总成	马达线长度：460~470，起动 借用
8	传动机构总成	离合器滚珠重量5克，结构为左半（正常型50-5-8）+右半（正常型50-5.0.1）
9	变速系统分总成	40-4齿轮箱齿轮）
10	进气阀分总成	正常型，双开、正常，断头螺 借用
11	磁电机总成	15° 借用
12	化油器总成	三国，主量孔70，不限速，无 借用

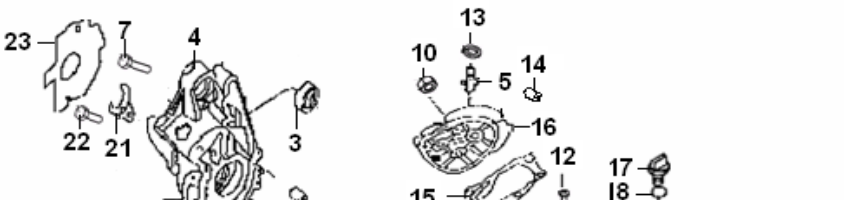
1 **气缸总成（40-1）C YLINDER HEAD ASSY状态：仿欧II气缸盖，火花塞型号：BR8HSA，缸盖螺母：正常型,非石棉垫片**

NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	1E40-1-1A	30701B01F00A	HEAD，CYLINDER	1
2	40-1-2	30507B01F000	GASKET，CYLINDER HEAD	1
3	52-1.2	201204.013000	SPARK PLUG	1
4	1E40-1-3A	27101B01F00A	CYLINDER	1
5	40-1-4	204204.001000	GASKET，CYLINDER	1
6	40-2-10	26107B01F910	STUD BOLT	4
7	50-2-9	304290700062	NUT	4

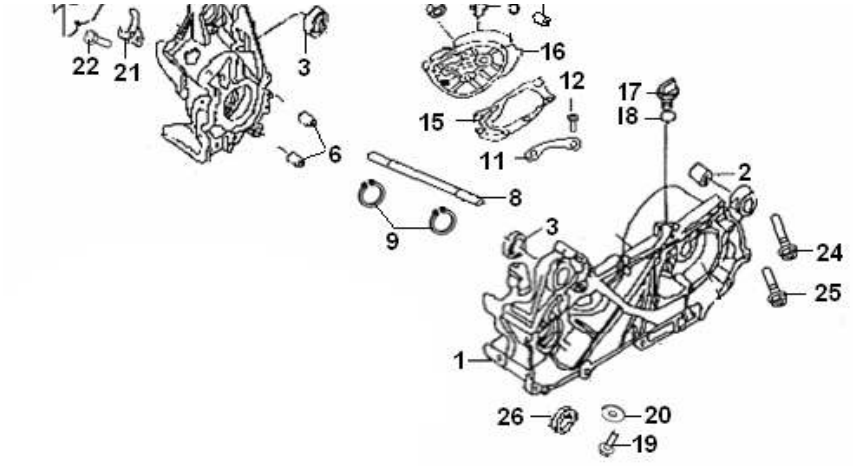


2 **曲轴箱分总成（QJ1E40QMB-4.1C£QJ1E40QMB-4.3C£QJ1E40QMB-4.9C）CRANKCASE ASSY左曲轴箱搭子不铣掉，外露件镀铬**

NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40QMB-4	206200.045000	CRANKCASE,LH	1
2	50-2.1	26108G02F000	BUSH,ENGINE MOUNTING	1

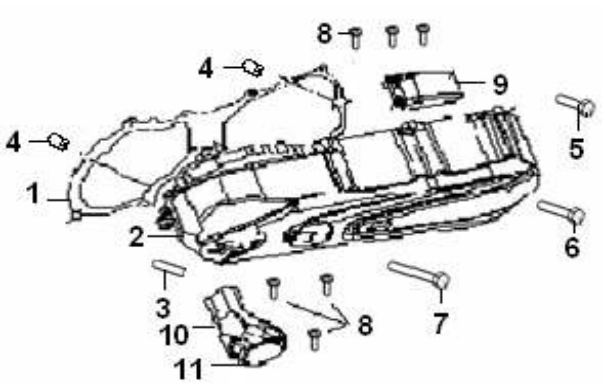


3	GB/T276-1994	B12016600300	BEARING 6003-2RS	2
4	QJ1E40QMB-4	26211B09F001	CRANKCASE,RH	1
5	50-16-2	26142G02F000	BRAKE SHOE	1
6	50-2-15	26123G02F000	DOWEL PIN 12X16	2
7	GB/T16674-19	301310603565	PAN HEAD SCREW M6X35	6
8	QJ1E40QMB-4	26109B09F000	AXLE,engine mount	1
9	GB/T894.1-19	B08010001700	CIRCLIP 17	2
10	GB/T6177-200	B04070812553	NUT M8	1
11	QJ1E40QMB-4	26214B09F000	BEARING HOLDER	1
12	GB/T818-2000	B02000601262	PAN HEAD SCREW M6X12	2
13	157.3-11	14222J01F000	O-RING	1
14	50-2-15	26123G02F000	DOWEL PIN 12X16	2
15	QJ1E40QMB-4	214201.004000	GASKET，GEAR BOX	1
16	QJ1E40QMB-4	18101B09F000	COVER, GEAR BOX	1
17	50-2-3	206407.004081	OIL PLUG	1
18	50-2-4	26102G02F000	O RING	1
19	50-2-2	301310801605	FLANGE BOLT M8X16	1
20	153FM-090000	18105H03F000	PLATE WASHER 8	1
21	50-7-4	26214G02F910	OIL SEAL HOLDER	1
22	GB/T16674-19	301310601263	PAN HEAD SCREW M6X12	1
23	50-7-3	206321.001000	GASKET	1
24	GB/T16674-19	301310805565	SCREW M8X55	2
25	GB/T16674-19	301310805065	SCREW M8X50	5
26	50-2-13	207234.001000	bush	1



3 **侧盖分总成（QJ1E40QMB-4.6J ） SIDECOVER ASSY 状态：欧II款， 字样：光板，侧盖固定螺钉：欧II镀铬**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40QMB-4	207208.017000	GASKET,L CRANKCASE	1
2	QJ1E40QMB-4	207200.117082	L CRANKCASE COVER	1
3	50-2-8	26128G02F000	IDLE GEAR	1
4	157.4-6	26208J01F000	DOWEL PIN	2
5	GB/T16674-19	301310602565	PAN HEAD SCREW M6X25	8

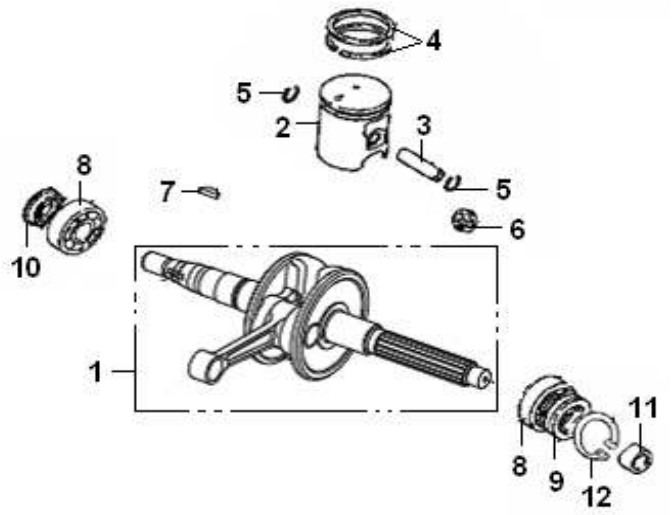


6	GB/T16674-19	301310603565	PAN HEAD SCREW M6X35	1
7	GB/T16674-19	301310606565	PAN HEAD SCREW M6X65	1
8	GB845-85	3052035014F5	SCREW ST3.5X14	6
9	QJ1E40QMB-4	14149B09F000	AIR DUCT-OUTLET	1
10	QJ1E40QMB-4	14148B09F000	AIR DUCT-INLET	1
11	QJ1E40QMB-4	14150B09F000	FILTER ASSY	1



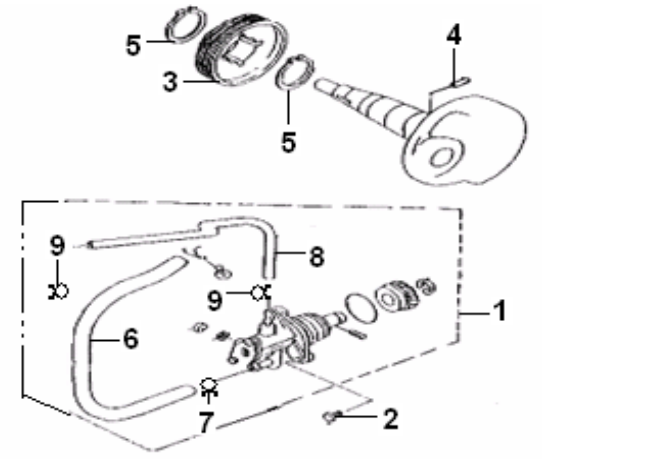
4 **活塞连杆曲轴分总成（ QJ1E40MB.8B ） PISTON CRANKSHAFT CONNECTING ROD ASSY欧I销孔加大(轴承TPI)**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40MB.8.1	208100.022000	CRANKSHAFT，ASSY	1
2	40-4.2B	15100B01F00B	PISTON ASSY	1
3	QJ1E40MB.8-2	15105B16F000	PISTON PIN	1
4	40-4-5	15103B01F000	PISTON RING ASSY	2
5	50-4-4	15111G02F000	CIRCLIP	2
6	QJ1E40MB.8.2	15110B16F000	NEEDLE BEARING	1
7	GB/T1099-197	15101B01F000	WOODRUFF KEY	1
8	GB/T276-1994	B12016620453	BALL BEARING	2
9	50-2-14	15213G02F000	OIL SEAL	1
10	50-7-2	26215G02F000	OIL SEAL ASSY	1
11	50-4-2	15214G02F000	COLLAR	1
12	50-2-16	17308G02F000	CIRCLIP	1



5 **机油泵分总成（ QJ1E40QMB-4.10A ） OIL PUMP ASSY状态：带拉线50CC（打502标记）进油管长度：360±5，出油管长度：280±5**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40QMB-4	219101.008000	OIL PUMP ASSY	1
2	GB/T823-2000	B02000501463	SCREW	2
3	50-4-6	15211G02F000	PUMP DRIVE GEAR	1
4	GB/T119-2000	B090103014C0	PIN	1
5	50-4-7	15106G02F910	CIRCLIP	2
6	QJ1E40QMB-4	221405.100000	HOSE,OIL INLET	1
7	50-0.0.2-2A	19213G02F00A	HOSE CLIP	2

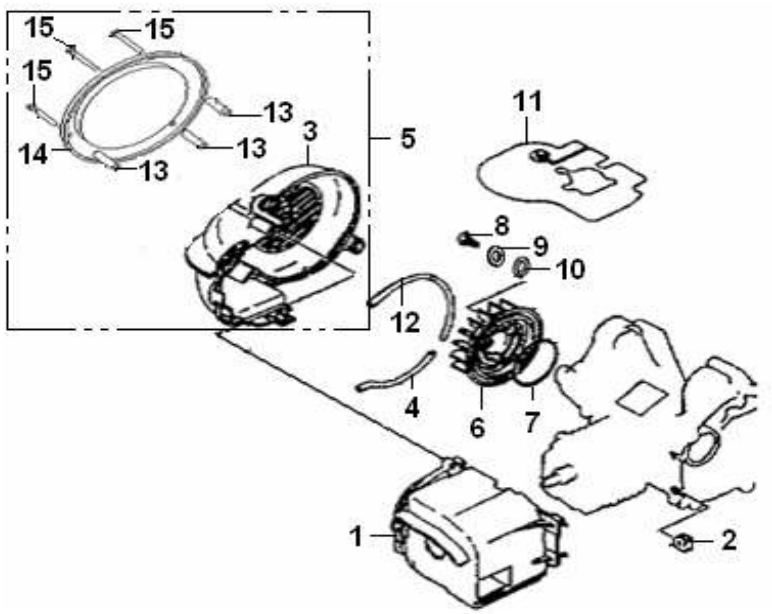


8	QJ1E40QMB-4	221405.101000	HOSE,OIL OUTLET	1
9	50-0.0.3-2A	19217G02F00A	HOSE CLIP	2



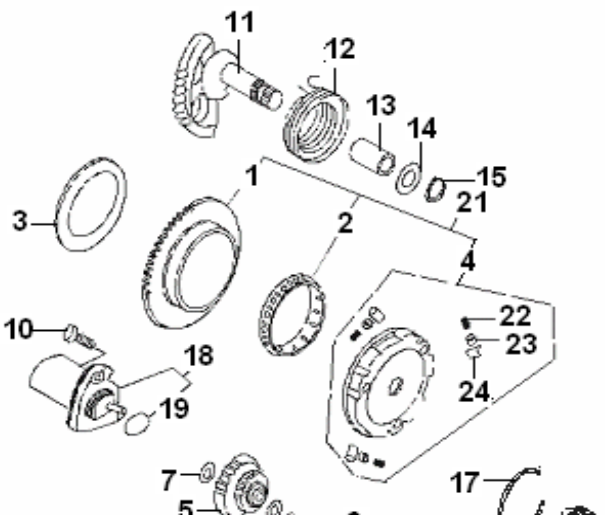
6 **导风罩分总成（QJ1E40QMB-4.8C） AIR COOLING SYSTEM 含防尘盖,光板，外露件镀铬**

序号	图号	代 码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	40-8-1	20301B01F000	COWLING,cylinder	1
2	50-2-11	20303G02F000	GROMMET	2
3	QJ1E40QMB-4	20201B09F000	COELING,fan	1
4	50-8-5（短）	20208G02F000	BEADING (RUBBER)	1
5	QJ1E40QMB-4	222103.009000	COVER ASSY (FAN)	1
6	40-0.0.1-1	20401B01F000	FAN ASSY	1
7	50-0.0.1-2	20402G02F000	RUBBER RING 70X3.1	1
8	GB/T5787	B01070601663	BOLT M6X16	3
9	GB/T93-1987	B07000000600	SPRING WASHER φ6	3
10	GB/T97.1-200	B07030000600	WASHER φ6	3
11	50-0-4	20102G02F000	DUST COVER (RUBBER)	1
12	50-8-5（长）	20206G02F000	BEADING (RUBBER)	1
13	QJ1E40QMB-4	20208B09F000	COLLOR	3
14	QJ1E40QMB-4	222304.102000	COVER	1
15	GB/T818-2000	B02000403524	SCREW M4X35	3

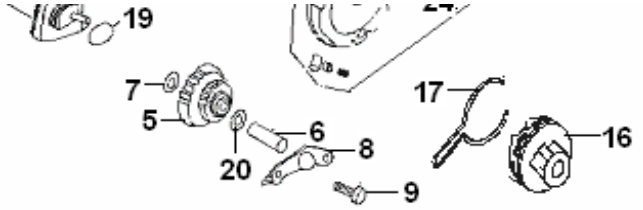


7 **起动分总成（50-11C￡50-15C￡50-3-2C） KICK STARTER ASSY马达线长度：460-470，起动轴加长**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	50-15.0.2	34120G02F000	START GEAR ASSY	1
2	50-15.0.1	34121G02F000	NEEDLE BEARING	1
3	50-15-4	34123G02F000	THRUST WASHER	1
4	50-15.1.1A	34110G02F00A	START HOLDER ASSY	1
5	50-15-1/50-15.	34126G02F000	DRIVEN GEAR,STARTER	1
6	50-2-8	26128G02F000	IDLE GEAR SHAFT	1
7	50-15-3	34122G02F000	PLATE WASHER	1
8	50-15-2	34125G02F000	IDLE GEAR HOLDER	1

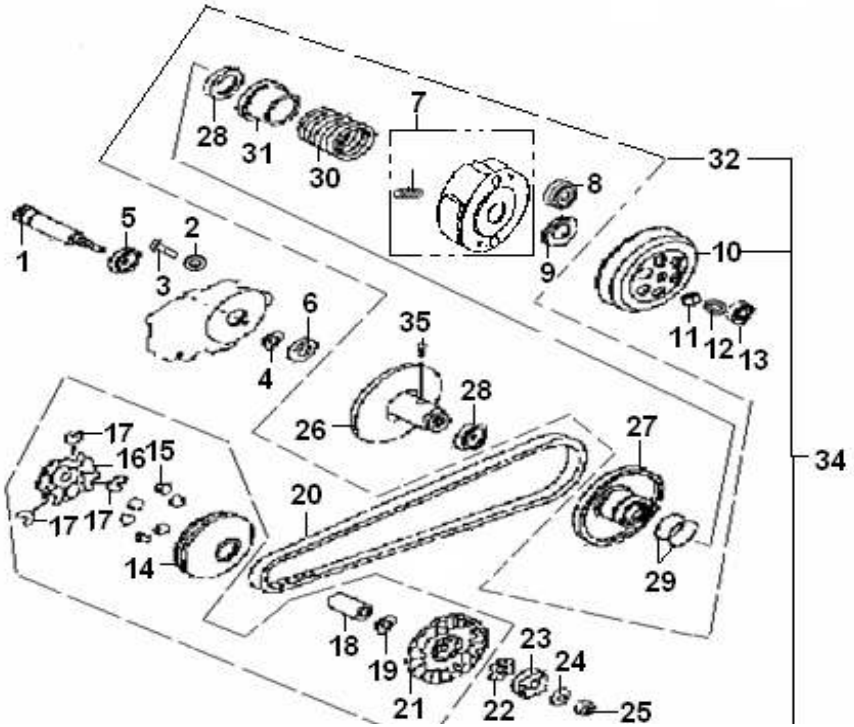


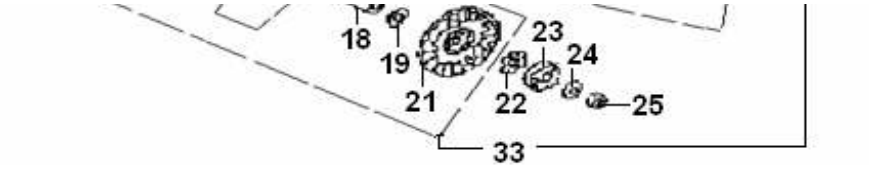
9	GB/T818-2000	B02000601063	SCREW	2
10	GB/T70-2000	302040602065	SCREW	2
11	50-3.0.3B	216100.003000	SHAFT, kick starter	1
12	50-3-3	17407G02F000	SPRING	1
13	1E50FM-3-10E	216217.004000	BUSH	1
14	50-3-11	307991005552	WASHER ,kick starter	1
15	GB/T894.1-19	308090150003	CIRCLIP	1
16	50-3.0.1	17415G02F000	KICK PINION ASSY	1
17	50-3-2	17418G02F930	CLIP	1
18	50-11	218100.017472	STARTING MOTOR ASSY	1
19	GB/T3452.2-19	B190102120B0	O-RING	1
20	50-15-5	34130G02F000	PLATE WASHER	1
21	50-15.1A	217100.100000	START CLUTCH ASSY	1
22	50-15.1-4(A)	34404G02F00A	SPRING	3
23	50-15.1-3(A)	34405G02F00A	CAP	3
24	50-15.1-2(A)	34402G02F00A	ROLLER	3



8 **传动机构总成（QJ1E40QMB-4.2-1B） CLUTCH ASSY状态：离合器滚珠重量5克，结构为左半（正常型50-5-8）+右半（正常型50-5.0.1）**

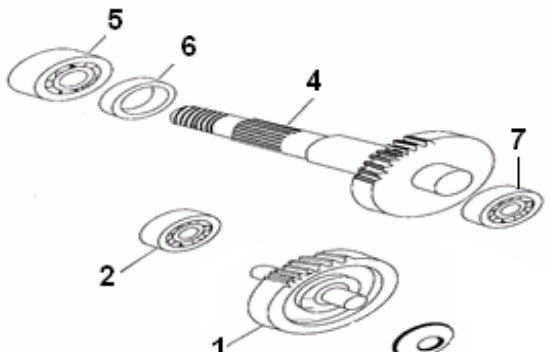
序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40QMB-4.2.3-1	24201B09F000	PRIMARY DRIVE SHAFT old	1
1		229041070000	PRIMARY DRIVE SHAFT ne	1
1	QJ1E40QMB-4	24201B09F000	PRIMARY DRIVE SHAFT	1
2	50-5.1.1-4	18114G02F000	PLATE WASHER	1
3	GB/T16674-19	B01090801263	PAN HEAD SCREW	1
4	GB/T894.1-19	B08010001700	CIRCLIP	1
5	GB/T276-1994	B12016620300	BEARING 6203	1
6	QJ1E40QMB-4	24203B09F000	OIL SEAL	1
7	40-5.1.2	24301B01F000	CLUTCH ASSY,shoe	3
8	50-5.1.2-5	24245G02F000	ROLLER BEARING	1
9	50-5.1-2	24303G02F000	NUT	1
10	50-5.1.4	24700G02F000	CLUTCH DRUM	1
11	50-5.1-3	24305G02F940	NUT	1





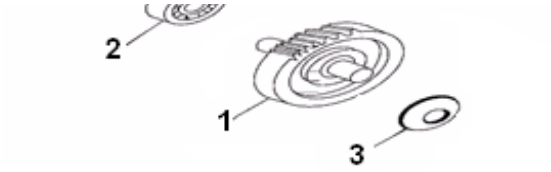
12	50-5.1-4	24243G02F000	RING φ6.7X3	1
12		200492080000	RING φ5.5X1.5	2
13	50-3-6	24209G02F000	BEARING 638Z	1
14	50-5.0.1	24101G02F000	FACE,movable drive	1
15	QJ1E40QMB-4	213119.003000	ROLLER	6
16	50-5-6	24103G02F000	PLATE,movable drive	1
17	50-5-5	24104G02F000	DAMPER	3
18	50-5-7	24105G02F000	COLLER	1
19	40-5-12	24106B01F000	WASHER	1
20	40-5-11	24107B01F000	V BELT，DRIVE	1
21	50-5-8	24108G02F000	FACE，FIXED DRIVE	1
22	50-5-9	24109G02F000	PLATE，WOODRUFF KEY	1
23	50-5-10	213203.001161	STARTING DISC	1
24	50-4-1	15112G02F010	WASHER，SPRING	1
25	GB/T6173-200	B04031212553	NUT	1
26	50-5.1.2.1	24204G02F000	FACE，FIXED DRIVEN	1
27	50-5.1.2.2	24205G02F000	FACE，MOVABLE DRIVEN	1
28	50-5.1.2-4	24206G02F000	OIL SEAL	1
29	50-5.1.2-3	24207G02F000	O-RING	2
30	40-5.1-1	24308B01F000	SPRING	1
31	50-5.1.2-1	24309G02F930	SEAT，SPRING	1
32	40-5	24200B01F000	DRIVEN PULLY and CLUTCH ASSY	1
33	QJ1E40QMB-4	24100B09F000	DRIVE ASSY	1
34	QJ1E40QMB-4	213100.010000	SHIFT ASSY	1
35	50-5.1.2-2	24208G02F000	PIN，GUIDE	2

9 **变速系统分总成（QJ1E40QMB-4.2-2A） TRANSMISSION SYSTEM ASSY状态：40-4齿轮箱齿轮**



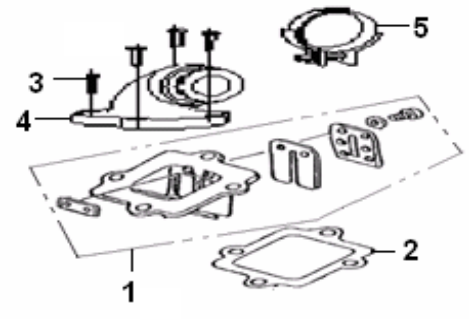
序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	QJ1E40QMB-4	17800B09F000	SHAFT，IDLE	1
2	GB/T276-1994	B12016620000	BEARING 6200	1
3	157.8.4-4	17732J01F000	WASHER，thrust	1
4	QJ1E40QMB-4	17300B09F000	SHAFT，REAR BOX	1

5	GB/T276-1994	B12016600400	NEEDLE BEARING	1
6	QJ1E40QMB-4	17317B09F000	OIL SEAL	1
7	GB/T276-1994	B12016620200	NEEDLE BEARING	1



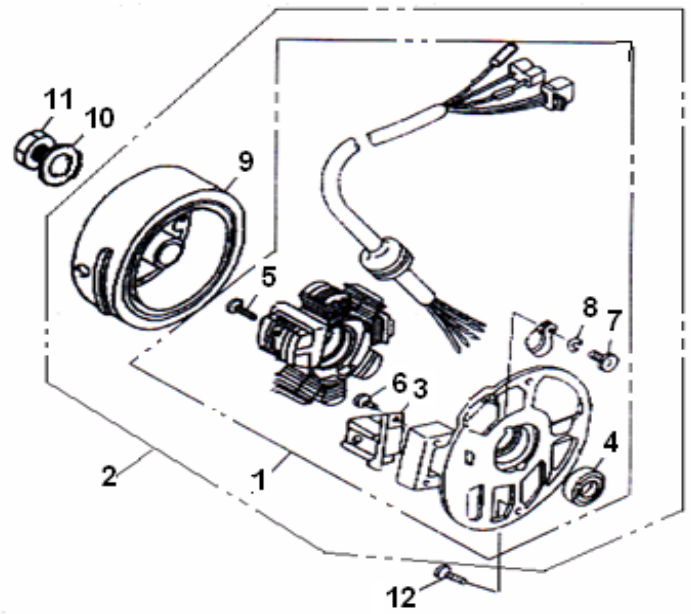
10 **进气阀分总成（ 50-13A ） REED VALVE ASSY正常型，双开、正常，**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	50-13	32300G02F000	REED VALVE ASSY	1
2	50-13-3	202306.002000	VALVE SEAT GASKET	1
3	GB/T70-2000	302040602065	SCREW	3
4	50-13.1	32200G02F000	PIPE, intake	1
5	50-13.2	202104.006472	CLIP	1
6	'40-2-20	206412.001472	SCREW	1



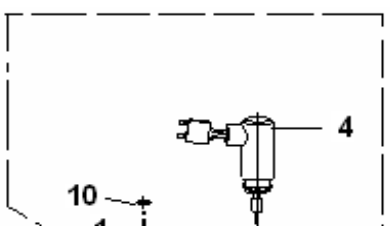
11 **磁电机总成 （ 50-9A ） MAGNETO ASSY 飞轮提前角：15°**

序号	图号	代码		数量
NO	PARTS NO.	QJ CODE	DESCRIPTION	QTY
1	50-9.2	34310G02F000	COIL ASSY	1
2	50-9	223100.100000	MAGNETO ASSY	1
3	50-9.2.3	34330G02F000	PULSE TRIGGER	1
4	JB2600-80	34350G02F000	OIL SEAT	1
5	GB/T818-2000	B02000502522	SCREW	2
6	GB/T818-2000	B02000501262	SCREW	2
7	GB/T818-2000	B02000400622	SCREW	1
8	GB/T93-1987	B07000000400	SPRING WASHER	1
9	50-9.1	223101.019000	FLY WHEEL ASSY	1
10	GB/T97.1-200	B07030001200	WASHER	1
11	153FM-00000	15228H03F000	NUT	1
12	GB/T5787	B01070601664	NUT	2



12 **化油器分总成 （ PZ19JB-2N ） CARBURETORASSY化油器分总成（**

序号	图号	代码	数量
NO	PARTS NO	CODE	QTY



1	(PZ19JB-2)	32510B01F000	NEEDLE, jet	1
2	PZ19JB-04-02	32511B01F000	VALVE,PISTON	1
3	PZ19JB-01-01	224202.100000	JET, main	1
4	PZ19JB-05-13	32612B01F000	ENRICH VALVE	1
5	PZ19JB-05-02	32619B01F000	PIN, float	1
6	PZ19JB-07-02	32620B01F000	FLOAT	1
7	PZ19JB-03-01	32701B01F000	GASKET	1
8	PZ19JB-01-06	32609B01F000	JET, idle	1
9	(PZ19JB-2)	224100.103000	CARBURETOR ASSY	1
9	(PZ19JB-2)	339001070010	CARBURETOR ASSY	1
10	(PZ19JB-2) 05-04	32508B01F000	CLIPMM,V shape	1
11	PZ19JB-05-08	32617B01F000	VALVE, needle	1
12	PZ19JB-05-09	32618B01F000	HOOK,NEEDLE VALVE	1
		3342105E0000		1

